

## **POWERLine**

**2595**

**2596**

TEILELISTE

PARTS LIST

LISTA DE PIEZAS

零件表

Diese Teileliste hat für Maschinen  
ab nachfolgender Seriennummer Gültigkeit:

This parts list applies to machines  
from the following serial numbers onwards:

Esta liste de piezas tiene validez para máquinas  
a partir del número de serie siguiente:

本零件表对从下列系列号起的机器有效:

# 2 767 267 →

Alle Informationen und Abbildungen waren zum Zeitpunkt der Druckgebung auf dem neusten Stand.

Technische Änderungen vorbehalten!

Der Nachdruck, die Vervielfältigung sowie die Übersetzung - auch auszugsweise - aus PFAFF-Teilelisten ist nur mit unserer vorherigen Zustimmung und mit der Quellenangabe gestattet.

At the time of printing, all information and illustrations contained in this document were up to date.

Subject to alteration!

The reprinting, copying or translation of PFAFF Parts lists whether in whole or in part, is only permitted with our previous permission and with written reference to the source.

Todas las informaciones e ilustraciones de este manual estaban al día en el momento de entregarse para su impresión.

¡ Salvo modificaciones técnicas!

La reimpresión, reproducción y traducción - aunque sólo sea parcial - de las listas de piezas PFAFF sólo está permitida con nuestro permiso previo e indicando la fuente.

所有信息和图片在付印时都是最新的。

保留技术更改的权力！

全部或部分翻印、复制以及翻译PFAFF-零件表必须事先经由我们同意并且注明来源。

**PFAFF Industriesysteme  
und Maschinen AG**

Hans-Geiger-Str. 12 - IG Nord

D-67661 Kaiserslautern

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### Achtung!



Wir machen ausdrücklich darauf aufmerksam, daß Ersatz- und Zubehörteile, die nicht von uns geliefert werden, auch nicht von uns geprüft und freigegeben sind. Der Einbau und / oder die Verwendung solcher Produkte kann daher u. Umständen konstruktiv vorgegebene Eigenschaften Ihrer Maschine negativ verändern. Für Schäden, die durch die Verwendung von Nicht-Originalteilen entstehen, übernehmen wir keine Haftung!

### Caution!



We warn you expressively that spare parts and accessories that are not supplied by us are not tested and released by us. Fitting or using these products may therefore have negative influences on features that depend on the machine design. We are not liable for any damage caused by the use of non-Pfaff parts!

### ¡Atención!



Se hace observar que en el caso de piezas de recambio y accesorios que no hayan sido suministrados por nosotros, quiere decir que non han sido sometidas por nuestra parte a un control y que no se les ha dado el visto bueno. Por esta razón, el montaje y/o empleo de tales productos puede repercutir negativamente en las características previstas en su máquina. ¡Para los daños que eventualmente pudiesen presentarse al utilizar piezas no originales, no asumimos ninguna garantía!

### 注意!



我们必须明确指出，所有不是由我们供货的备件和附件都未经我们检查，也没有被我们批准使用。装入和/或使用这些产品可能在一定的情况下会对机器的设计特性造成负面改变。对由于使用非原装件所造成的损失，我们不负任何责任！

- Die Seriennummer der Maschine, für die diese Teileliste Gültigkeit hat, ist auf der Titelseite aufgeführt.
  - Alle Teile sind so abgebildet, wie sie in der Maschine funktionsmäßig zusammengehören.
  - Gestrichelt dargestellte Teile zeigen angrenzende Teile aus anderen Funktionsgruppen.
  - Im oberen Teil der Bildseiten befindet sich eine Gesamtansicht der Maschine .
  - Der Einbauort der dargestellten Teile wird durch eine gerasterte Fläche gekennzeichnet.
  - Einrahmungen auf den Bildseiten zeigen, aus welchen Einzelteilen sich die Gruppenteile zusammensetzen.
  - Die auf den Bildseiten verwendeten Schlüsselzeichen (  ;  2 ;  3 usw.) sind im Kapitel "Erläuterungen der Schlüsselzeichen" aufgelistet.
- 
- The serial number of the machine to which this parts list applies is indicated on the cover page.
  - All parts are illustrated in function groups with the parts which they function together with in the machine.
  - Parts illustrated with broken lines are parts from other function groups which border on the illustrated function group.
  - The above section of the page of illustrations contains a total view of the machine. The place for the installation of the parts pictured here is marked by the grid.
  - The framed-in sections on the illustration pages show the individual parts comprising a group.
  - The key markings used on the illustrated pages (  ;  2 ;  3 etc.) are listed in the chapter "Explanation of key markings".
- 
- El número de serie de la máquina para la cual tiene validez esta lista de piezas va indicado en la página de título.
  - Todas las piezas están ilustradas tal como aparecen en la máquina para su funcionamiento.
  - Las piezas representadas con rayitas muestran piezas colindantes de otros grupos de funciones.
  - En la parte superior de las páginas ilustradas se puede ver una vista en conjunto de la máquina.
  - El lugar de montaje de la pieza representada va caracterizada mediante una superficie reticulada.
  - Los recuadros en las páginas ilustradas indican las piezas individuales de que se componen los grupos.
  - Los signos clave (  ;  2 ;  3 etc.) empleados en las páginas con ilustraciones van listados en el capítulo "Explicaciones de los signos clave".
- 
- 适用于本零件表的机器系列号列在首页上。
  - 所有的零件都按照其在机器中的功能情况合在一起表达。
  - 用虚线表示的零件为相邻功能组中的零件。
  - 图的上部为机器全景。
  - 所示零件的安装部位用影格面表示。
  - 页上的框表示这套组件都由哪些零件所组成。
  - 图页上所使用的标记 (  ;  2 ;  3 等) 列表在“标记说明”中。

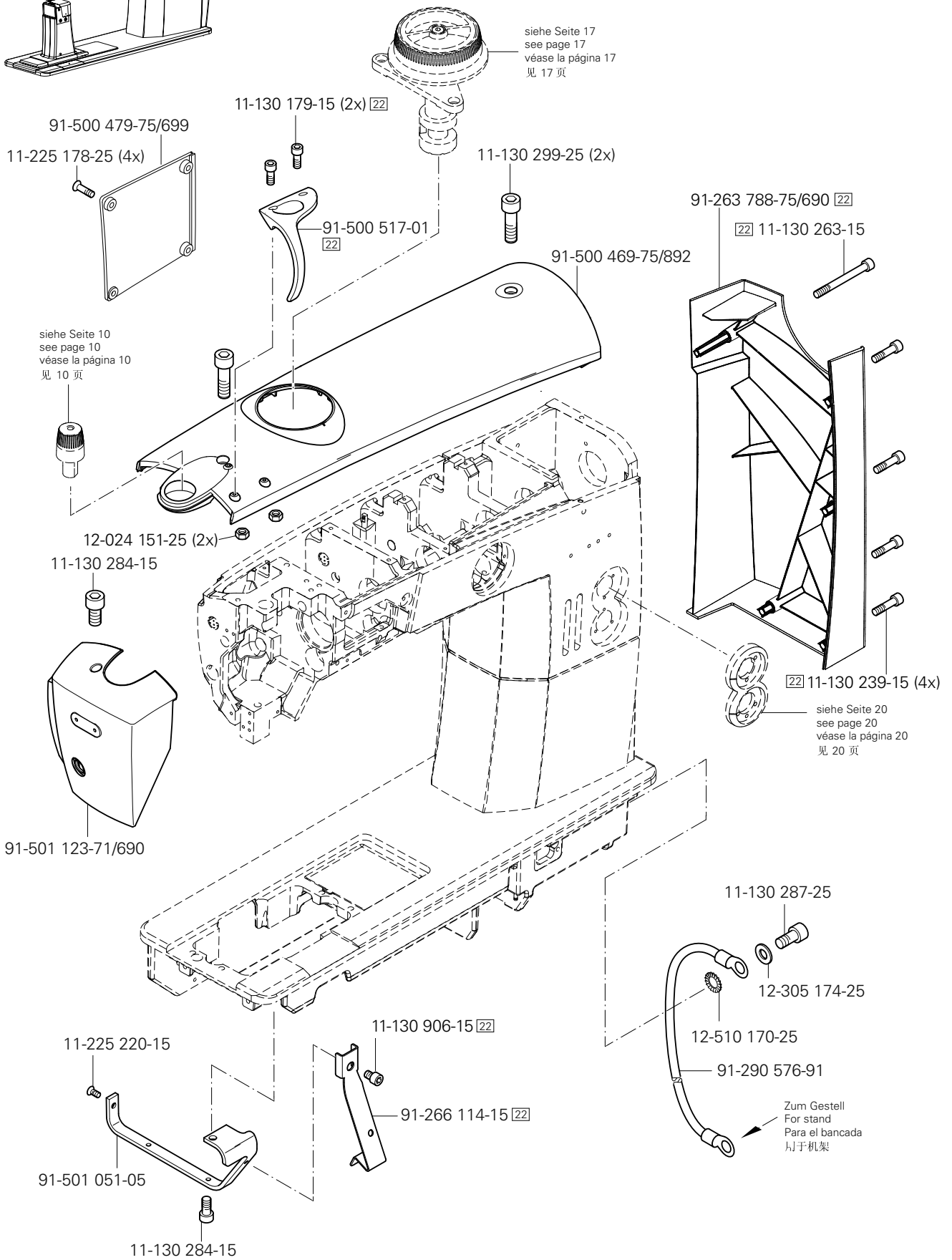
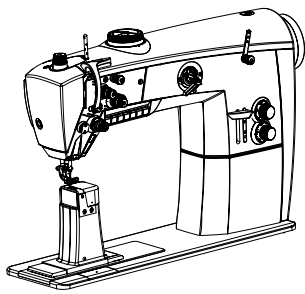
- Unterklassenabhängig, Teilenummer siehe Unterklassen-Ausstattung.**  
 Subclas-dependent, for part number see subclass parts listing.  
 Dependientes de la subclase, para el número de pieza véase "Dotación de subclases".  
 取决于子机型，零件号见子机型设备。
- C** **Maschinen-Ausstattung für mittelschwere Materialien.**  
 Model C for sewing medium-heavy materials.  
 Tipo C para materiales semipesados.  
 用于中偏厚料的机器设备。
- D** **Maschinen-Ausstattung für schwere Materialien.**  
 Model D for sewing heavy materials.  
 Tipo D para materiales pesados.  
 用于厚料的机器装备。
- 3** **Geklebt**  
 Part cemented  
 Pieza pegada  
 被粘住。
- 3/1** **Gesichert mit Loctite.**  
 Secured with loctite.  
 Asegurado con Loctite.  
 用 Loctite 粘胶固定。
- 6** **Nadeldicke und Spitzenform bei Bestellung angeben.**  
 Needle size and style of point to be stated on order.  
 Grosor de aguja y forma de la punta, indíquese en los pedidos.  
 在订货时给出针厚和针尖型式。
- 10** **Nadelabstand**  
 Needle gauge  
 Distancia entre agujas  
 针间距
- 22** **Zubehör**  
 Accessories  
 Accesorios  
 附件
- 27/2** **Eingeklammerte Zahl = Dicke in mm.**  
 Number in brackets = thickness in mm.  
 Cífra entre paréntesis = espesor en mm.  
 括起的数字 = 厚度 (单位 mm)
- 40/2** **Tränken mit 28-011 201-44; Bestellnummer siehe Seite 52.**  
 Grease with 28-011 201-44; for part number see page 52  
 Engrase con grasa 28-011 201-44; para el número de pedido véase la página 52.  
 浸油用 28-011 201-44; 订货号见 52 页。
- 40/3** **Fetten mit 28-011 202-47; Bestellnummer siehe Seite 52.**  
 Grease with 28-011 202-47; for part number see page 52.  
 Engrase con grasa 28-011 202-47; para el número de pedido véase la página 52.  
 上脂用 28-011 202-47; 订货号见 52 页。
- 40/17** **Fetten mit 28-011 202-10; Bestellnummer siehe Seite 52.**  
 Grease with 28-011 202-10; for part number see page 52.  
 Engrase con grasa 28-011 202-10; para el número de pedido véase la página 52.  
 上脂用 28-011 202-10; 订货号见 52 页。。
- 90/53** **Für großen Greifer (Spulen ø 26 mm).**  
 For large sewing hook.  
 Para garfio grande.  
 用于大旋梭 (线轴ø 26 mm )。
- 96** **Länge angeben**  
 State length  
 Indíquese la largura  
 给出长度



Gehäuseteile  
Housing sections  
Piezas del cárter  
机身零件

PFAFF 2595 PLUS

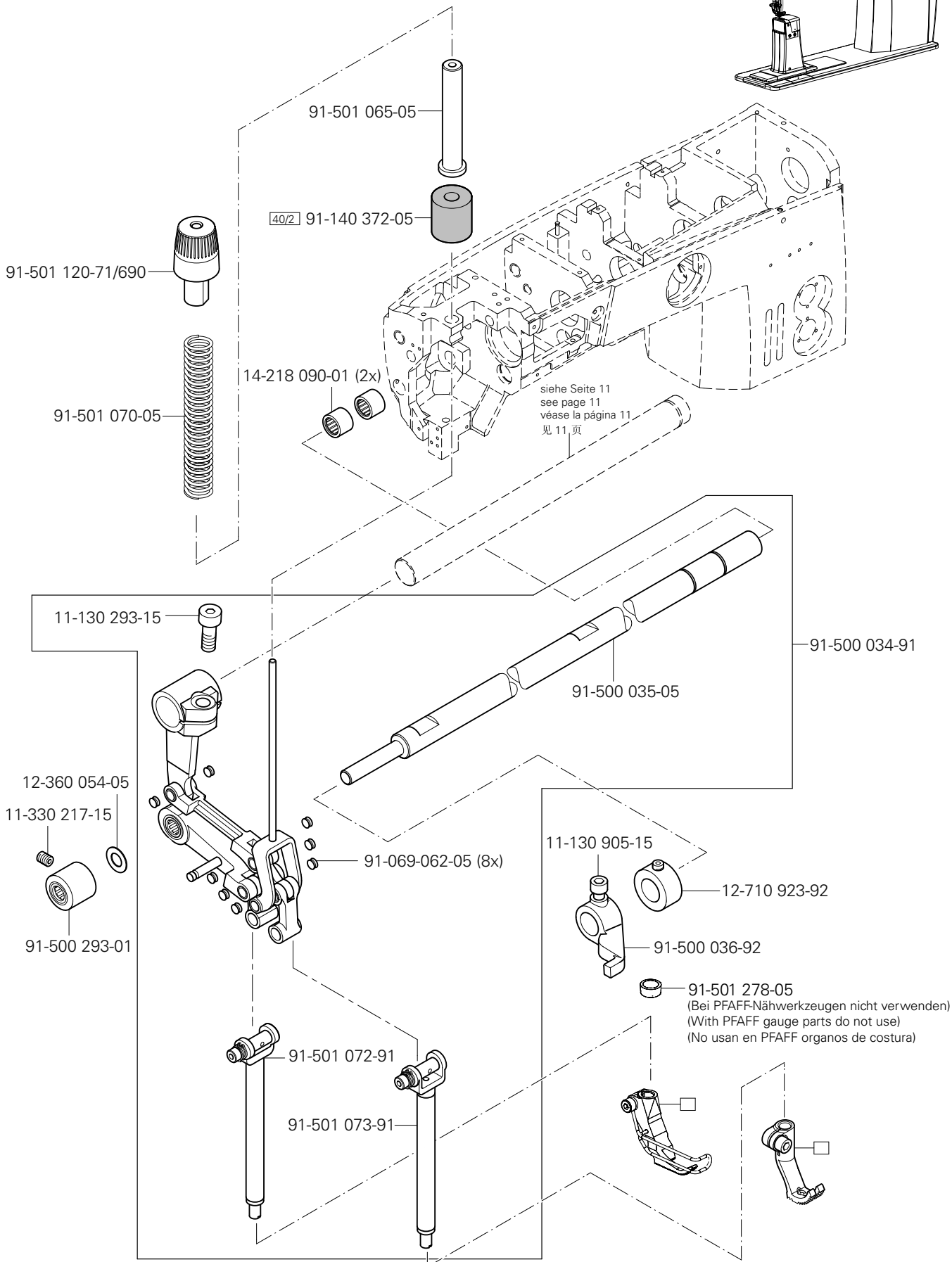
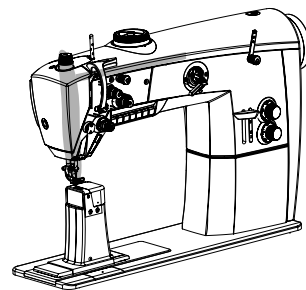
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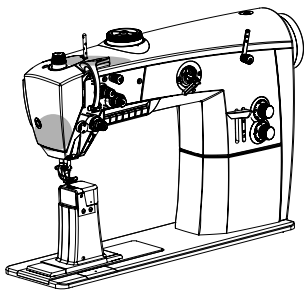


# 3.02

Kopfteile  
Needle head parts  
Piezas de la cabeza  
机头零件

PFAFF 2595 PLUS

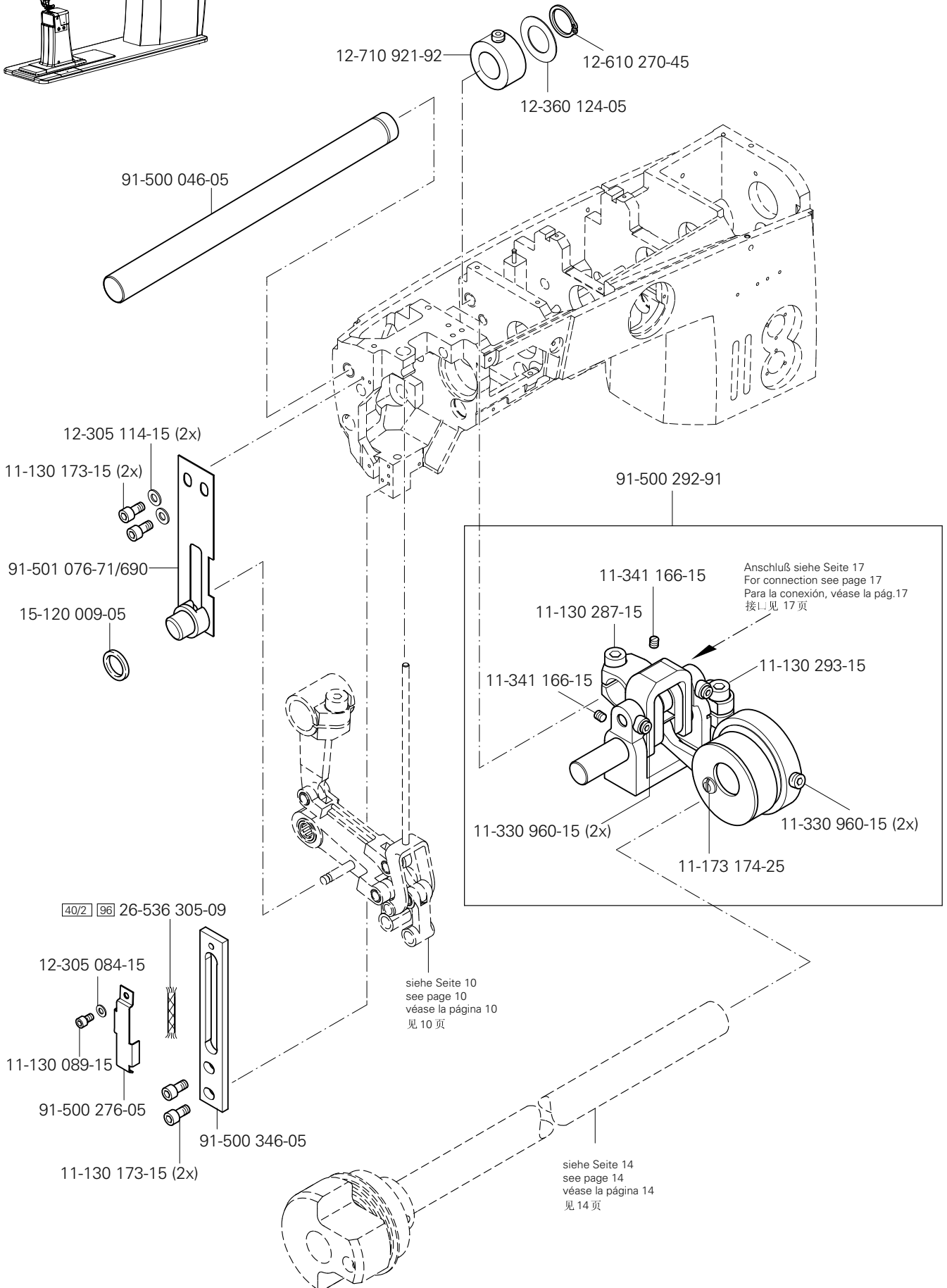




Kopfteile  
Needle head parts  
Piezas de la cabeza  
机头零件

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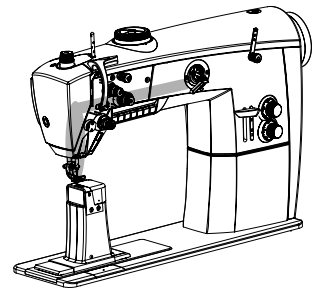
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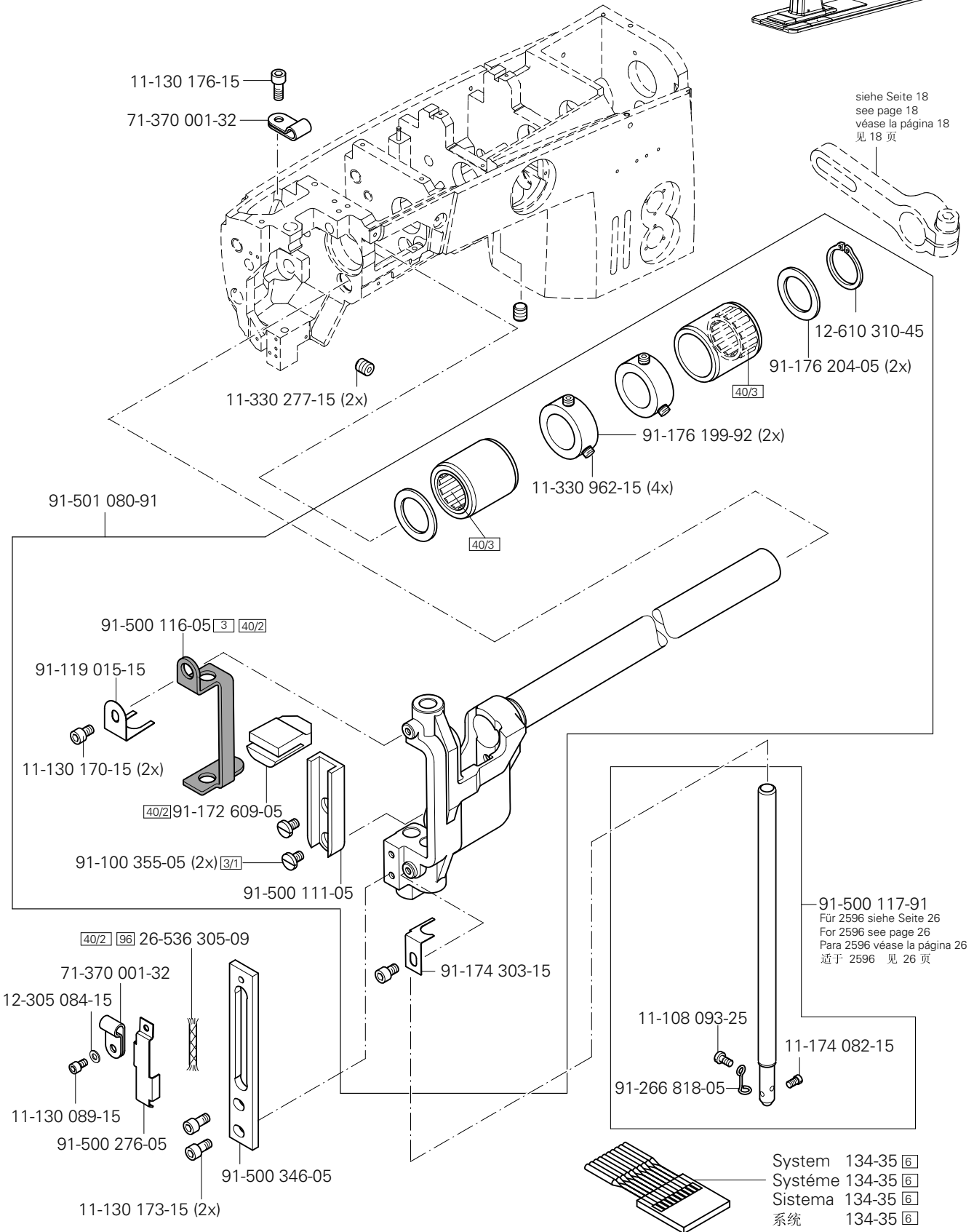
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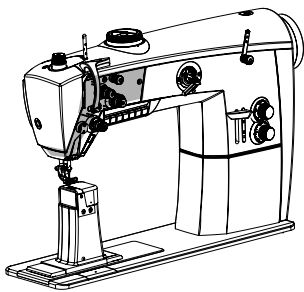
Kopfteile  
Needle head parts  
Piezas de la cabeza  
机头零件

PFAFF 2595 PLUS



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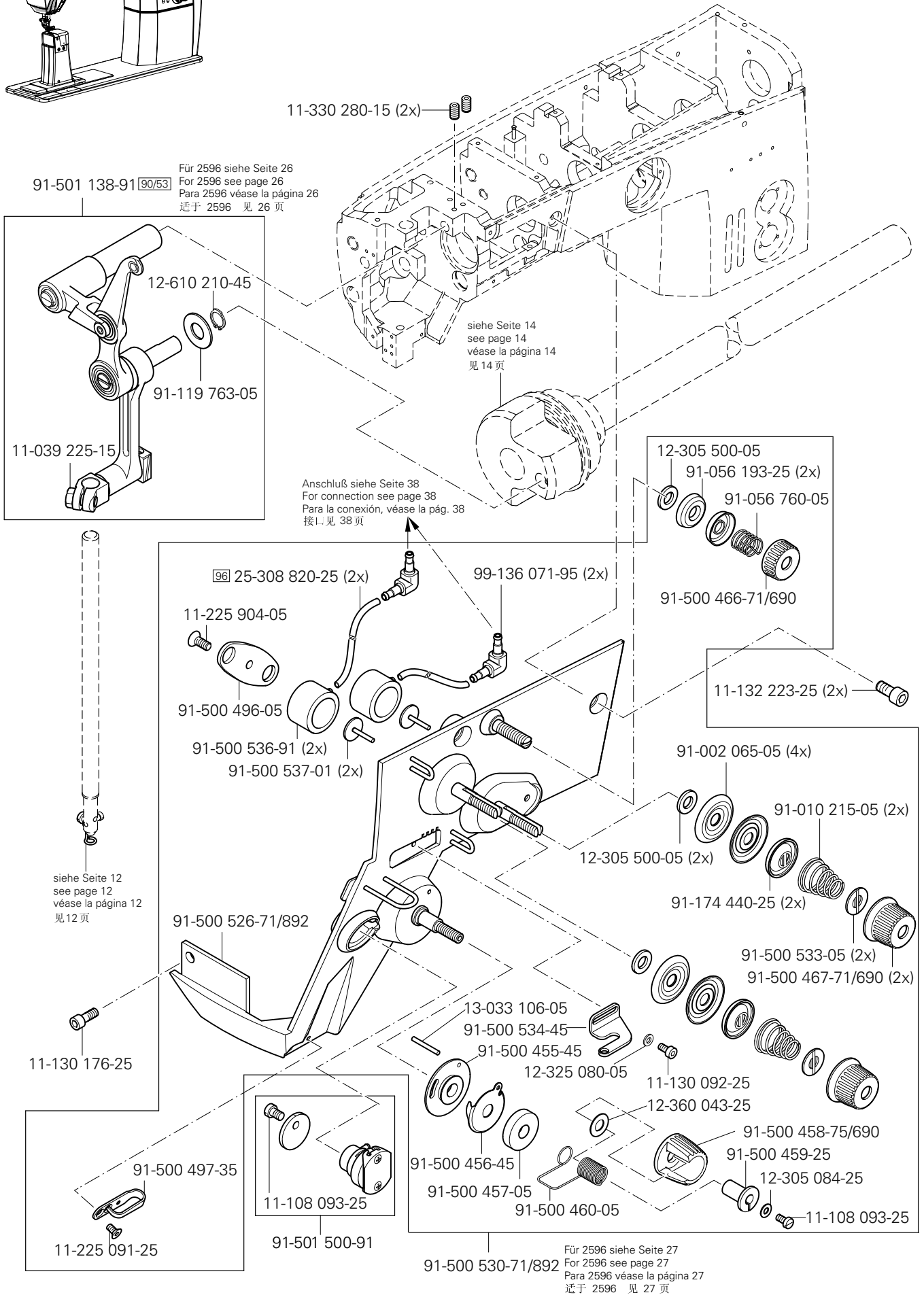




Kopfteile  
Needle head parts  
Piezas de la cabeza  
机头零件

PFAFF 2595 PLUS

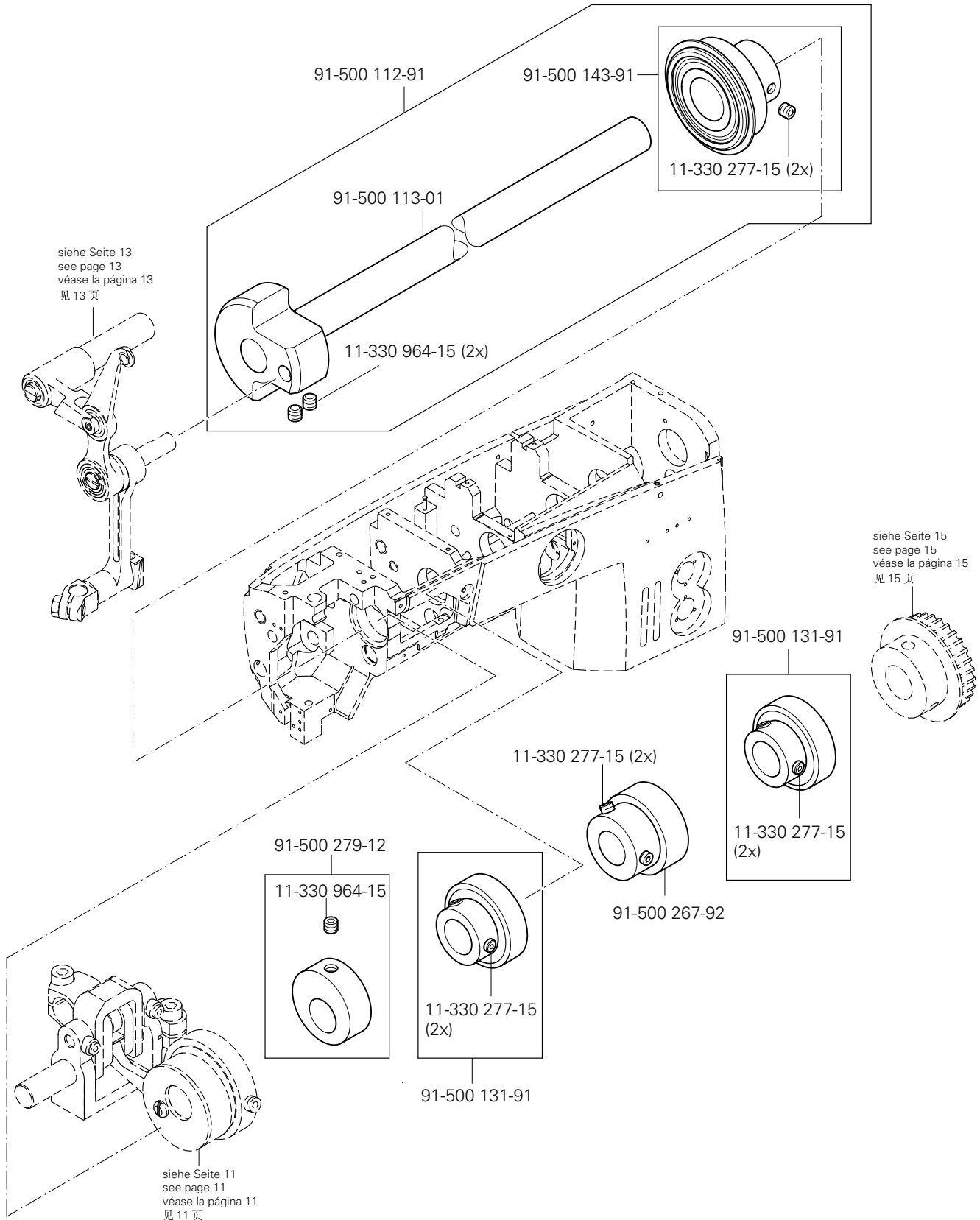
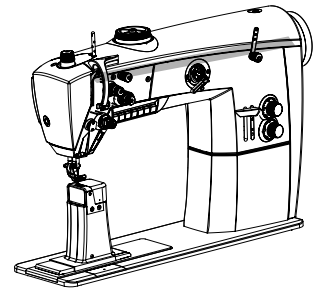
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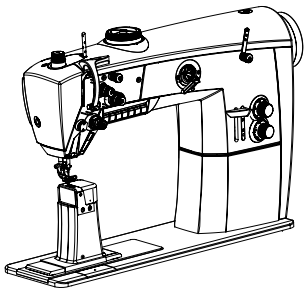


# 3.03

Armteile  
Arm parts  
Piezas del brazo  
机臂零件

PFAFF 2595 PLUS

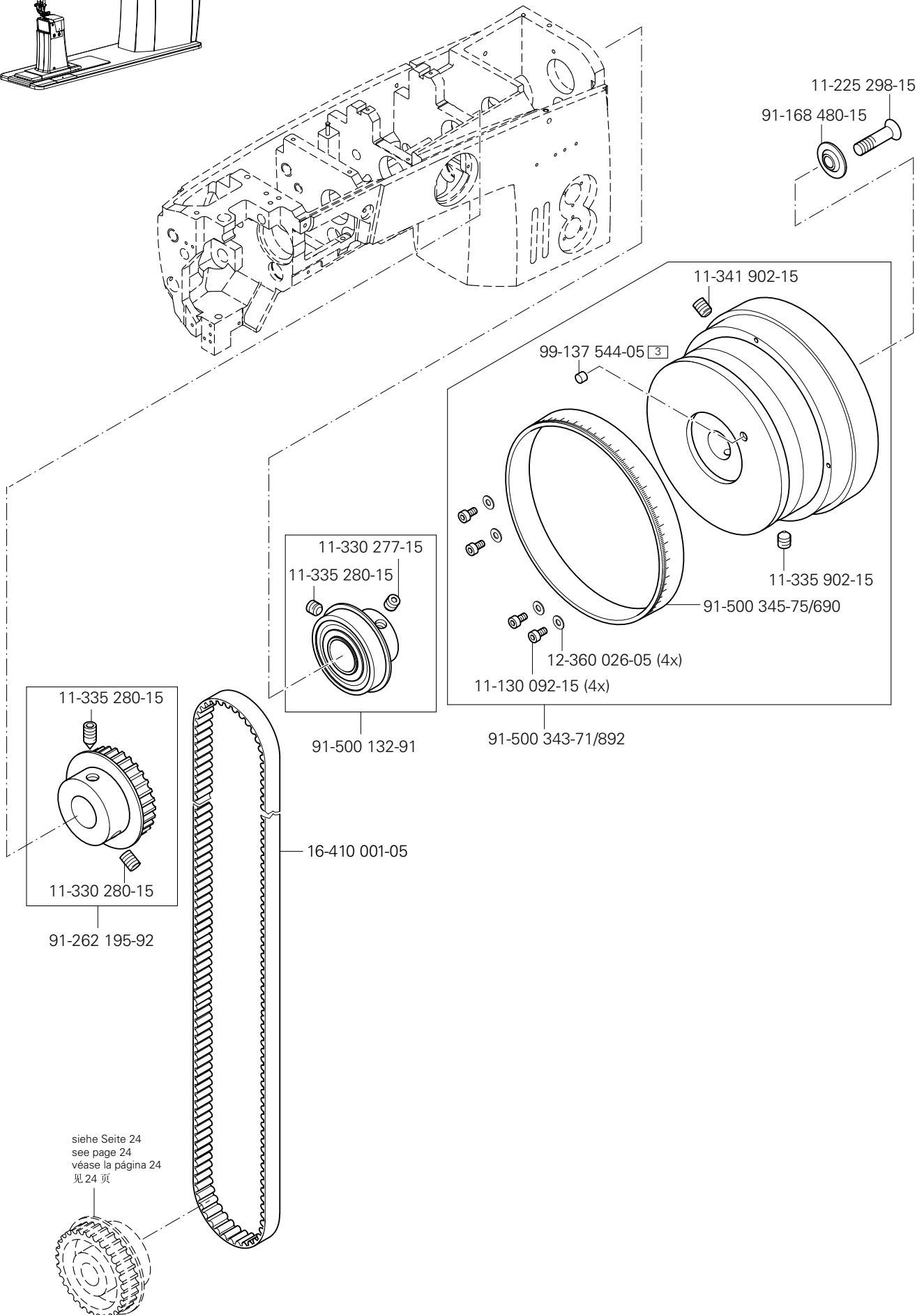




Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

PFAFF 2595 PLUS

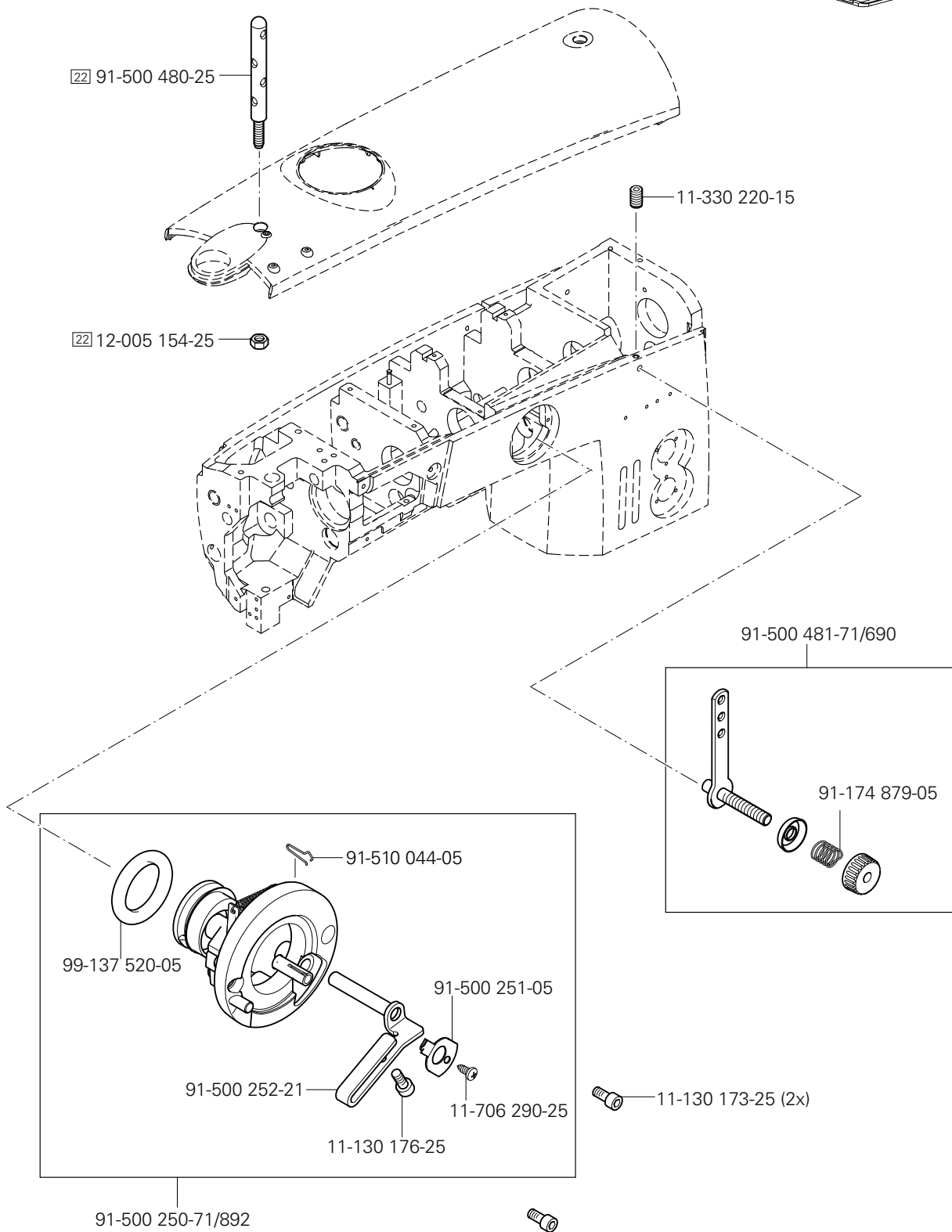
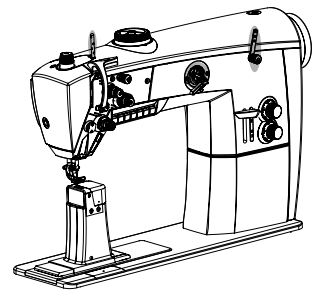
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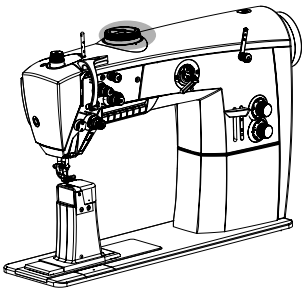
# 3.03

Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

PFAFF 2595 PLUS



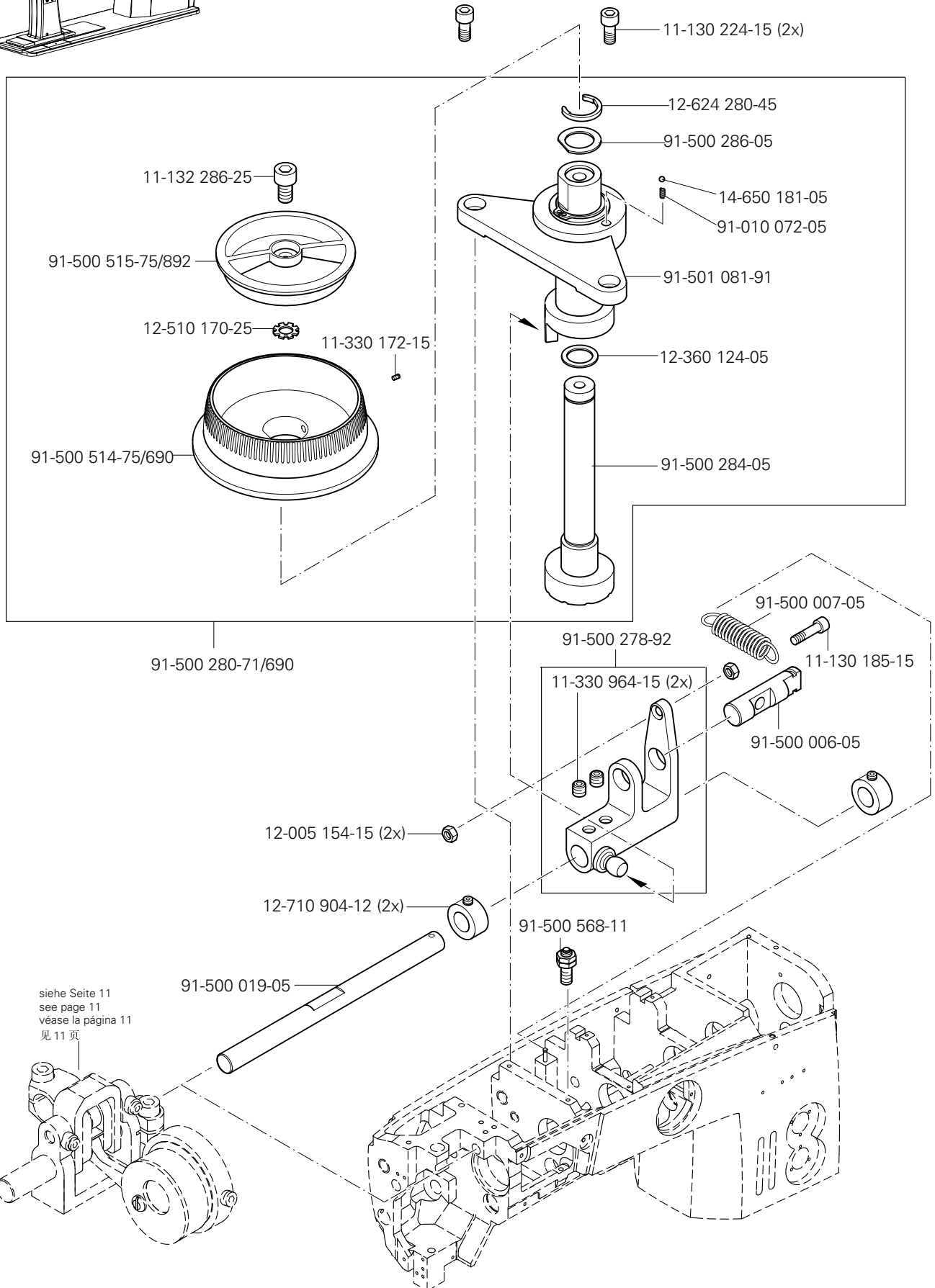




Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

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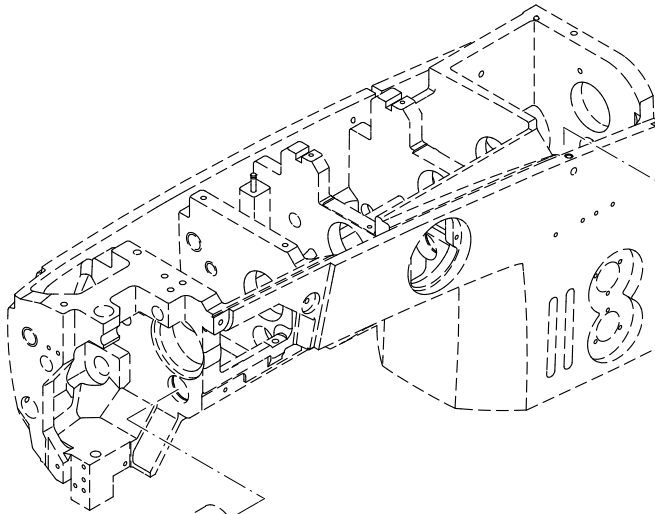
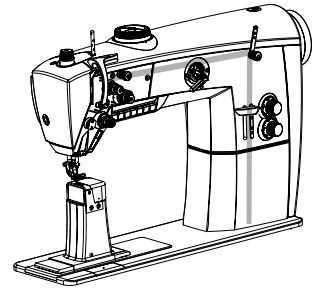
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# 3.03

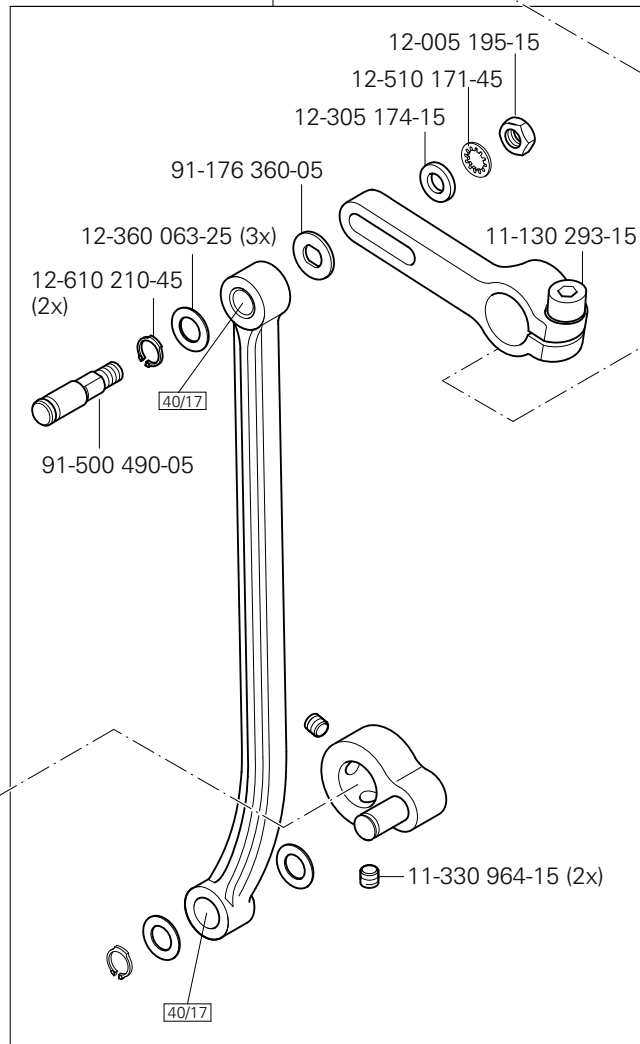
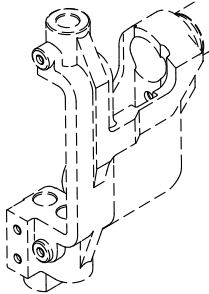
Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

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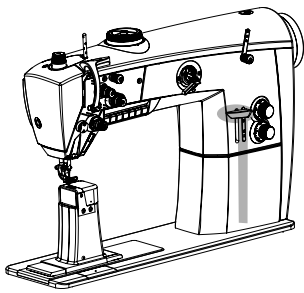


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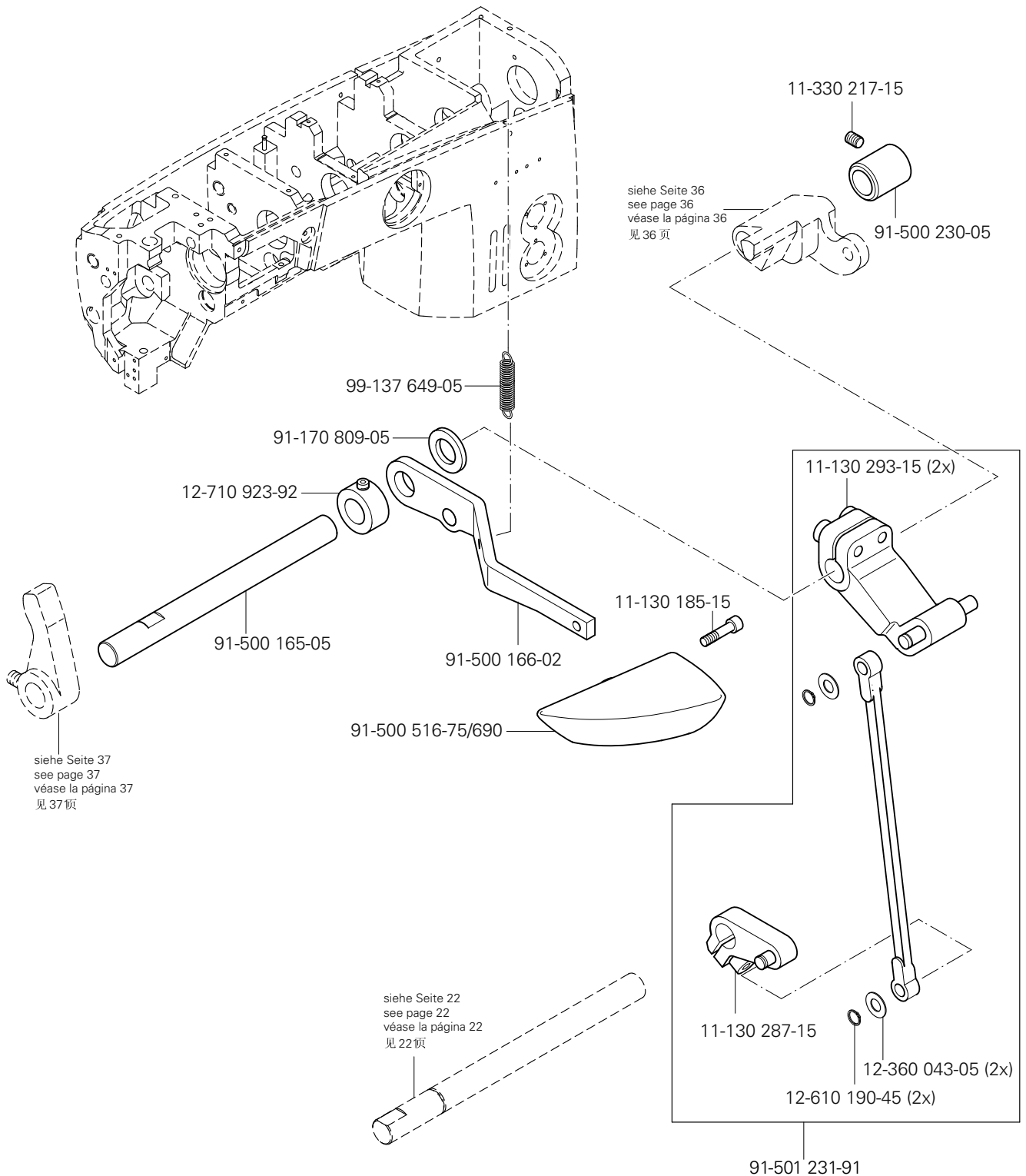
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Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

PFAFF 2595 PLUS

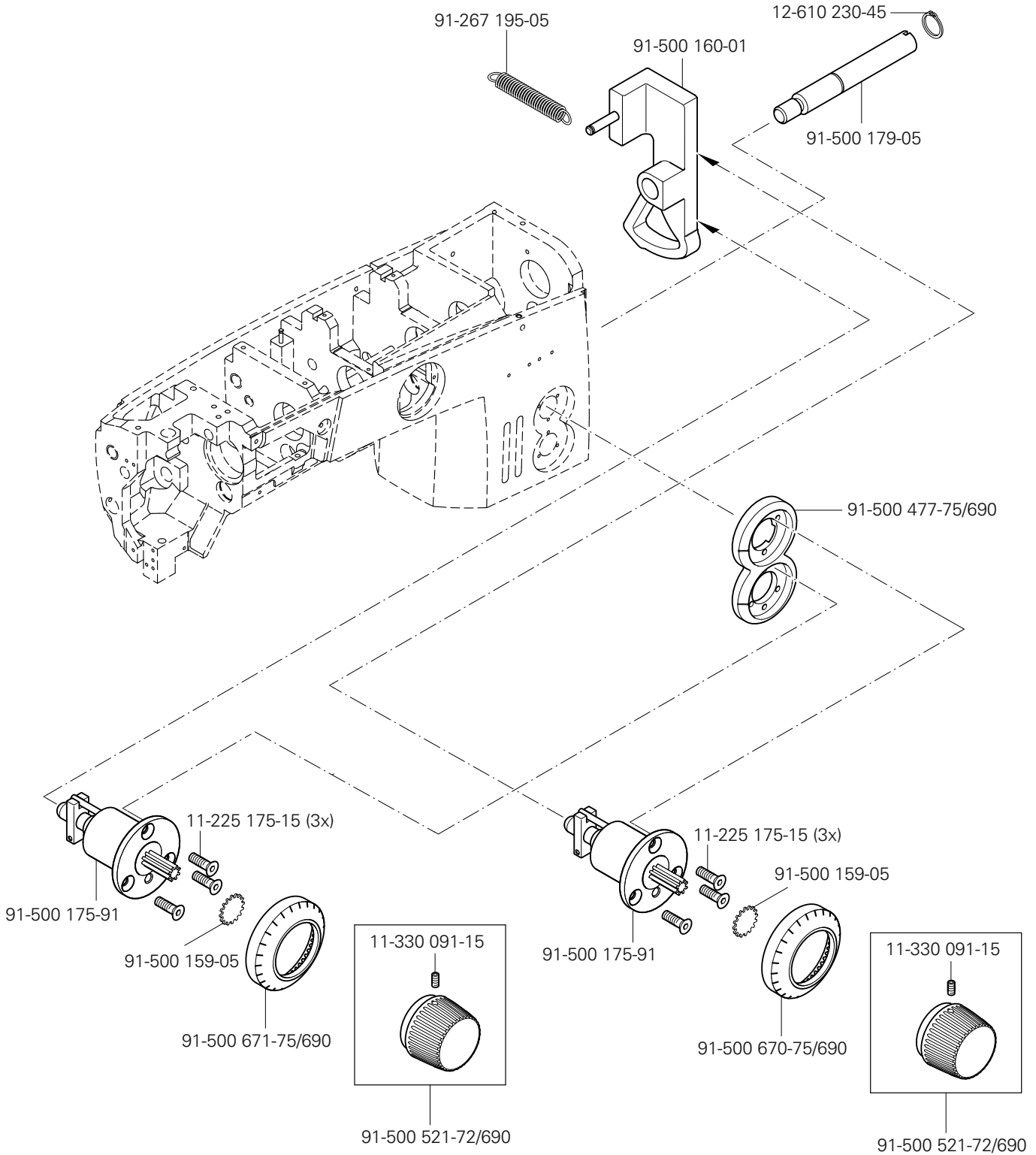
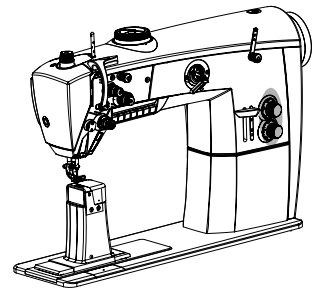
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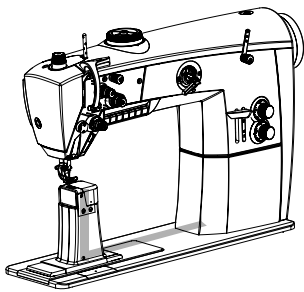


# 3.03

Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

PFAFF 2595 PLUS

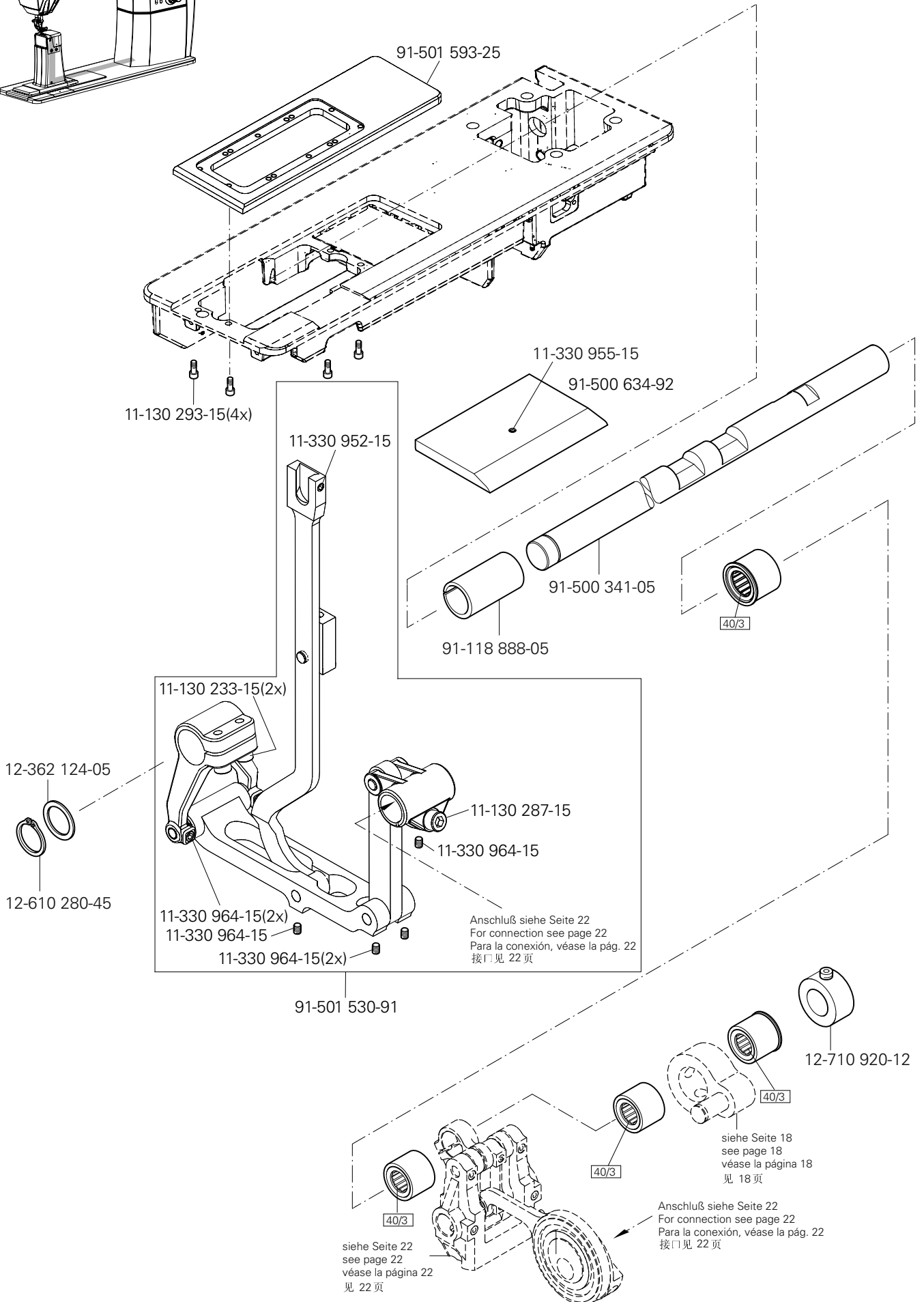




Grundplattenteile  
Bedplate parts  
Piezas del cárter  
底板零件

PFAFF 2595 PLUS

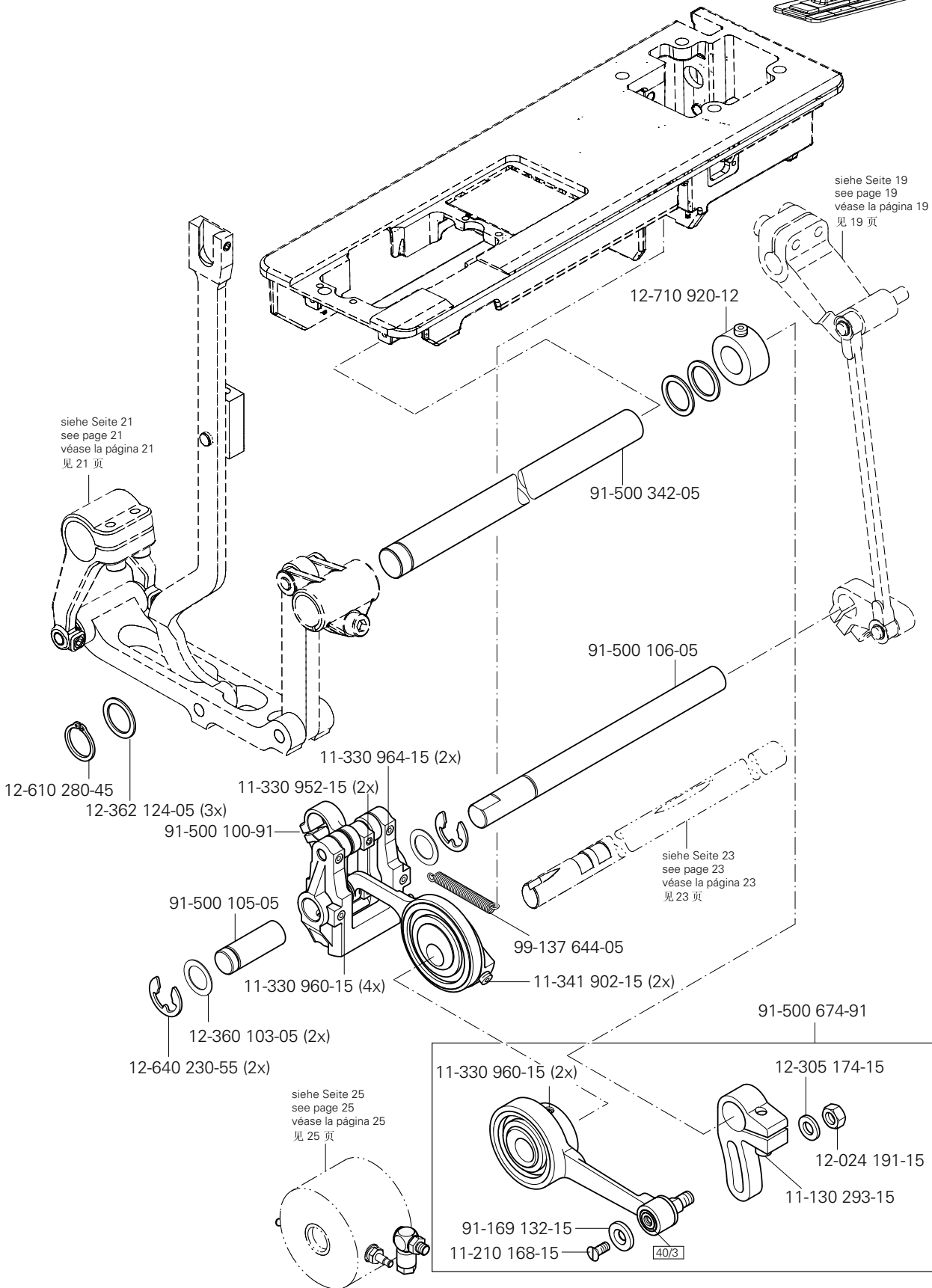
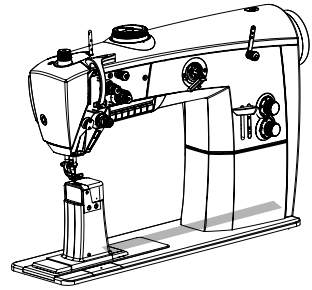
3.04

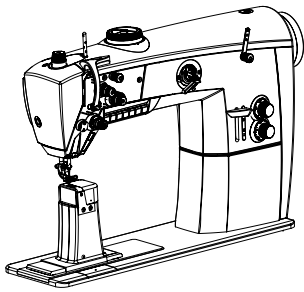


# 3.04

Grundplattenteile  
Bedplate parts  
Piezas del cárter  
底板零件

PFAFF 2595 PLUS

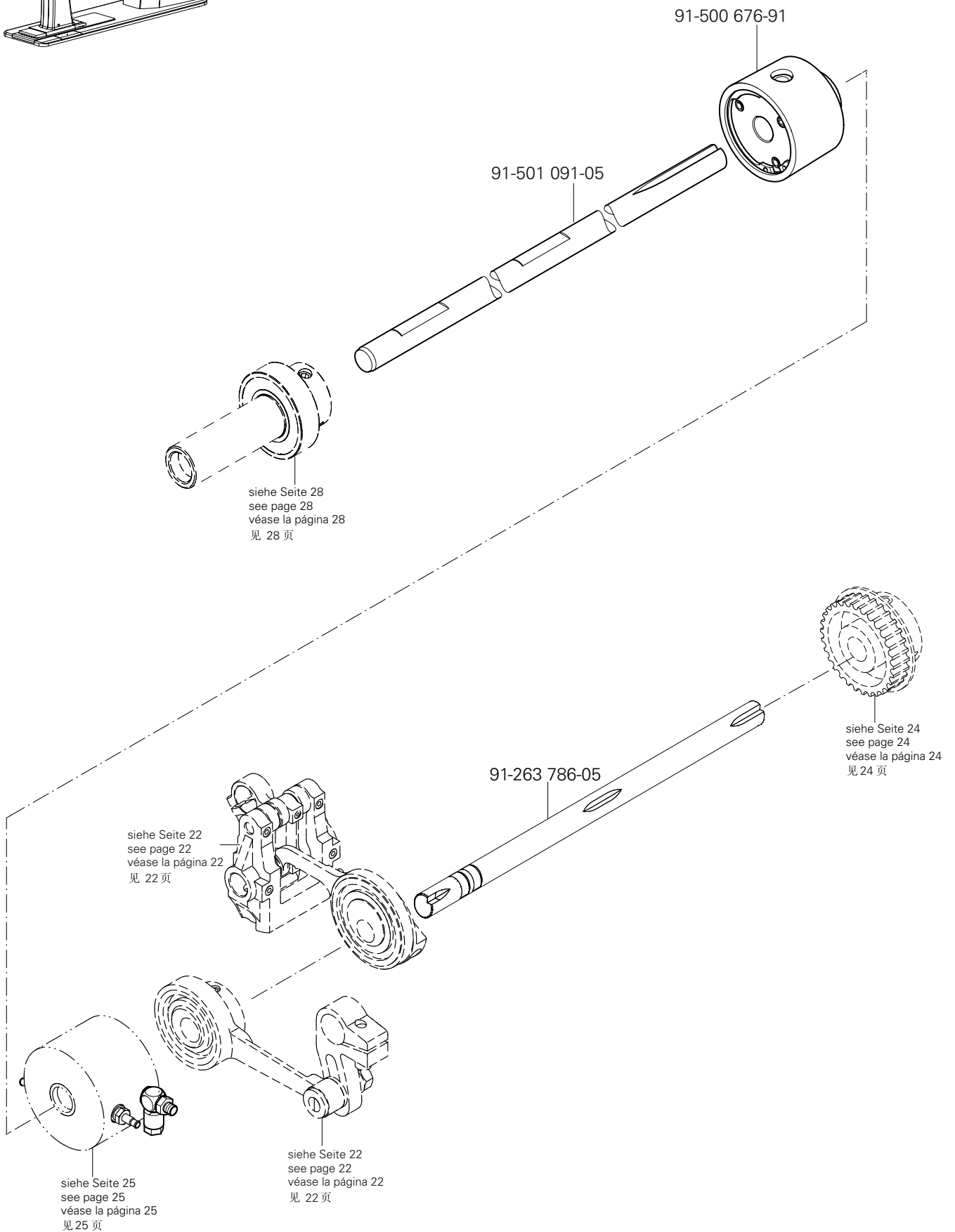




Grundplattenteile  
Bedplate parts  
Piezas del cárter  
底板零件

PFAFF 2595 PLUS

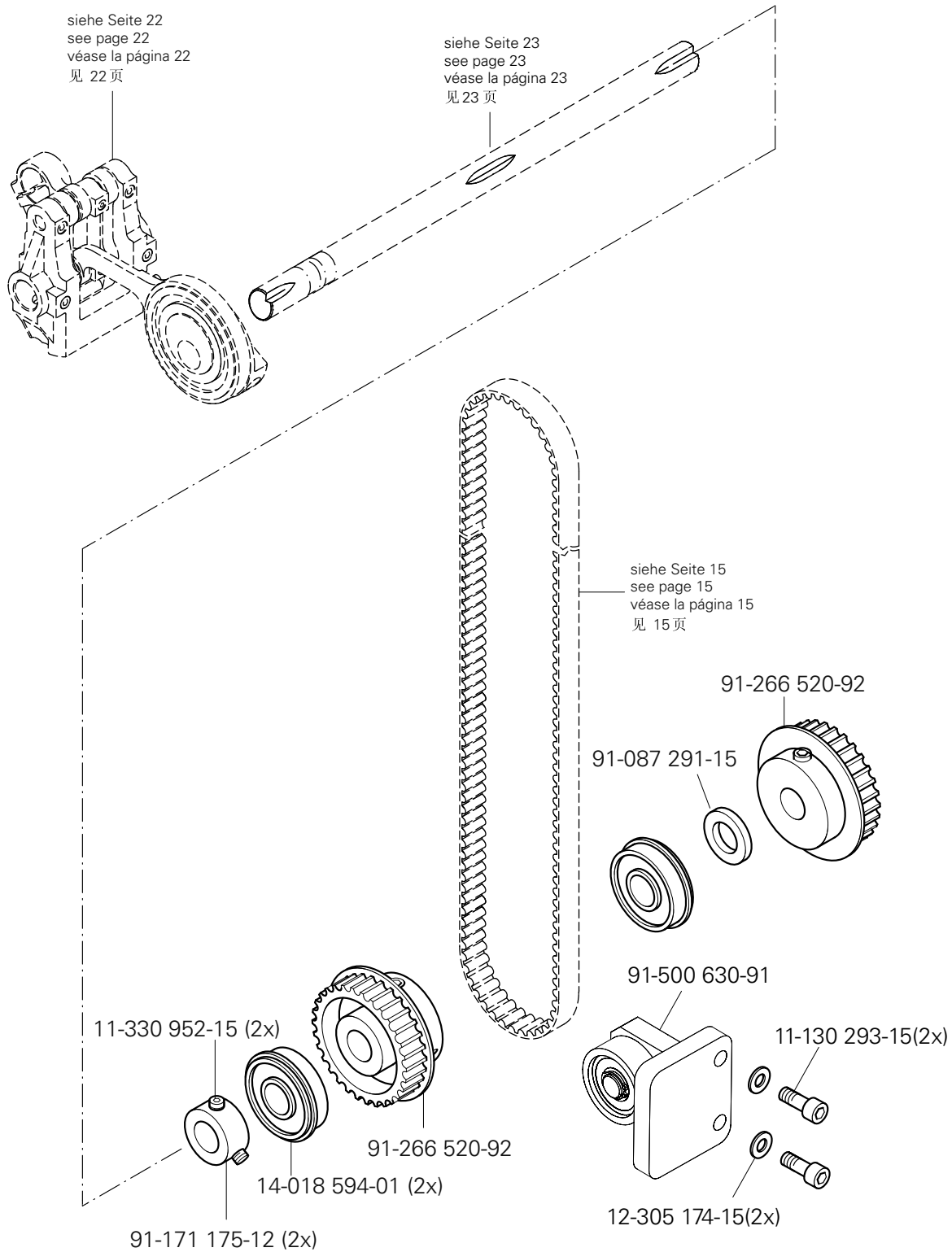
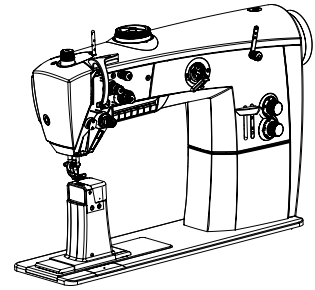
3.04



# 3.04

Grundplattenteile  
Bedplate parts  
Piezas del cárter  
底板零件

PFAFF 2595 PLUS

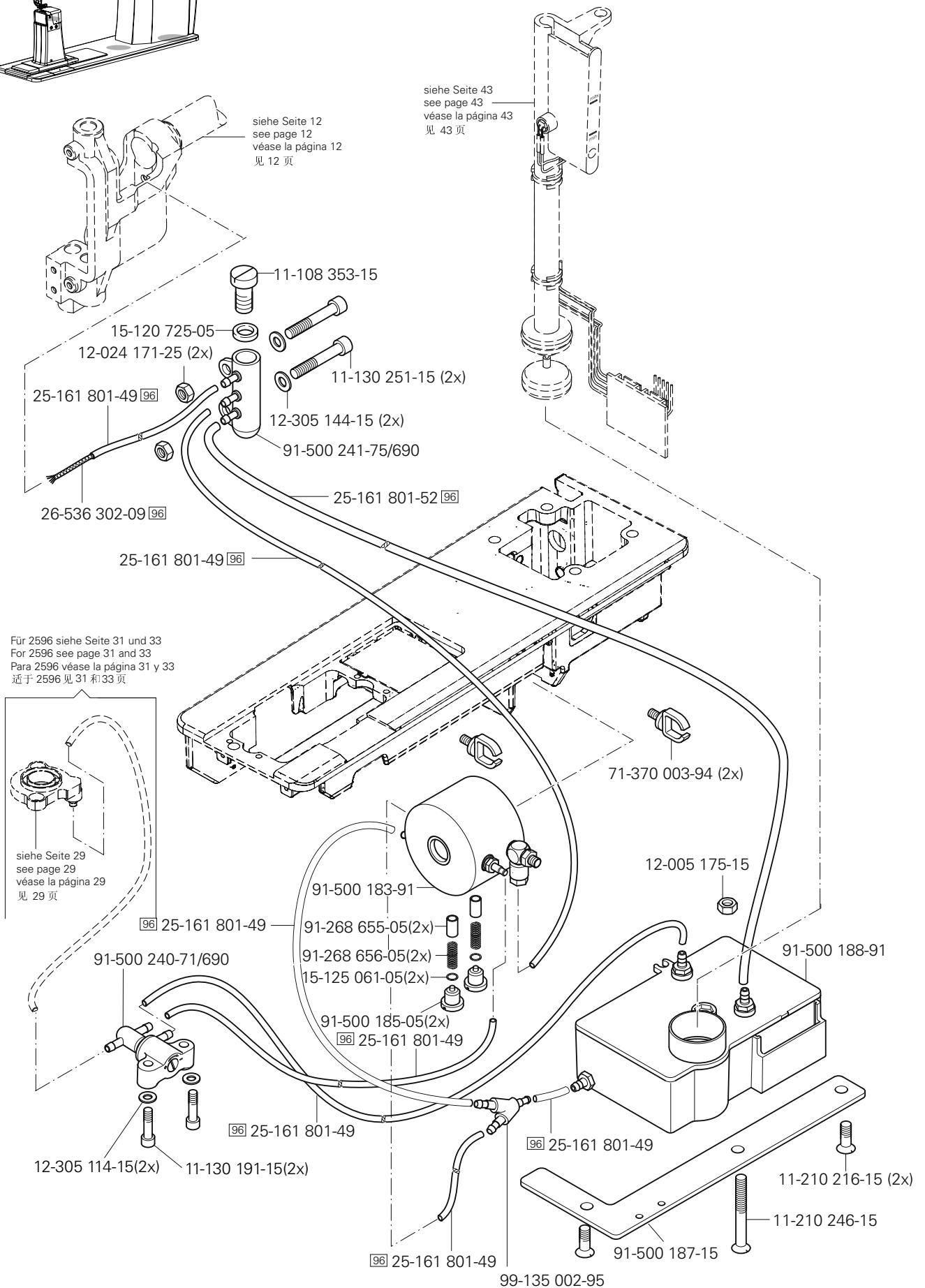
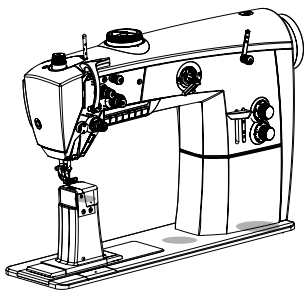




Grundplattenteile  
Bedplate parts  
Piezas del cárter  
底板零件

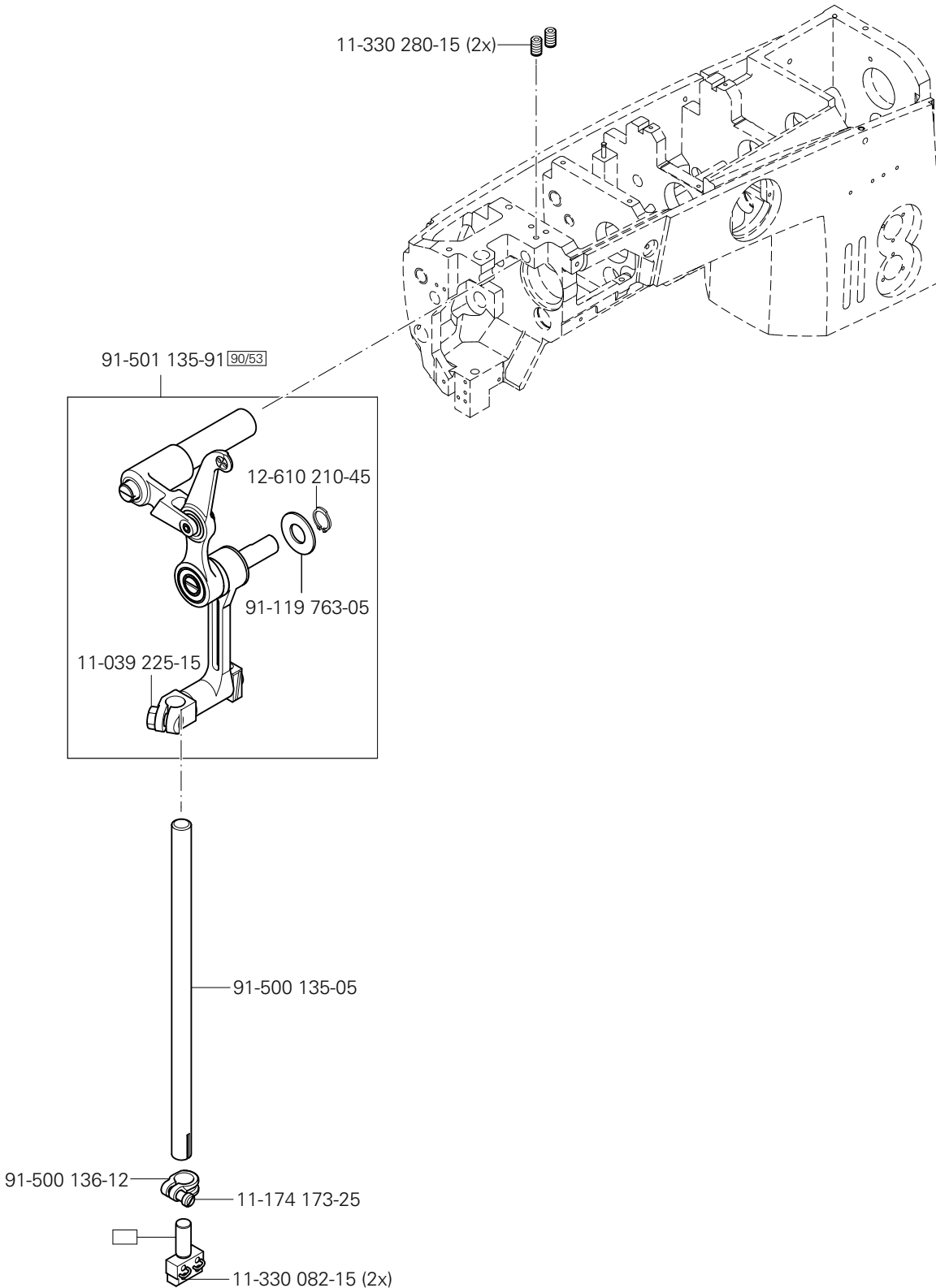
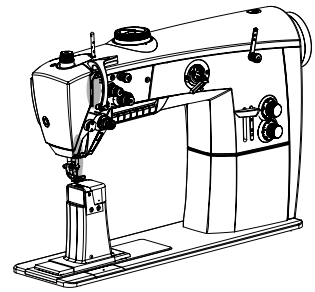
PFAFF 2595 PLUS

3.04

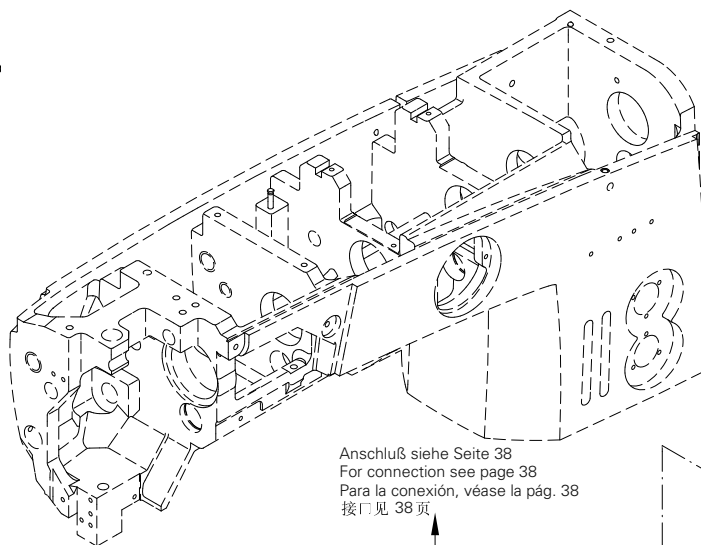
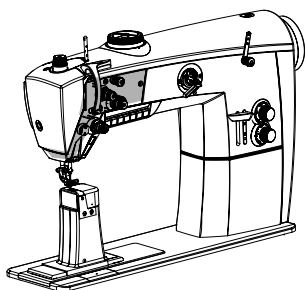


# 4

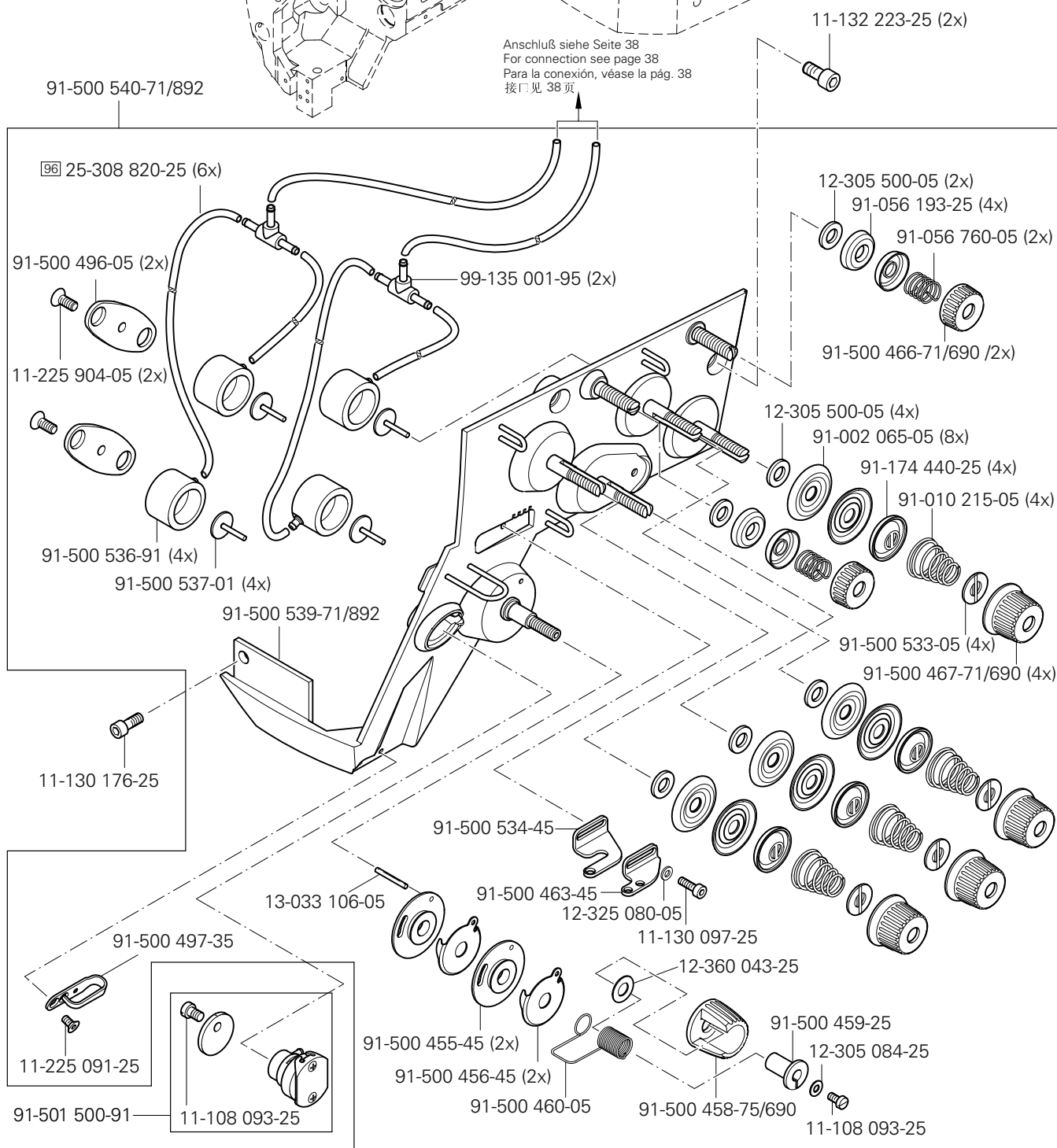
Abweichende Teile der PFAFF 2596 PLUS  
 Different parts for PFAFF 2596 PLUS  
 Piezas de la PFAFF 2596 PLUS  
 PFAFF 2596 PLUS 中有差别的零件



Abweichende Teile der PFAFF 2596 PLUS  
 Different parts for PFAFF 2596 PLUS  
 Piezas de la PFAFF 2596 PLUS  
 PFAFF 2596 PLUS 中有差别的零件

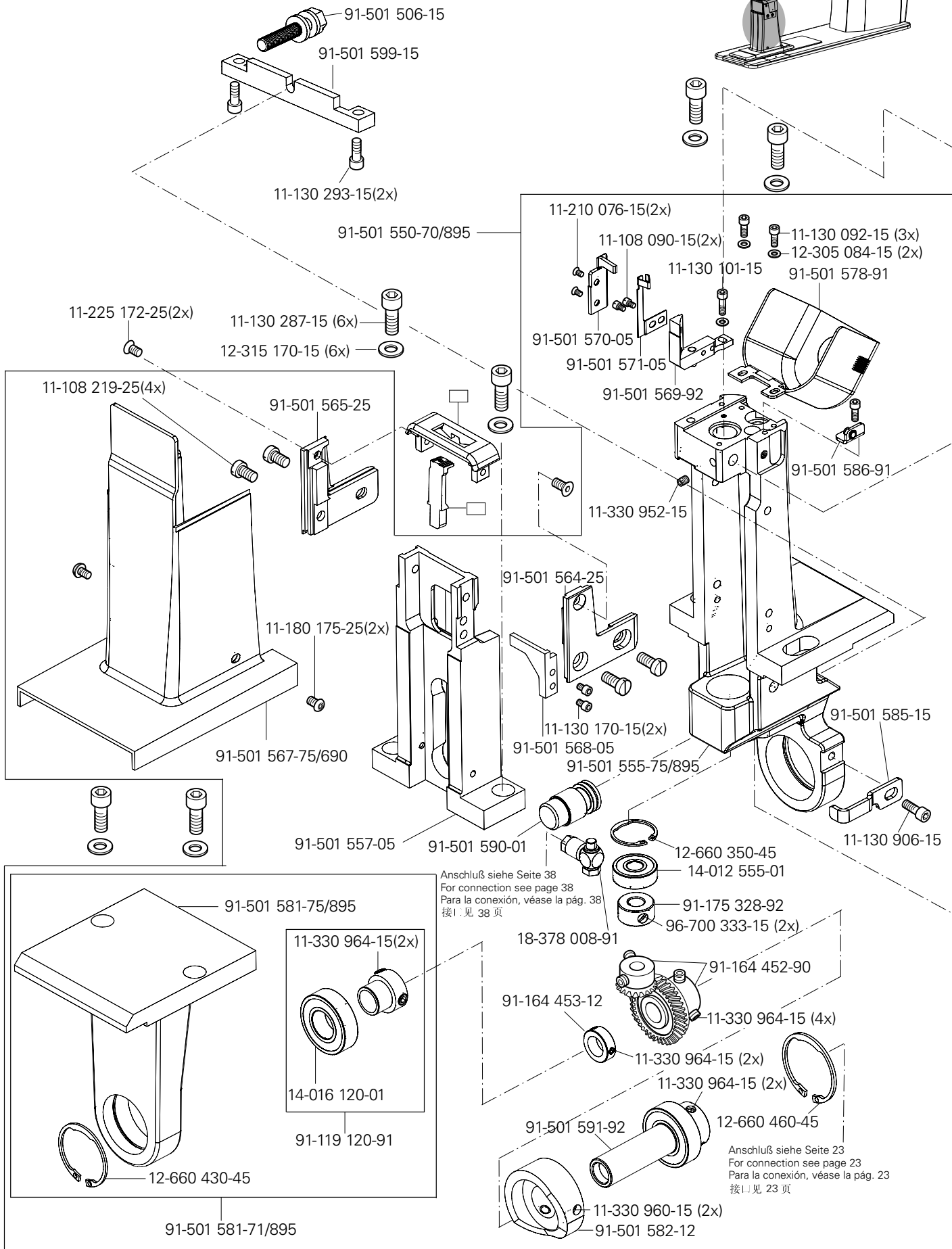
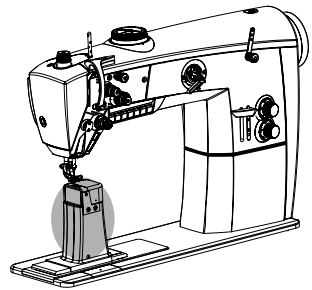


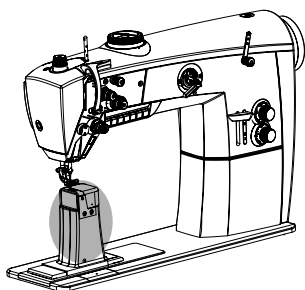
Anschluß siehe Seite 38  
 For connection see page 38  
 Para la conexión, véase la pág. 38  
 接口见 38 页



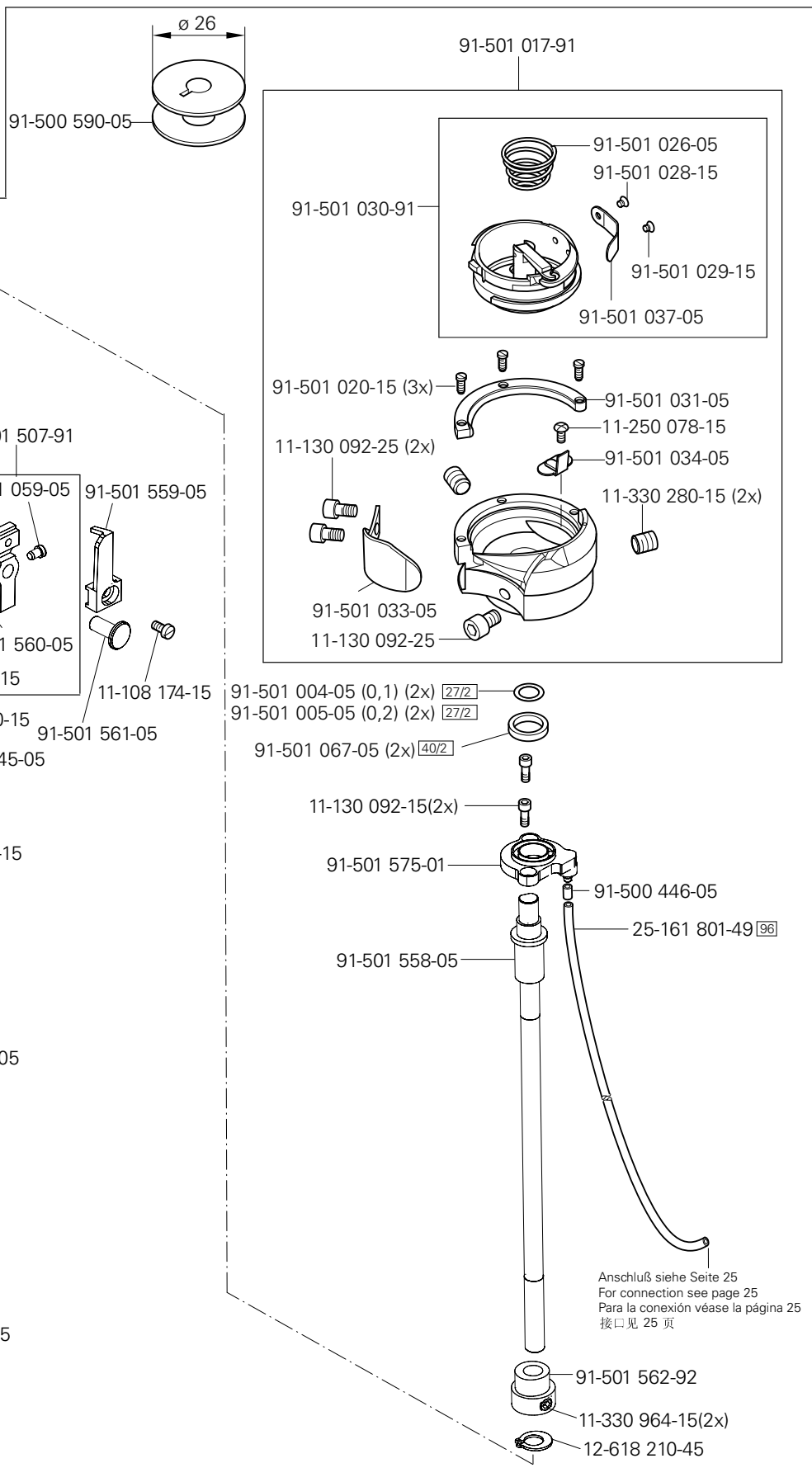
# 5

Säule vollständig(PFAFF 2595)  
 Post assy.(PFAFF 2595)  
 Column completo (PFAFF 2595)  
 成套柱备件 (PFAFF 2595)



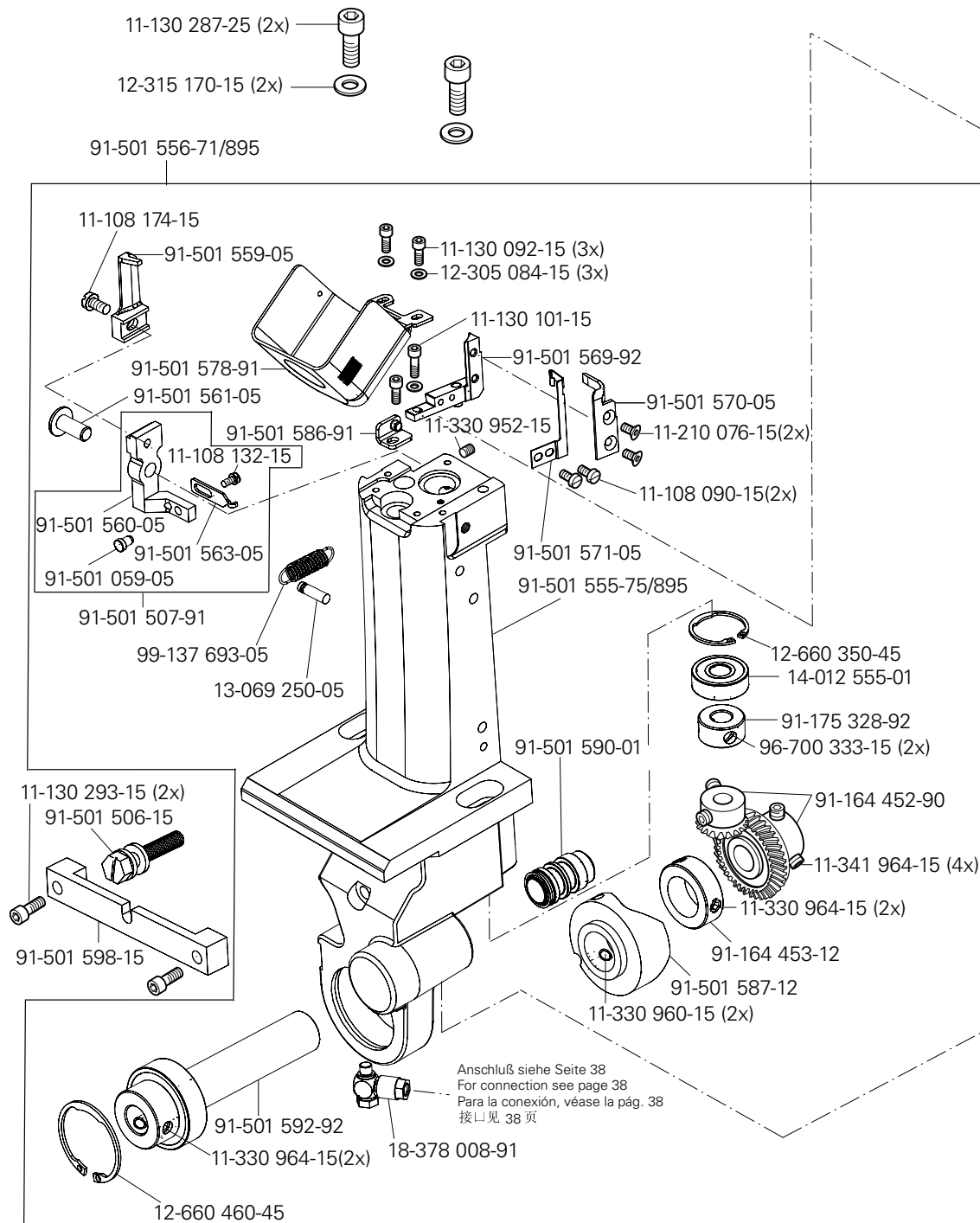
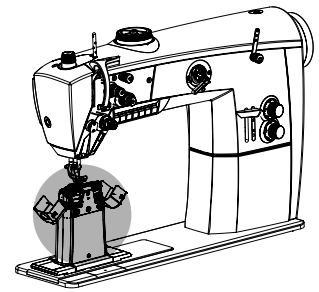


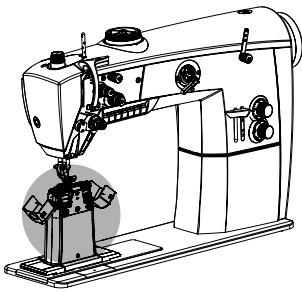
Säule vollständig(PFAFF 2595)  
 Post assy.(PFAFF 2595)  
 Column completo (PFAFF 2595)  
 成套柱备件 (PFAFF 2595)



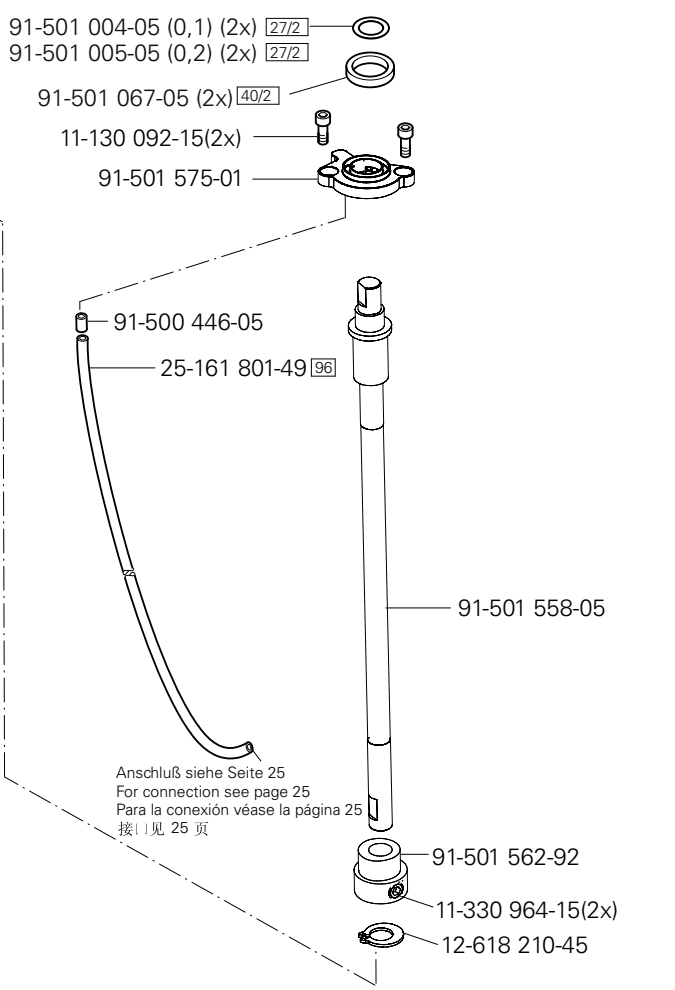
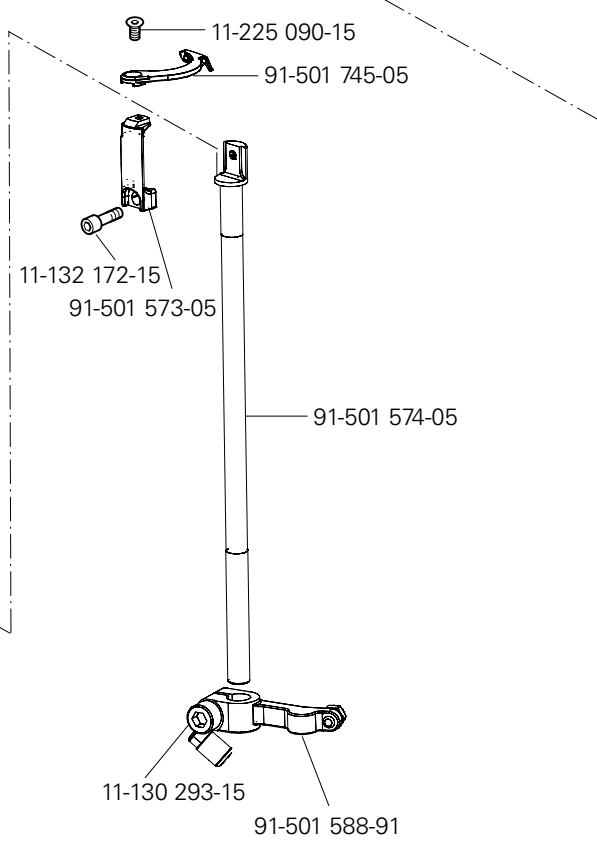
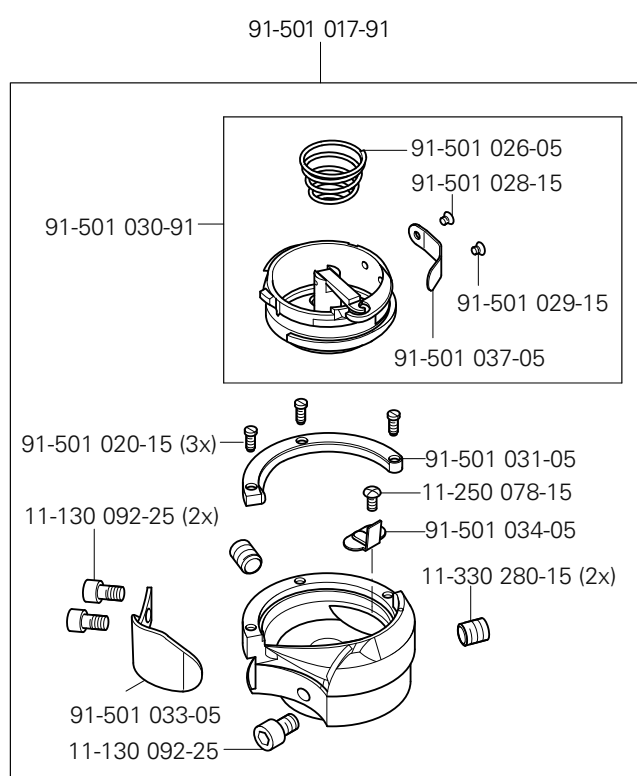
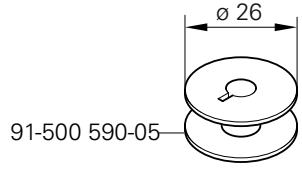
# 6

Säule vollständig(PFAFF 2596)  
 Post assy.(PFAFF 2596)  
 Column completo (PFAFF 2596)  
 成套柱备件 (PFAFF 2596)

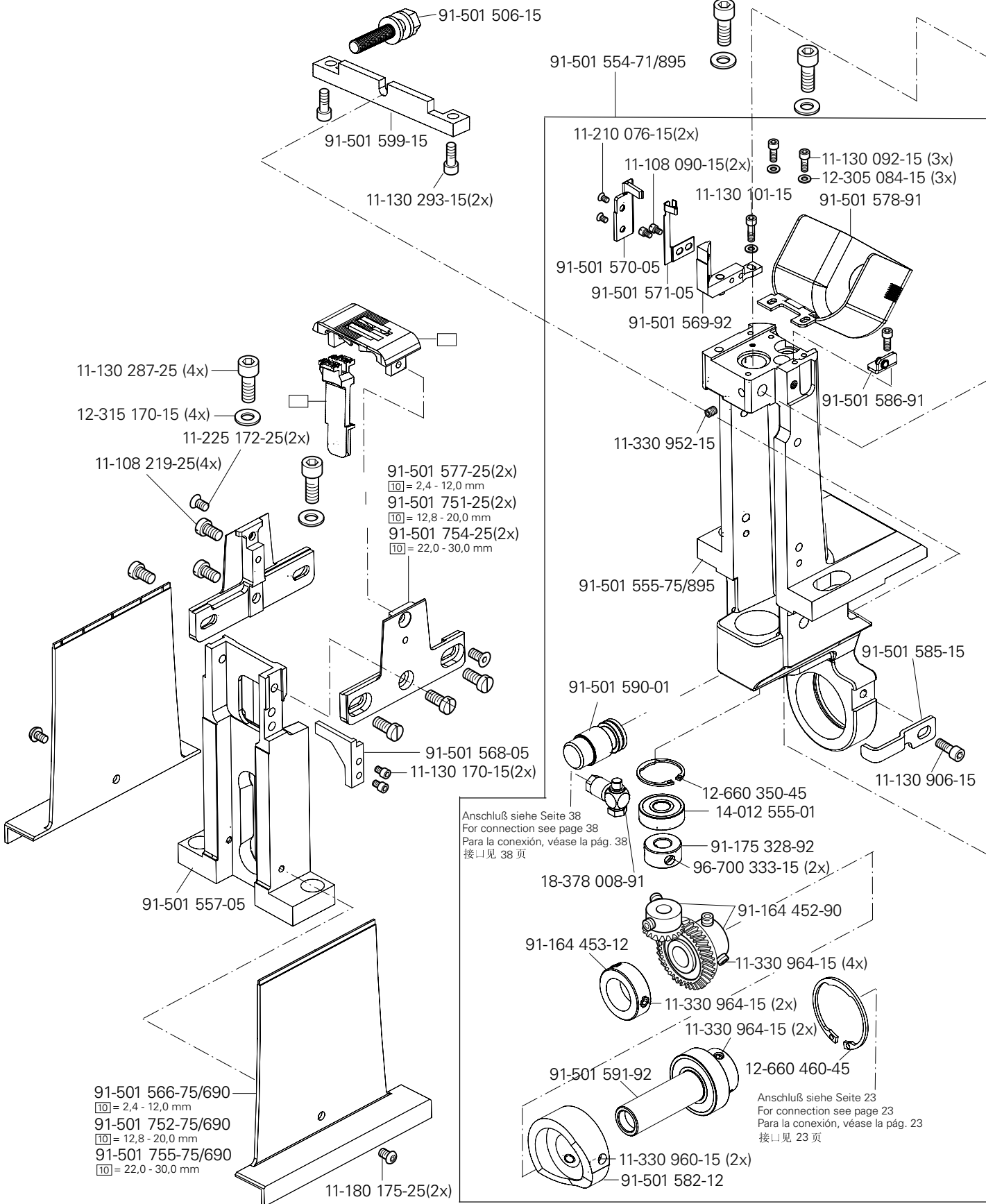
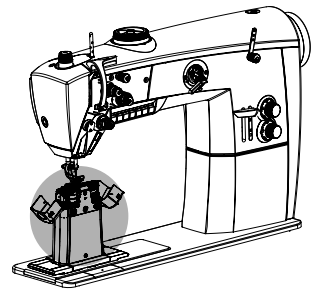




Säule vollständig (PFAFF 2596)  
 Post assy. (PFAFF 2596)  
 Column completo (PFAFF 2596)  
 成套柱备件 (PFAFF 2596)

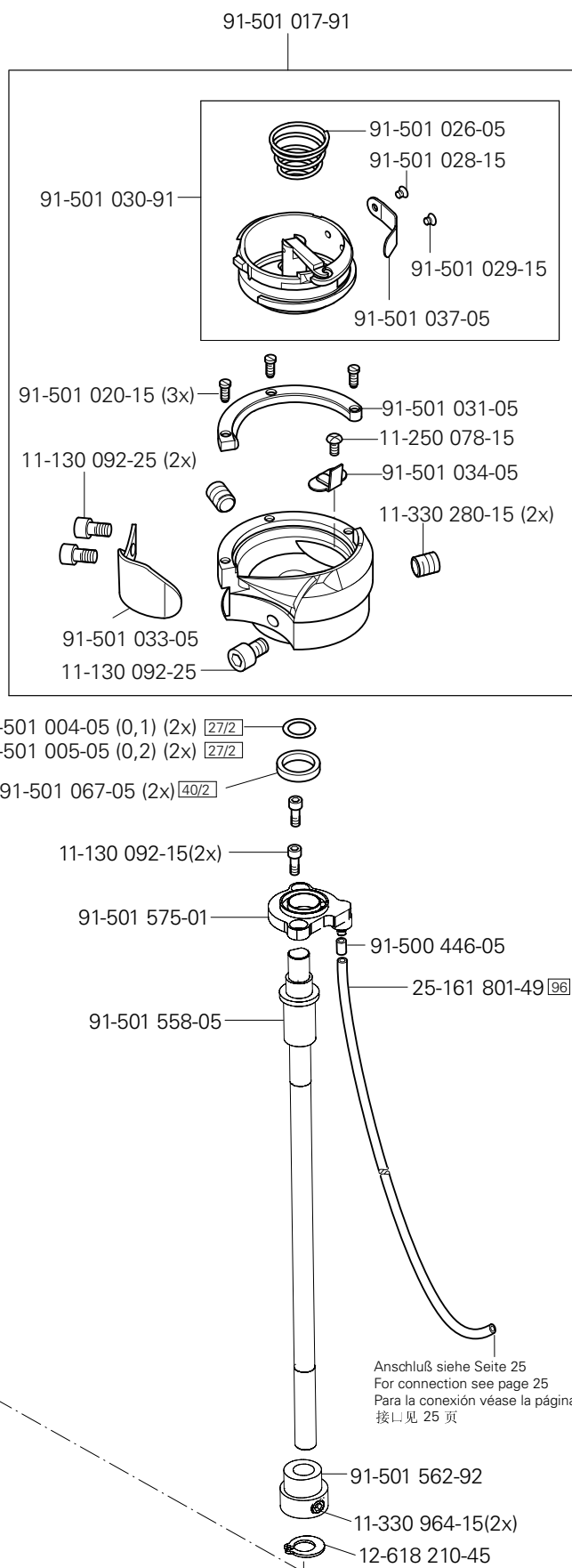
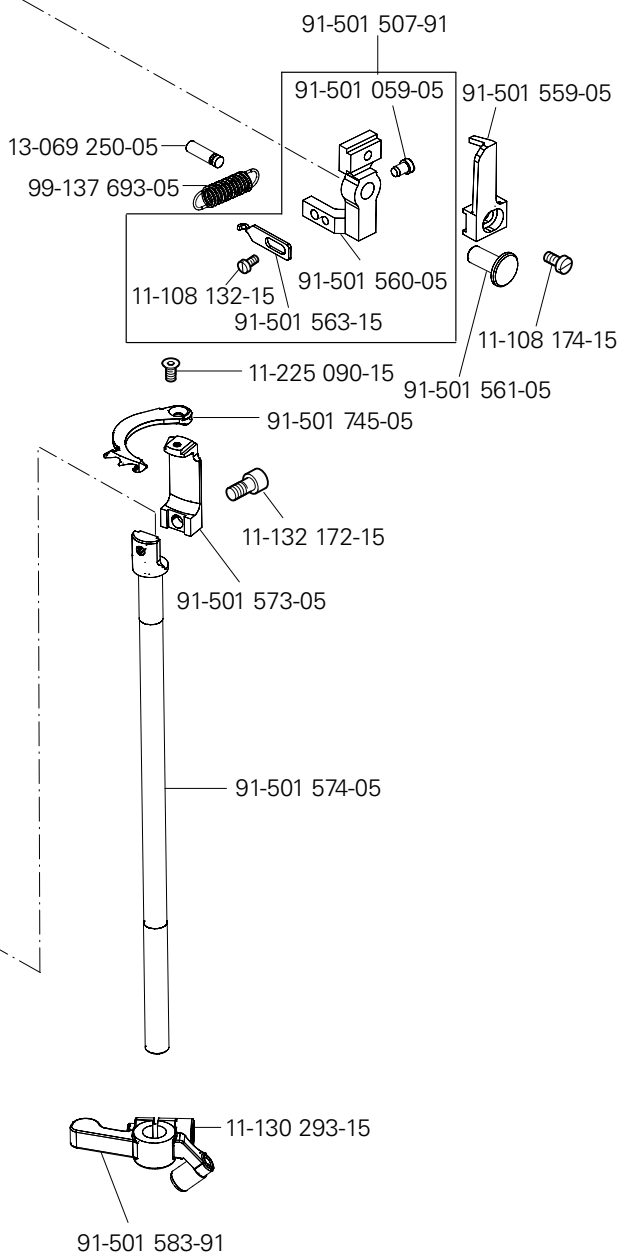
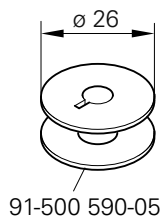
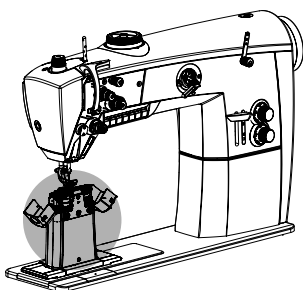


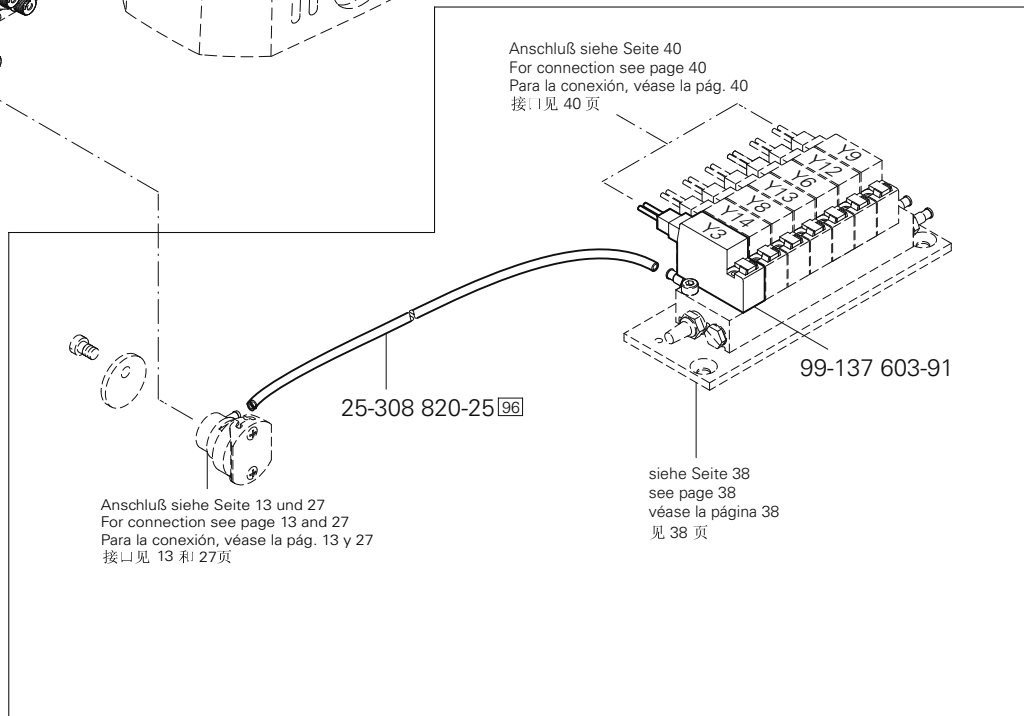
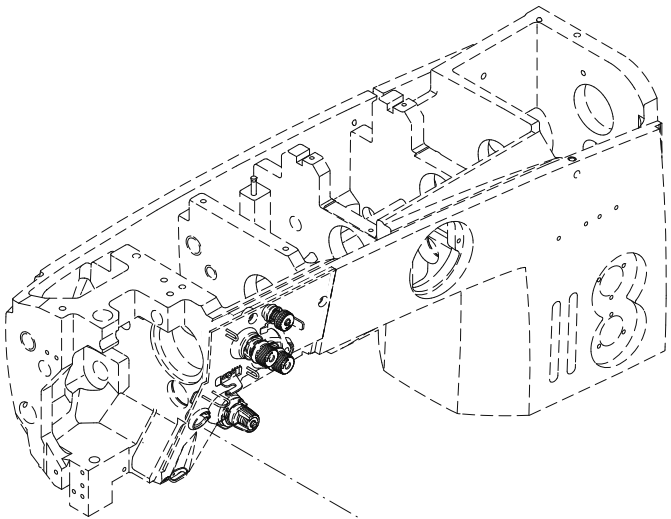
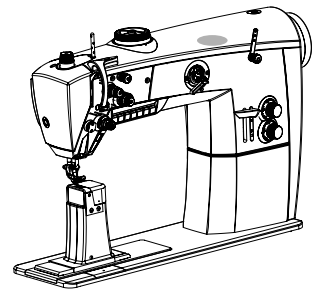
Säule vollständig (PFAFF 2596)  
 Post assy. (PFAFF 2596)  
 Column completo (PFAFF 2596)  
 成套柱备件 (PFAFF 2596)



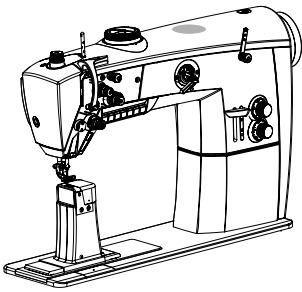


Säule vollständig(PFAFF 2596)  
 Post Assy.(PFAFF 2596)  
 Columna completo (PFAFF 2596)  
 成套柱备件 (PFAFF 2596)



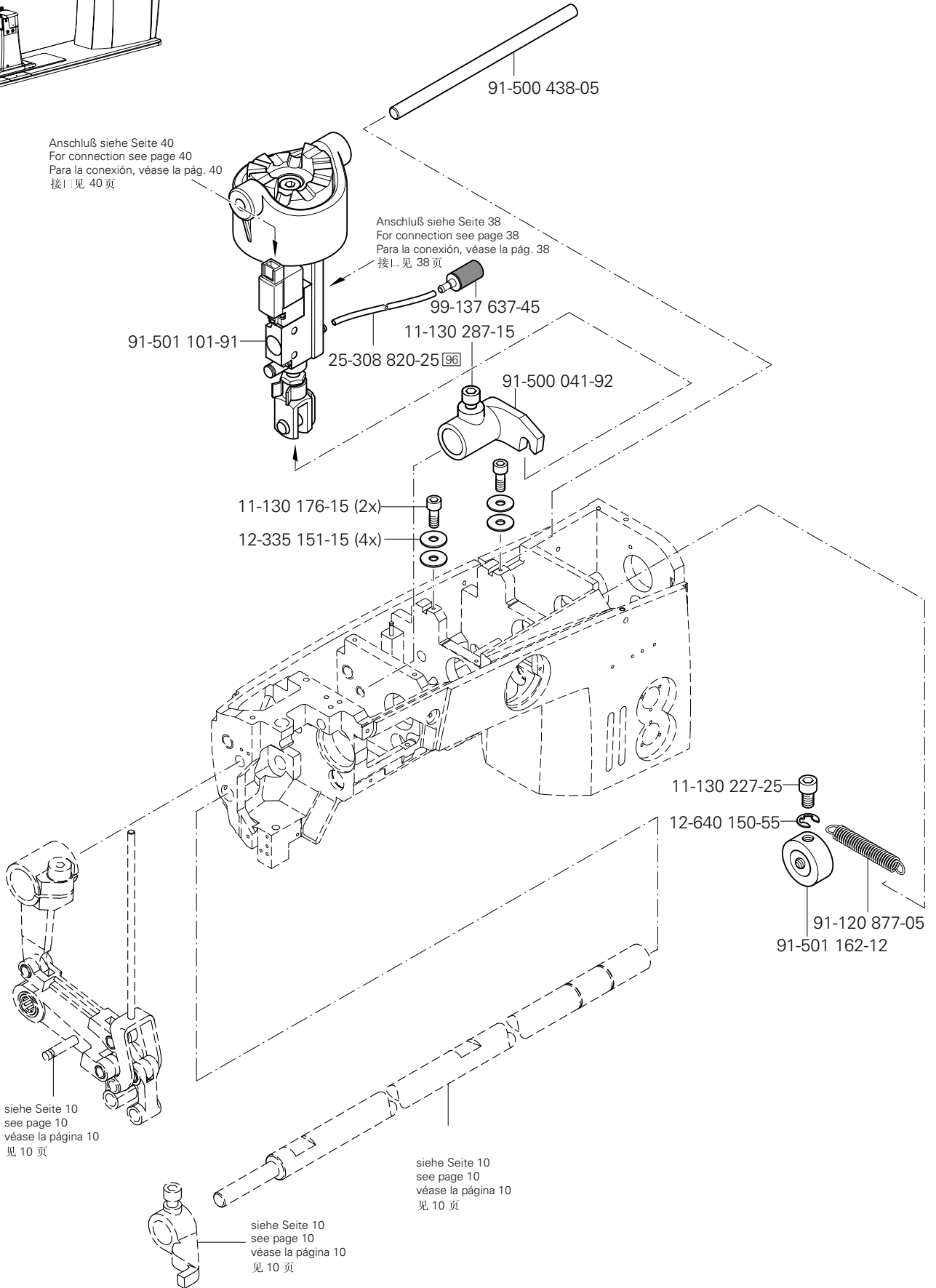


91-500 567-90



Presserfuß-Automatik (-910/04)  
 Automatic presser foot lifter (-910/04)  
 Alzaprensatelas (-910/04)  
 压脚自动提升器 (-910/04)

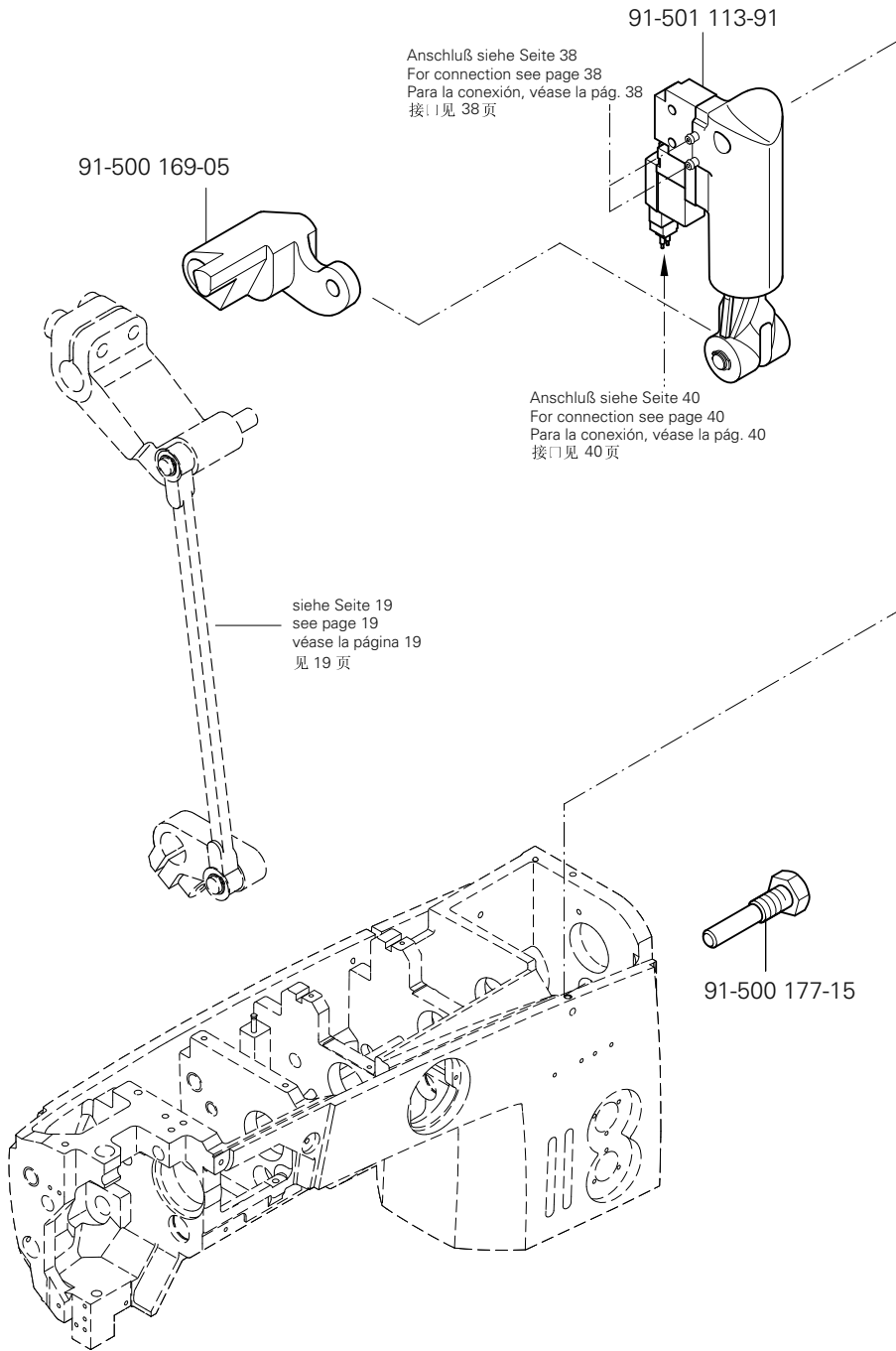
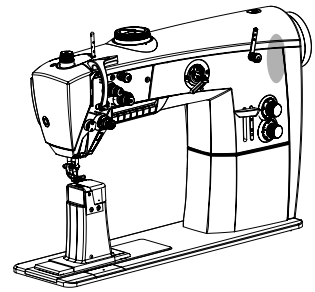
PFAFF 2595 PLUS  
 PFAFF 2596 PLUS

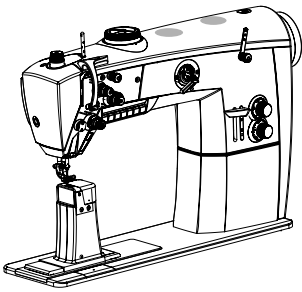


# 9

Verriegelungs-Einrichtung (-911/35)  
 Backtacking mechanism (-911/35)  
 Rematador (-911/35)  
 锁紧装置 (-911/35)

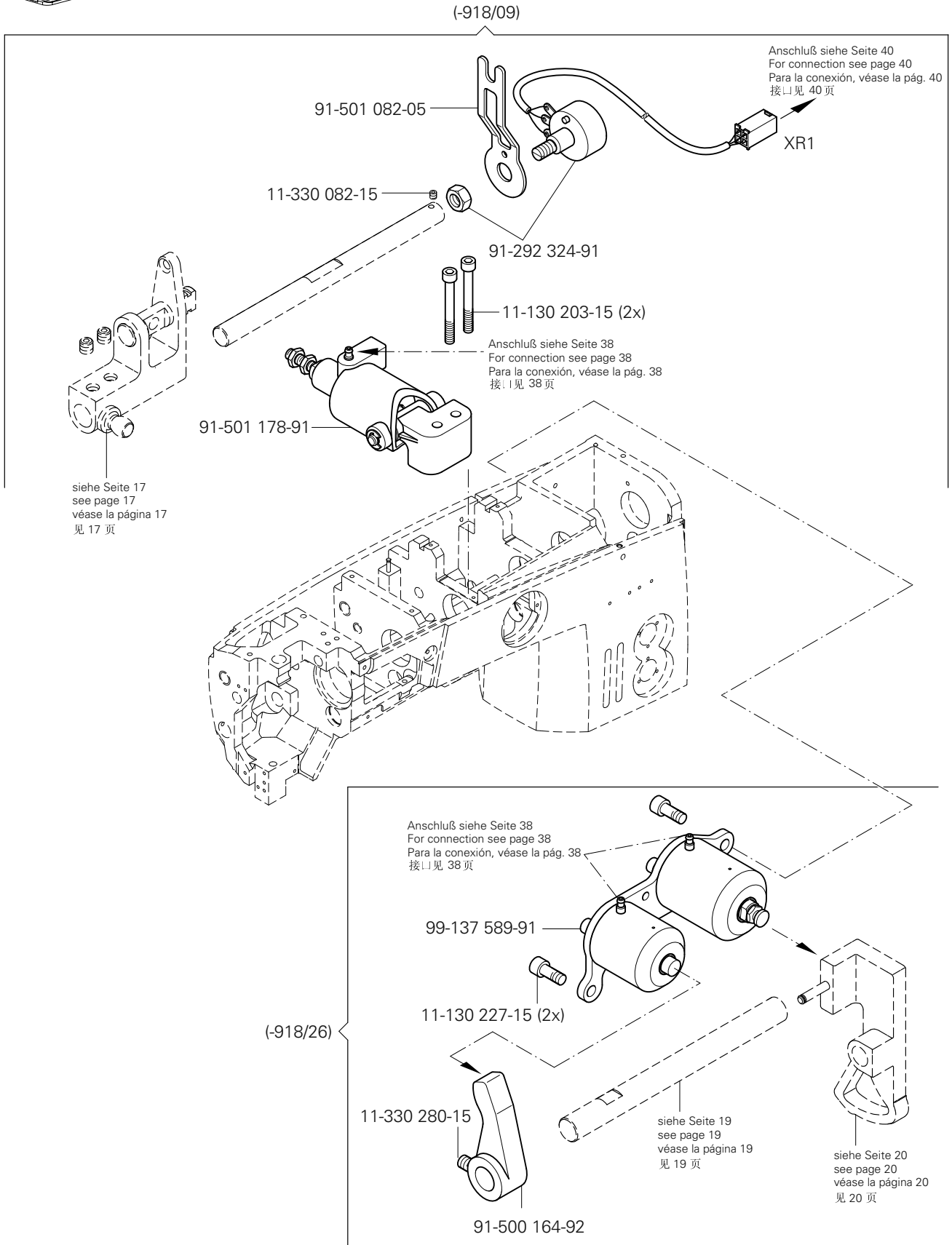
PFAFF 2595 PLUS  
 PFAFF 2596 PLUS

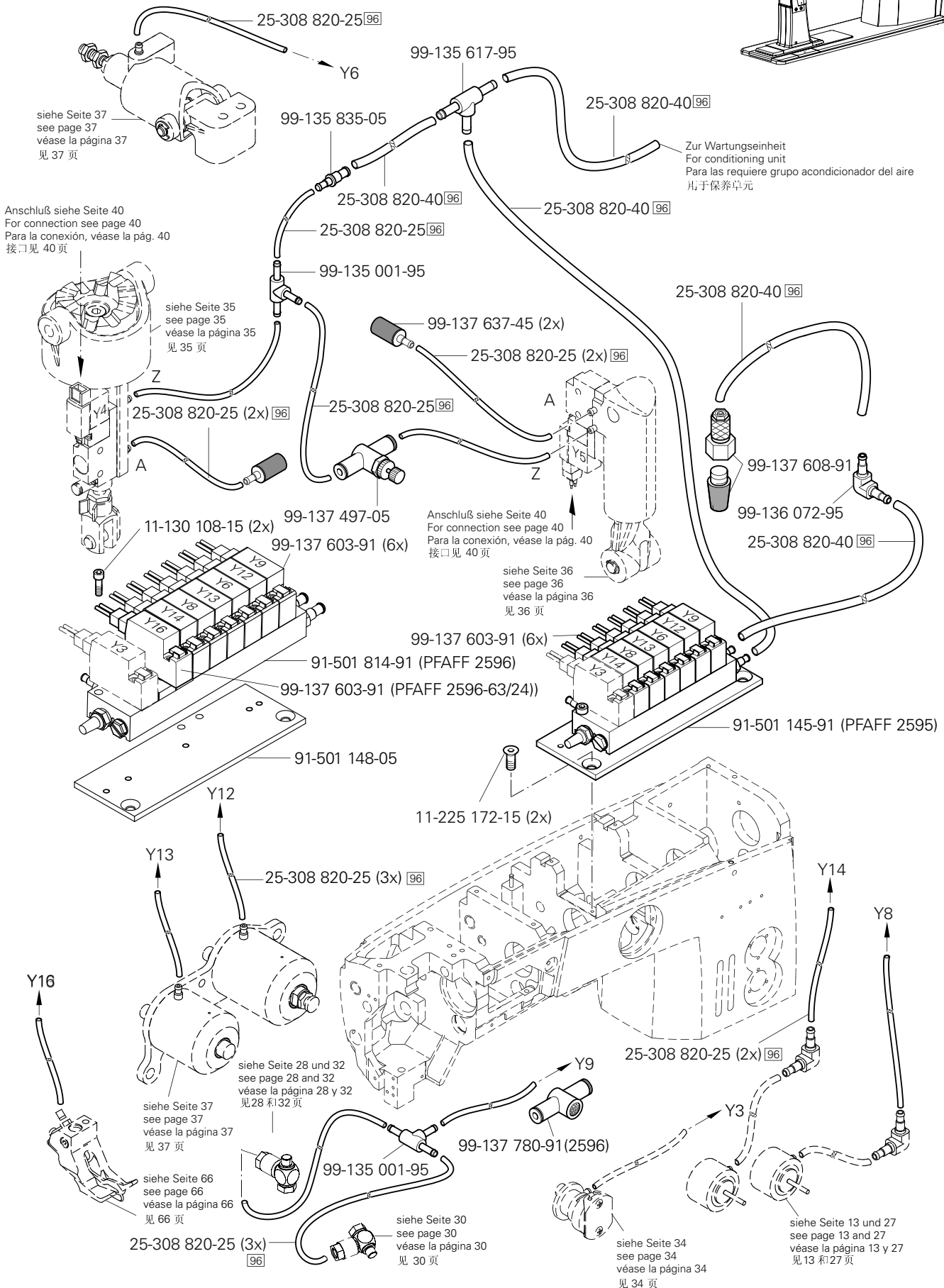
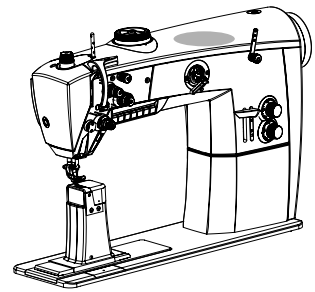


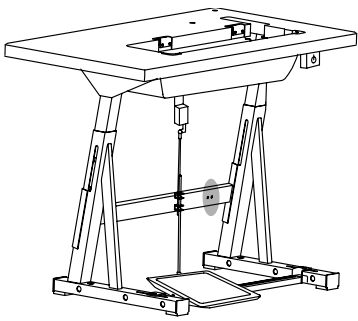


Schaltvorrichtung (-918/29)  
 Switching system (-918/29)  
 Mecanismo de mando (-918/29)  
 开关装置 (-918/29)

PFAFF 2595 PLUS  
 PFAFF 2596 PLUS



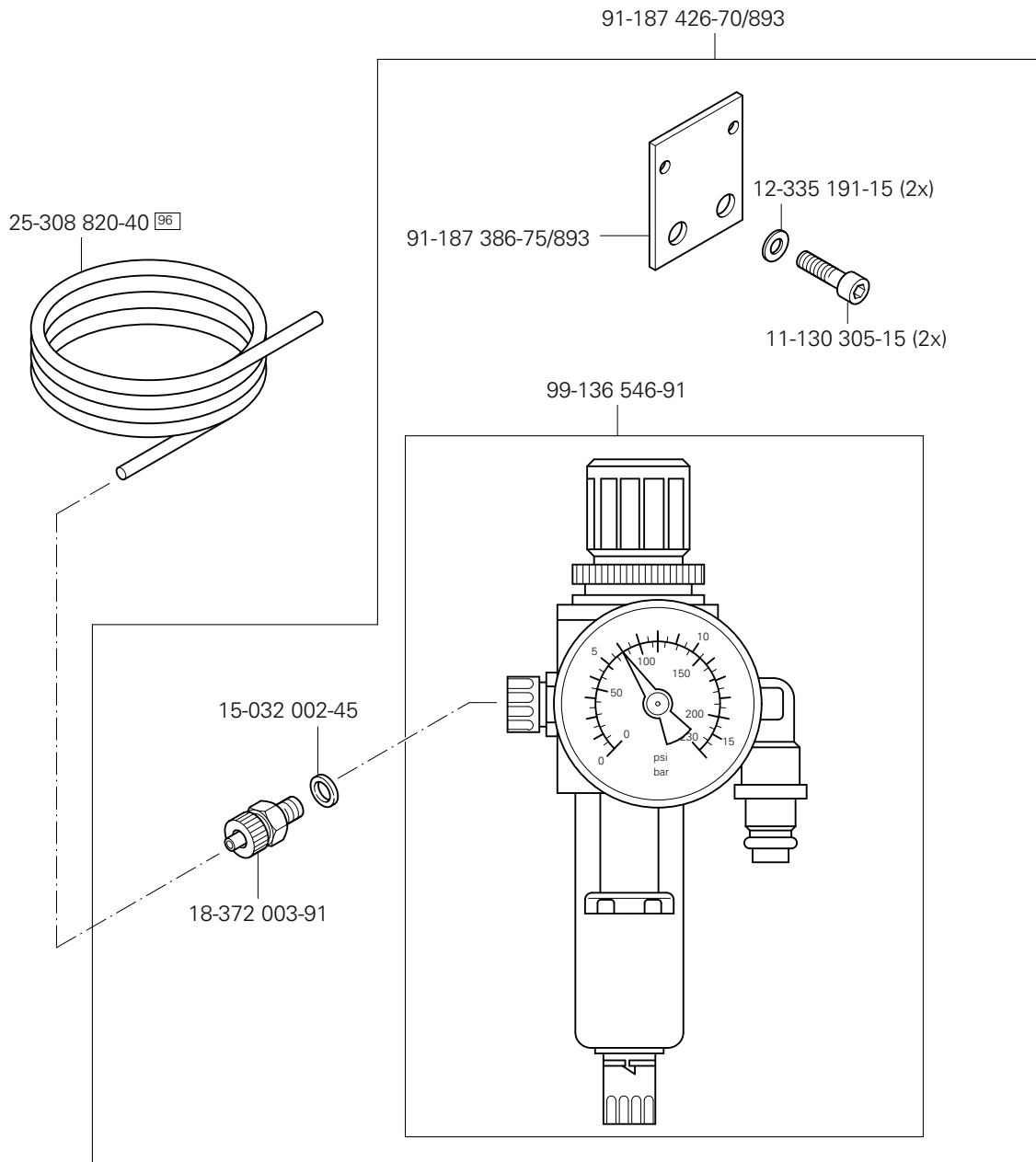




Pneumatische Ausrüstung  
 Pneumatic equipment  
 Equipo neumático  
 气动设备

PFAFF 2595 PLUS  
 PFAFF 2596 PLUS

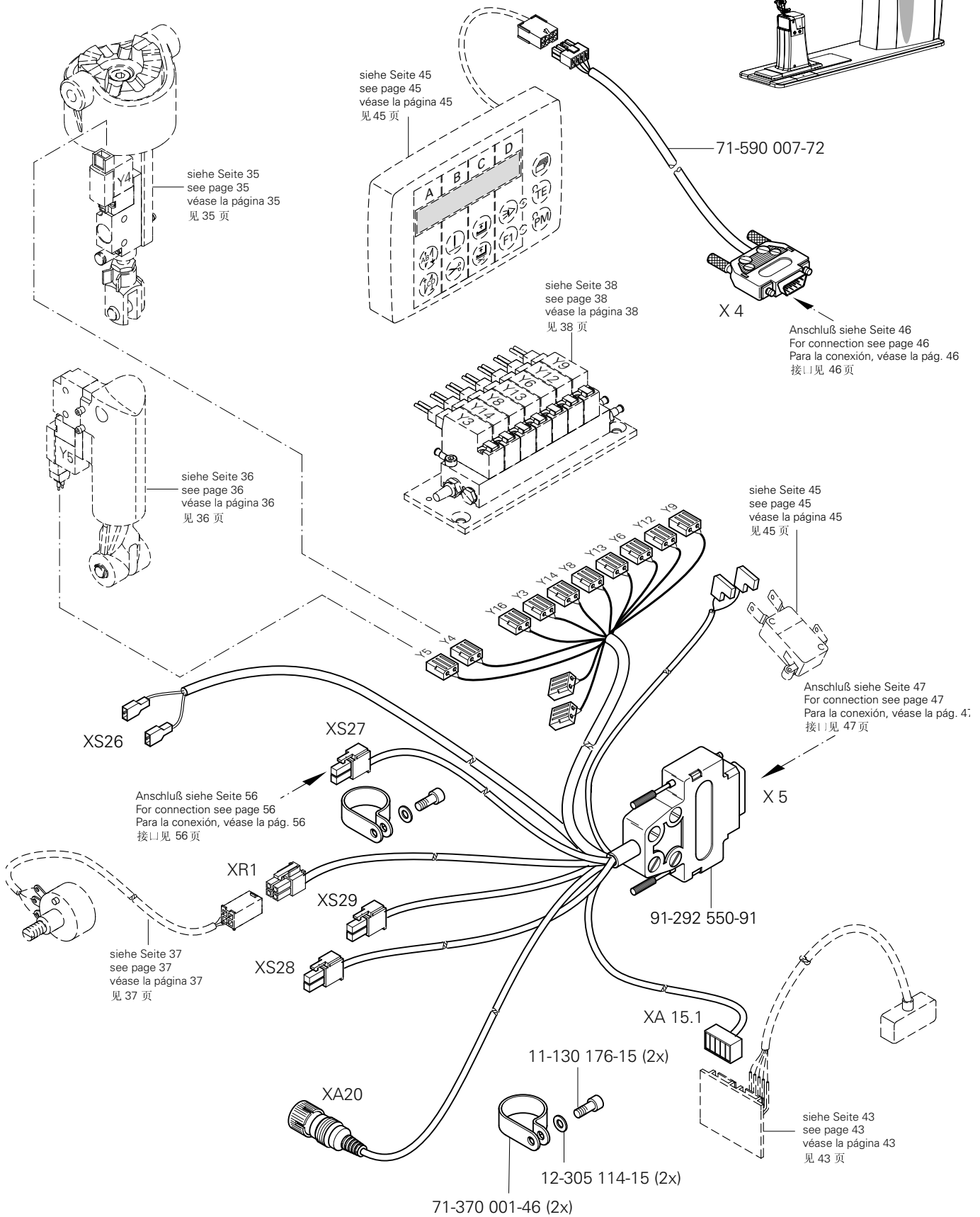
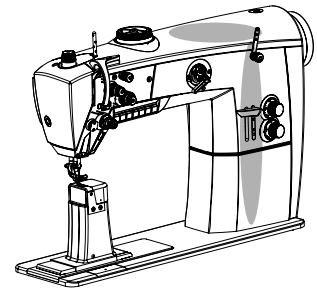
11



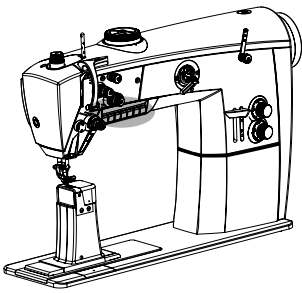
# 12.01

## Kabelbaum zum Oberteil Cable tree to sewing head Mazo de cables para el cabezal 上部机器电缆束

PFAFF 2595 PLUS  
PFAFF 2596 PLUS



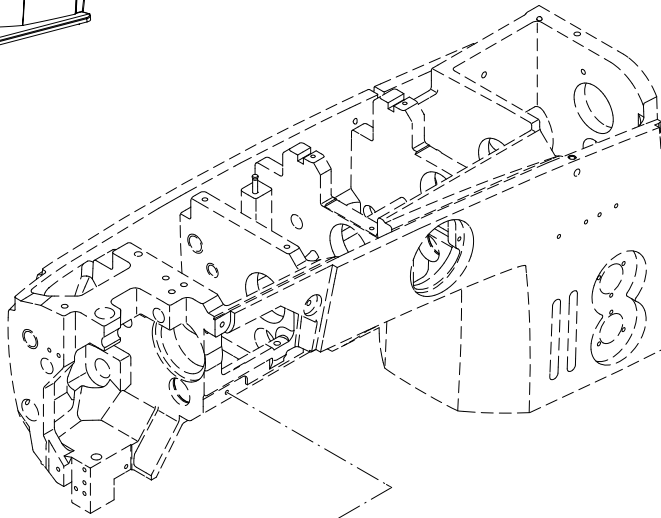




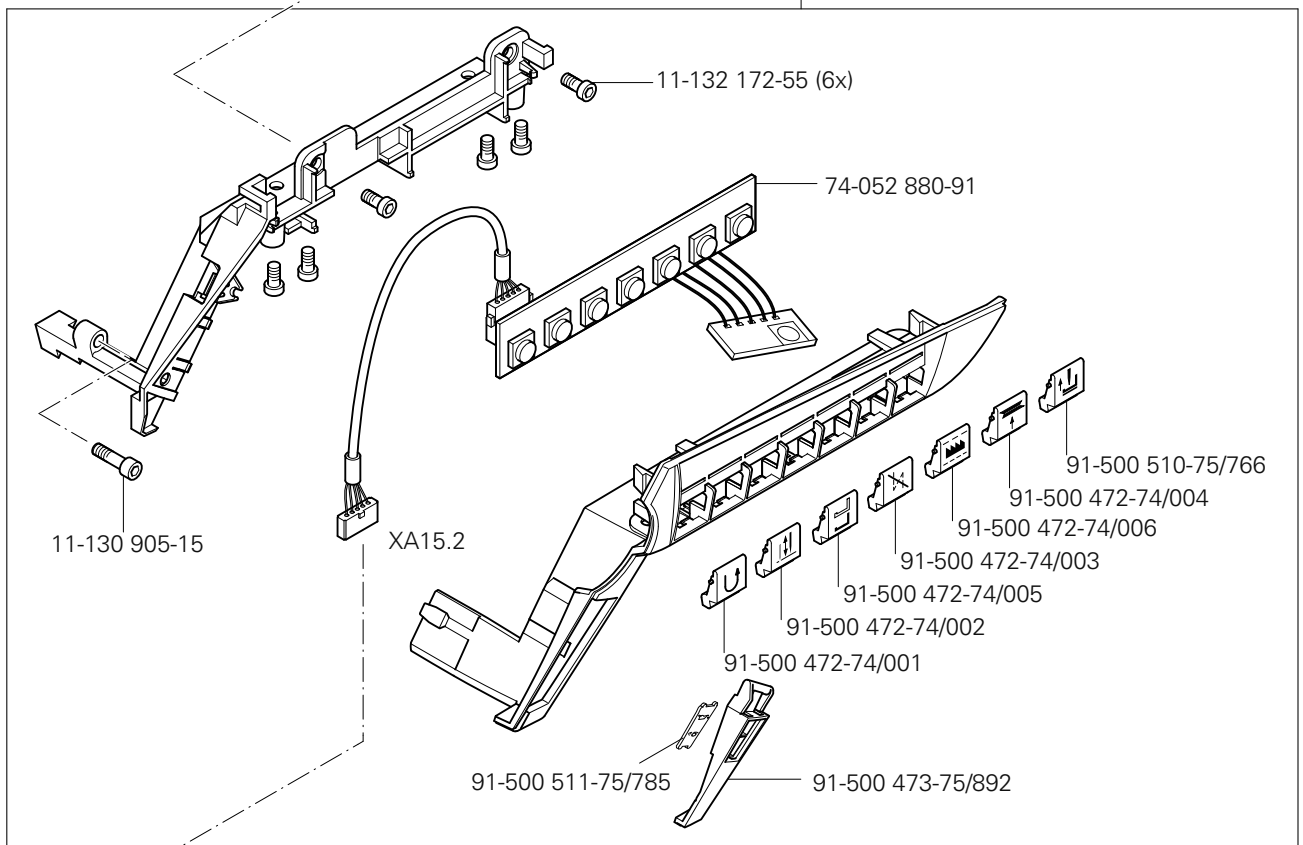
Tastschalter  
 Push-button  
 Interruptor pulsador  
 按钮开关

PFAFF 2595 PLUS  
 PFAFF 2596 PLUS

12.02



91-500 509-70/690

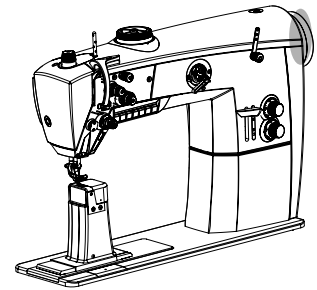


Anschluß siehe Seite 43  
 For connection see page 43  
 Para la conexión, véase la pág. 43  
 接线见 43 页

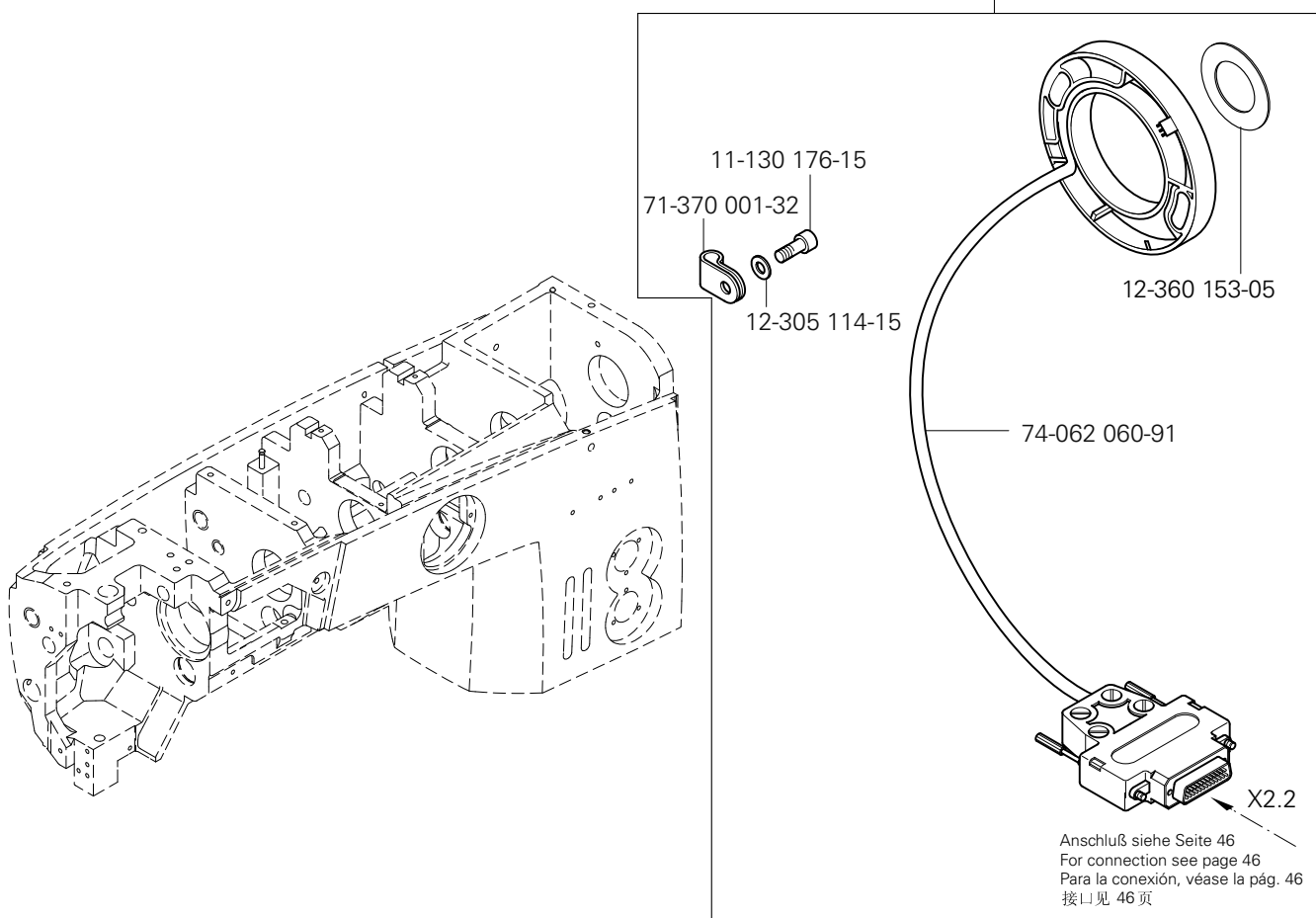
# 12.03

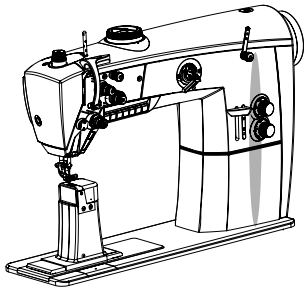
Positionsgeber  
Synchronizer  
Sincronizador  
位置传感器

PFAFF 2595 PLUS  
PFAFF 2596 PLUS



91-501 549-90





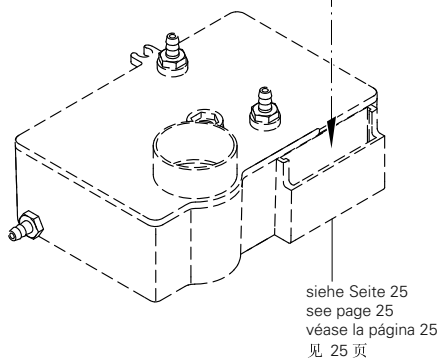
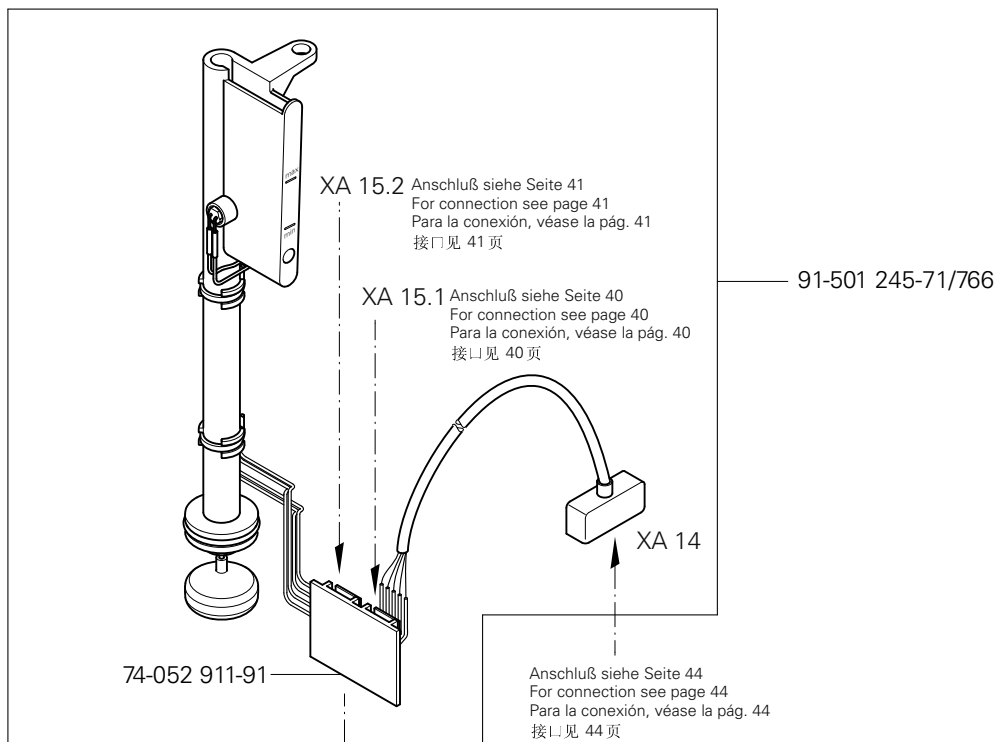


Ölstandsanzeige mit Leiterplatte  
 Oil state announcement with leading record  
 Indicador nivel de aceite con circuito impreso  
 带印刷电路板的油位指示器

PFAFF 2595 PLUS  
 PFAFF 2596 PLUS

12.04

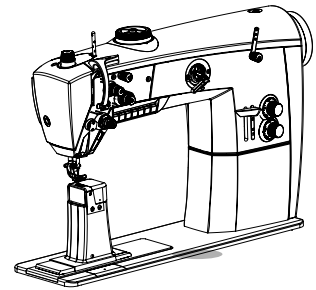
11-130 227-25   
 12-305 144-15 



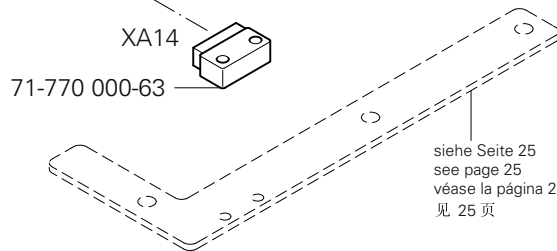
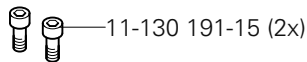
# 12.05

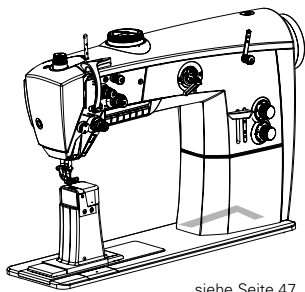
Oberteilerkennung  
Sewing head identification  
Detección de la parte superior  
机头识别

PFAFF 2595 PLUS  
PFAFF 2596 PLUS



Anschluß siehe Seite 43  
For connection see page 43  
Para la conexión, véase la pág. 43  
接口见 43 页



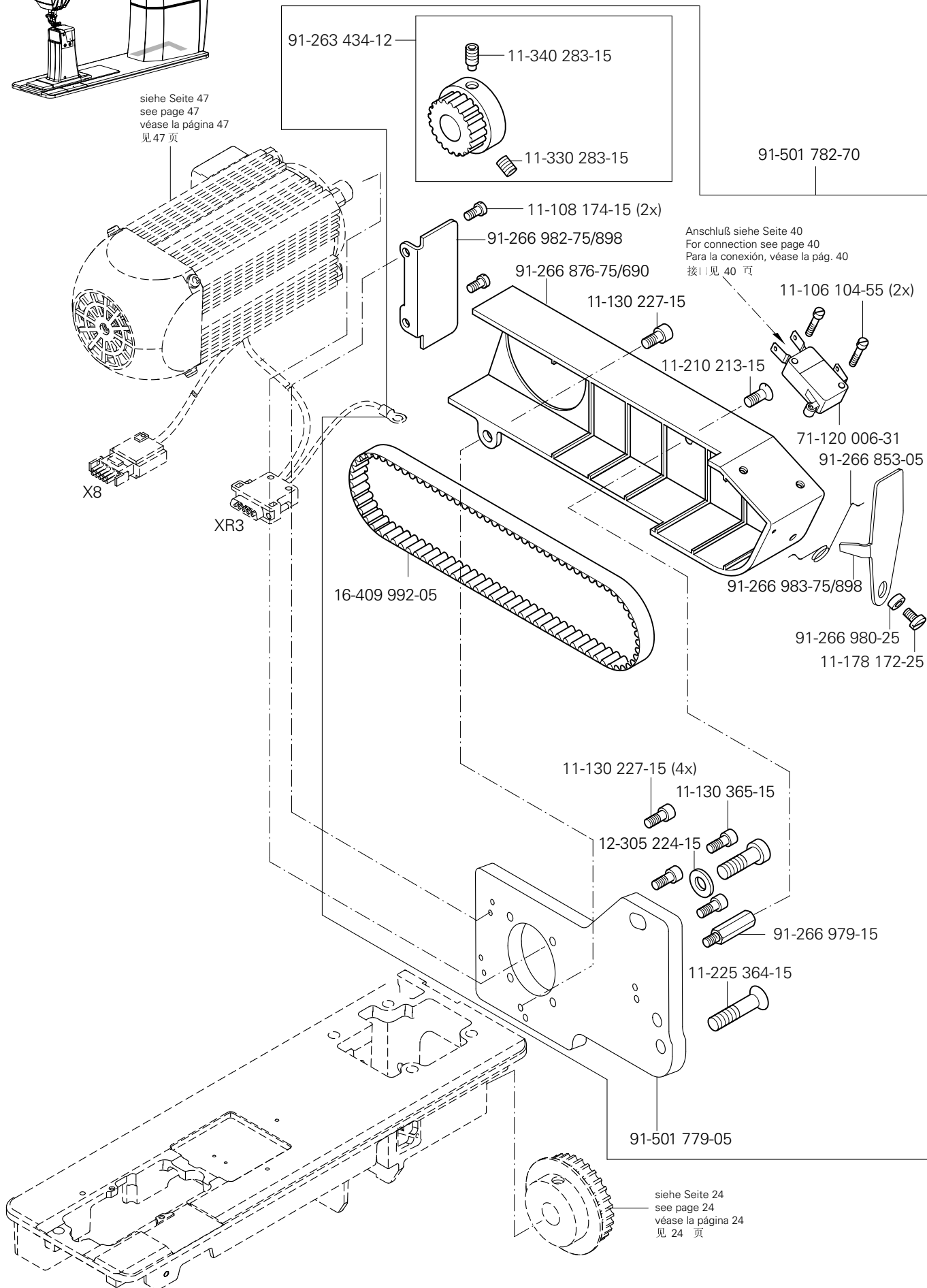


siehe Seite 47  
see page 47  
véase la página 47  
见 47 页

Einbaumotor  
Built-in motor  
Motor incorporado  
内装式电机

PFAFF 2595 PLUS  
PFAFF 2596 PLUS

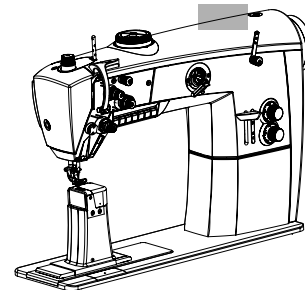
12.06



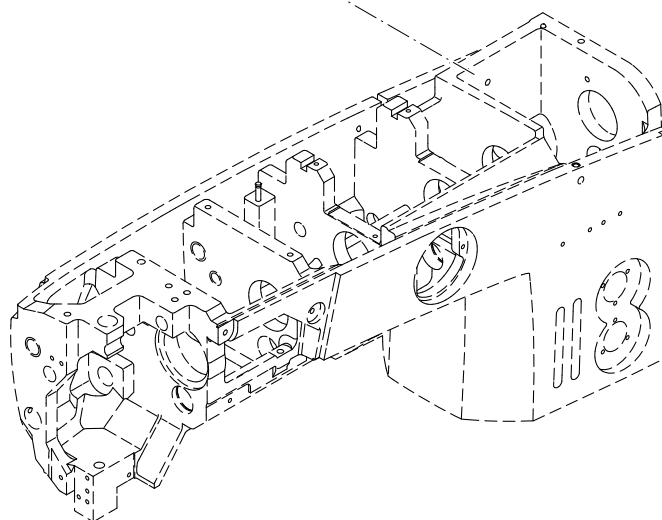
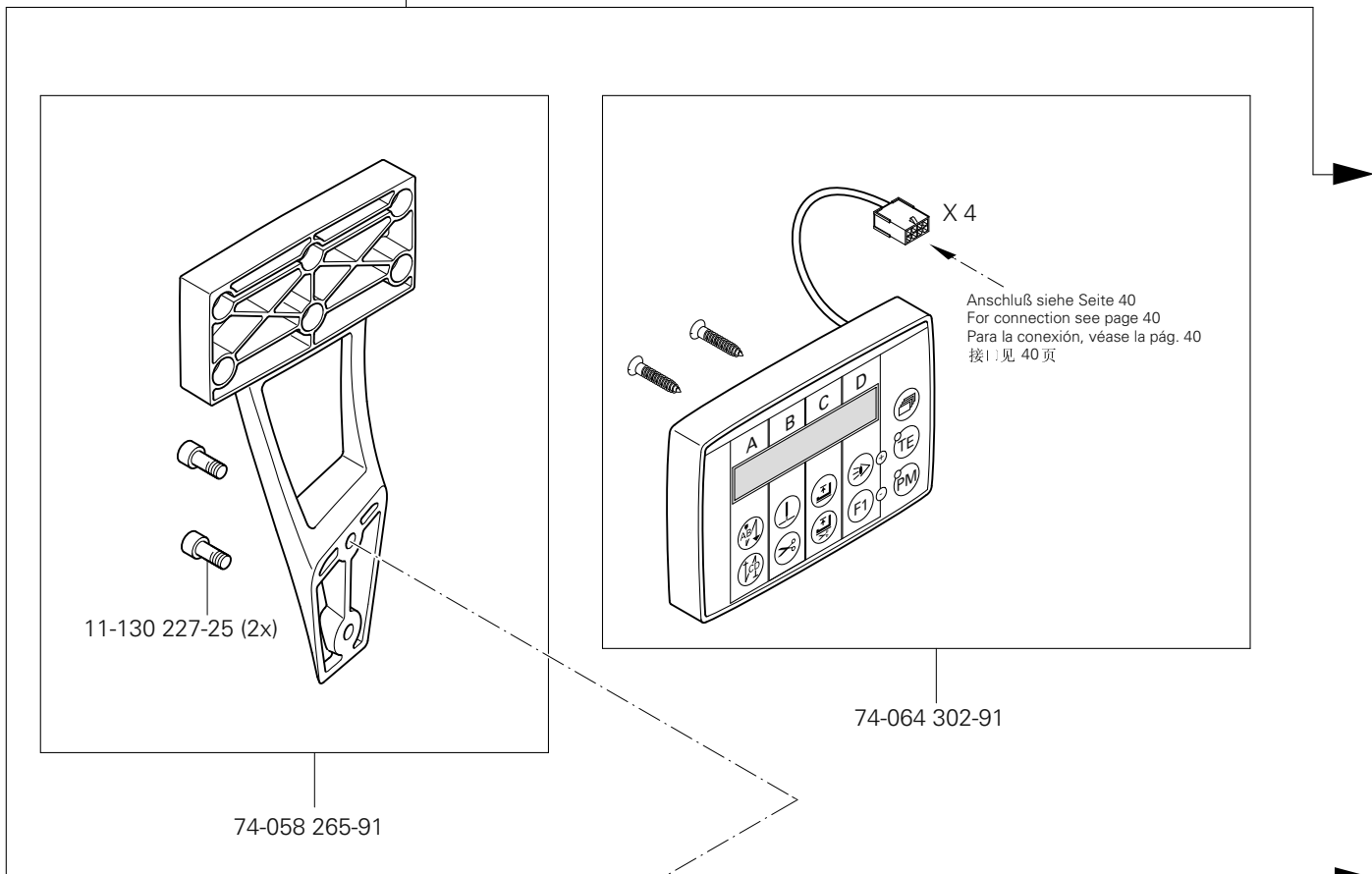
# 12.07

Steuerungspaket EcoDrive mit P74 ED-L  
 Control package EcoDrive with P74 ED-L  
 Paquete de control EcoDrive con P74 ED-L  
 控制组件 EcoDrive 带 P74 ED-L

PFAFF 2595 PLUS  
 PFAFF 2596 PLUS



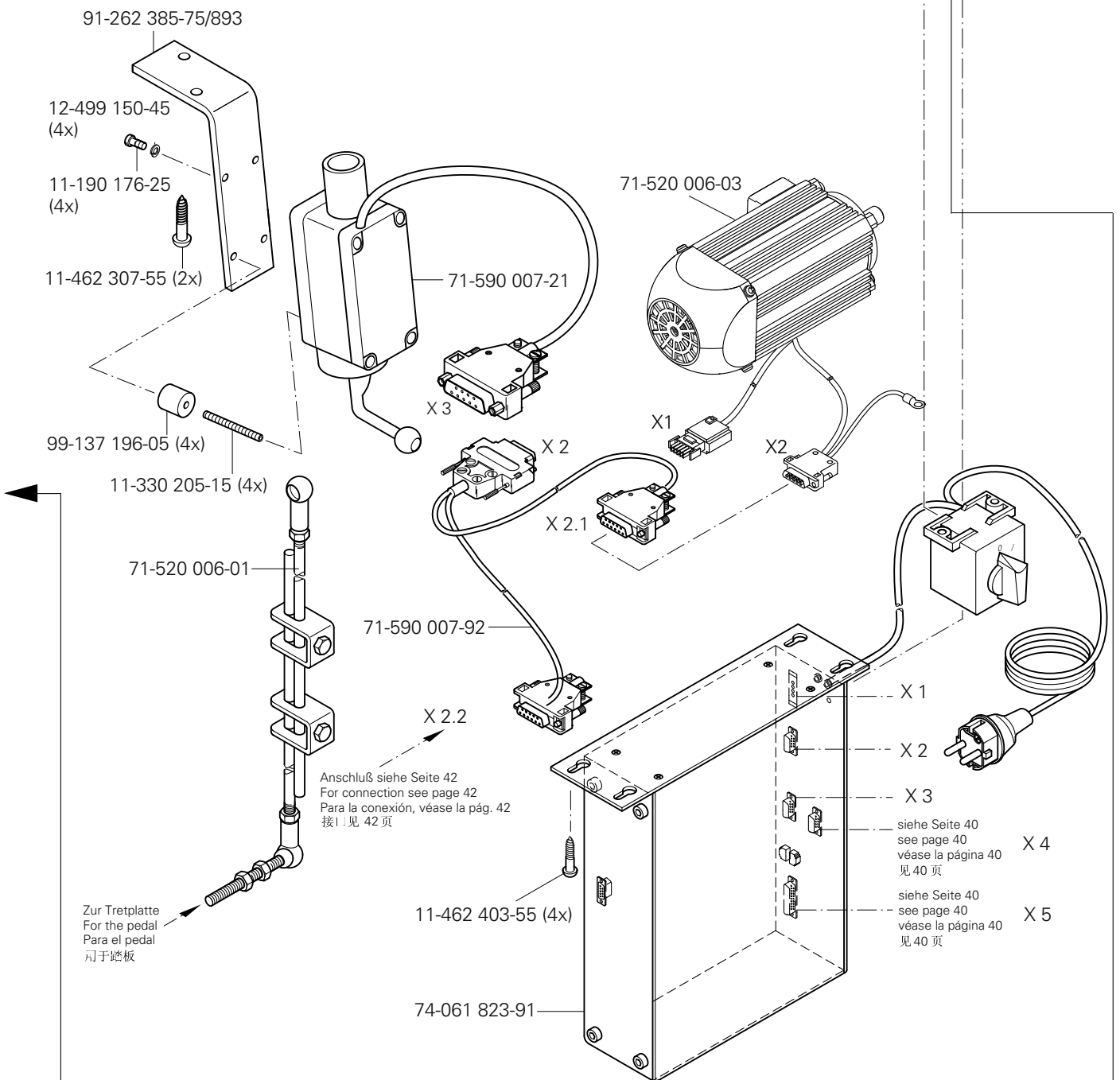
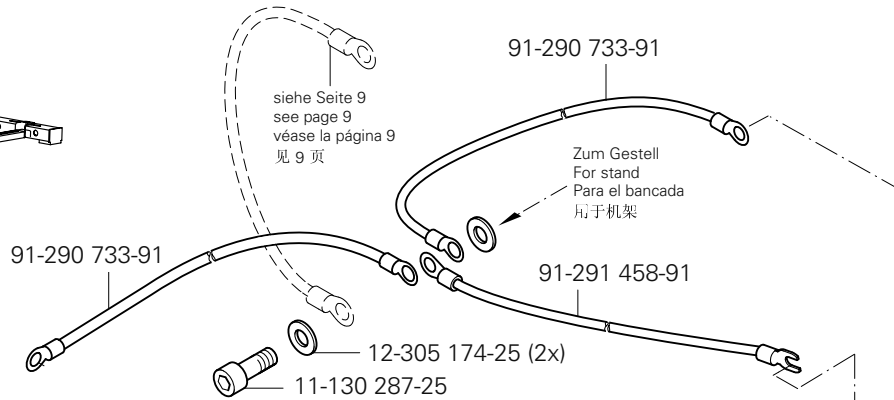
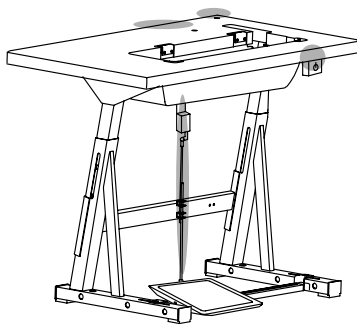
74-086 252-91

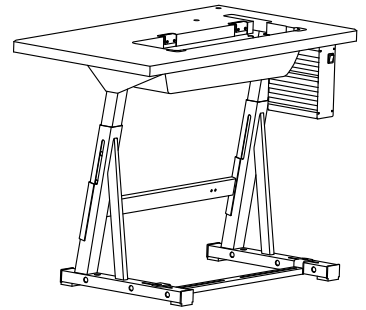


Steuerungspaket EcoDrive mit P74 ED-L  
 Control package EcoDrive with P74 ED-L  
 Paquete de control EcoDrive con P74 ED-L  
 控制组件 EcoDrive 带 P74 ED-L

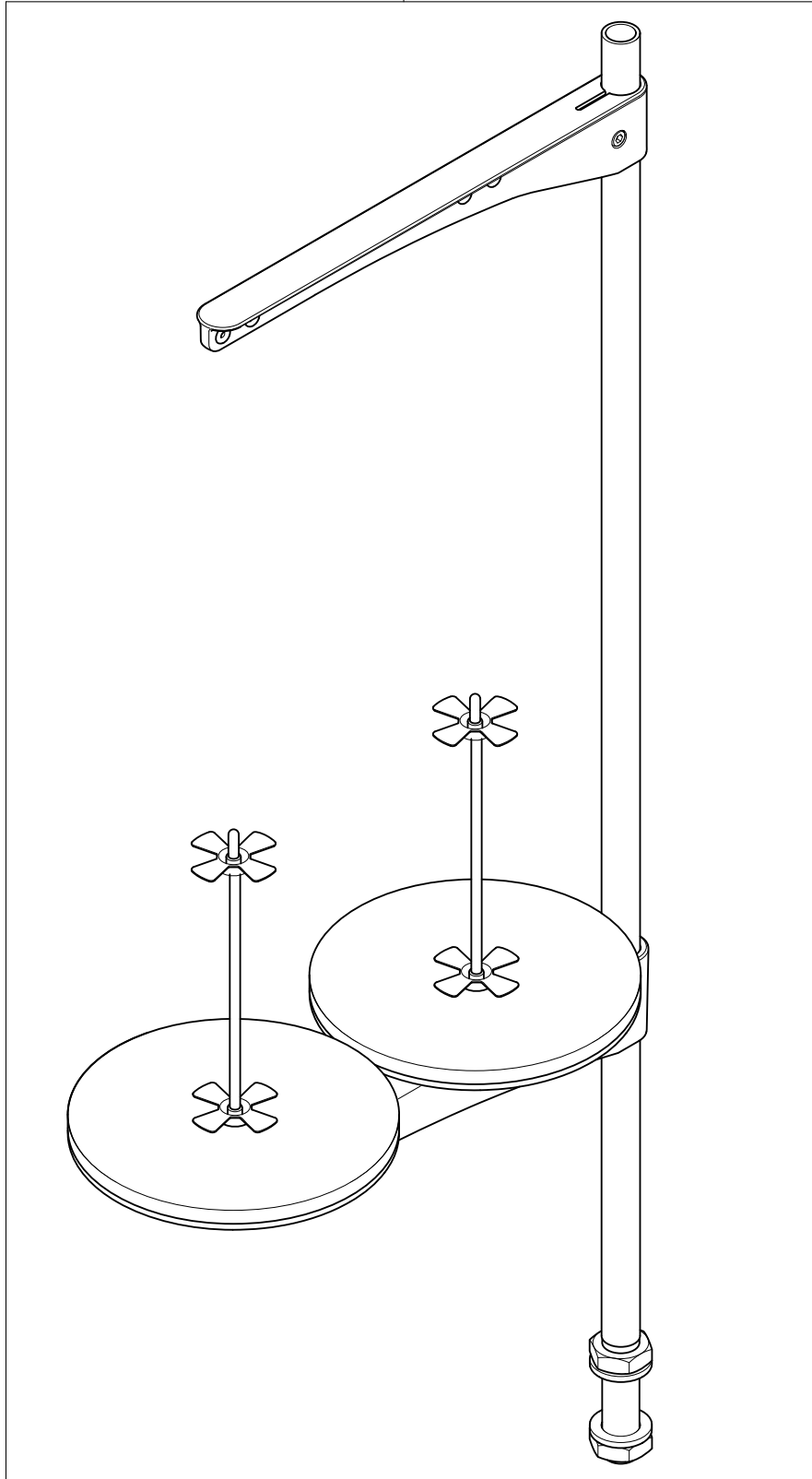
PFAFF 2595 PLUS  
 PFAFF 2596 PLUS

12.07

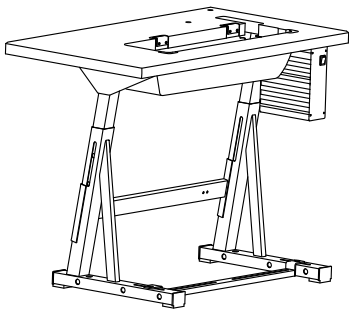




91-229 423-70/690





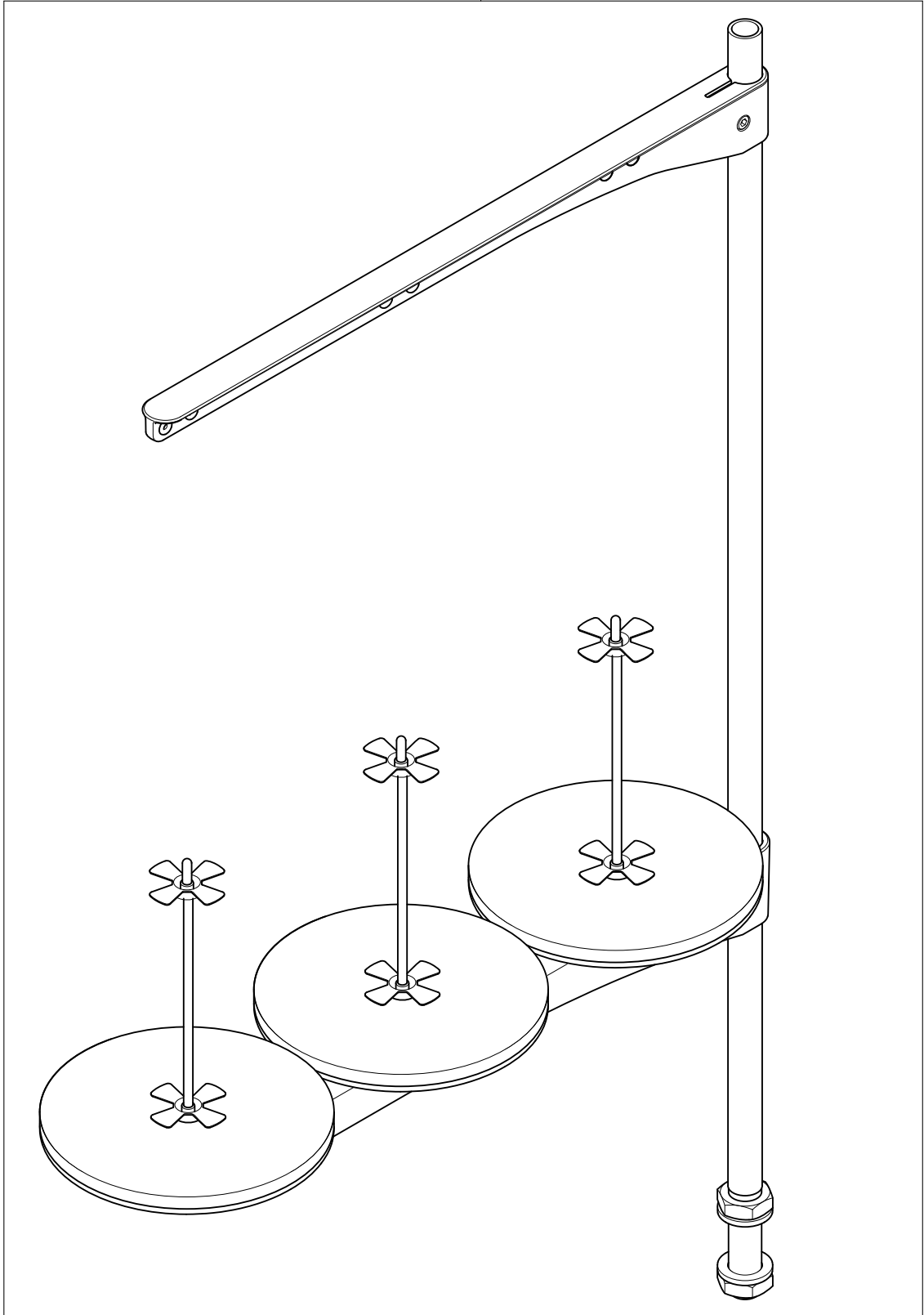


Garnrollenständer  
Reel stands  
Portacarretes  
线轴支架

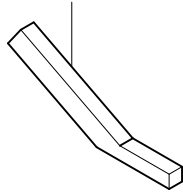
PFAFF 2595 PLUS

13

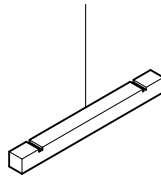
91-229 422-70/690

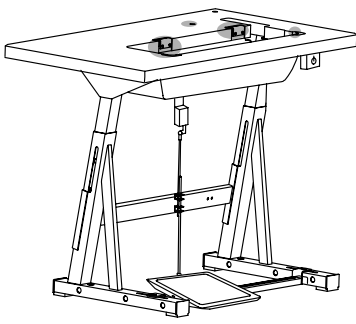


61-111 633-60



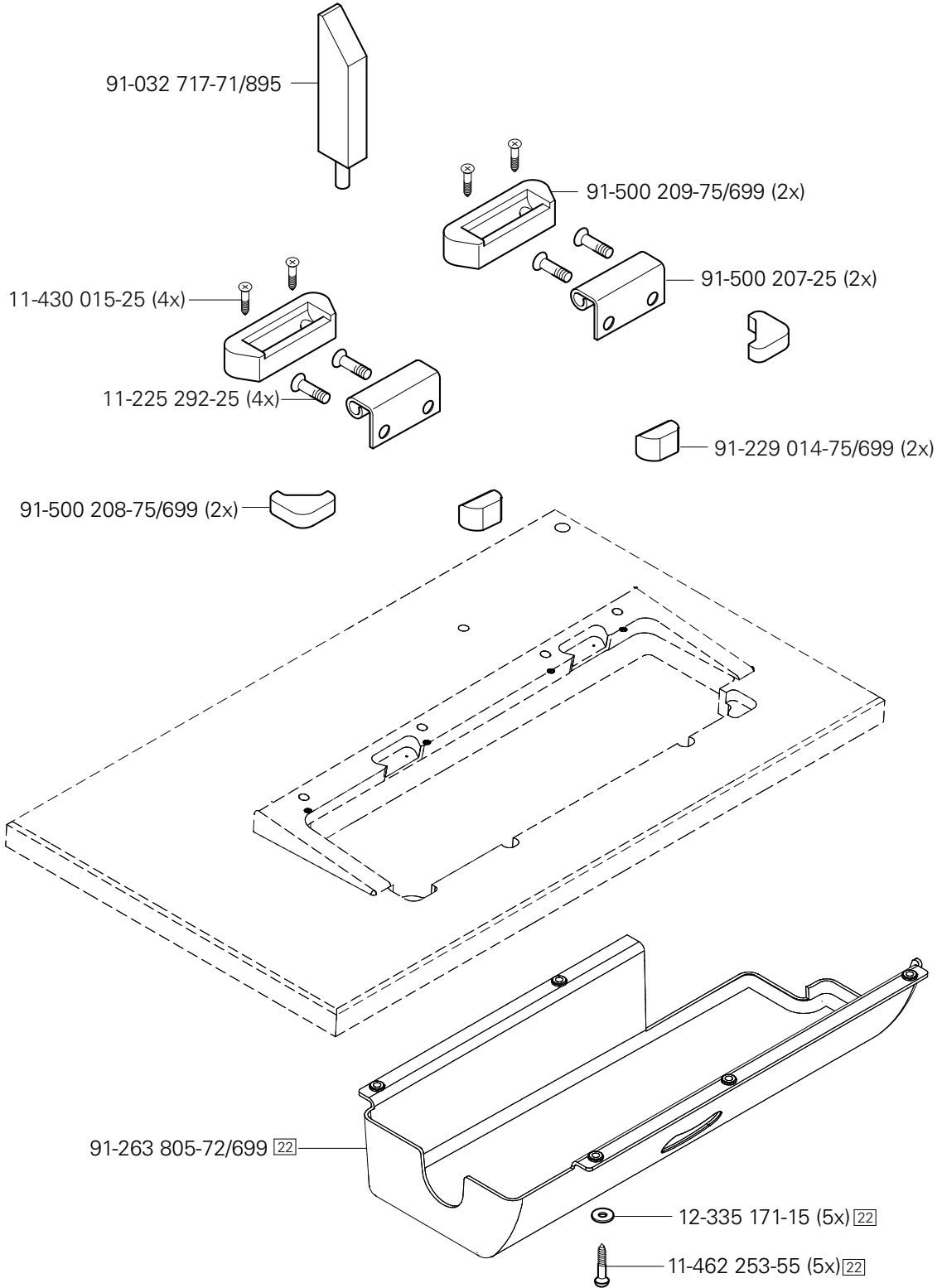
61-111 689-04





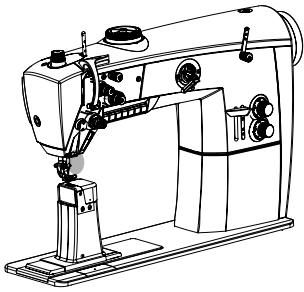
Teile zur Tischplatte  
 Parts for table top  
 Piezas para el tablero  
 用于台板的零件

PFAFF 2595 PLUS  
 PFAFF 2596 PLUS



Öl Oil Aceite 油	Mittelpunkts-Viskosität bei: Mean viscosity at: Viscosidad media a: 中点粘度:		Dichte bei: Density of: Densidad a: 密度, 在:		Bestellnummer für Behälter mit: Part number for can with: Número de pedido para recipientes con: 订货号用于油箱, 带:		
	°C	mm <sup>2</sup> /s	°C	g/cm <sup>3</sup> (g/ml)	1 Liter 1 Litro 1 升		
28-011 201-44	40	22,0	15	0,865	91-129 917-91		

Fett Grease Grasa 脂	Penetration Penetración Penetración 贯入度	Tropfpunkt Drip-point Punto de goteo 滴点	Bestellnummer für Behälter mit: Part number for can with: Número de pedido para recipientes con: 订货号用于油箱, 带:		
			0,25 kg	0,5 kg	1 kg
28-011 202-10		185			28-011 202-10
28-011 202-47	220-250	185			28-011 202-47

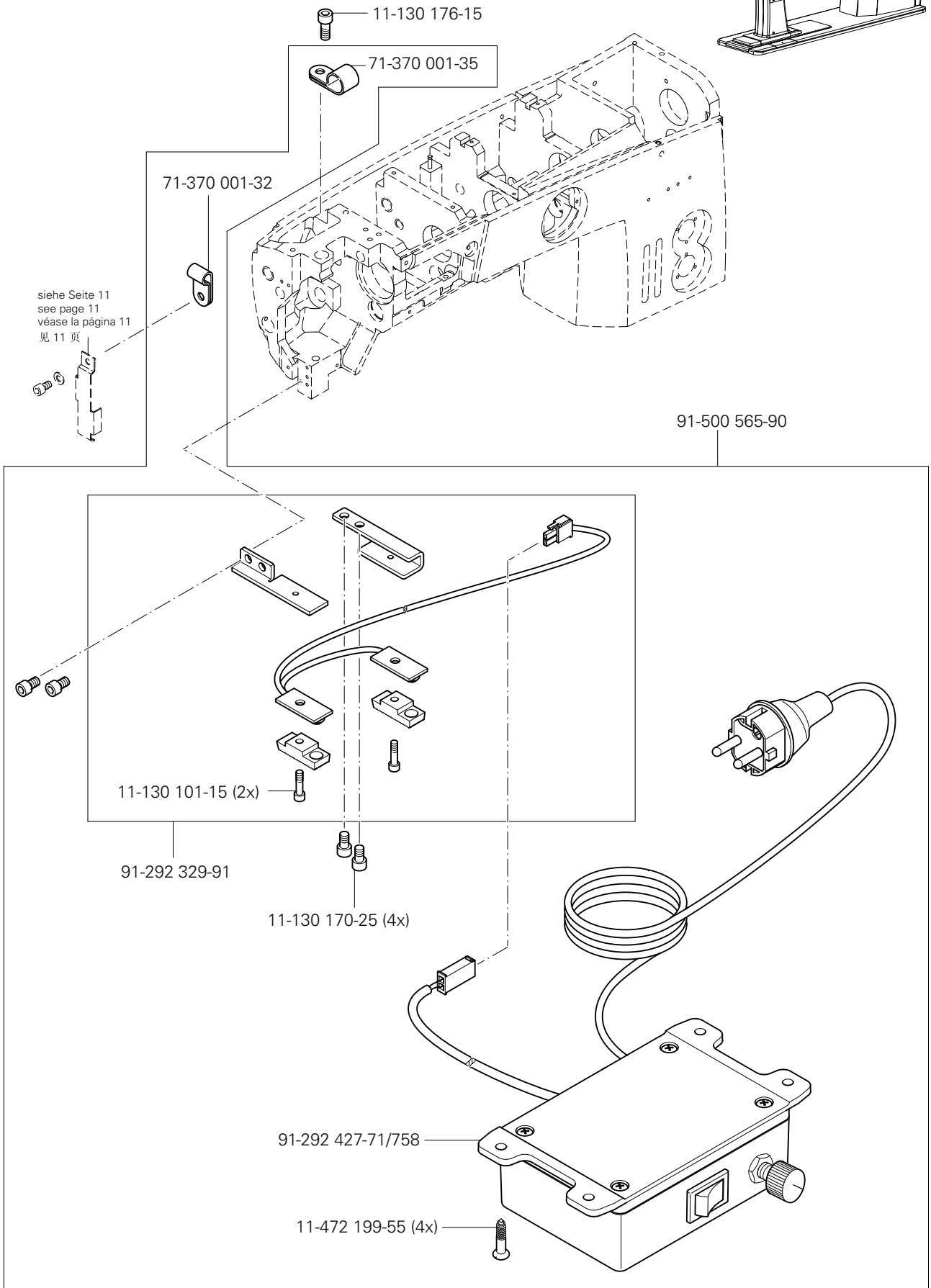
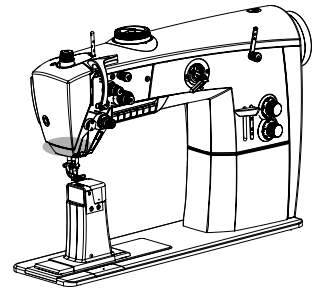


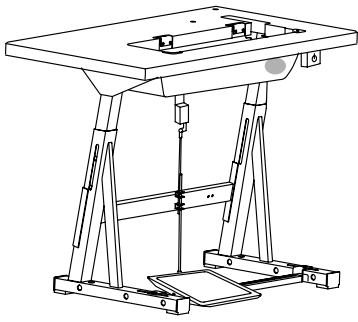
Kantenführung  
Edge guide  
Guia para cantos  
导布器

PFAFF 2595 PLUS  
PFAFF 2596 PLUS

17

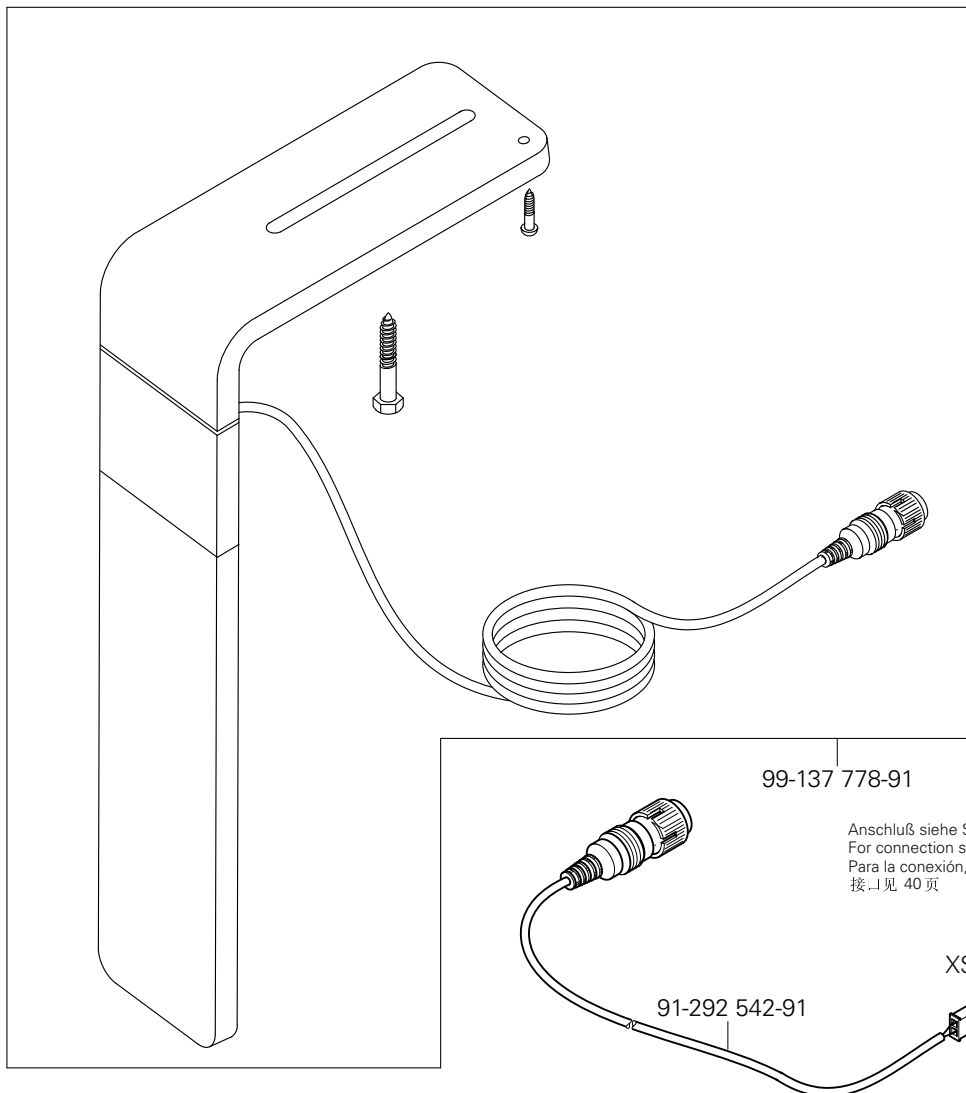
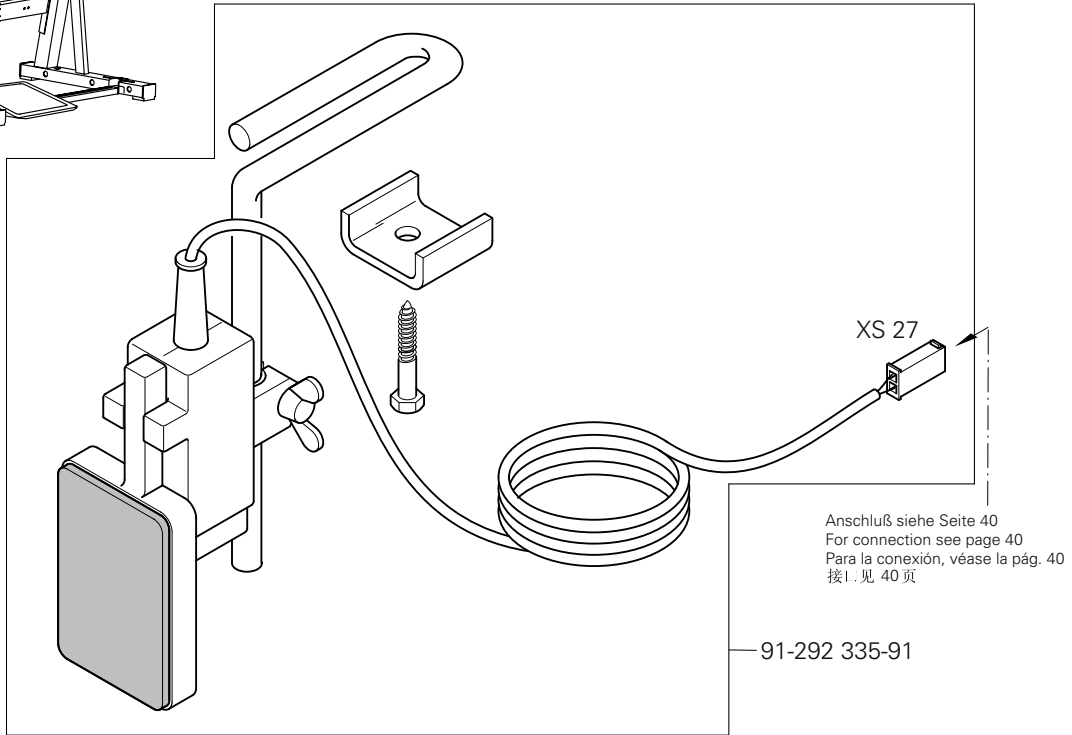
	<p><b>Best.-Nr.</b> Part number N° de pedido 订货号</p>	<p><b>Verwendbar bei Unterklasse:</b> Usable with subclass Utilizable en la subclase 子机型可用</p>
	<p>91-156-763-91</p>	<p>-2/04, -6/01</p>
	<p>91-156-768-91</p>	<p>-2/04; -6/01</p>

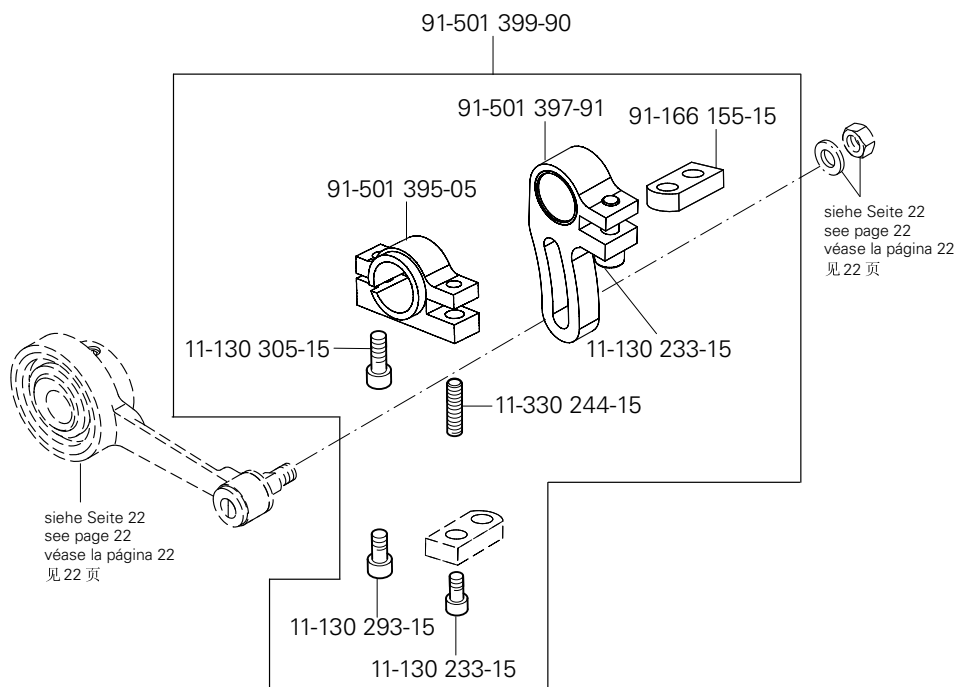
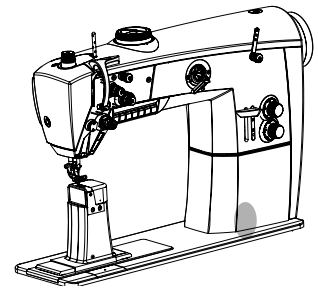




Knietaster mit Leitung  
 Knee switch with cable  
 Interruptor de rodillera con cable  
 带电缆膝键

PFAFF 2595 PLUS  
 PFAFF 2596 PLUS







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11-108 090-15	28, 30, 32	11-130 293-15	10, 11, 18, 19, 21, 22, 24, 28, 29, 30, 31, 32, 33, 56	11-225 904-05	13, 27	12-005 154-25	16
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11-108 219-25	28, 32	11-130 365-15	45	11-330 172-15	17	12-024 171-25	25
11-108 353-15	25	11-130 905-15	10, 41	11-330 205-15	47	12-024 191-15	22
11-130 089-15	11, 12	11-130 906-15	9, 28, 32	11-330 217-15	10, 19	12-177 142-05	51
11-130 092-15	15, 29, 30, 31, 33	11-132 172-15	29, 31, 33	11-330 220-15	16	12-305 084-15	11, 12, 28, 30, 32
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11-130 176-15	12, 35, 40, 42, 54	11-210 076-15	28, 30, 32	11-330 962-15	12	12-325 080-05	13, 27
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11-130 179-15	9	11-210 213-13	45			12-335 171-15	51
11-130 185-15	17, 19	11-210 216-15	25	11-335 280-15	15	12-335 191-15	39
11-130 191-15	25, 44	11-210 246-15	25	11-335 902-15	15	12-360 026-05	15
11-130 203-15	37	11-225 090-15	29, 31, 33	11-340 283-15	45	12-360 043-05	19
11-130 224-15	17	11-225 091-25	13, 27	11-341 166-15	11	12-360 043-25	13, 27
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11-130 227-25	35, 43, 46	11-225 172-25	28, 32	11-430 015-25	51	12-360 063-25	18
11-130 233-15	21, 56	11-225 175-15	20	11-462 253-55	51	12-360 103-05	22
11-130 239-15	9	11-225 178-25	9	11-462 307-55	47	12-360 124-05	11, 17
11-130 251-15	25	11-225 220-15	9	11-462 403-55	47	12-360 153-05	42
11-130 263-15	9	11-225 292-25	51			12-362 124-05	21, 22
11-130 284-15	9			11-472 199-55	54	12-499 150-45	47

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12-660 430-45	28	71-120 006-31	45	91-129 917-91	52	91-266 818-05	12
12-660 460-45	28, 30, 32	71-370 001-32	12, 42, 54	91-140 372-05	10	91-266 853-05	45
12-710 904-12	17	71-370 001-35	54	91-156 763-91	53	91-266 876-75/690	45
12-710 920-12	21, 22	71-370 001-46	40	91-156 768-91	53	91-266 979-15	45
12-710 921-92	11	71-370 003-94	25	91-164 452-90	28, 30, 32	91-266 980-25	45
12-710 923-92	10, 19	71-520 006-01	47	91-164 453-12	28, 30, 32	91-266 982-75/898	45
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91-500 036-92	10	91-500 230-05	19	91-500 469-75/892	9	91-500 565-90	54
91-500 041-92	35	91-500 240-71/690	25	91-500 472-74/001	41	91-500 567-90	34
91-500 046-05	11	91-500 241-75/690	25	91-500 472-74/002	41	91-500 568-11	17
91-500 100-91	22	91-500 250-71/892	16	91-500 472-74/003	41	91-500 590-05	29, 31, 33
91-500 105-05	22	91-500 251-05	16	91-500 472-74/004	41	91-500 630-91	24
91-500 106-05	22	91-500 252-21	16	91-500 472-74/005	41	91-500 634-92	21
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91-500 143-91	14	91-500 341-05	21	91-500 509-70/690	41	91-501 028-15	29, 31, 33
91-500 159-05	20	91-500 342-05	22	91-500 510-75/766	41	91-501 029-15	29, 31, 33
91-500 160-01	20	91-500 343-71/892	15	91-500 511-75/785	41	91-501 030-91	29, 31, 33
91-500 164-92	37	91-500 345-75/690	15	91-500 514-75/690	17	91-501 031-05	29, 31, 33
91-500 165-05	19	91-500 346-05	11, 12	91-500 515-75/892	17	91-501 033-05	29, 31, 33
91-500 166-02	19	91-500 384-72/699	51	91-500 516-75/690	19	91-501 034-05	29, 31, 33
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91-500 175-91	20	91-500 446-05	29, 31, 33	91-500 521-72/690	20	91-501 051-05	9
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91-501 082-05	37	91-501 562-92	29, 31, 33	91-501 754-25	32		
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91-501 101-91	35	91-501 564-25	28	91-501 779-05	45		
91-501 113-91	36	91-501 565-25	28	91-501 782-70	45		
91-501 120-71/690	10	91-501 566-75/690	32	91-501 814-91	38		
91-501 123-71/690	9	91-501 567-75/690	28	91-510 044-05	16		
91-501 135-91	26	91-501 568-05	28, 32	96-700 333-15	28, 30, 32		
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91-501 148-05	38	91-501 571-05	28, 30, 32	99-135 617-95	38		
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91-501 178-91	37	91-501 574-05	29, 31, 33	99-136 071-95	13		
91-501 231-91	19	91-501 575-01	29, 31, 33	99-136 072-95	38		
91-501 245-71/766	43	91-501 577-25	32	99-136 546-91	39		
91-501 278-05	10	91-501 578-91	28, 30, 32	99-137 196-05	47		
91-501 395-05	56	91-501 581-71/895	28	99-137 497-05	38		
91-501 397-91	56	91-501 581-75/895	28	99-137 520-05	16		
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91-501 500-91	13, 27	91-501 583-91	29, 33	99-137 589-91	37		
91-501 506-15	28, 30, 32	91-501 585-15	28, 32	99-137 603-91	34, 38		
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91-501 530-91	21	91-501 587-12	30	99-137 637-45	35, 38		
91-501 549-90	42	91-501 588-91	31	99-137 644-05	22		
91-501 550-70/895	28	91-501 590-01	28, 30, 32	99-137 649-05	19		
91-501 554-71/895	32	91-501 591-92	28, 32	99-137 693-05	29, 30, 33		
91-501 555-75/895	28, 30, 32	91-501 592-92	30	99-137 778-91	55		

***POWERline***

**2595**

**2596**

UNTERKLASSEN-AUSSTATTUNG

SUBCLASS PARTS

COMPOSICIÓN DE LAS SUBCLASES

子机型-设备

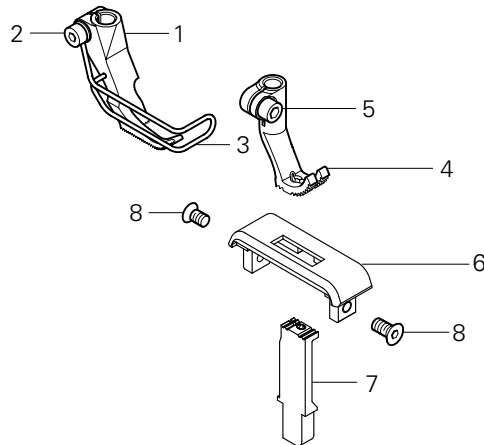
-2/04

Für rechte Kantennäharbeiten  
(Standardform des Teilesatzes).  
Kantenführung erforderlich  
(siehe Kapitel 17).

For right-hand marginal stitching  
(Standard part set).  
Edge guide necessarily  
(see chapter 17).

Para el cosido de orillas o cantos  
(Juego de piezas estándar).  
Liderato de cantos necesaria-  
mente (véase el capítulo 17).

用于右缝边作业  
(套件的标准型式)。  
需要导布器 (参见章节 17)。



Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch length Largo de puntada 针距	Absteppbreite Stitching margin Margen de costura 绉缝宽度	Teile-Nr. Part No. 零件号
1 - 7	CN*	6,0	1,5	91-202 812-93/001
			2,0	91-202 812-93/002
			3,0	91-202 812-93/003
			4,0	91-202 812-93/004
1 - 3	CN*	6,0	1,5	91-149 268-93/001
			2,0	91-149 268-93/002
			3,0	91-149 268-93/003
			4,0	91-149 268-93/004
2				11-130 176-15
3				91-149 293-05 <span style="border: 1px solid black; padding: 0 2px;">3</span>
4 - 5	CN*	6,0	1,5	91-049 394-93/014
			2,0	91-049 394-93/015
			3,0	91-049 394-93/002
			4,0	91-049 394-93/003

Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch length Largo de puntada 针距	Absteppbreite Stitching margin Margen de costura 绉缝宽度	Teile-Nr. Part No. 零件号
5				11-130 173-15
6	CN*	6,0	1,5	91-151 019-24/002
			2,0	91-151 019-24/002
			3,0	91-151 019-24/003
			4,0	91-150 989-25
7	CN*	6,0	1,5	91-159 083-04/010
			2,0	91-159 083-04/010
			3,0	91-159 083-04/011
			4,0	91-159 061-04/001
8				11-225 172-25

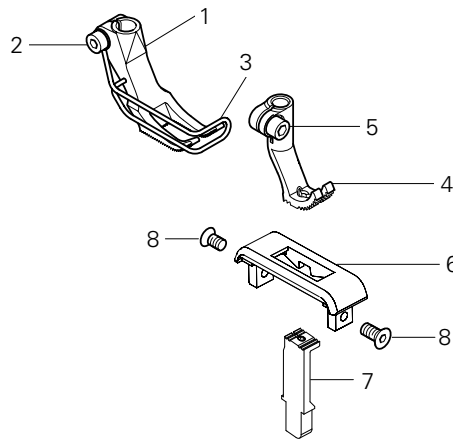
-6/01

Für allgemeine Näharbeiten  
(Standardform des Teilesatzes).

For ordinary sewing operations  
(Standard part set.)

Para trabajos de costura en  
general (Juego de piezas  
estándar.)

适用于一般性缝纫工作  
(套件的标准型式)。



Pos.-Nr. Item No. N° de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Teile-Nr. Part No. N° de pieza 零件号
1 - 7	CN*	6,0	91-202 790-93/001
	CN9*	9,0	91-202 783-93/001
	DN12*	12 ,0	91-202 784-93/001
1 - 3	CN*	6,0	91-149 262-91
	CN9*	9,0	91-149 264-91
	DN12*	12 ,0	91-149 266-91
2			11-130 176-15
3			91-149 267-05 <span style="border: 1px solid black; padding: 0 2px;">3</span>
4 - 5	CN*;CN9*	6,0; 9,0	91-049 394-93/003
	DN12*	12 ,0	91-049 394-93/011
5			11-130 173-15

Pos.-Nr. Item No. N° de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Teile-Nr. Part No. N° de pieza 零件号
6	CN*	6,0	91-150 989-25
	CN9*	9,0	91-151 008-25
	DN12*	12 ,0	91-151 009-25
7	CN*;CN9*	6,0; 9,0	91-159 061-04/001
	DN12*	12 ,0	91-159 061-04/002
8			11-225 172-25

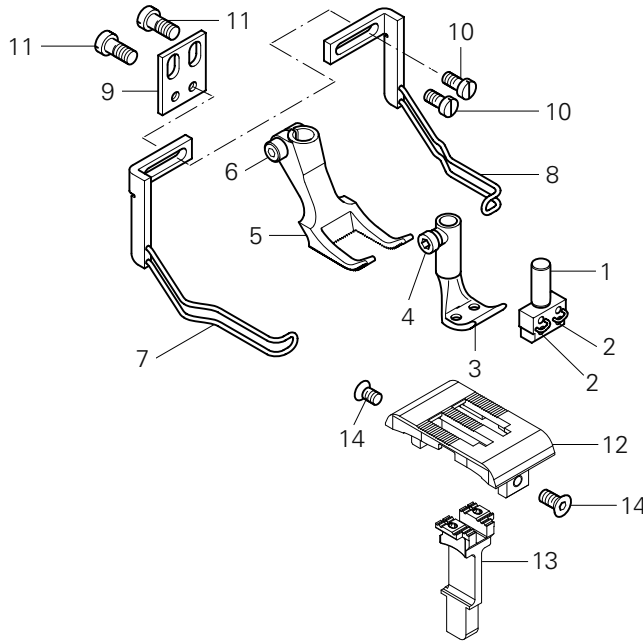
-6/01

Für allgemeine Näharbeiten  
(Standardform des Teilesatzes).

For ordinary sewing operations  
(Standard part set.)

Para trabajos de costura en  
general (Juego de piezas  
estándard.)

适用于一般性缝纫工作  
(套件的标准型式)。



Pos.-Nr. Item No. 序号	Ausführung Model Typo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. 零件号
1 - 13	CN*	6,0	4,0	91-202 806-93/001
			6,0	91-202 806-93/002
			8,0	91-202 806-93/003
			10,0	91-202 806-93/004
			12,0	91-202 806-93/005
	CN9*	9,0	4,0	91-202 807-93/001
			6,0	91-202 807-93/002
			8,0	91-202 807-93/003
			10,0	91-202 807-93/004
			12,0	91-202 807-93/005
	DN9*	9,0	4,0	91-202 807-93/006
			6,0	91-202 807-93/007
			8,0	91-202 807-93/008
			10,0	91-202 807-93/009
			12,0	91-202 807-93/010

Pos.-Nr. Item No. 序号	Ausführung Model Typo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. 零件号
1 - 12	DN12*	12,0	4,0	91-202 808-93/001
			6,0	91-202 808-93/002
			8,0	91-202 808-93/003
			10,0	91-202 808-93/004
			12,0	91-202 808-93/005
1 - 2			4,0	91-500 232-93/005
			6,0	91-500 137-93/004
			8,0	91-500 137-93/007
			10,0	91-500 137-93/010
			12,0	91-500 137-93/012
2				11-330 082-15
3 - 4	CN*,CN9*	6,0; 9,0	4,0	91-049 385-93/025
			6,0	91-049 385-93/029
			8,0	91-049 385-93/035
			10,0	91-049 385-93/039

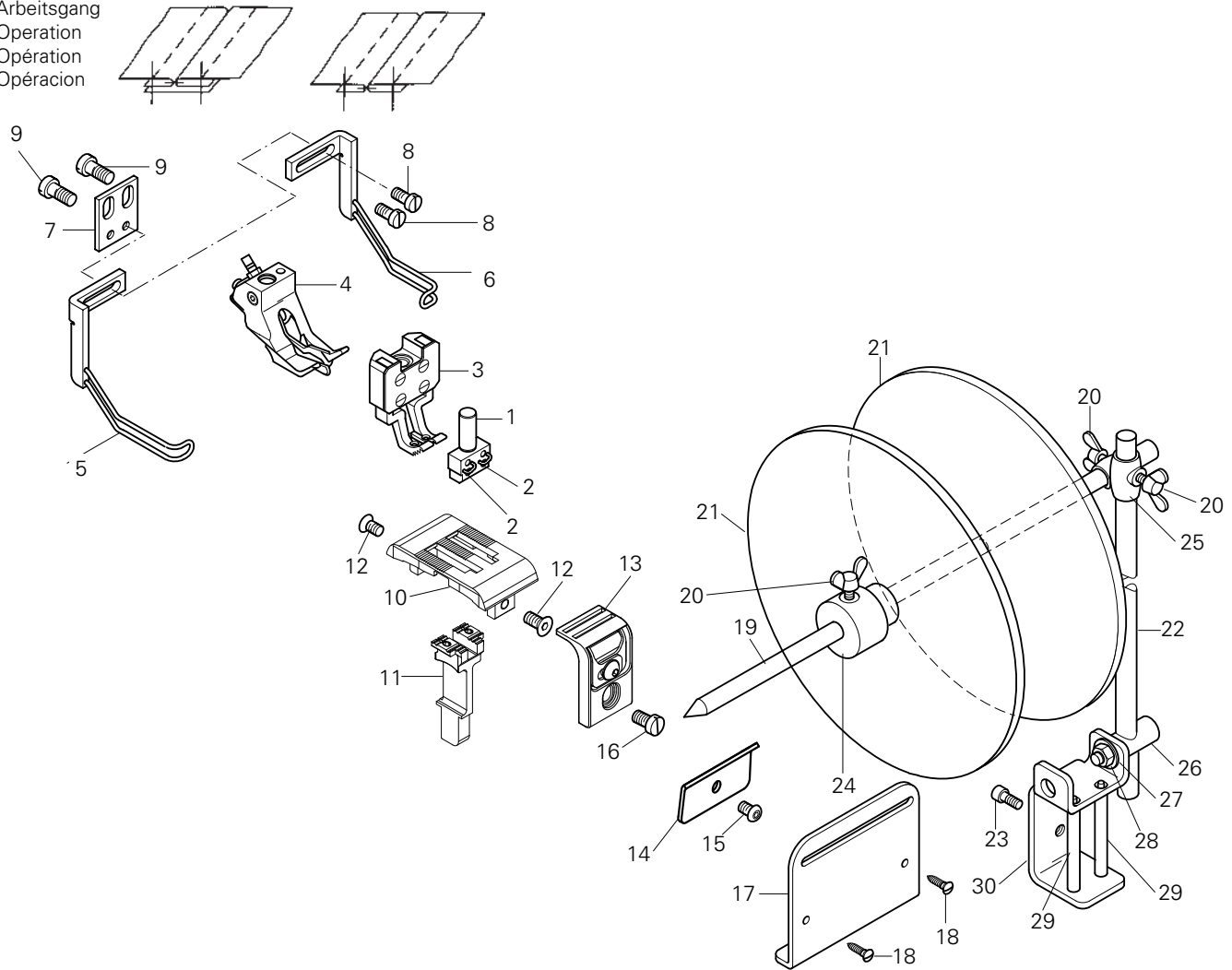


Pos.-Nr. Item No. № de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. № de pieza 零件号
3 - 4	CN*,CN9*	6,0; 9,0	12,0	91-049 385-93/002
	DN9*,DN12*	9,0; 12,0	4,0	91-049 385-93/071
			6,0	91-049 385-93/055
			8,0	91-049 385-93/052
			10,0	91-049 385-93/050
			12,0	91-049 385-93/077
4				11-132 217-15
5 - 6	CN*	6,0	4,0	91-149 283-93/001
			6,0	91-149 283-93/003
			8,0	91-149 283-93/004
			10,0	91-149 283-93/005
			12,0	91-149 283-93/006
	CN9*,DN9*	9,0	4,0	91-149 278-93/001
			6,0	91-149 278-93/003
			8,0	91-149 278-93/004
			10,0	91-149 278-93/005
			12,0	91-149 278-93/006
	DN12*	12,0	4,0	91-149 284-93/001
			6,0	91-149 284-93/003
			8,0	91-149 284-93/004
			10,0	91-149 284-93/005
12,0			91-149 284-93/006	
5				11-130 176-15
7 - 10			2,4 - 12,0	91-154 941-91
7			2,4 - 12,0	91-154 700-91
8			2,4 - 12,0	91-154 703-91
9				91-154 942-15
10				11-108 174-15
11				11-130 224-15

Pos.-Nr. Item No. № de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. № de pieza 零件号
12	CN*	6,0	4,0	91-151 010-24/005
			6,0	91-151 010-24/009
			8,0	91-151 010-24/012
			10,0	91-151 010-24/015
			12,0	91-151 010-24/017
			12,0	91-151 010-24/017
	CN9;DN9*	9,0	4,0	91-150 977-24/005
			6,0	91-150 977-24/009
			8,0	91-150 977-24/012
			10,0	91-150 977-24/015
			12,0	91-150 977-24/017
			12,0	91-150 977-24/017
	DN12*	12,0	4,0	91-150 978-24/005
			6,0	91-150 978-24/009
8,0			91-150 978-24/012	
10,0			91-150 978-24/015	
12,0			91-150 978-24/017	
12,0			91-150 978-24/017	
13	CN*,CN9*	6,0; 9,0	4,0	91-159 048-04/202
			6,0	91-159 048-04/206
			8,0	91-159 048-04/209
			10,0	91-159 048-04/212
			12,0	91-159 048-04/214
			12,0	91-159 048-04/214
	DN9;DN12*	9,0; 12,0	4,0	91-159 048-04/300
			6,0	91-159 048-04/304
			8,0	91-159 048-04/307
			10,0	91-159 048-04/310
			12,0	91-159 048-04/312
			12,0	91-159 048-04/312
14				11-225 172-25

-63/24

Arbeitsgang  
Operation  
Opération  
Opéracion



Pos.-Nr. Item No. N° de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. N° de pieza 零件号
1 - 11	CN9*	9,0	6,0	91-202 810-93/001
			8,0	91-202 810-93/003
			10,0	91-202 810-93/002
	DN12*	12,0	8,0	91-202 810-93/004
			10,0	91-202 810-93/005
			12,0	91-202 810-93/006
1 - 2			6,0	91-500 137-93/004
			8,0	91-500 137-93/007
			10,0	91-500 137-93/010
			12,0	91-500 137-93/012

Pos.-Nr. Item No. N° de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. N° de pieza 零件号
2				11-330 082-15
3			6,0	99-137 705-91
			8,0	99-137 707-91
			10,0	99-137 709-91
			12,0	99-137 711-91
4	CN9*	9,0	6,0	99-137 706-91
			8,0*	99-137 708-91
			10,0*	99-137 710-91
	DN12*	12,0	8,0*	99-137 714-91
			10,0*	99-137 716-91

Pos.-Nr. Item No. № de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. № de pieza 零件号
4	DN12*	12,0	12,0	99-137 718-91
5-8				91-154 944-91
5				91-154 707-91
6				91-154 709-91
7				91-154 942-15
8				11-108 174-15
9				11-130 224-15
10	CN9*	9,0	6,0	91-150 977-24/009
			8,0	91-150 977-24/012
			10,0	91-150 977-24/015
	DN12*	12,0	8,0*	91-150 978-24/012
			10,0*	91-150 978-24/015
			12,0	91-150 978-24/017
11	CN9*	9,0	6,0	91-159 048-04/206
			8,0*	91-159 048-04/209
			10,0*	91-159 048-04/212
	DN12*	12,0	8,0*	91-159 048-04/307
			10,0*	91-159 048-04/310
			12,0	91-159 048-04/312
12				11-225 172-25

Pos.-Nr. Item No. № de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. № de pieza 零件号
13-15				91-501 339-20
13				91-501 340-21
14				91-501 344-25
15				11-180 175-25
16				11-108 219-25
17				91-044 419-25
18				11-472 109-55
19-30				91-156 255-71/895
19				91-056 642-15
20				11-505 292-25
21				91-043 136-71/895
22				91-045 769-15
23				11-130 903-15
24				91-056 643-15
25				91-056 641-75/895
26				91-156 259-15
27				12-305 264-15
28				12-024 231-15
29				91-156 257-91
30				91-156 256-15



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Gedruckt in der BRD / Printed in Germany / Imprimé en la R.F.A. / Impreso en la R.F.A

## **POWERline**

2595

2596

TEILELISTE

PARTS LIST

LISTE DE PIÈCES

零件表

Diese Teileliste hat für Maschinen ab nachfolgender Seriennummer Gültigkeit:

This parts list applies to machines from the following serial numbers onwards:

Cette liste de pièces est valable pour les machines au numéros de série à partir de:

本零件表对从下列系列号起的机器有效:

# 2 767 267 →

Alle Informationen und Abbildungen waren zum Zeitpunkt der Druckgebung auf dem neuesten Stand.

Technische Änderungen vorbehalten!

Der Nachdruck, die Vervielfältigung sowie die Übersetzung - auch auszugsweise - aus PFAFF-Teilelisten ist nur mit unserer vorherigen Zustimmung und mit der Quellenangabe gestattet.

At the time of printing, all information and illustrations contained in this document were up to date.

Subject to alteration!

The reprinting, copying or translation of PFAFF Parts lists whether in whole or in part, is only permitted with our previous permission and with written reference to the source.

Todas las informaciones e ilustraciones de este manual estaban al día en el momento de entregarse para su impresión.

¡ Salvo modificaciones técnicas!

La reimpresión, reproducción y traducción - aunque sólo sea parcial - de las listas de piezas PFAFF sólo está permitida con nuestro permiso previo e indicando la fuente.

所有信息和图片在付印时都是最新的。

保留技术更改的权力！

全部或部分翻印、复制以及翻译 PFAFF- 零件表  
必须事先经由我们同意并且注明来源。

**PFAFF Industriesysteme  
und Maschinen AG**

Hans-Geiger-Str. 12 - IG Nord  
D-67661 Kaiserslautern

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### Achtung!



Wir machen ausdrücklich darauf aufmerksam, daß Ersatz- und Zubehörteile, die nicht von uns geliefert werden, auch nicht von uns geprüft und freigegeben sind. Der Einbau und / oder die Verwendung solcher Produkte kann daher u. Umständen konstruktiv vorgegebene Eigenschaften Ihrer Maschine negativ verändern. Für Schäden, die durch die Verwendung von Nicht-Originalteilen entstehen, übernehmen wir keine Haftung!

### Caution!



We warn you expressively that spare parts and accessories that are not supplied by us are not tested and released by us. Fitting or using these products may therefore have negative influences on features that depend on the machine design. We are not liable for any damage caused by the use of non-Pfaff parts!

### ¡Atención!



Se hace observar que en el caso de piezas de recambio y accesorios que no hayan sido suministrados por nosotros, quiere decir que non han sido sometidas por nuestra parte a un control y que no se les ha dado el visto bueno. Por esta razón, el montaje y/o empleo de tales productos puede repercutir negativamente en las características previstas en su máquina. ¡Para los daños que eventualmente pudiesen presentarse al utilizar piezas no originales, no asumimos ninguna garantía!

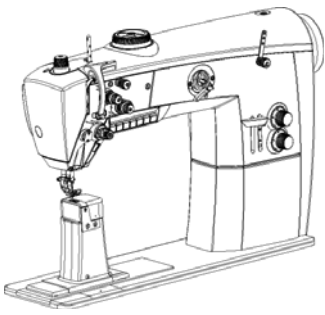
### 注意!



我们必须明确指出，所有不是由我们供货的备件和附件都未经我们检查，也没有被我们批准使用。装入和/或使用这些产品可能在一定的情况下会对机器的设计特性造成负面改变。对由于使用非原装件所造成的损失，我们不负任何责任！

- Die Seriennummer der Maschine, für die diese Teileliste Gültigkeit hat, ist auf der Titel-seite aufgeführt.
  - Alle Teile sind so abgebildet, wie sie in der Maschine funktionsmäßig zusammengehören.
  - Gestrichelt dargestellte Teile zeigen angrenzende Teile aus anderen Funktionsgruppen.
  - Im oberen Teil der Bildseiten befindet sich eine Gesamtansicht der Maschine .
  - Der Einbauort der dargestellten Teile wird durch eine gerasterte Fläche gekennzeichnet.
  - Einrahmungen auf den Bildseiten zeigen, aus welchen Einzelteilen sich die Gruppenteile zusammensetzen.
  - Die auf den Bildseiten verwendeten Schlüsselzeichen (  ;  ;  usw.) sind im Kapitel "Erläuterungen der Schlüsselzeichen" aufgelistet.
- 
- The serial number of the machine to which this parts list applies is indicated on the cover page.
  - All parts are illustrated in function groups with the parts which they function together with in the machine.
  - Parts illustrated with broken lines are parts from other function groups which border on the illustrated function group.
  - The above section of the page of illustrations contains a total view of the machine. The place for the installation of the parts pictured here is marked by the grid.
  - The framed-in sections on the illustration pages show the individual parts comprising a group.
  - The key markings used on the illustrated pages (  ;  ;  etc.) are listed in the chapter "Explanation of key markings".
- 
- El número de serie de la máquina para la cual tiene validez esta lista de piezas va indicado en la página de título.
  - Todas las piezas están ilustradas tal como aparecen en la máquina para su funcionamiento.
  - Las piezas representadas con rayitas muestran piezas colindantes de otros grupos de funciones.
  - En la parte superior de las páginas ilustradas se puede ver una vista en conjunto de la máquina.
  - El lugar de montaje de la pieza representada va caracterizada mediante una superficie reticulada.
  - Los recuadros en las páginas ilustradas indican las piezas individuales de que se componen los grupos.
  - Los signos clave (  ;  ;  etc.) empleados en las páginas con ilustraciones van listados en el capítulo "Explicaciones de los signos clave".
- 
- 适用于本零件表的机器系列号列在首页上。
  - 所有的零件都按照其在机器中的功能情况合在一起表达。
  - 用虚线表示的零件为相邻功能组中的零件。
  - 图的上部为机器全景。
  - 所示零件的安装部位用影格面表示。
  - 页上的框表示这套组件都由哪些零件所组成。
  - 图页上所使用的标记 (  ;  ;  等) 列表在“标记说明”中。

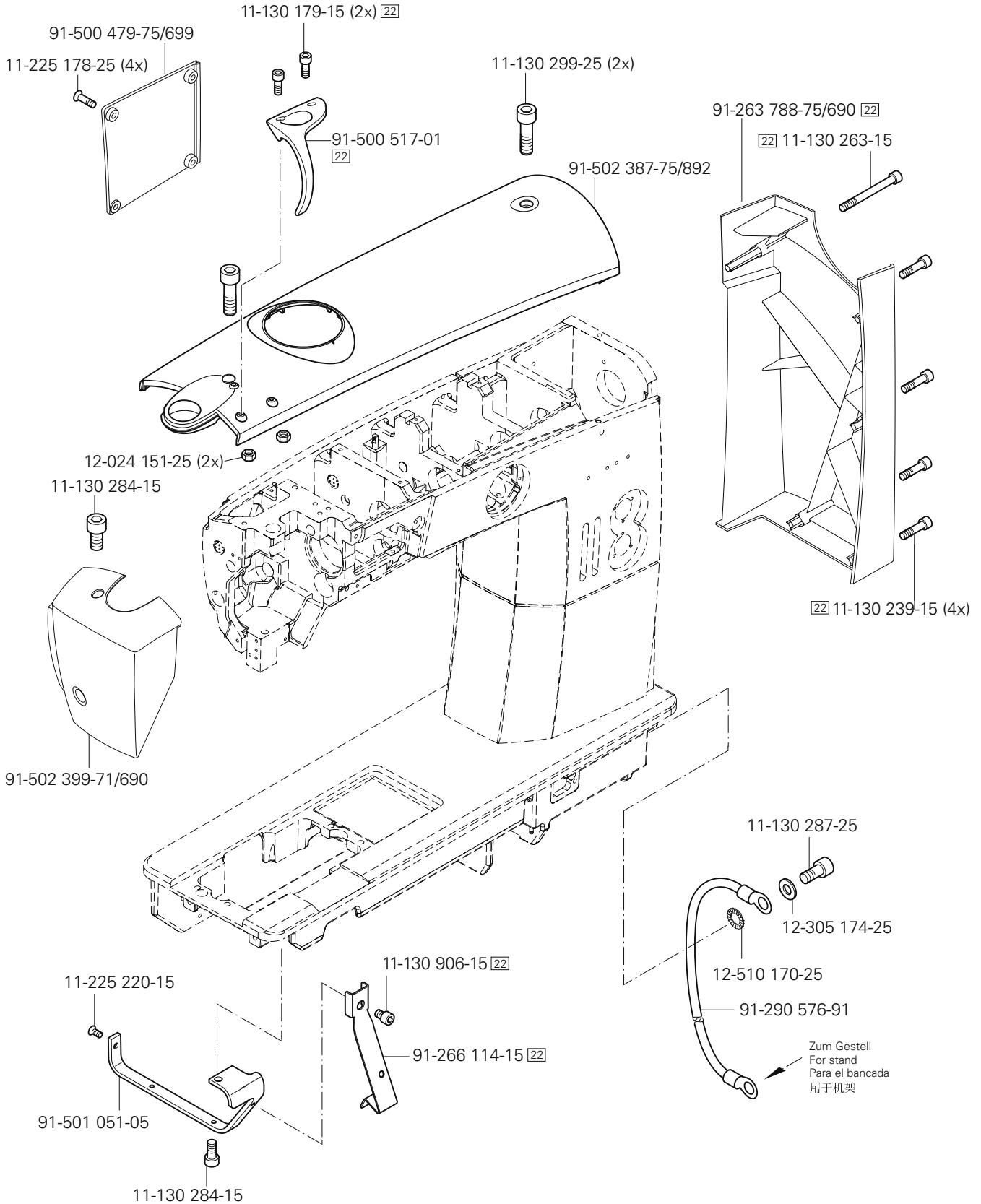
- Unterklassenabhängig, Teilenummer siehe Unterklassen-Ausstattung.**  
Subclas-dependent, for part number see subclass parts listing.  
Dependientes de la subclase, para el número de pieza véase „Dotación de subclases“  
取决于子机型，零件号见子机型设备。
- C** **Maschinen-Ausstattung für mittelschwere Materialien.**  
Model C for sewing medium-heavy materials.  
Tipo C para materiales semipesados.  
用于中偏厚料的机器设备。
- D** **Maschinen-Ausstattung für schwere Materialien.**  
Model D for sewing heavy materials.  
Tipo D para materiales pesados.  
用于厚料的机器装备。
- 3** **Geklebt**  
Part cemented  
Pieza pegada  
被粘住。
- 3/1** **Gesichert mit Loctite.**  
Secured with loctite.  
Asegurado con Loctite.  
用 Loctite 粘胶固定。
- 5** **Nähmuster bzw. Material einsenden.**  
Submit sewing sample or material.  
Envíense muestras de costura.  
投寄缝纫样品及缝料
- 6** **Nadeldicke und Spitzenform bei Bestellung angeben.**  
Needle size and style of point to be stated on order.  
Grosor de aguja y forma de la punta, indíquese en los pedidos.  
在订货时给出针厚和针尖型式。
- 22** **Zubehör**  
Accessories  
Accesorios  
附件
- 30** **Frühere Ausführung, im Ersatzfall wieder bestellen.**  
Earlier version, to be re-ordered for replacement purposes.  
Tipo anterior, en caso de sustitución pídase de nuevo.  
初期版本，为替换将被重新命令打算。
- 40/2** **Tränken mit 28-011 201-44; Bestellnummer siehe Seite 56.**  
Grease with 28-011 201-44; for part number see page 56.  
Engrase con grasa 28-011 201-44; para el número de pedido véase la página 56.  
浸油用 28-011 201-44; 订货号见 56 页。
- 40/3** **Fetten mit 28-011 202-47; Bestellnummer siehe Seite 56.**  
Grease with 28-011 202-47; for part number see page 56.  
Engrase con grasa 28-011 202-47; para el número de pedido véase la página 56.  
上脂用 28-011 202-47; 订货号见 56 页。
- 40/17** **Fetten mit 28-011 202-10; Bestellnummer siehe Seite 56.**  
Grease with 28-011 202-10; for part number see page 56.  
Engrase con grasa 28-011 202-10; para el número de pedido véase la página 56.  
上脂用 28-011 202-10; 订货号见 56 页。
- 90/53** **Für großen Greifer (Spulen ø 26 mm).**  
For large sewing hook.  
Para garfio grande.  
用于大旋梭（线轴ø 26 mm）。
- 90/54** **Für extra großem Greifer (Spulen ø 32 mm).**  
For specially large sewing hook.  
Para por separado garfio grande.  
用于特大旋梭（线轴ø 32 mm）。
- 96** **Länge angeben**  
State length  
Indíquese la largura  
给出长度



Gehäuseteile  
Housing sections  
Piezas del cárter  
机身零件

PFAFF 2595/96 BASIC, PLUS

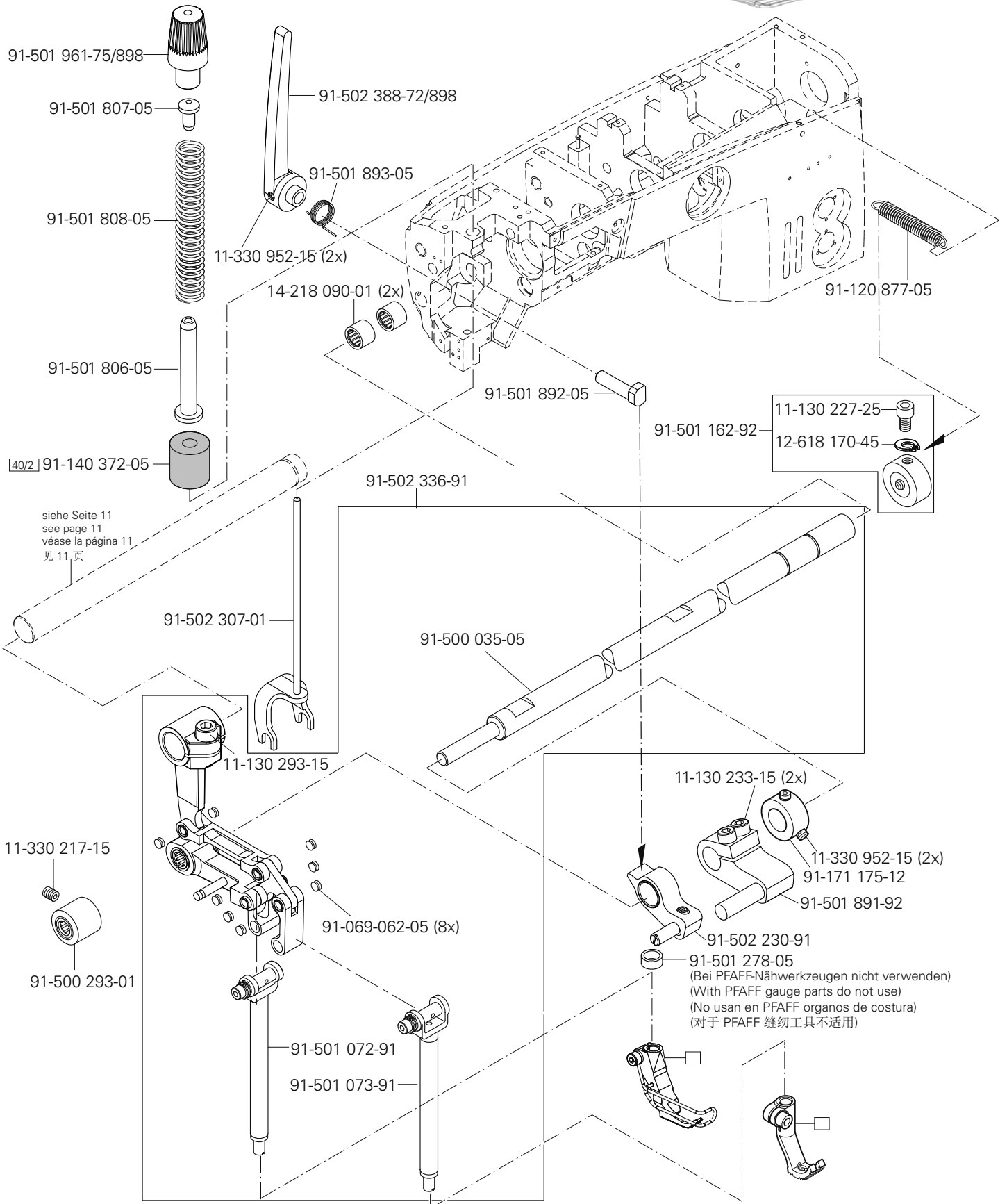
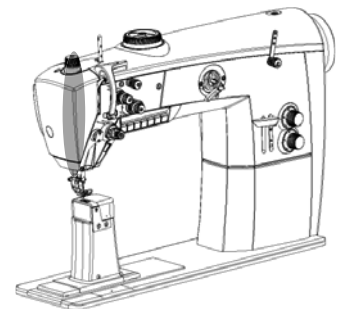
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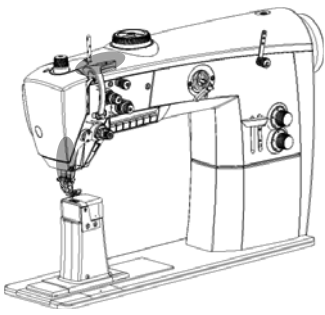


# 3.02

## Kopfteile Needle head parts Piezas de la cabeza 机头零件

PFAFF 2595/96 BASIC, PLUS

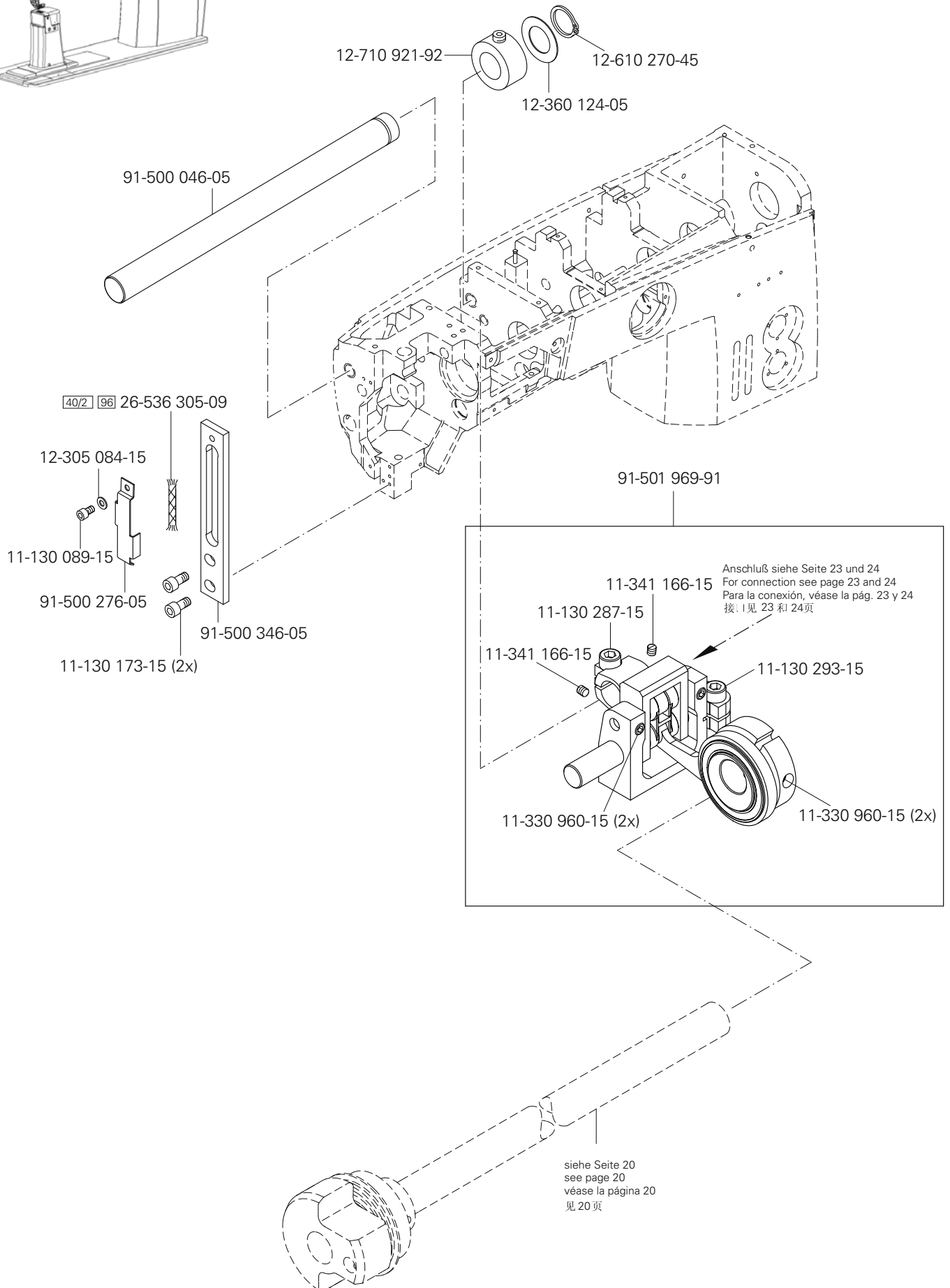




**Kopfteile**  
Needle head parts  
Piezas de la cabeza  
机头零件

PFAFF 2595/96 BASIC, PLUS

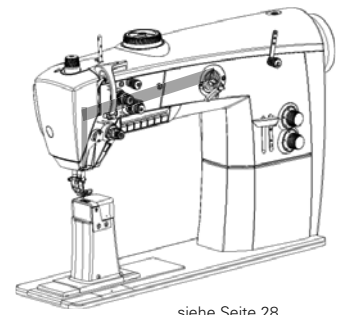
**3.02**



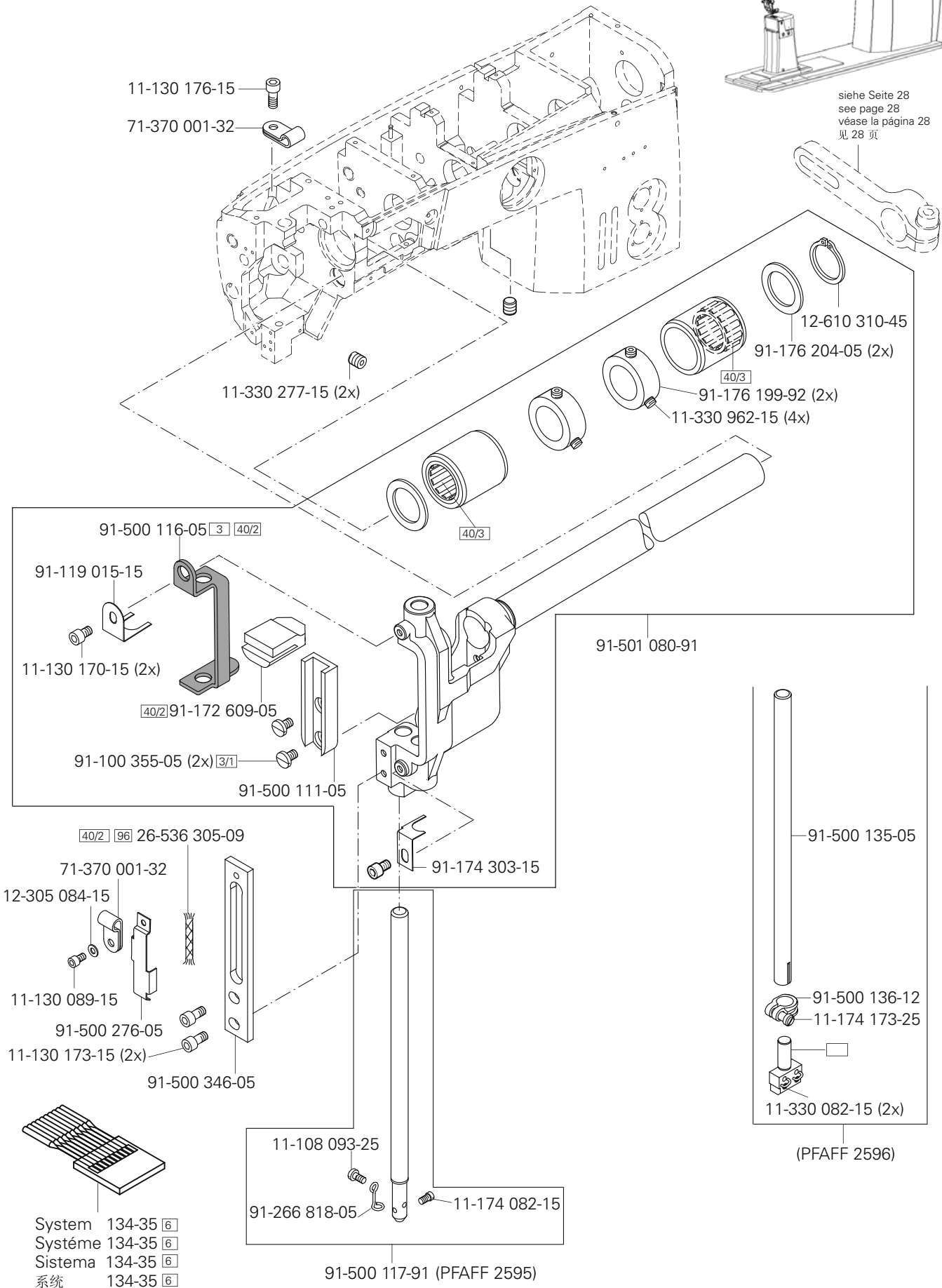
# 3.02

## Kopfteile Needle head parts Piezas de la cabeza 机头零件

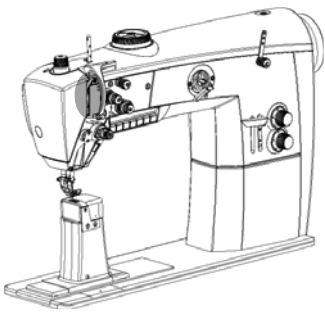
PFAFF 2595/96 BASIC, PLUS



siehe Seite 28  
see page 28  
véase la página 28  
见 28 页





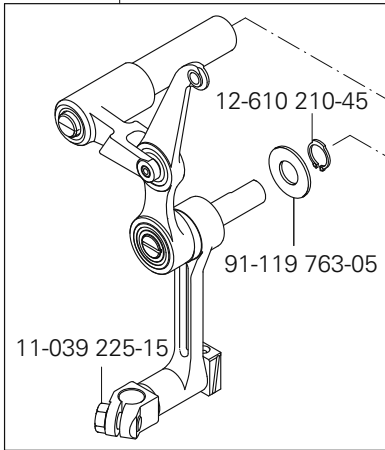


**Kopfteile**  
Needle head parts  
Piezas de la cabeza  
机头零件

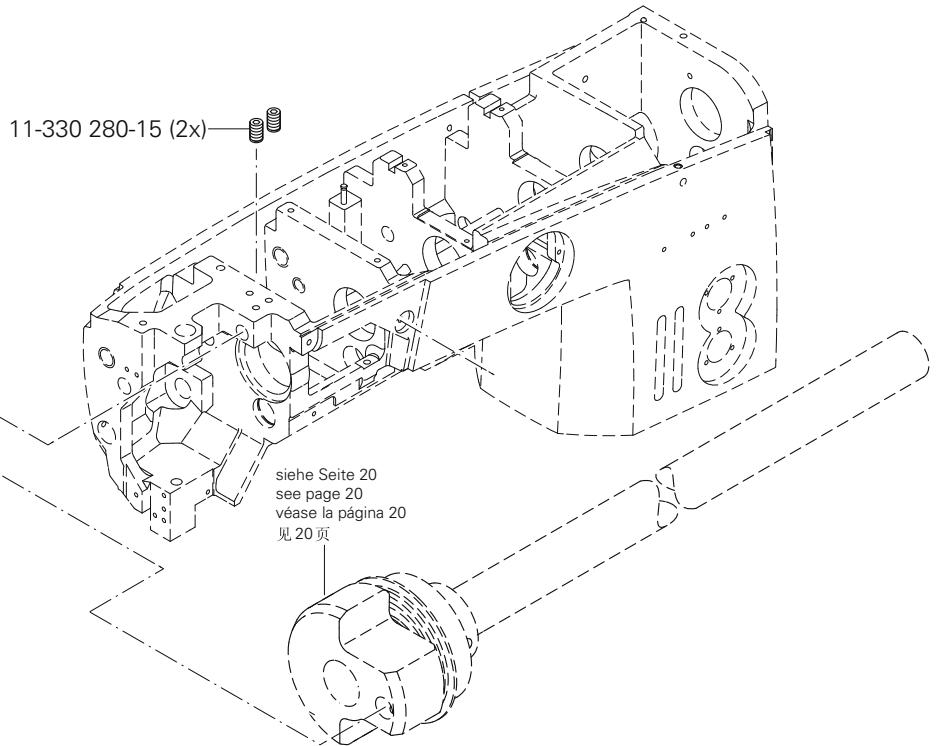
PFAFF 2595/96 BASIC, PLUS

**3.02**

91-501 138-91 (PFAFF 2545)



11-330 280-15 (2x)

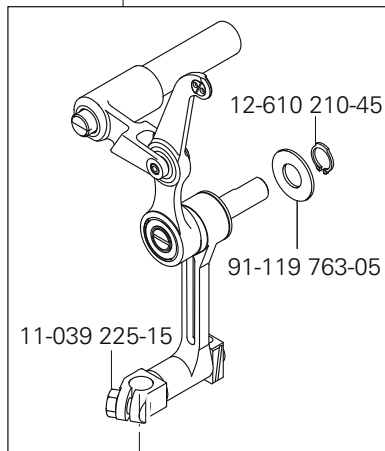


siehe Seite 20  
see page 20  
véase la página 20  
见 20 页



siehe Seite 12  
see page 12  
véase la página 12  
见 12 页

91-501 135-91 (PFAFF 2546)

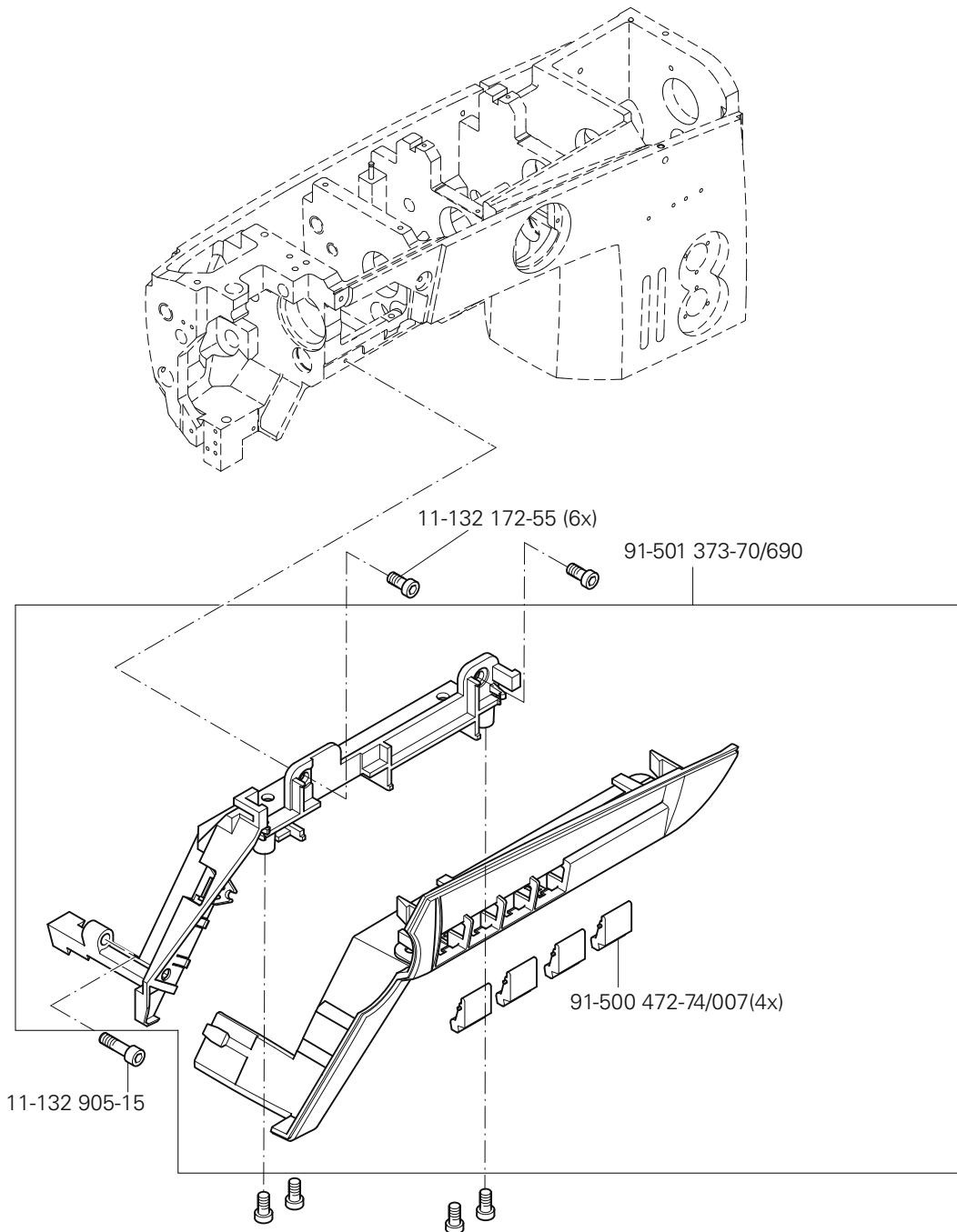
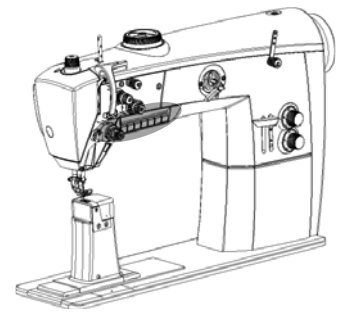


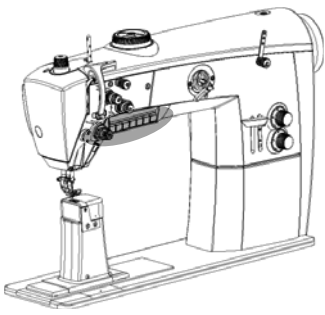
siehe Seite 12  
see page 12  
véase la página 12  
见 12 页

# 3.02

Kopfteile  
Needle head parts  
Piezas de la cabeza  
机头零件

PFAFF 2595/96 BASIC

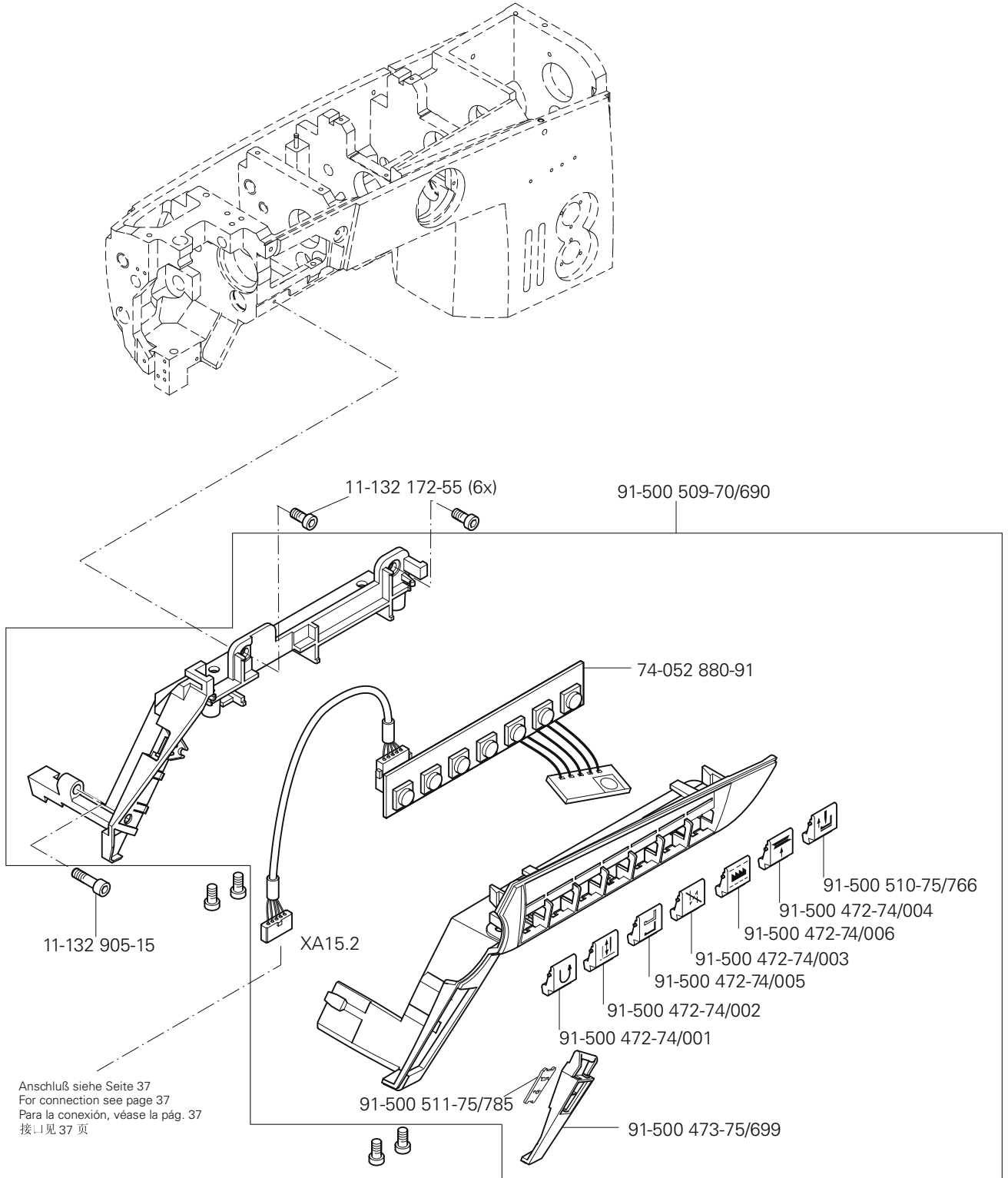




**Kopfteile**  
 Needle head parts  
 Piezas de la cabeza  
 机头零件

PFAFF 2595/96 PLUS

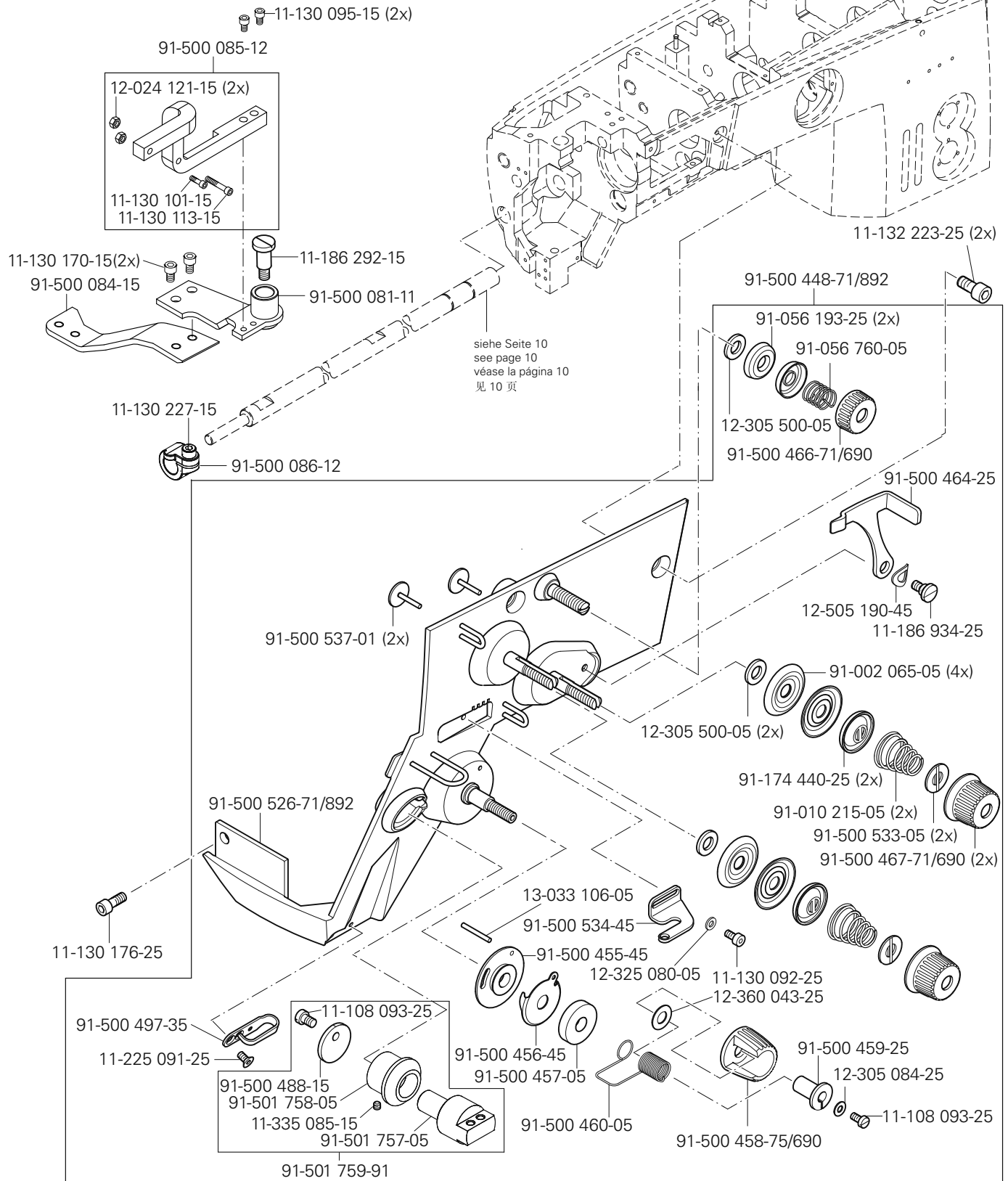
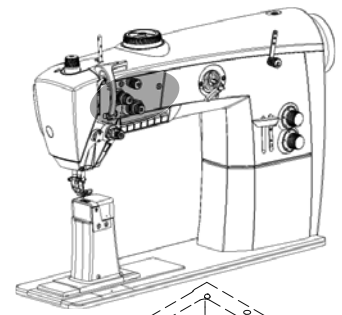
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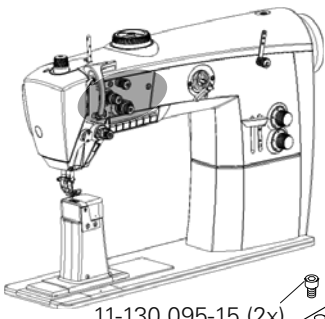


# 3.02

Kopfteile  
Needle head parts  
Piezas de la cabeza  
机头零件

PFAFF 2595 BASIC

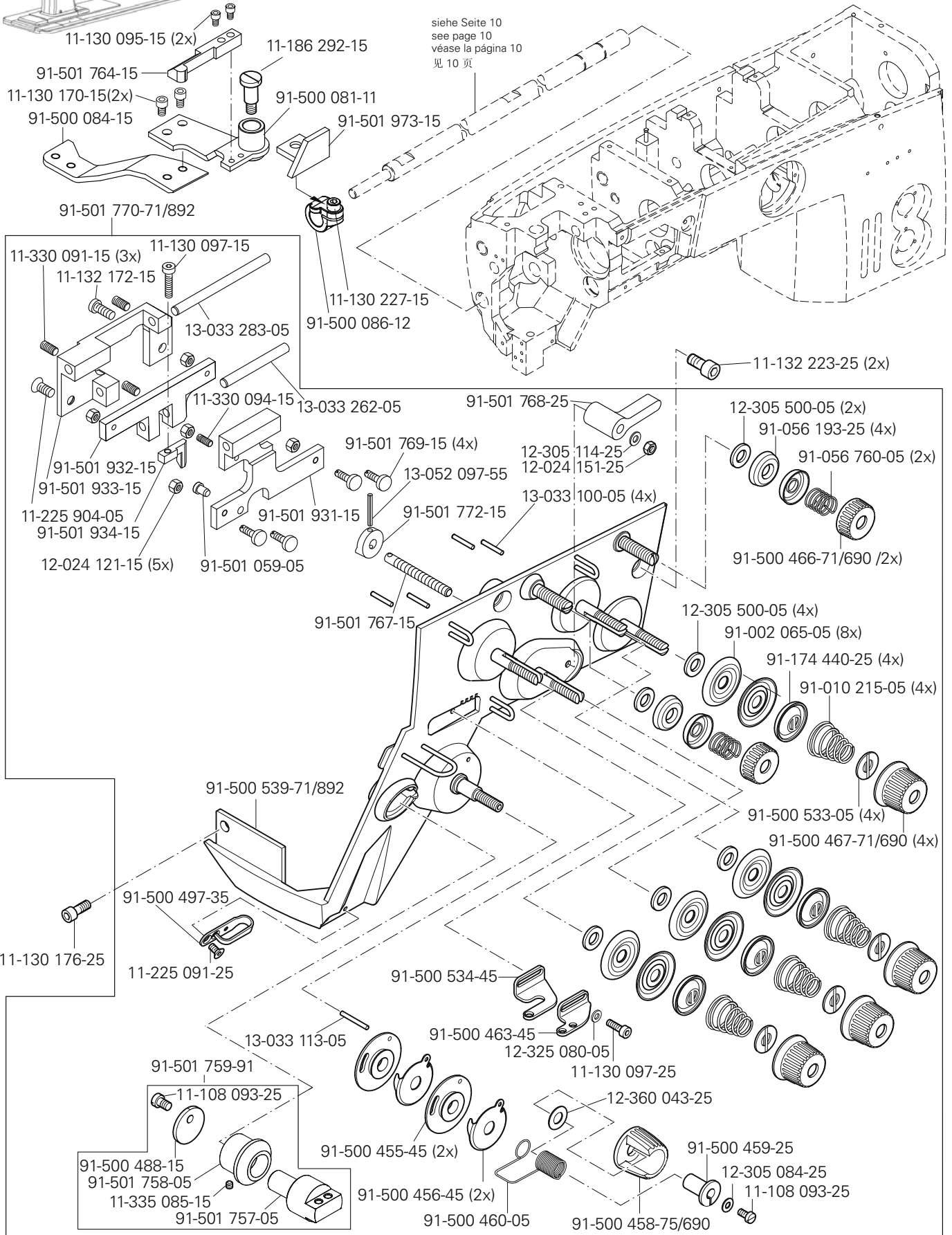




**Kopfteile**  
Needle head parts  
Piezas de la cabeza  
机头零件

PFAFF 2596 BASIC

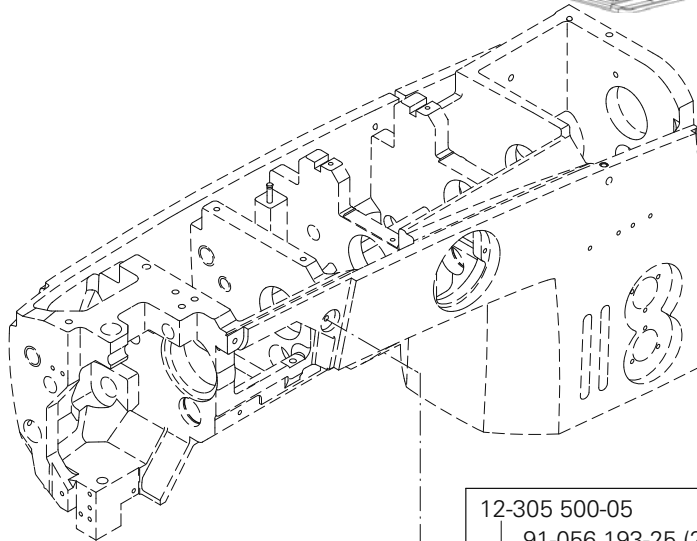
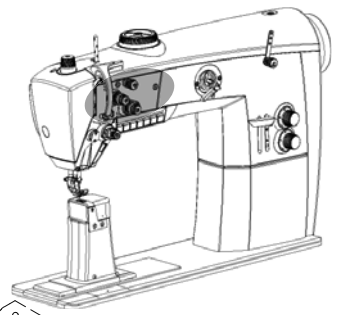
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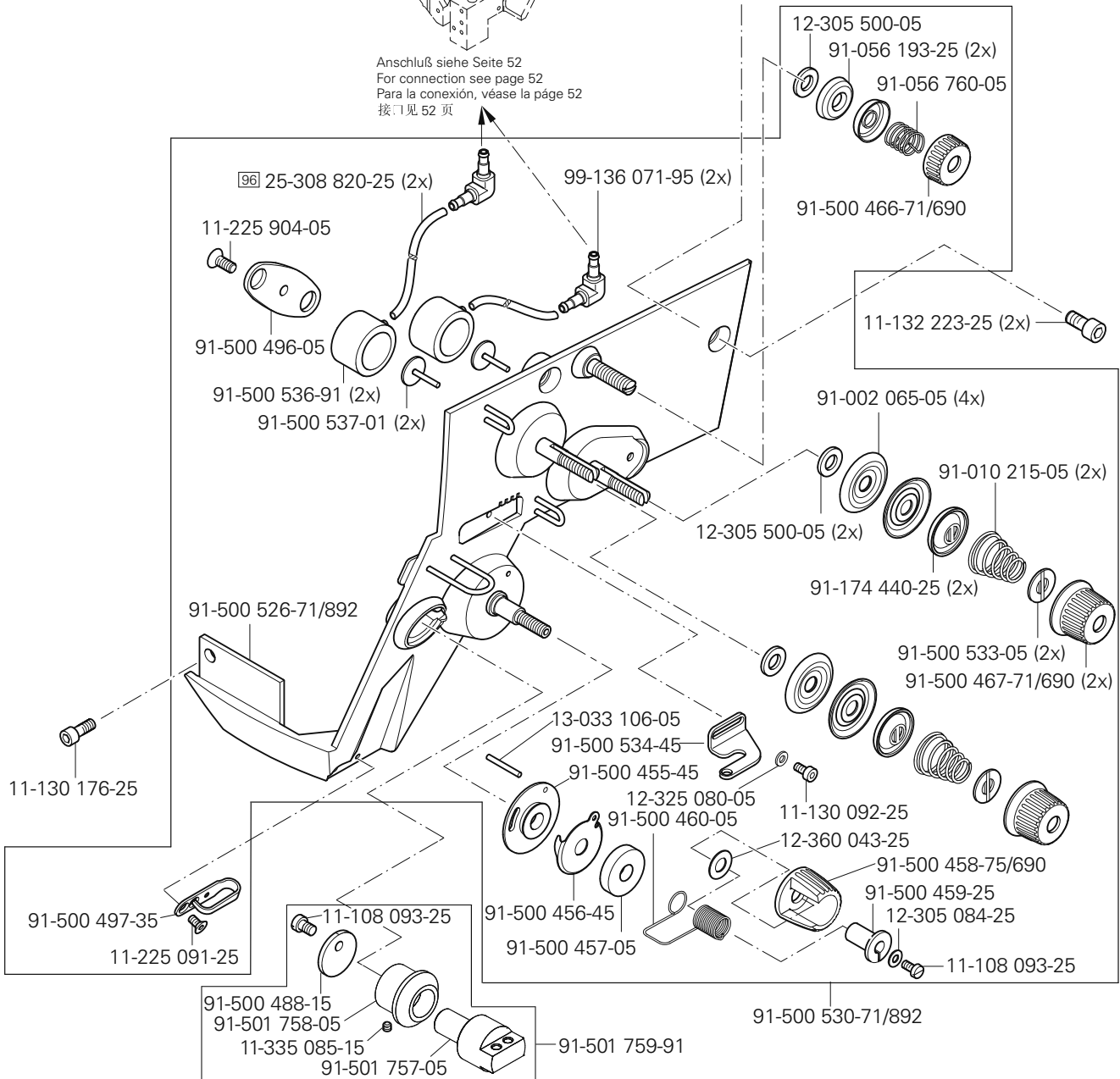
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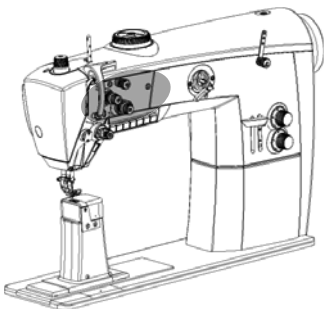
Kopfteile  
Needle head parts  
Piezas de la cabeza  
机头零件

PFAFF 2595 PLUS



Anschluß siehe Seite 52  
For connection see page 52  
Para la conexión, véase la página 52  
接口见 52 页

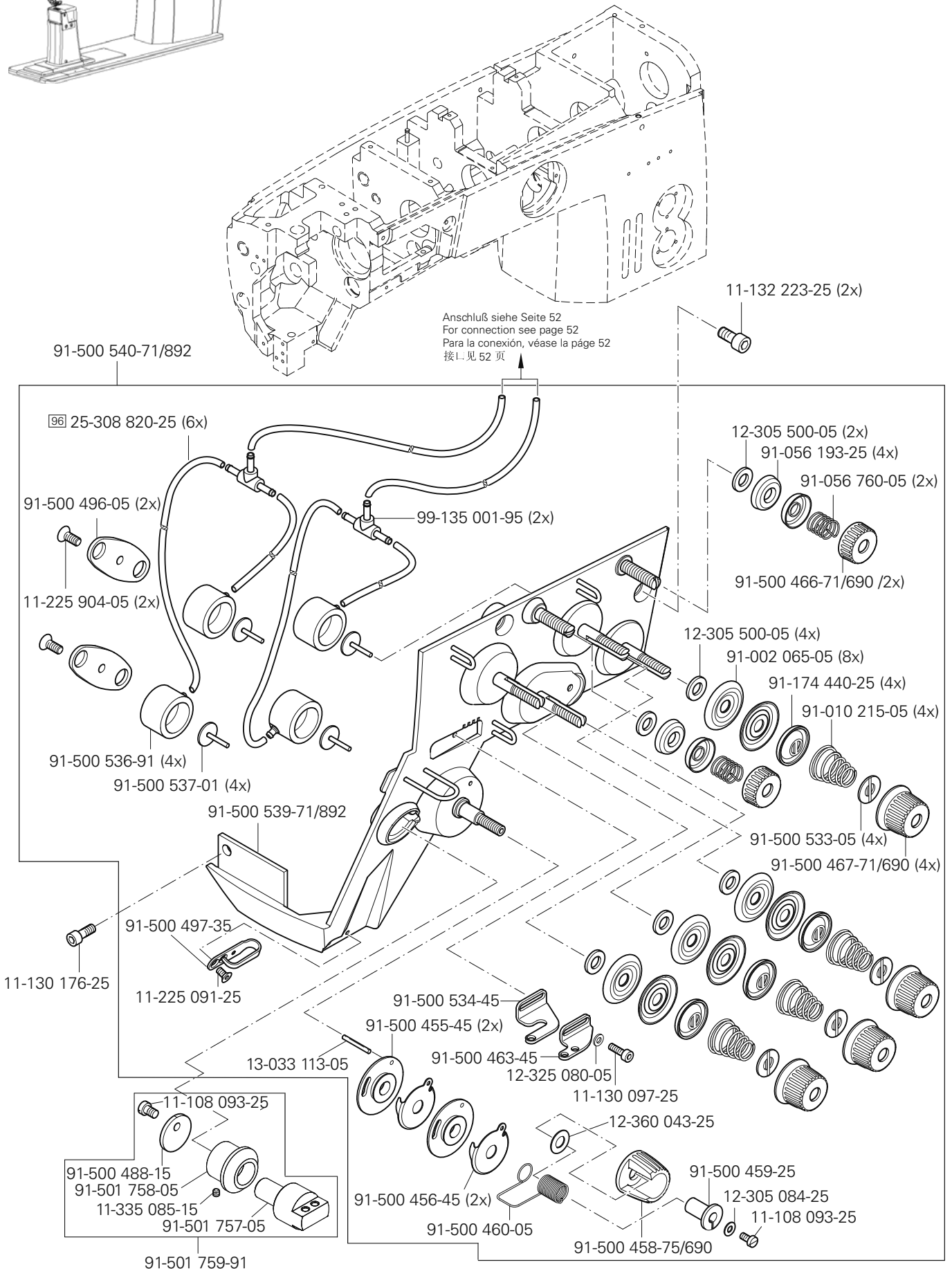




**Kopfteile**  
Needle head parts  
Piezas de la cabeza  
机头零件

PFAFF 2596 PLUS

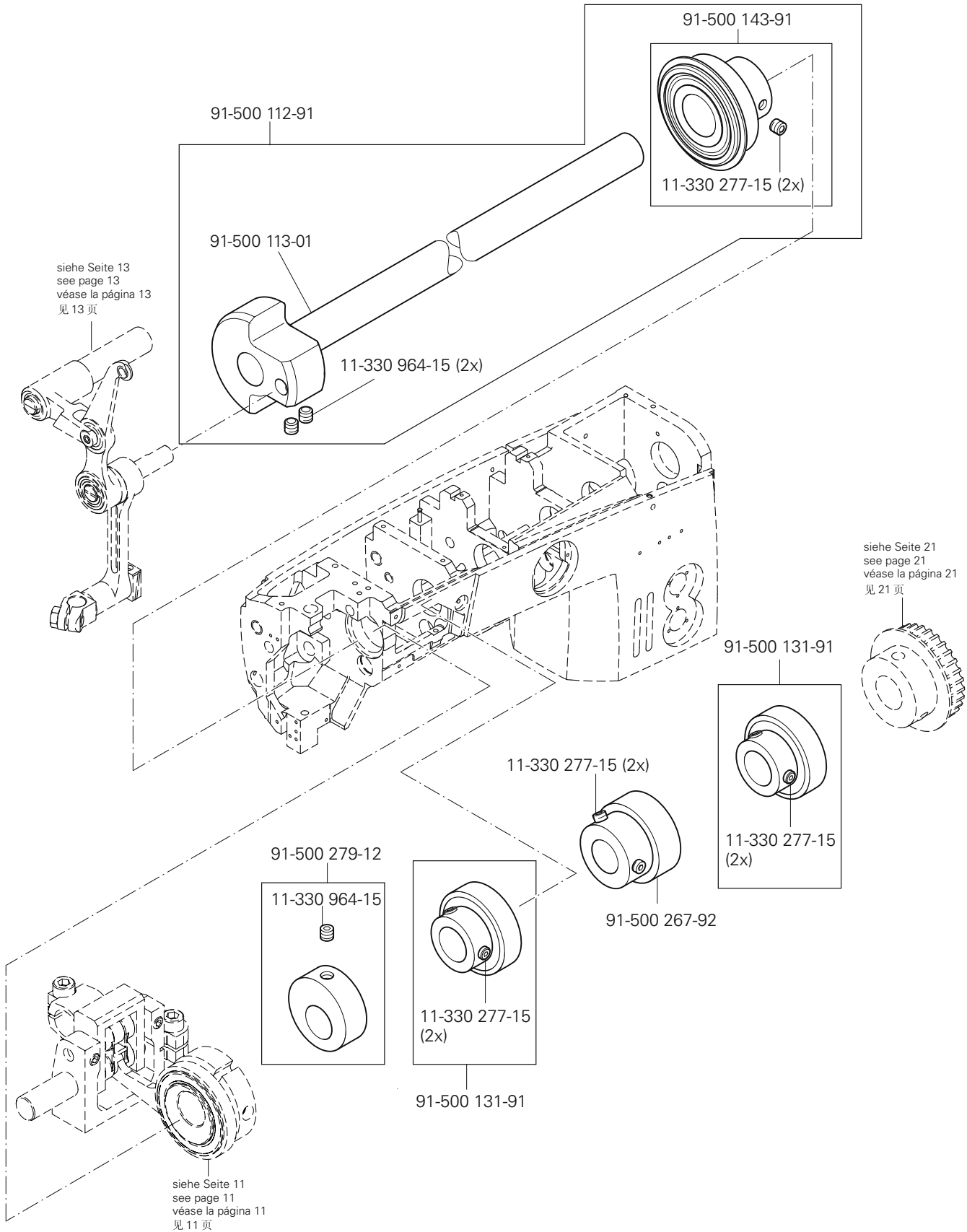
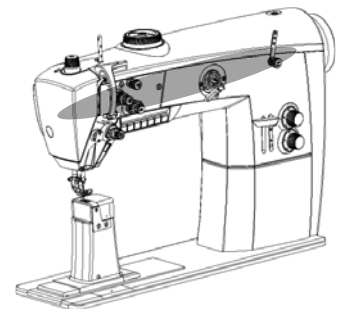
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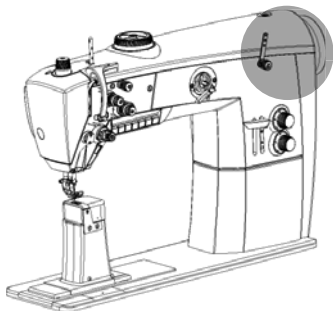
# 3.03

Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

PFAFF 2595/96 BASIC, PLUS



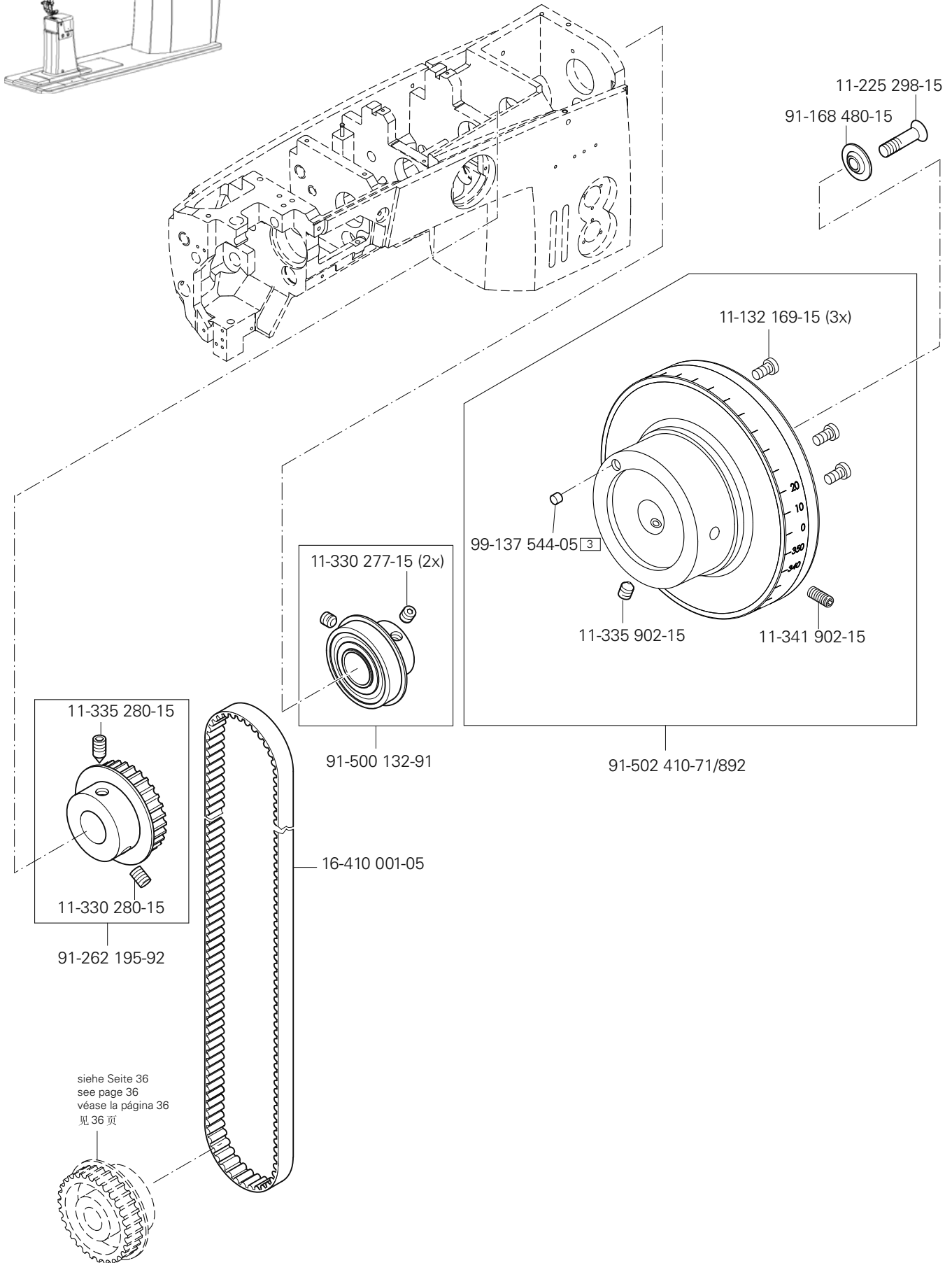




Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

PFAFF 2595/96 BASIC, PLUS

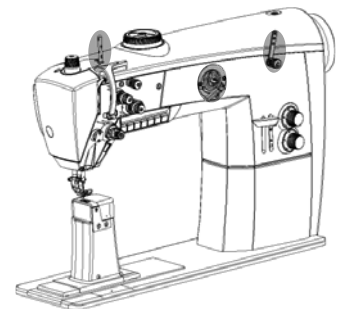
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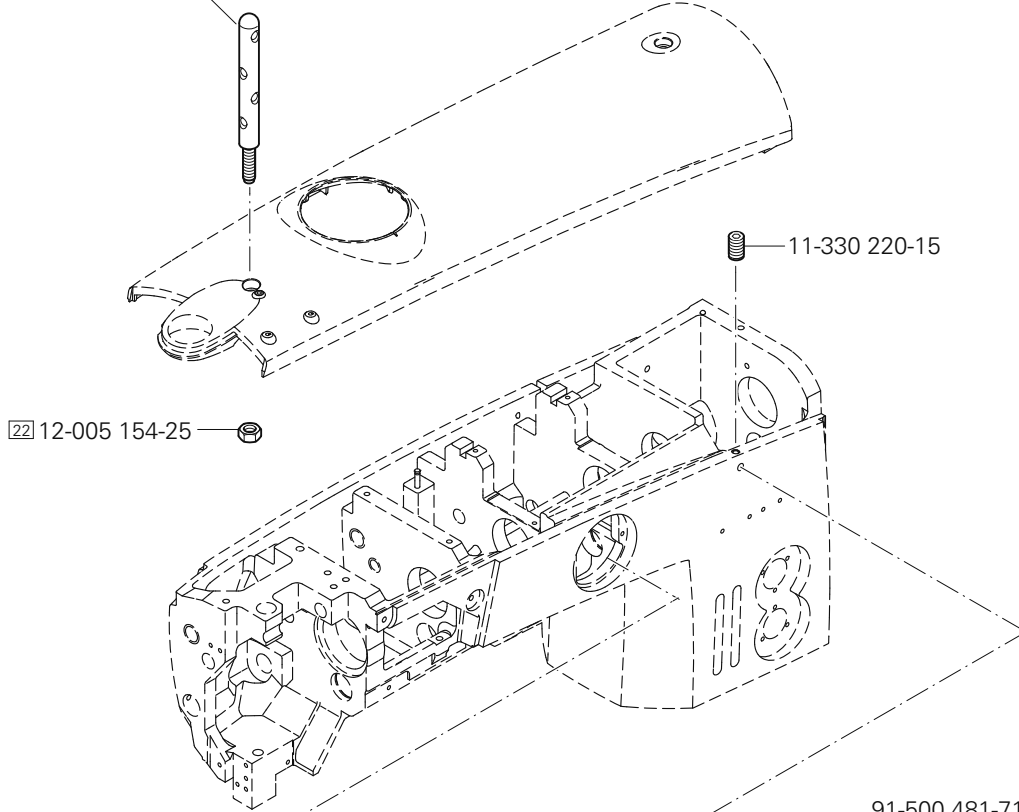
# 3.03

Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

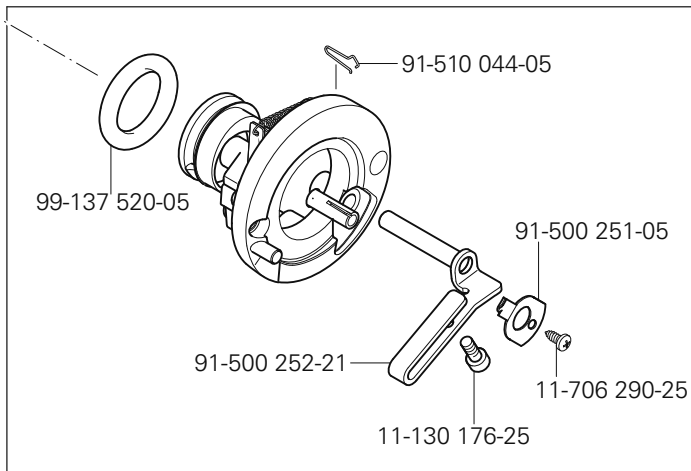
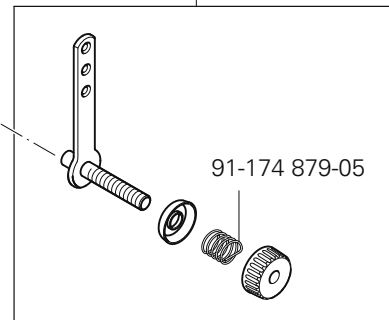
PFAFF 2595/96 BASIC, PLUS



- 22 91-500 480-25 (PFAFF 2595)
- 22 91-501 962-25 (PFAFF 2596)

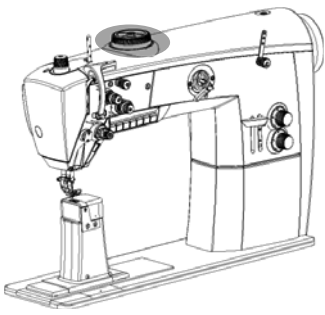


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91-500 250-71/892

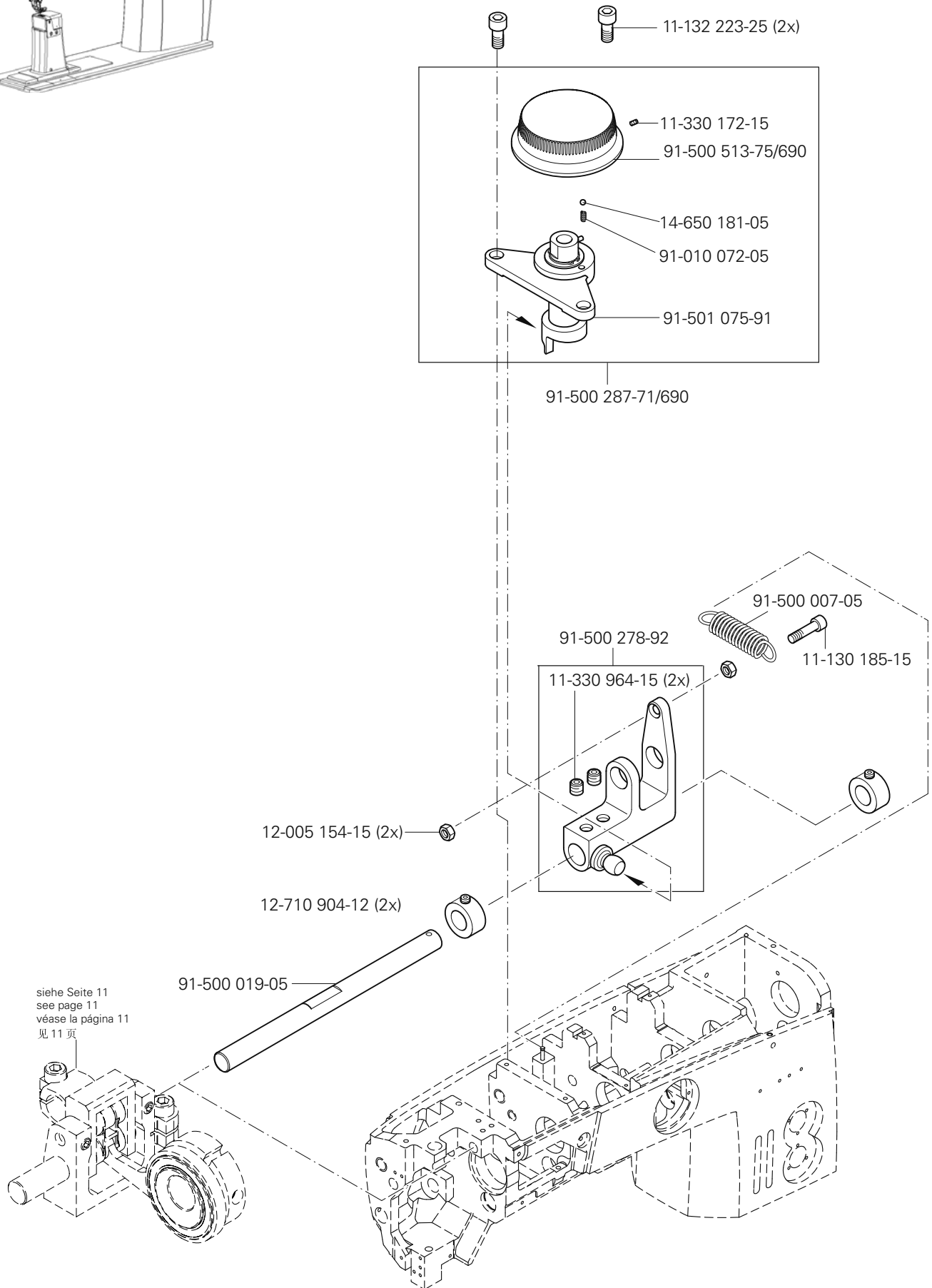
11-130 173-25 (2x)



Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

PFAFF 2595/96 BASIC

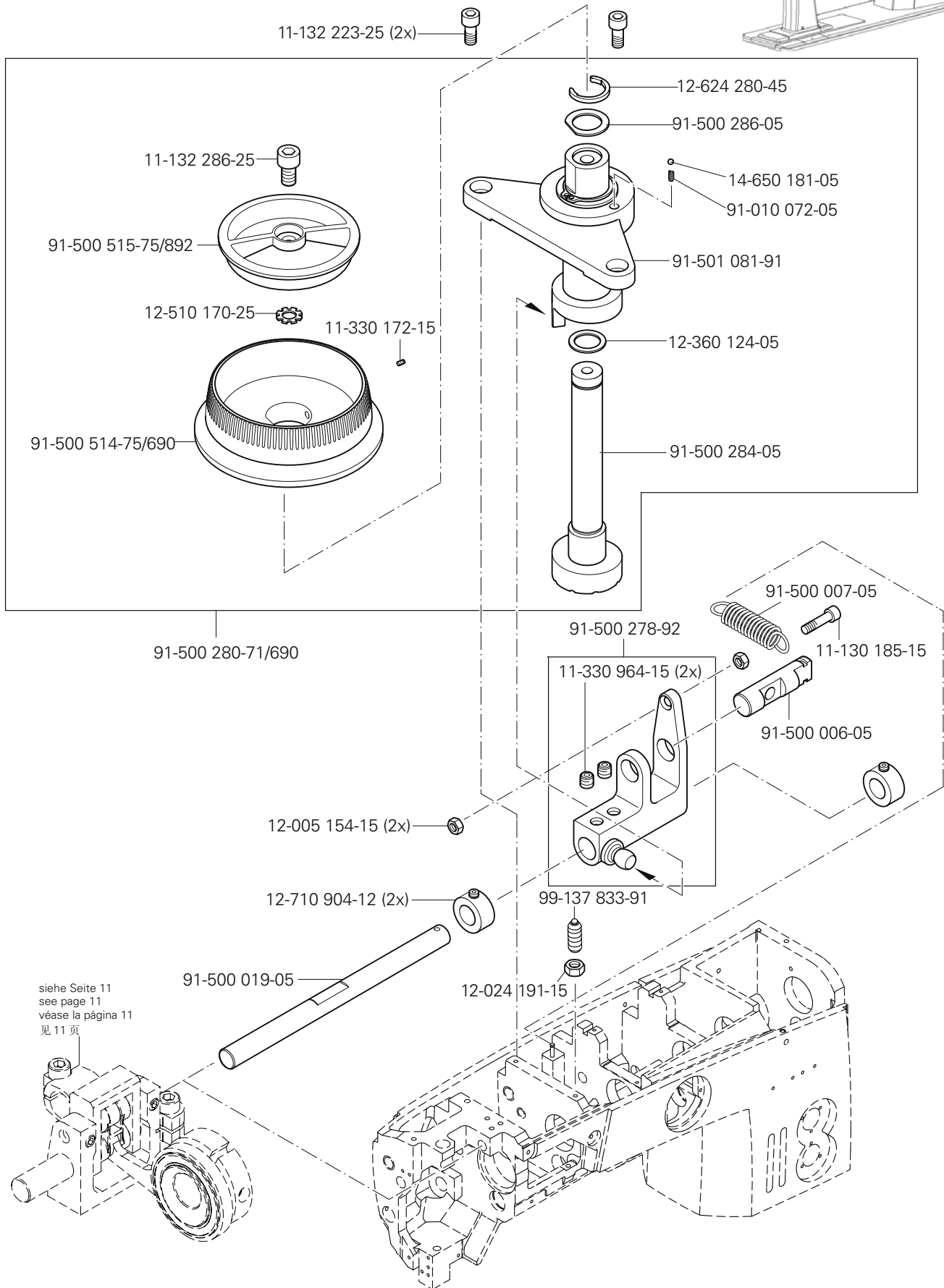
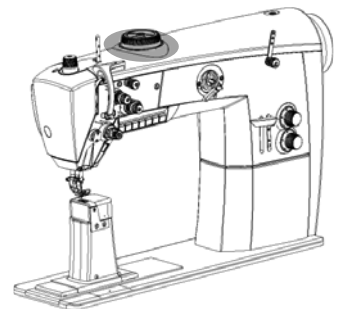
3.03



# 3.03

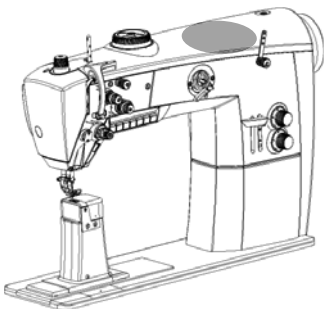
Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

PFAFF 2595/96 PLUS



siehe Seite 11  
 see page 11  
 véase la página 11  
 见 11 页

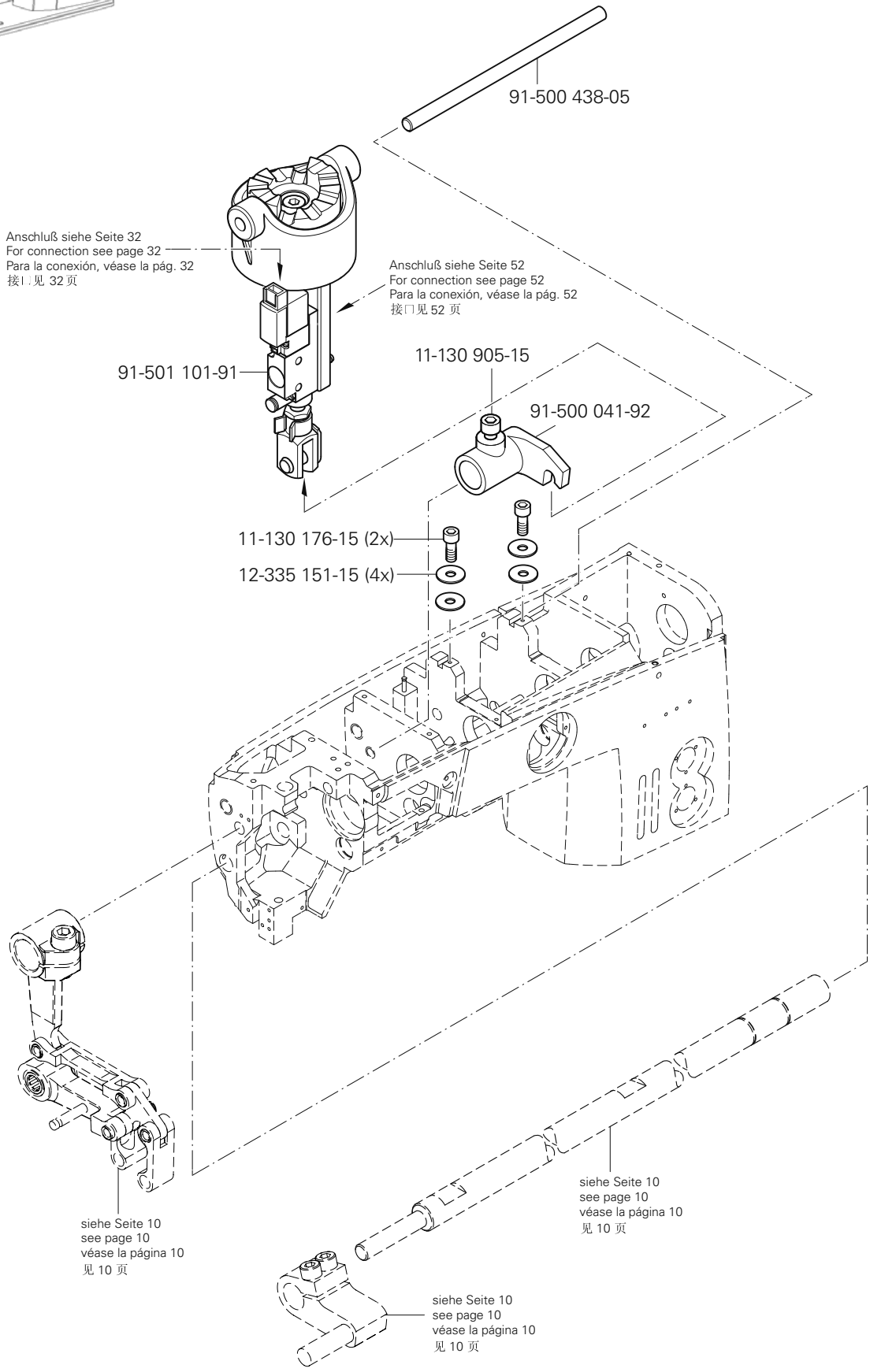
□ siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
 see chapter 2 Explanation of key markings  
 véase el Cap. 2 Explicaciones de los signos clave  
 见第2章标记说明



Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

PFAFF 2595/96 PLUS

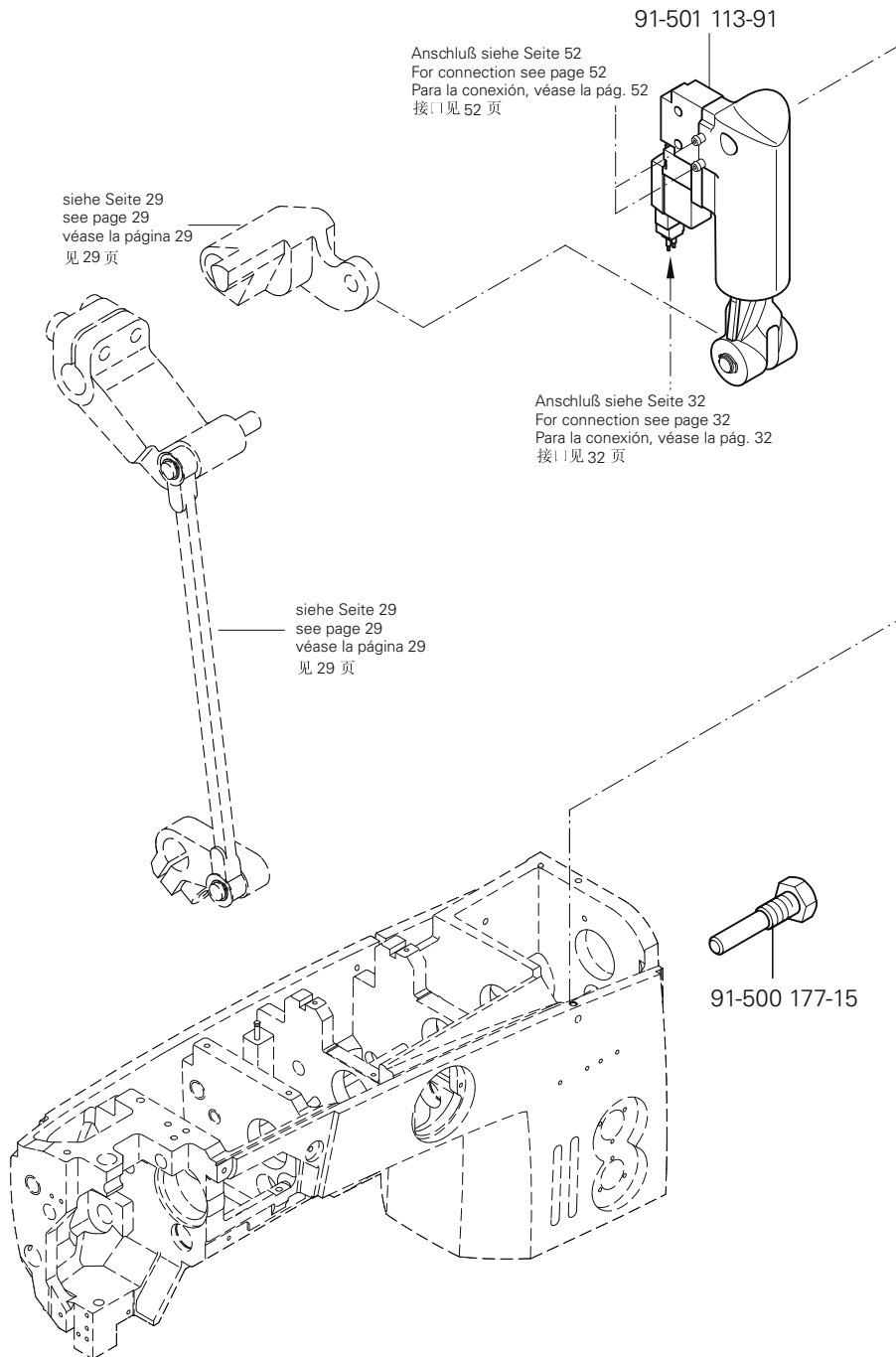
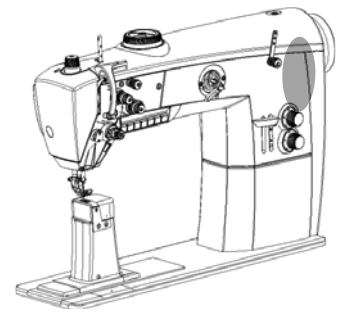
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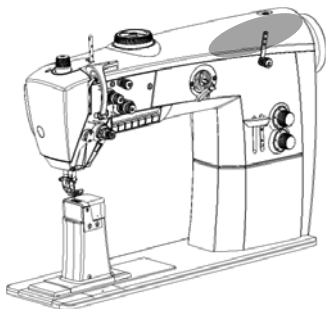


# 3.03

Armteile  
Arm parts  
Piezas del brazo  
机臂零件

PFAFF 2595/96 PLUS





**Armteile**  
 Arm parts  
 Piezas del brazo  
 机臂零件

PFAFF 2595/96 PLUS

**3.03**

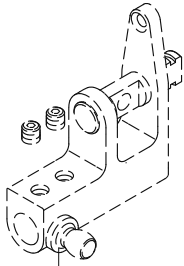
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 For connection see page 32  
 Para la conexión, véase la pág. 32  
 接口见 32 页

91-501 082-05

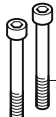
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91-292 324-91

XR1



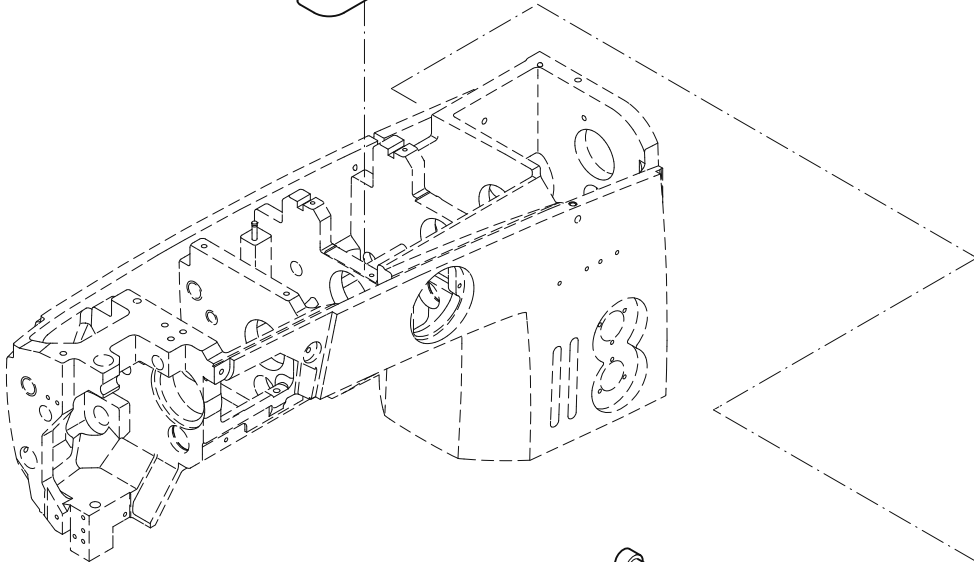
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 见 23 和 24 页



11-130 203-15 (2x)

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 For connection see page 52  
 Para la conexión, véase la pág. 52  
 接口见 52 页

91-501 178-91



Anschluß siehe Seite 52  
 For connection see page 52  
 Para la conexión, véase la pág. 52  
 接口见 52 页

99-137 589-91

11-130 227-15 (2x)

11-330 280-15

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 see page 29  
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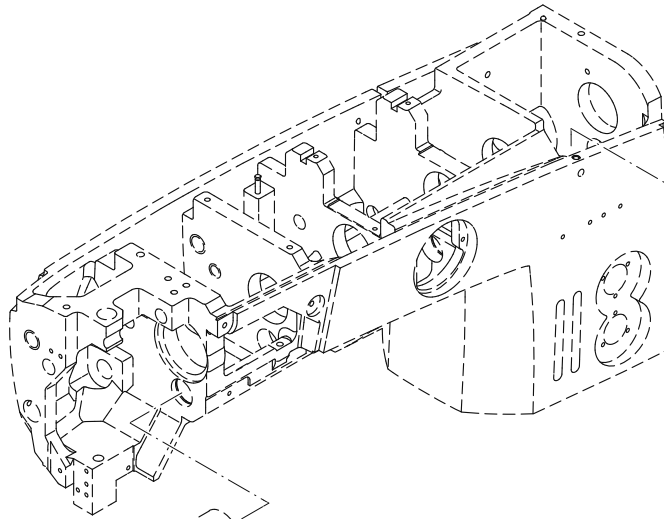
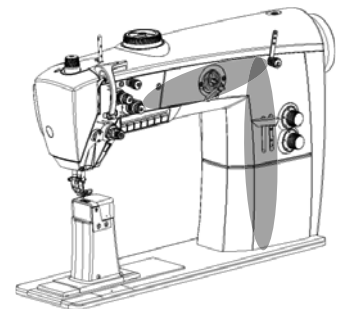
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91-500 164-92

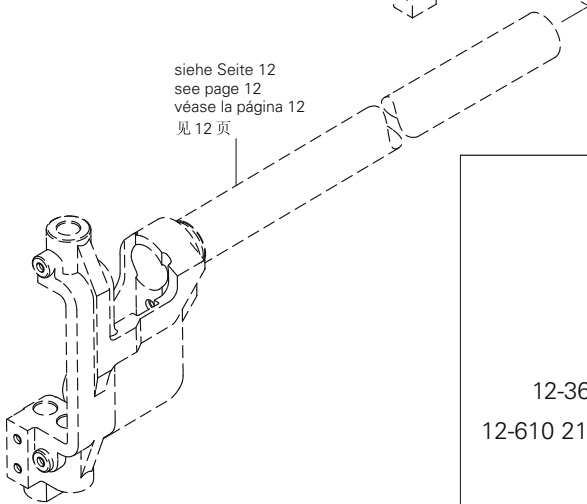
# 3.03

Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

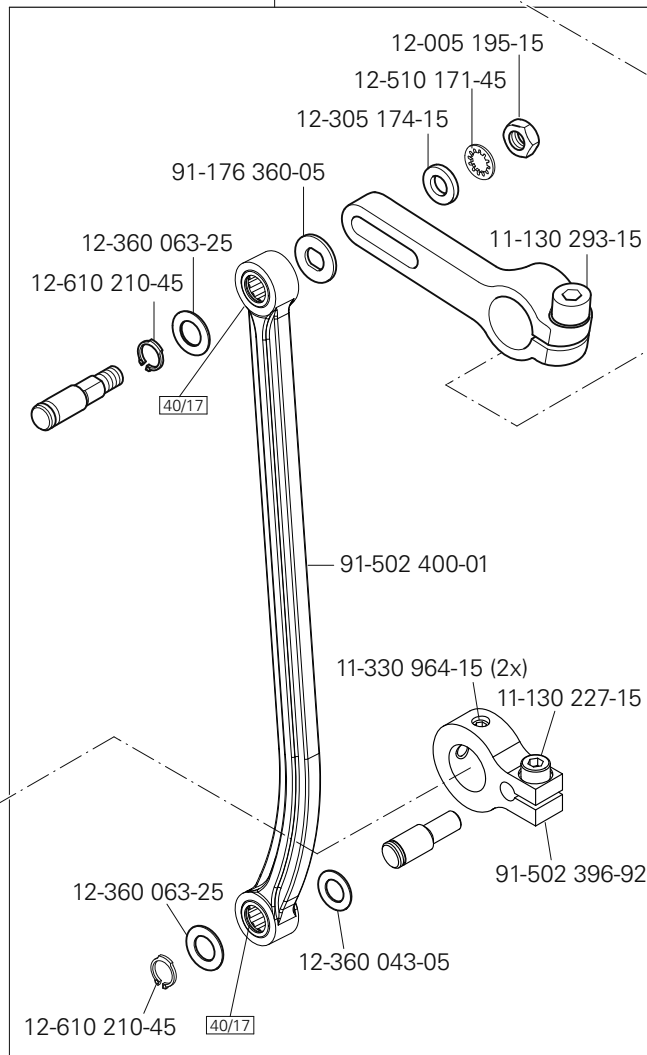
PFAFF 2595/96 BASIC, PLUS



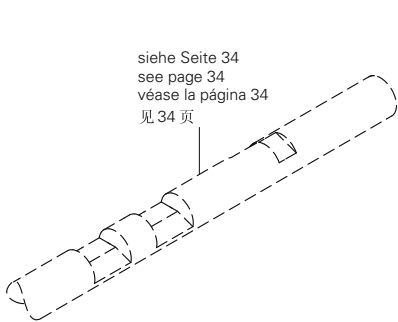
siehe Seite 12  
 see page 12  
 véase la página 12  
 见 12 页



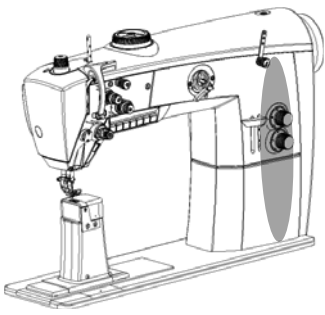
91-502 398-91



siehe Seite 34  
 see page 34  
 véase la página 34  
 见 34 页



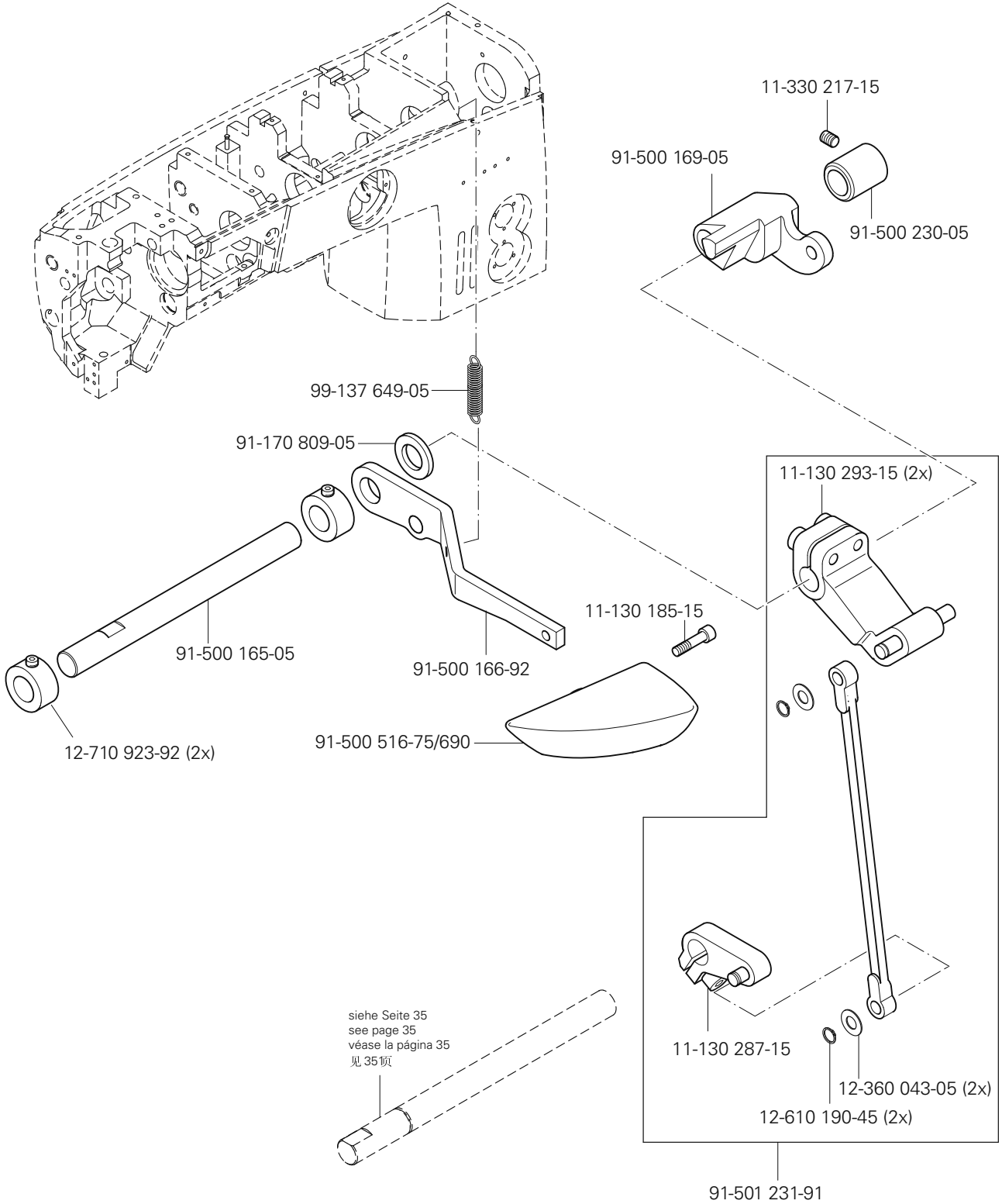




Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

PFAFF 2595/96 BASIC, PLUS

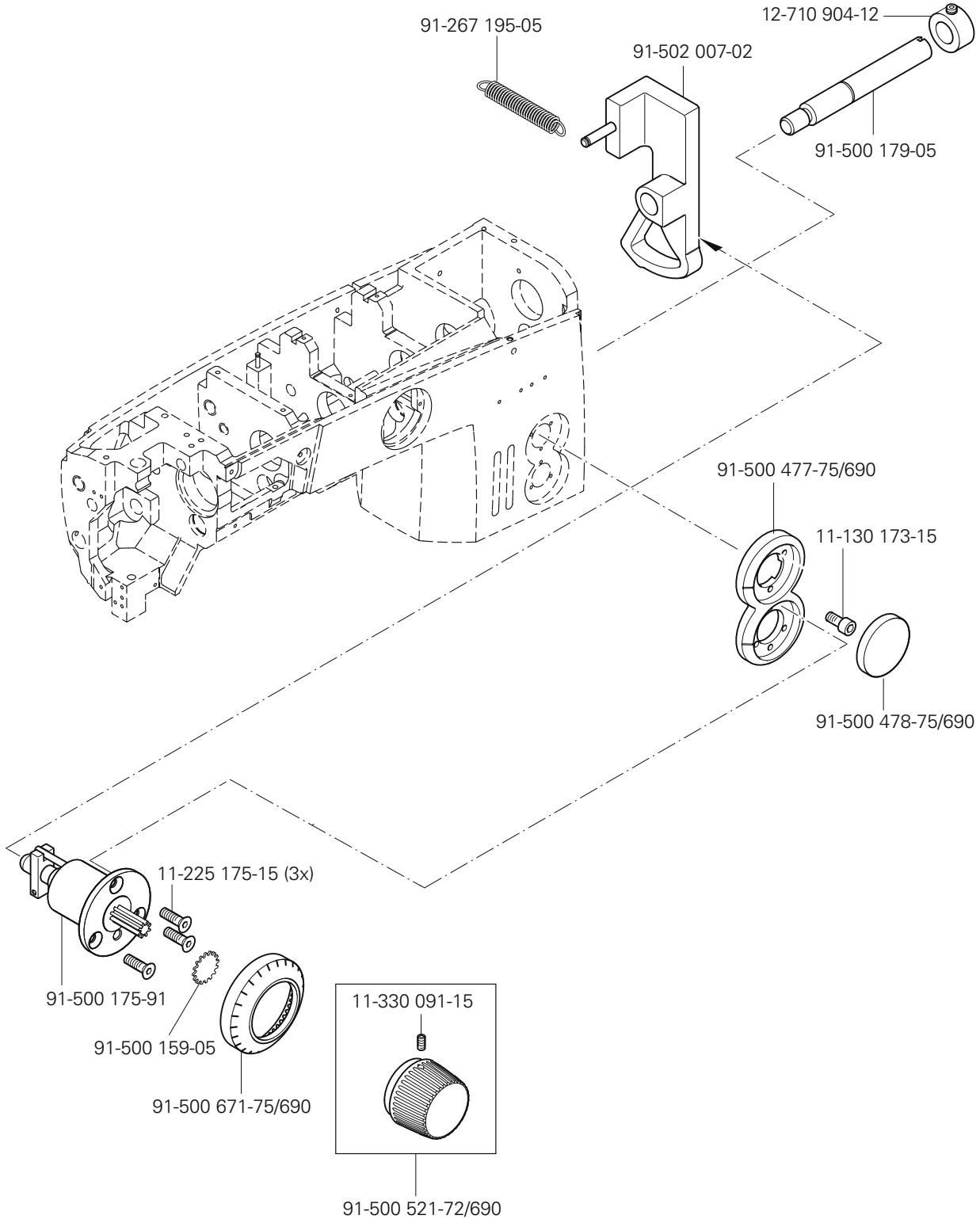
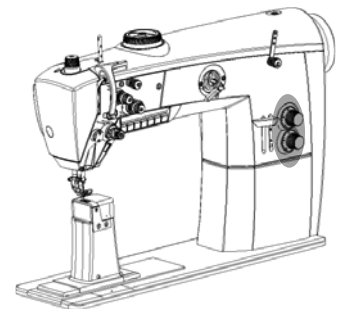
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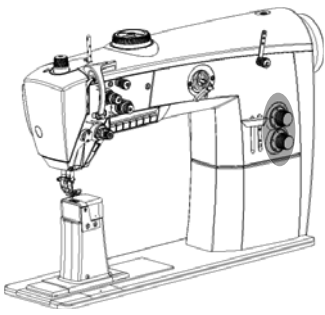


# 3.03

Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

PFAFF 2595/96 BASIC

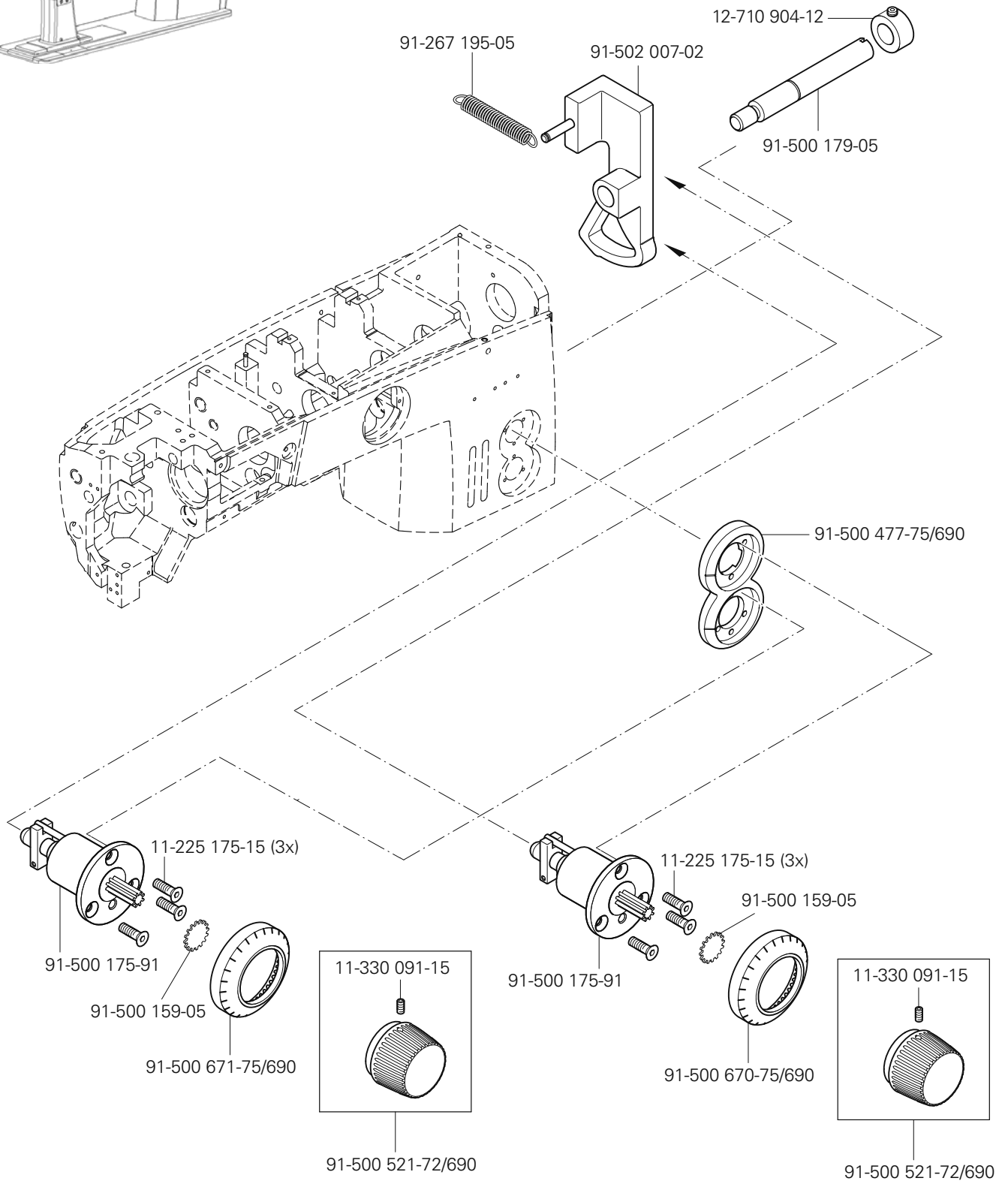




Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

PFAFF 2595/96 PLUS

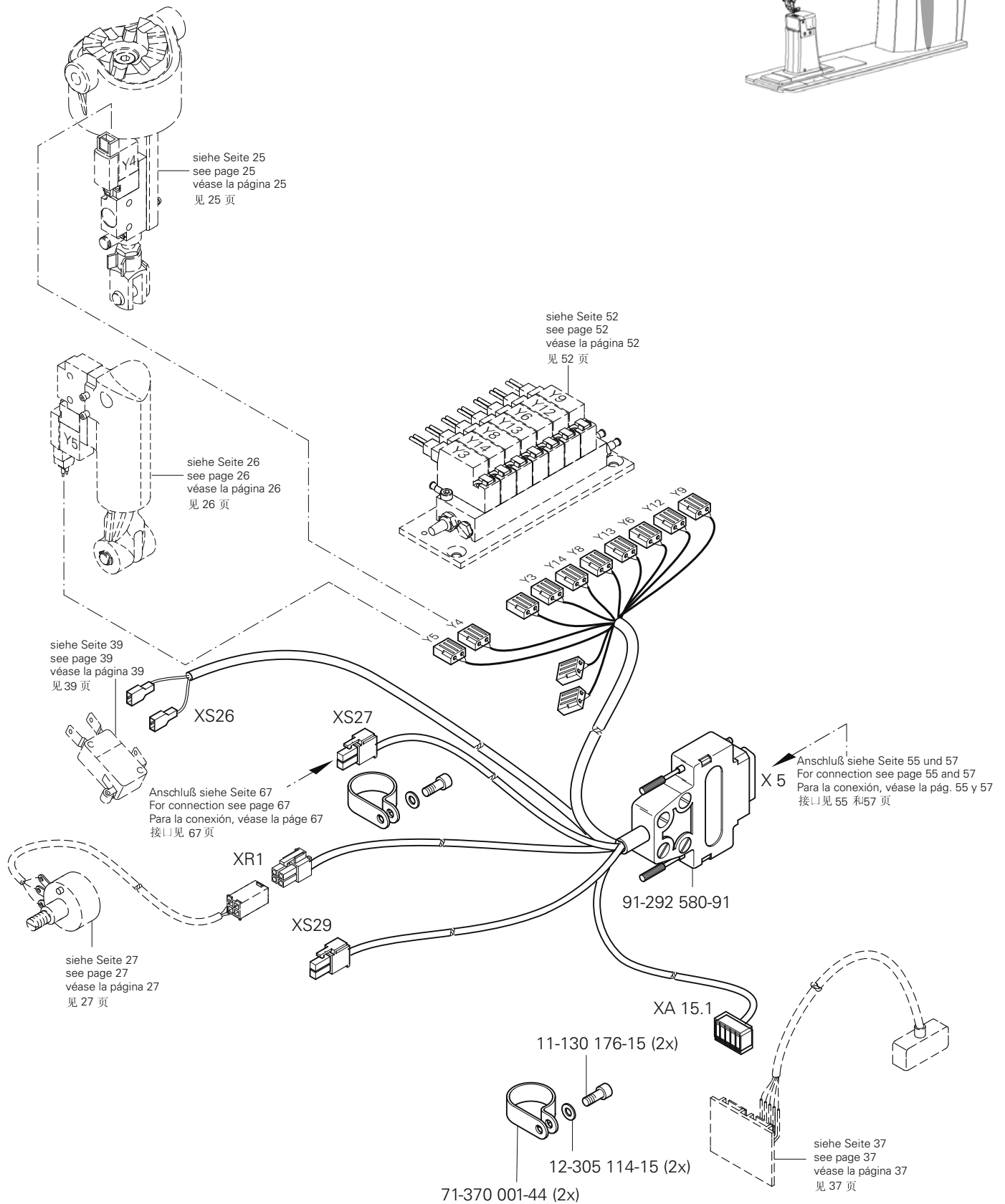
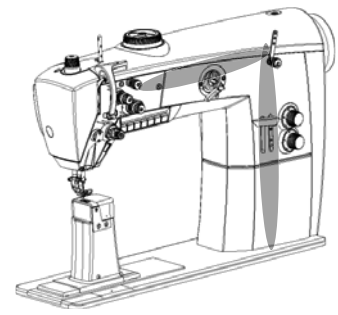
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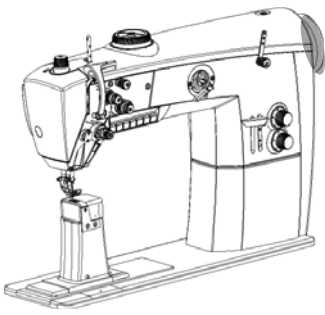


# 3.03

## Armteile Arm parts Piezas del brazo 机臂零件

PFAFF 2595/96 PLUS

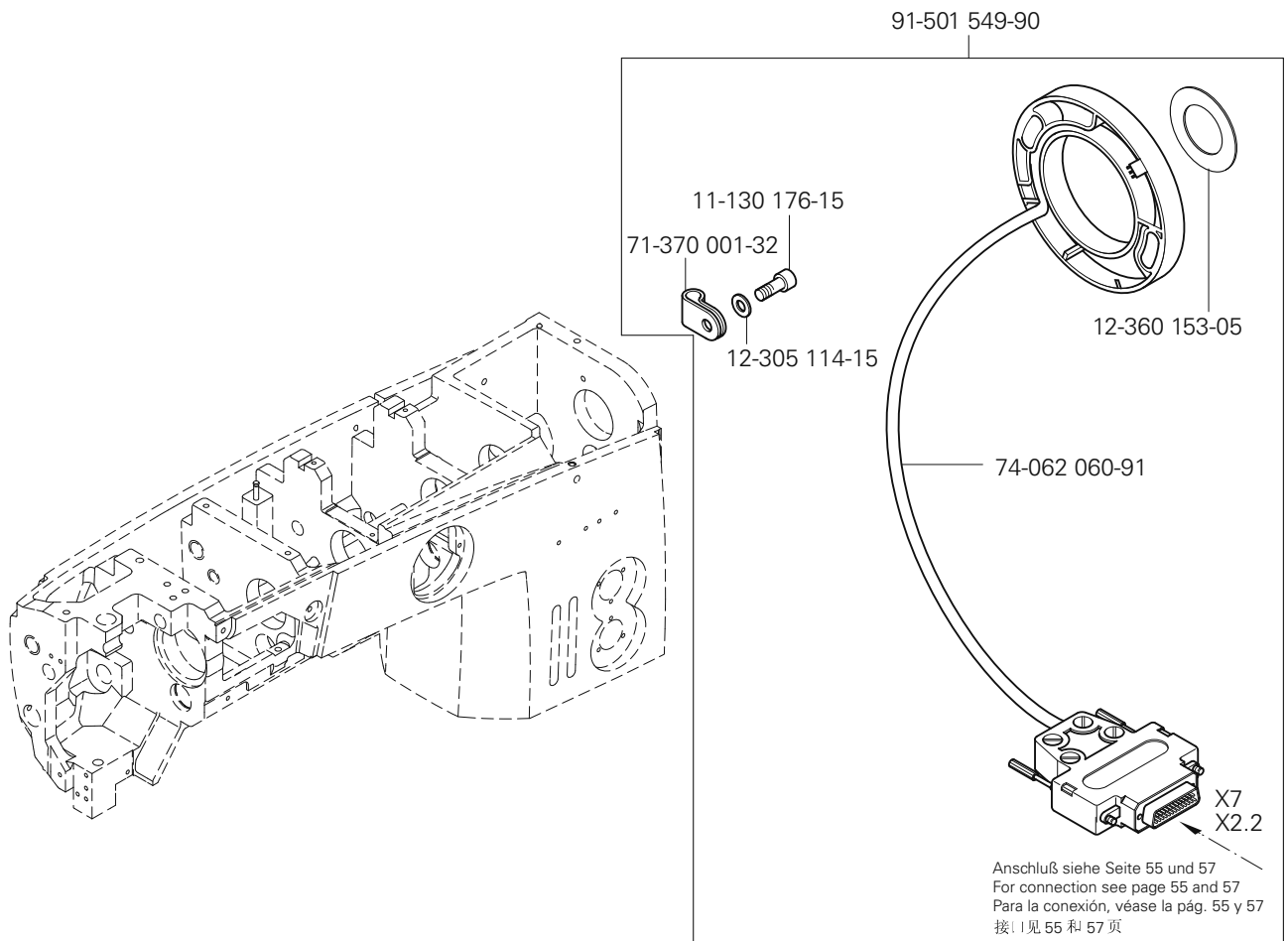




Armteile  
 Arm parts  
 Piezas del brazo  
 机臂零件

PFAFF 2595/96 PLUS

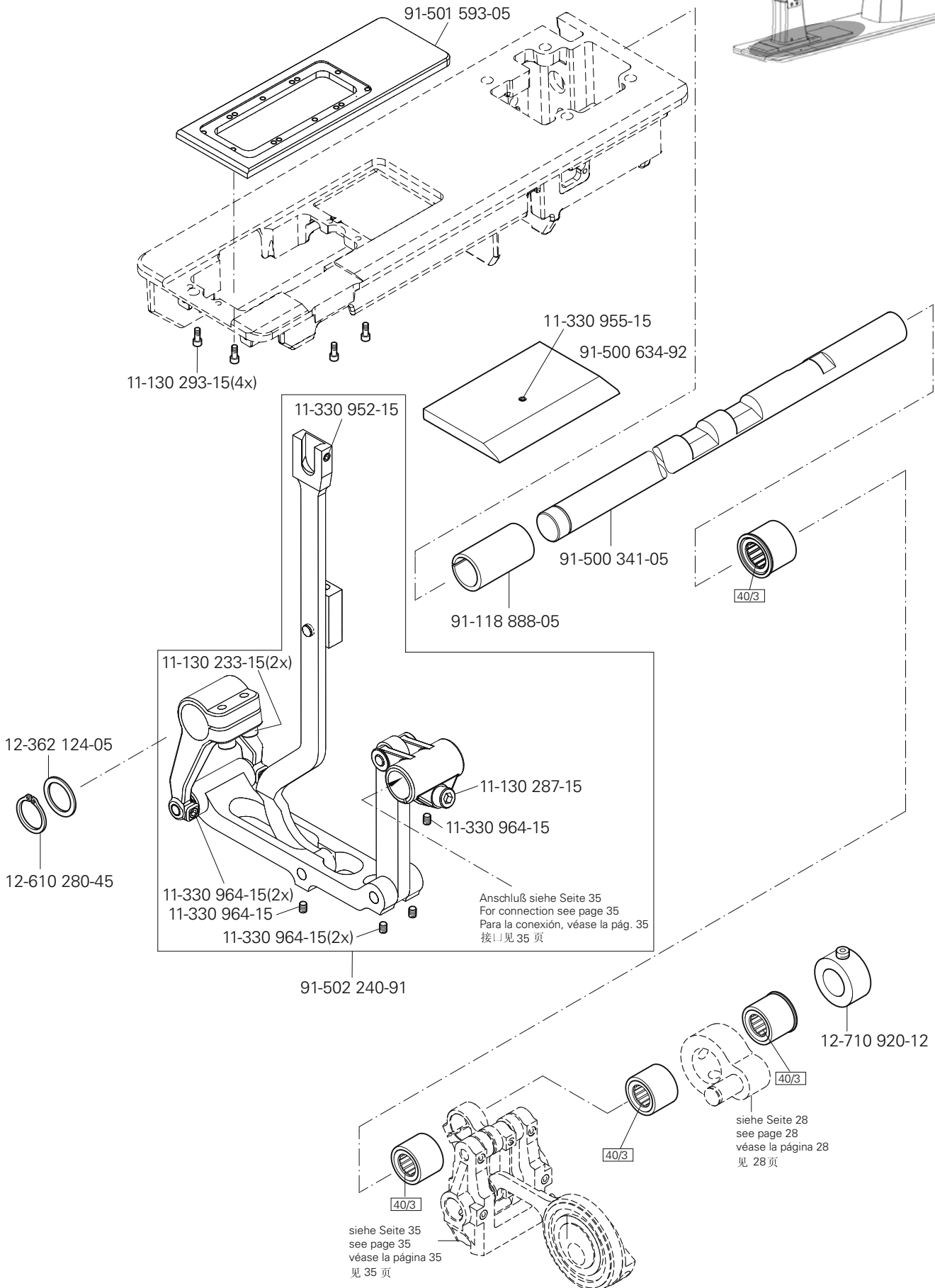
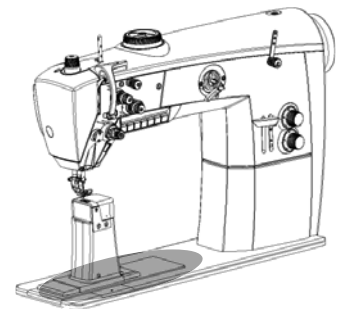
3.03

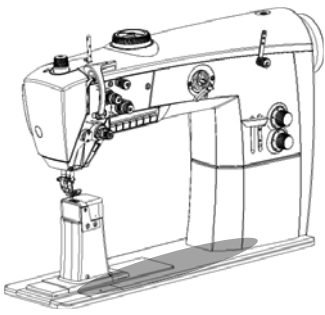


# 3.04

Grundplattenteile  
Bedplate parts  
Piezas del cárter  
底板零件

PFAFF 2595/96 BASIC, PLUS

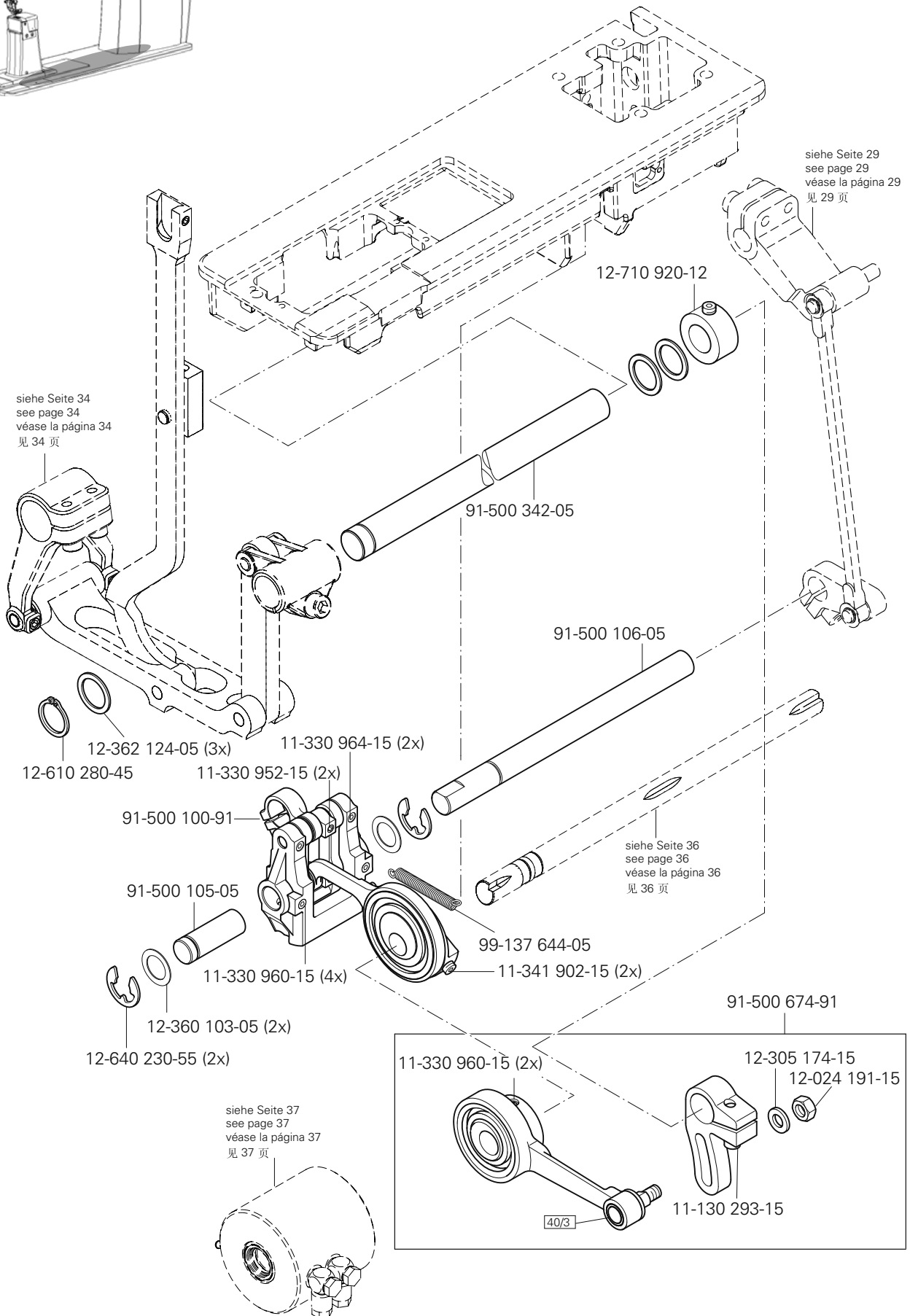




**Grundplattenteile**  
 Bedplate parts  
 Piezas del cárter  
 底板零件

PFAFF 2595/96 BASIC, PLUS

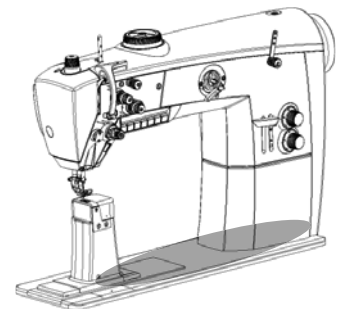
**3.04**



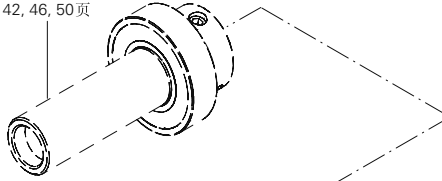
# 3.04

## Grundplattenteile Bedplate parts Piezas del cárter 底板零件

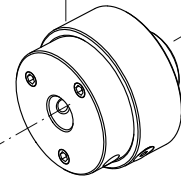
PFAFF 2595/96 BASIC, PLUS



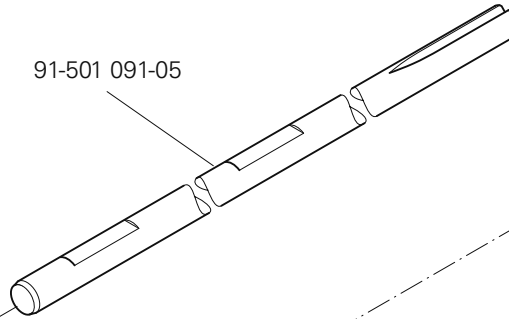
siehe Seite 40, 42, 46, 50  
see page 40, 42, 46, 50  
véase la página 40, 42, 46, 50  
见 40, 42, 46, 50 页



91-280 171-91



91-501 091-05



siehe Seite 21  
see page 21  
véase la página 21  
见 21 页

91-263 786-05

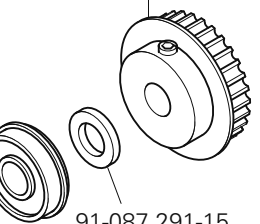
siehe Seite 35  
see page 35  
véase la página 35  
见 35 页

siehe Seite 37  
see page 37  
véase la página 37  
见 37 页

siehe Seite 35  
see page 35  
véase la página 35  
见 35 页

91-266 520-92

91-087 291-15



11-130 293-15(2x)

91-266 520-92

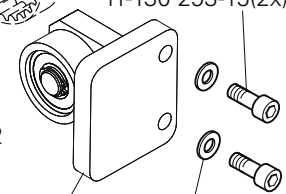
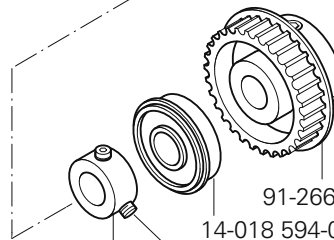
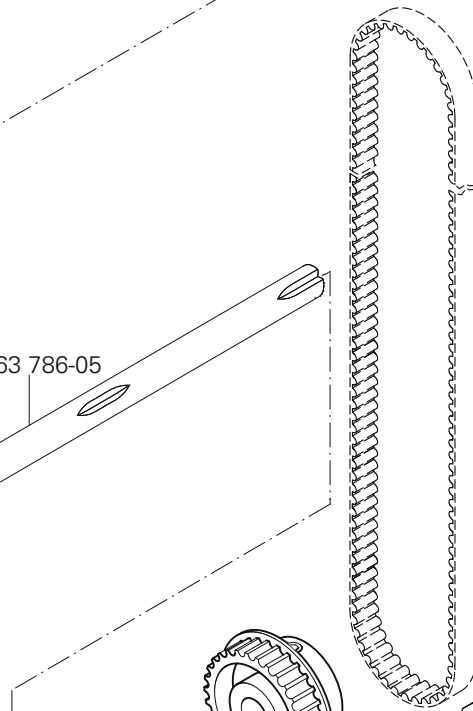
14-018 594-01 (2x)

11-330 952-15 (2x)

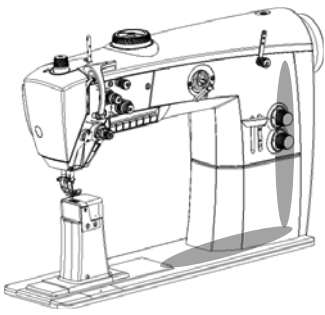
91-171 175-12

91-500 630-91

12-305 174-15(2x)



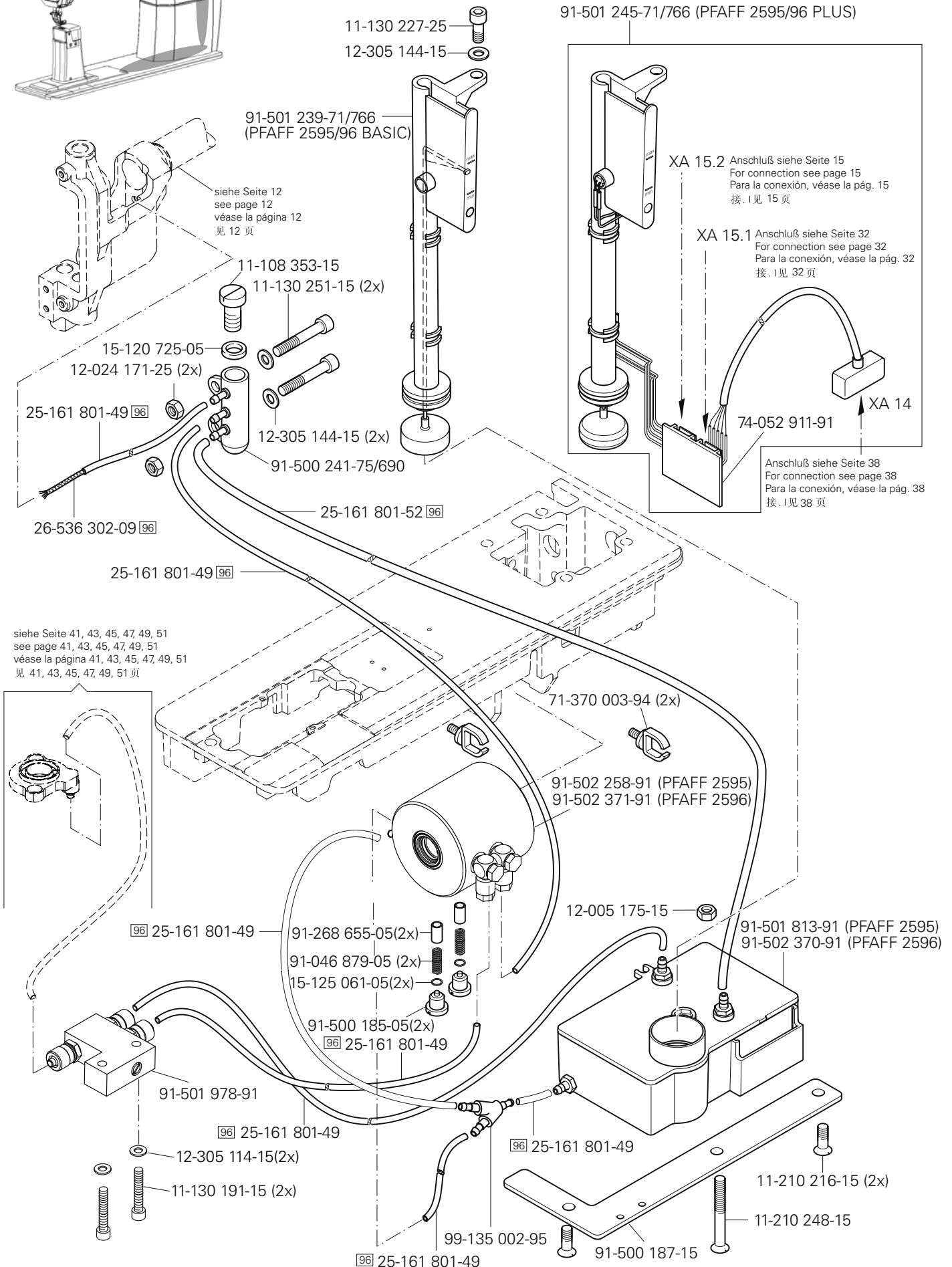




**Grundplattenteile**  
 Bedplate parts  
 Piezas del cárter  
 底板零件

PFAFF 2595/96 BASIC, PLUS

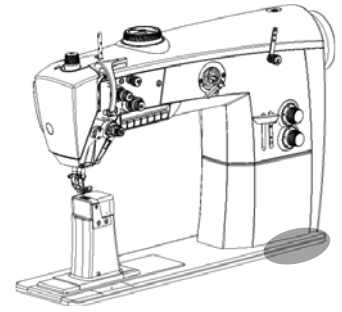
**3.04**



# 3.04

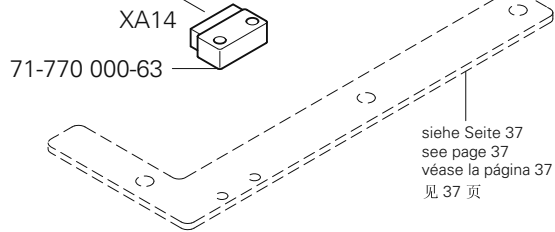
Grundplattenteile  
Bedplate parts  
Piezas del cárter  
底板零件

PFAFF 2595/96 PLUS



Anschluß siehe Seite 37  
For connection see page 37  
Para la conexión, véase la pág. 37  
接口见37页

11-130 191-15 (2x)

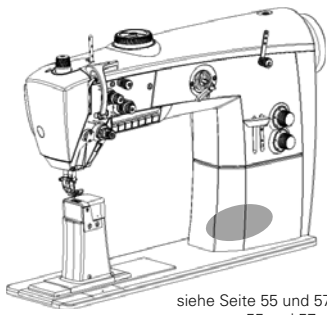


siehe Seite 37  
see page 37  
véase la página 37  
见37页

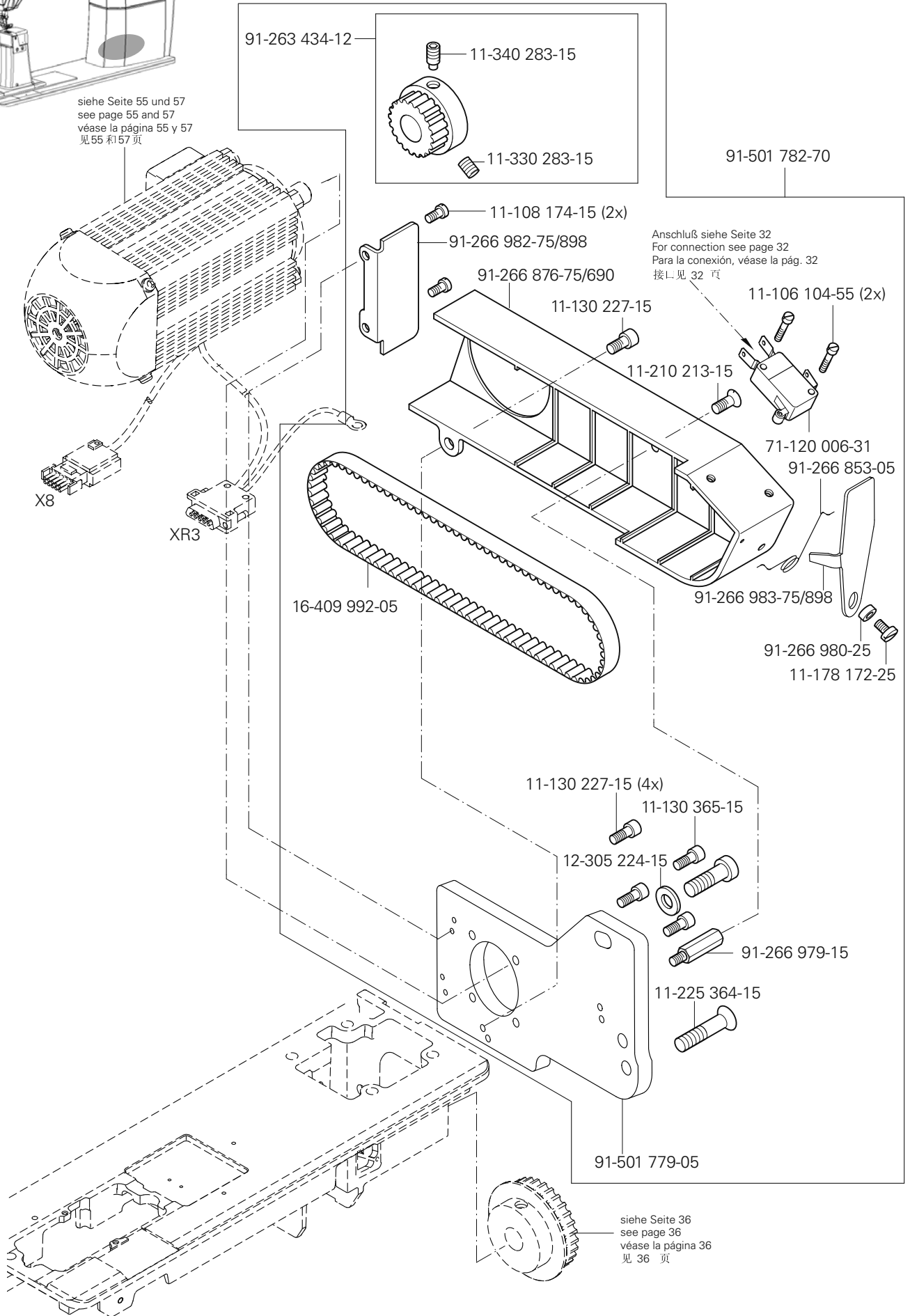
Grundplattenteile  
Bedplate parts  
Piezas del cárter  
底板零件

PFAFF 2595/96 PLUS

3.04



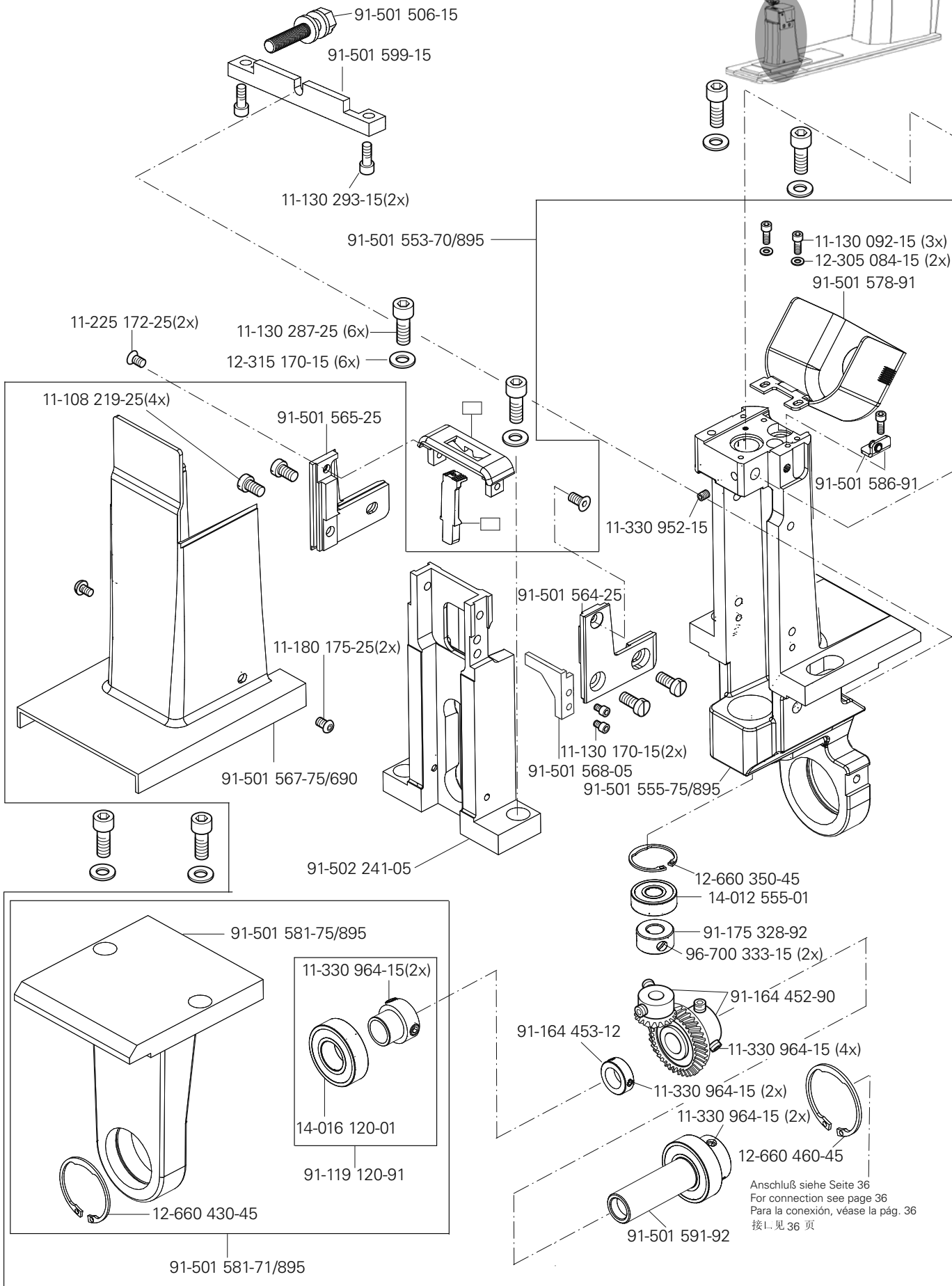
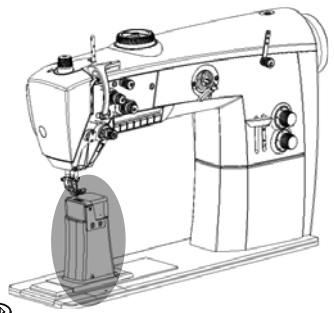
siehe Seite 55 und 57  
see page 55 and 57  
véase la página 55 y 57  
见55和57页



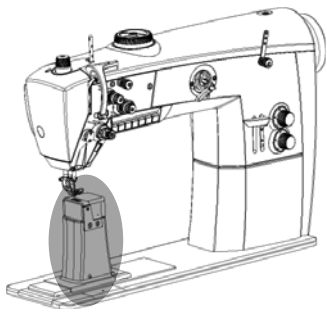
# 4

Säule vollständig  
Post assy.  
Column completo  
成套柱备件

PFAFF 2595 BASIC

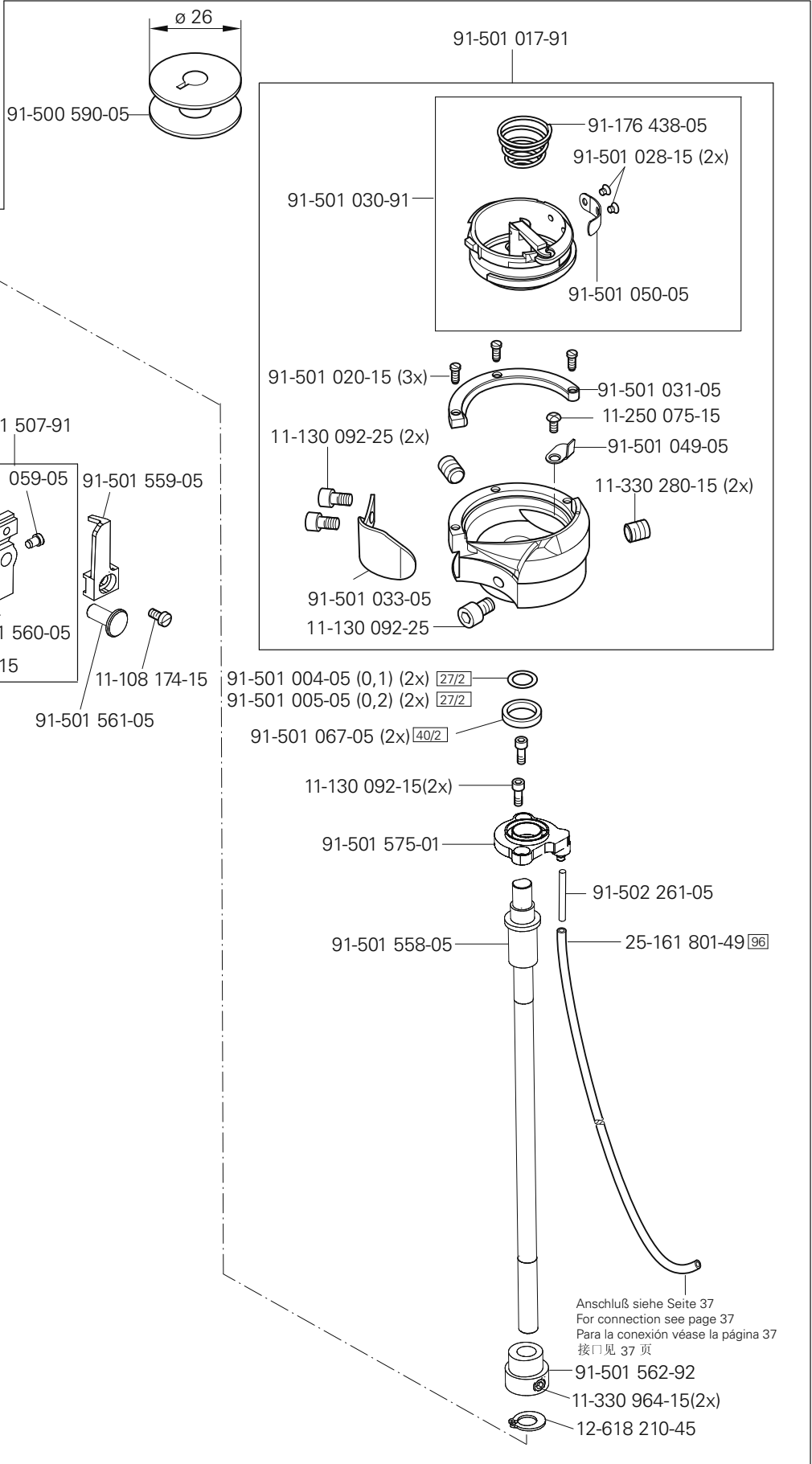


Anschluß siehe Seite 36  
For connection see page 36  
Para la conexión, véase la pág. 36  
接L. 见 36 页



Säule vollständig  
Post assy.  
Column completo  
成套柱备件

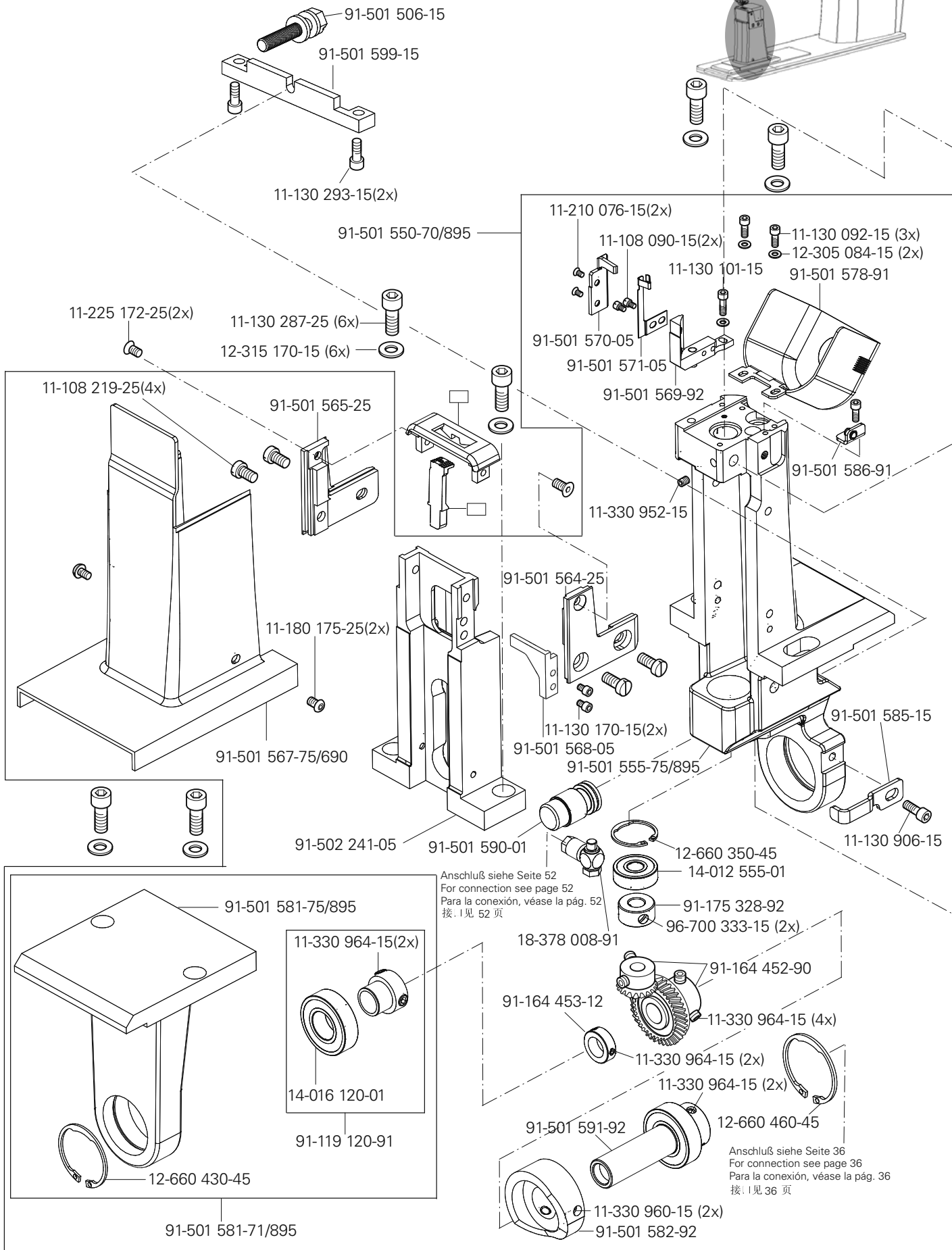
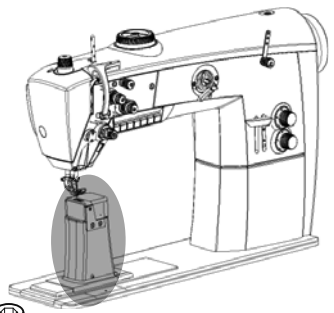
PFAFF 2595 BASIC

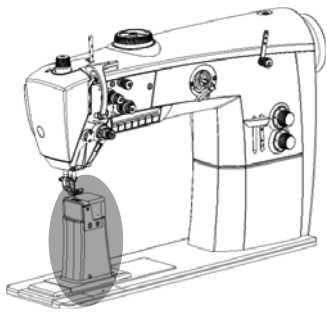


# 4

Säule vollständig  
Post assy.  
Column completo  
成套柱备件

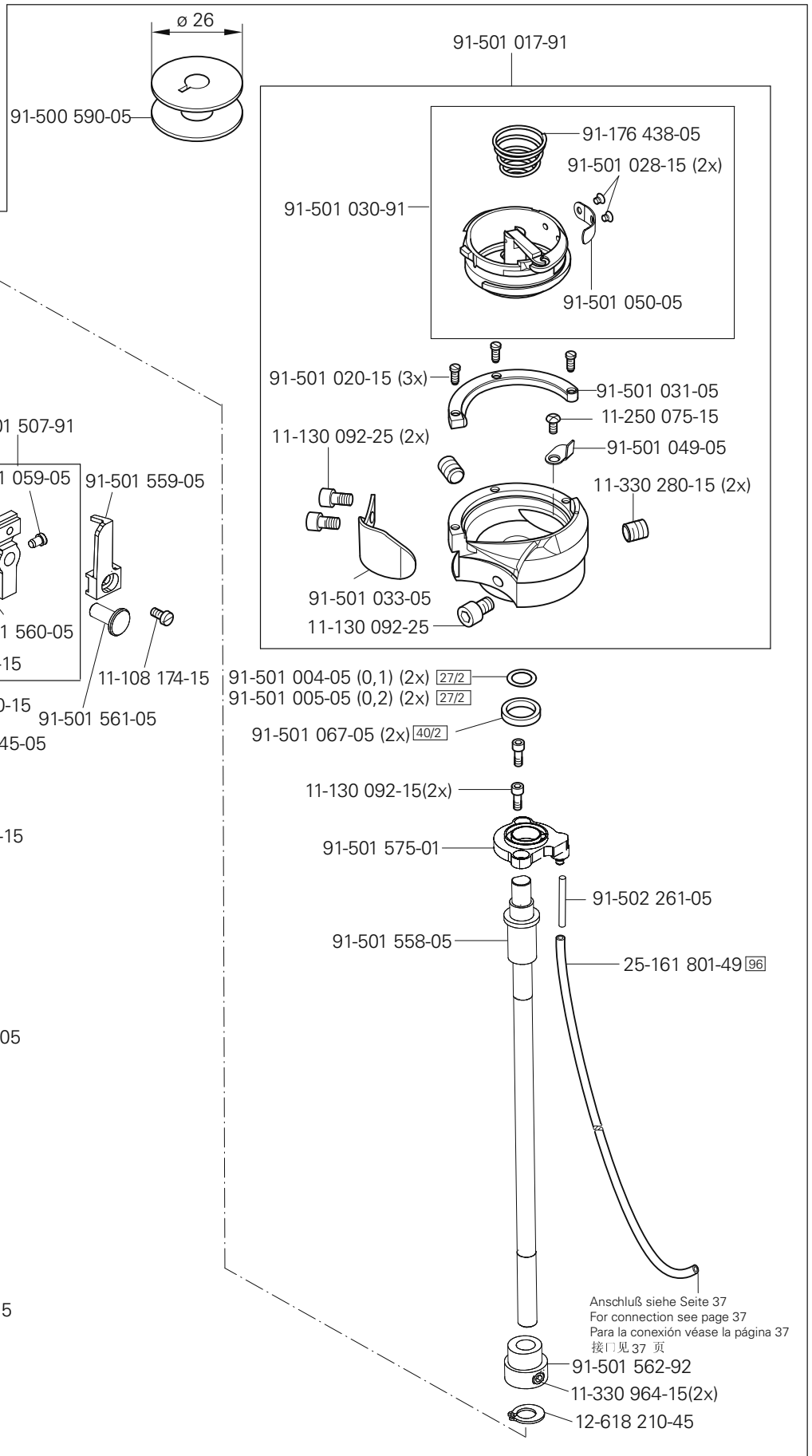
PFAFF 2595 PLUS





Säule vollständig  
Post assy.  
Column completo  
成套柱备件

PFAFF 2595 PLUS

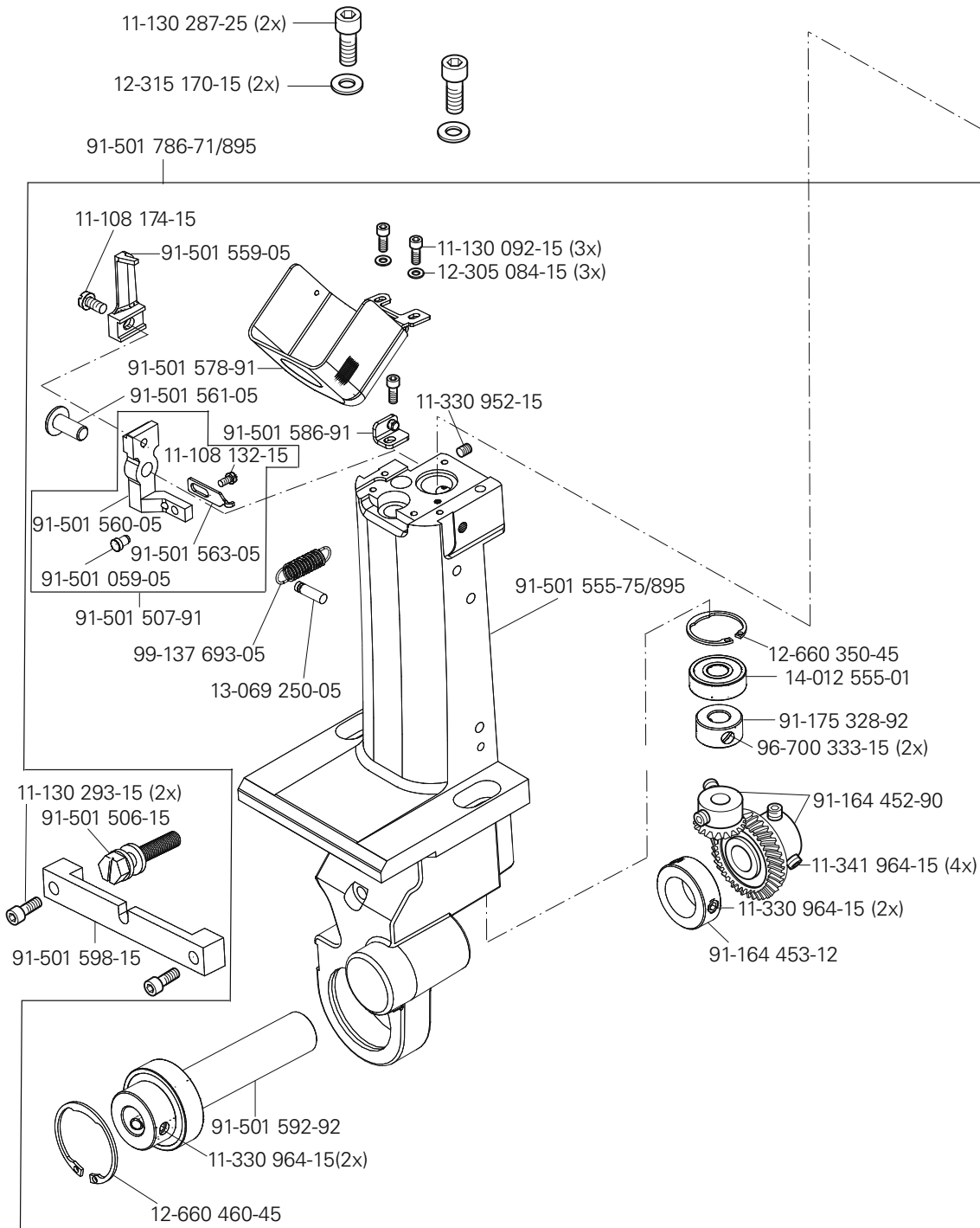
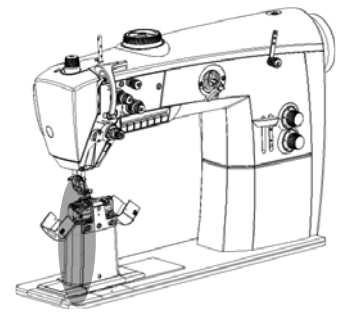


Anschluß siehe Seite 37  
For connection see page 37  
Para la conexión véase la página 37  
接口见 37 页

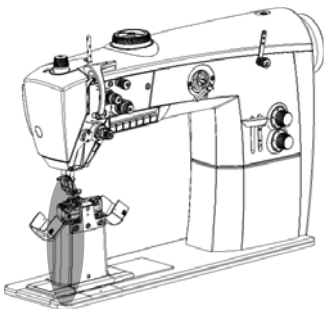
# 5

Säule vollständig  
Post assy.  
Column completo  
成套柱备件

PFAFF 2596 BASIC



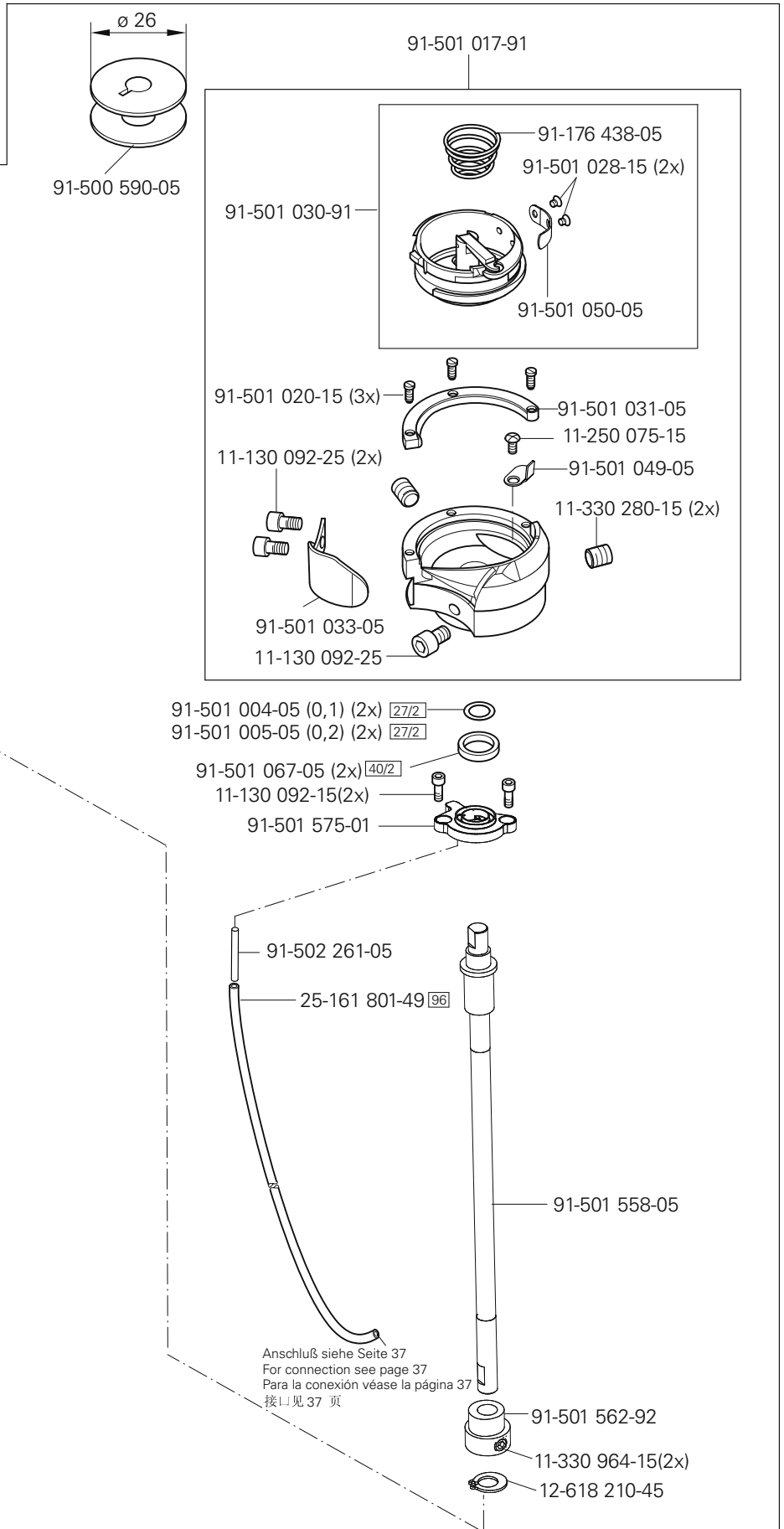




Säule vollständig  
Post assy.  
Column completo  
成套柱备件

PFAFF 2596 BASIC

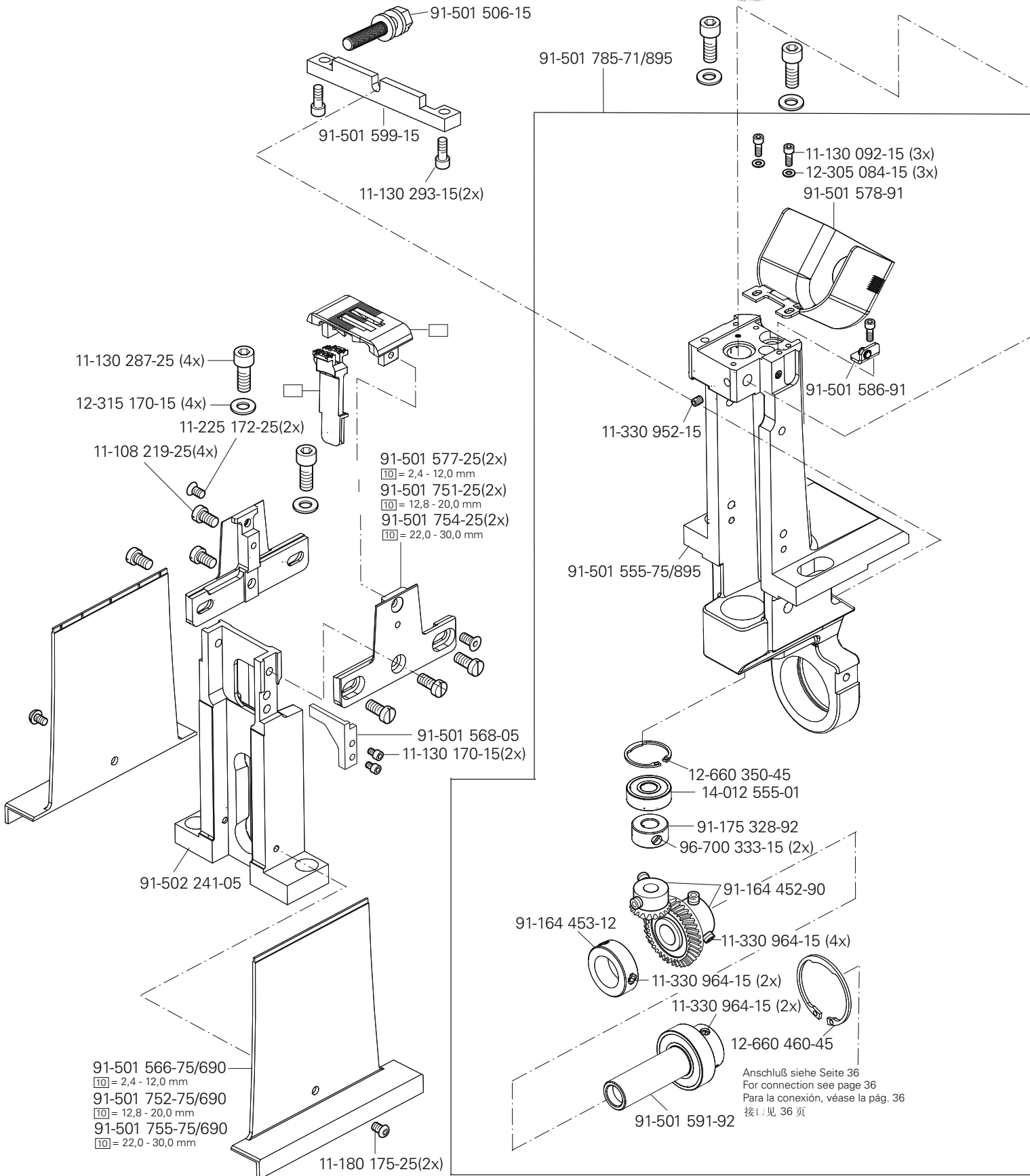
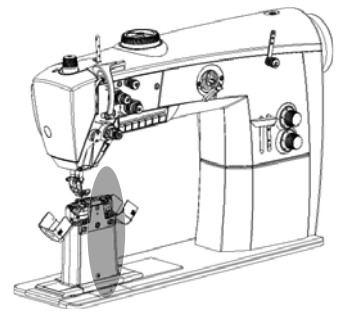
5

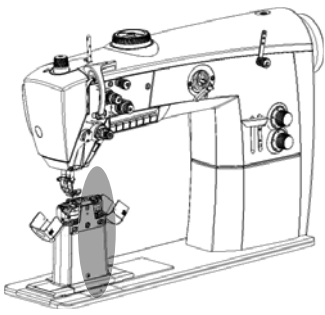


# 5

Säule vollständig  
Post assy.  
Column completo  
成套柱备件

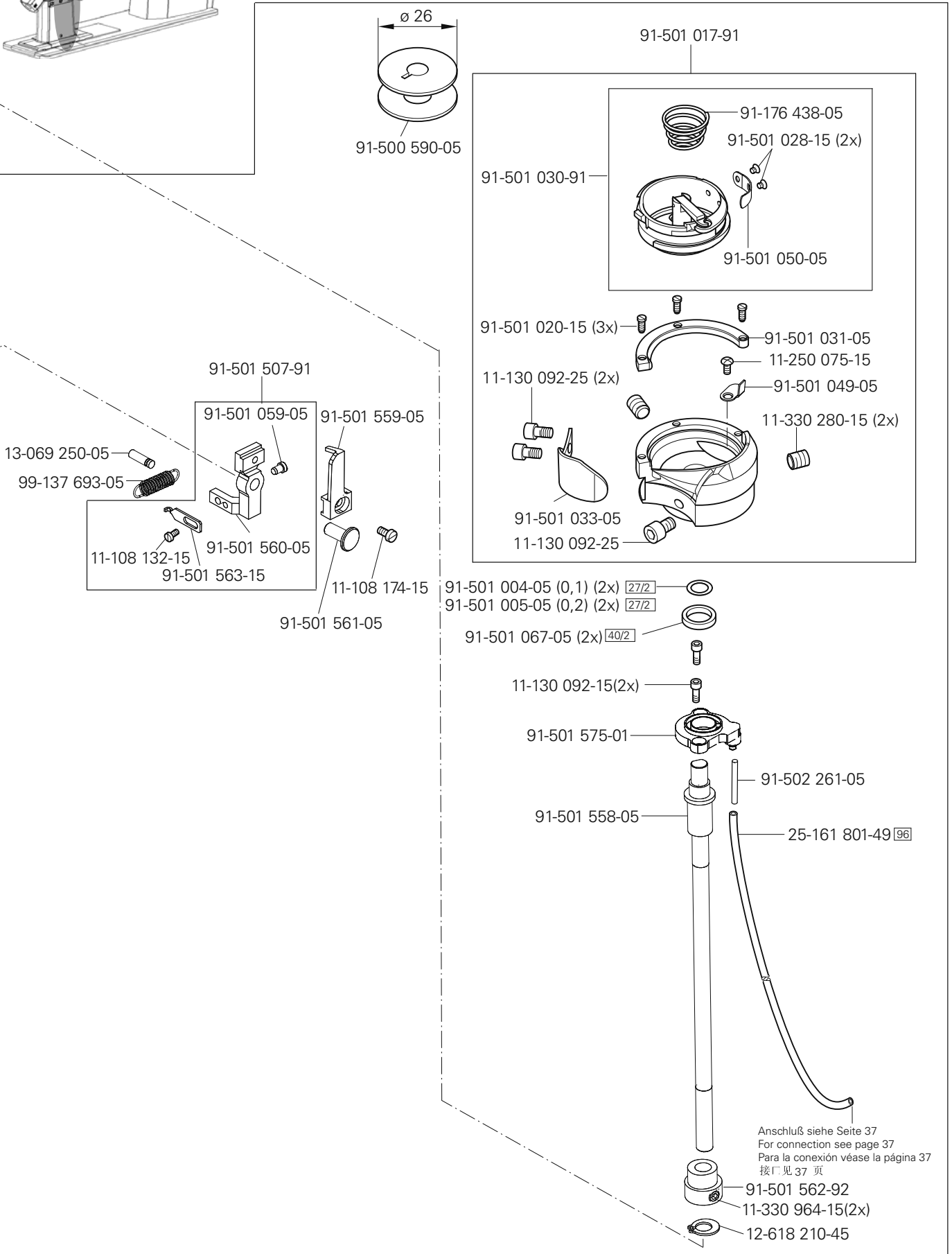
PFAFF 2596 BASIC

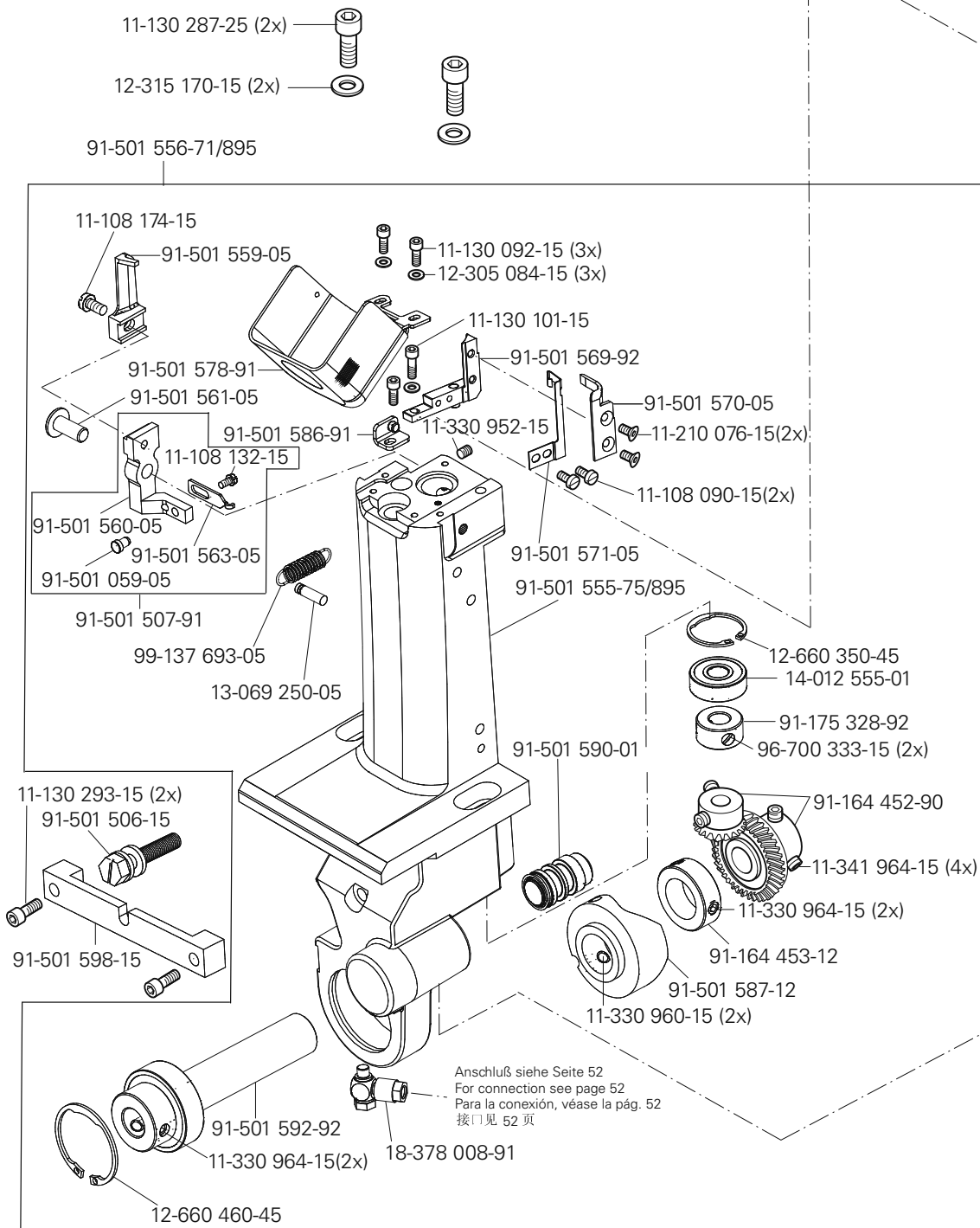
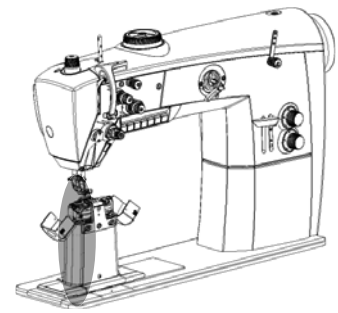


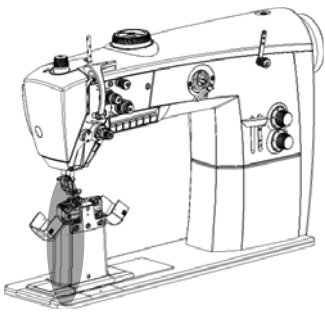


Säule vollständig  
Post Assy.  
Columna completo  
成套柱备件

PFAFF 2596 BASIC

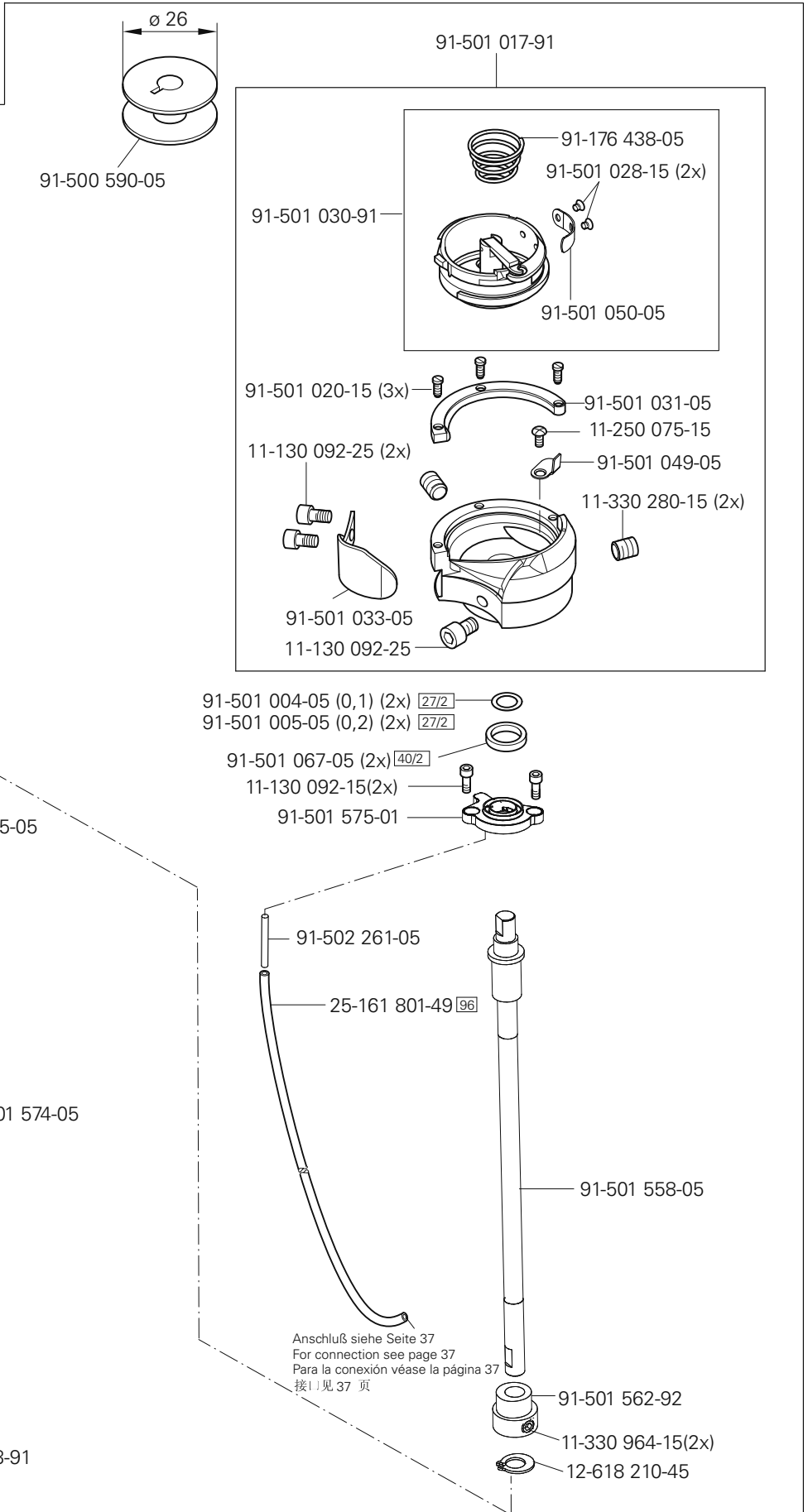


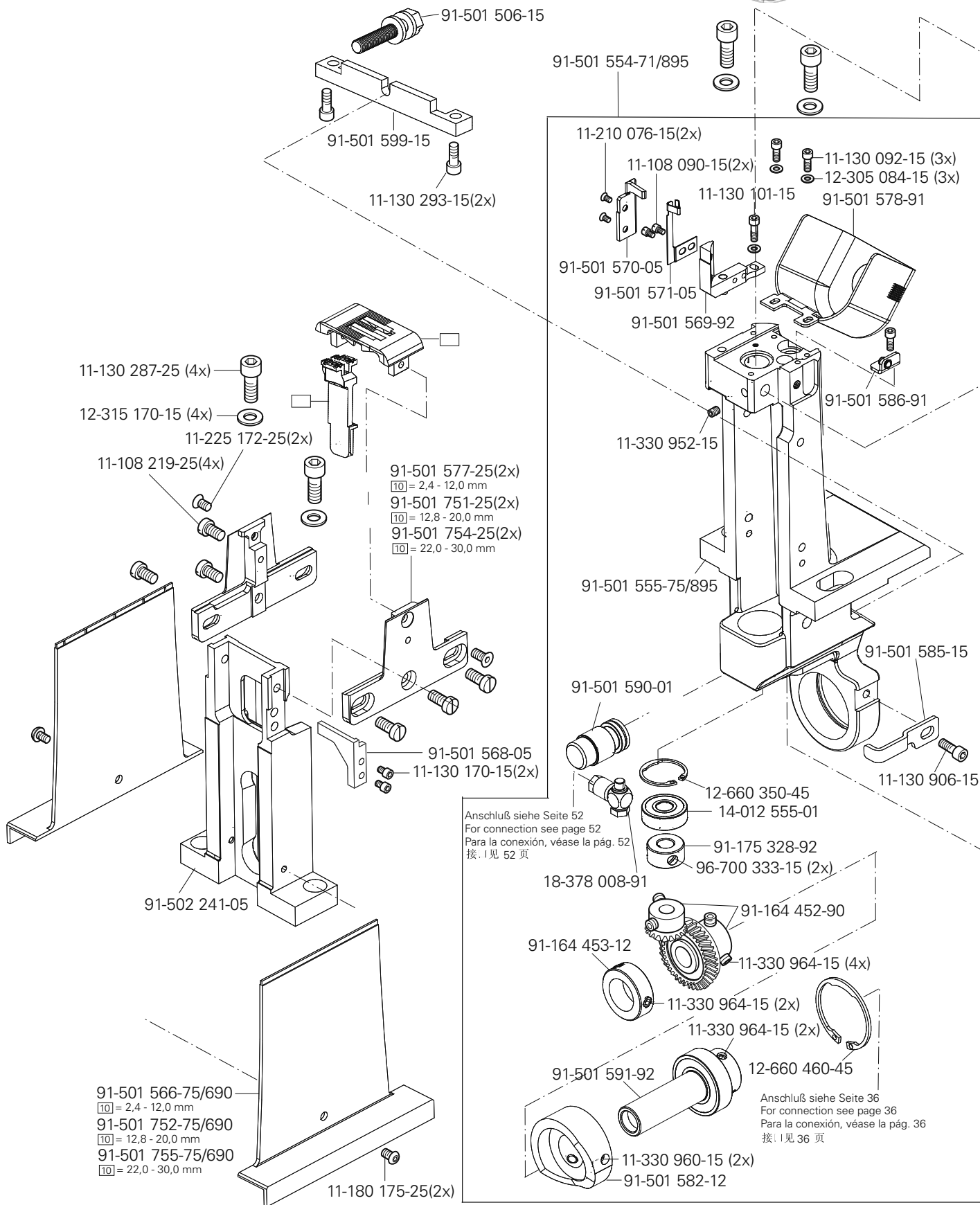
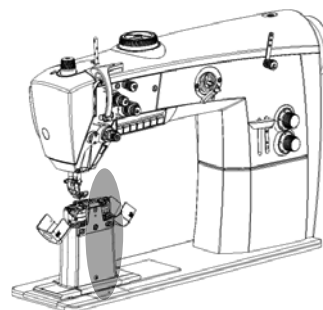


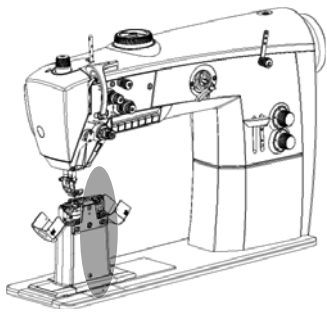


Säule vollständig  
Post assy.  
Column completo  
成套柱备件

PFAFF 2596 PLUS

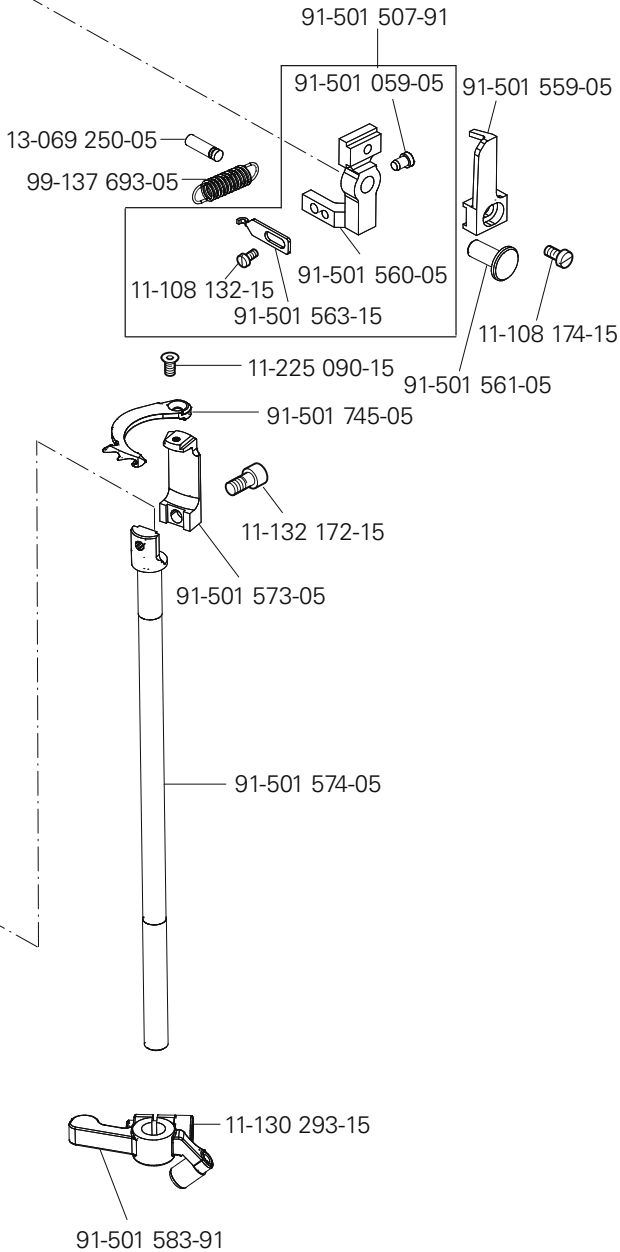
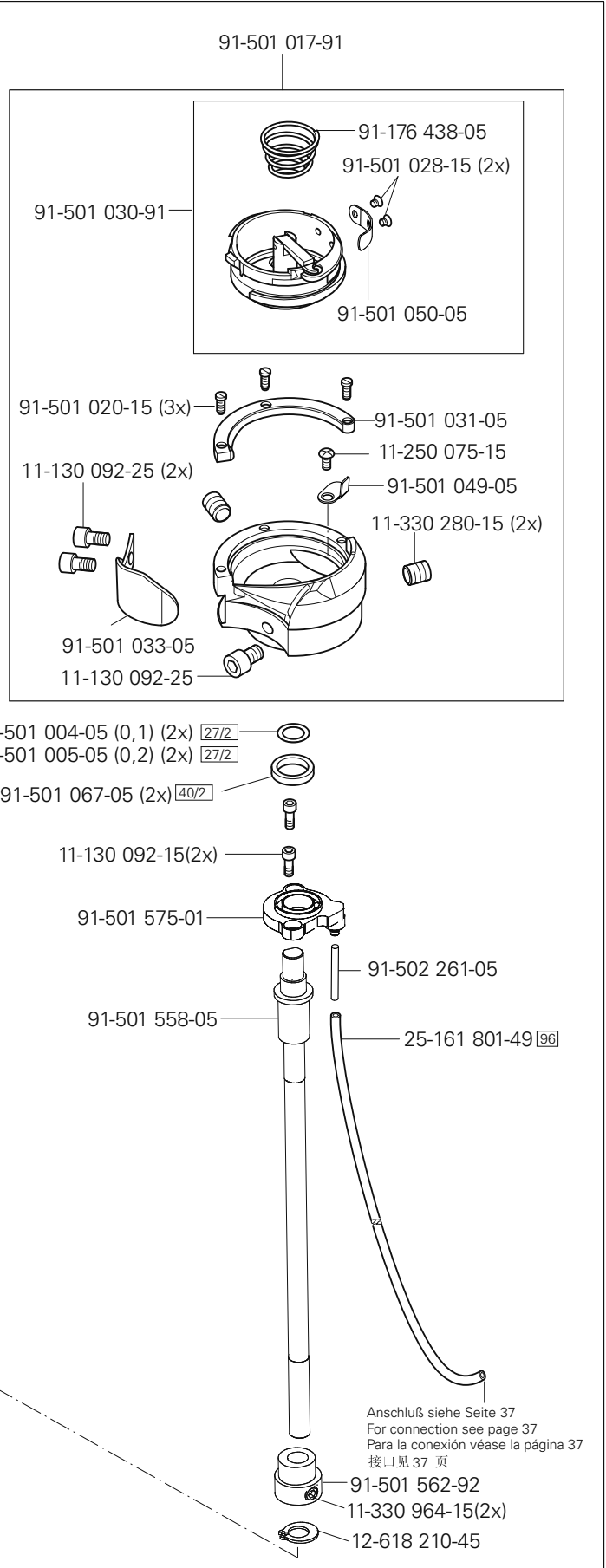
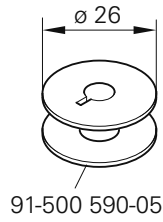


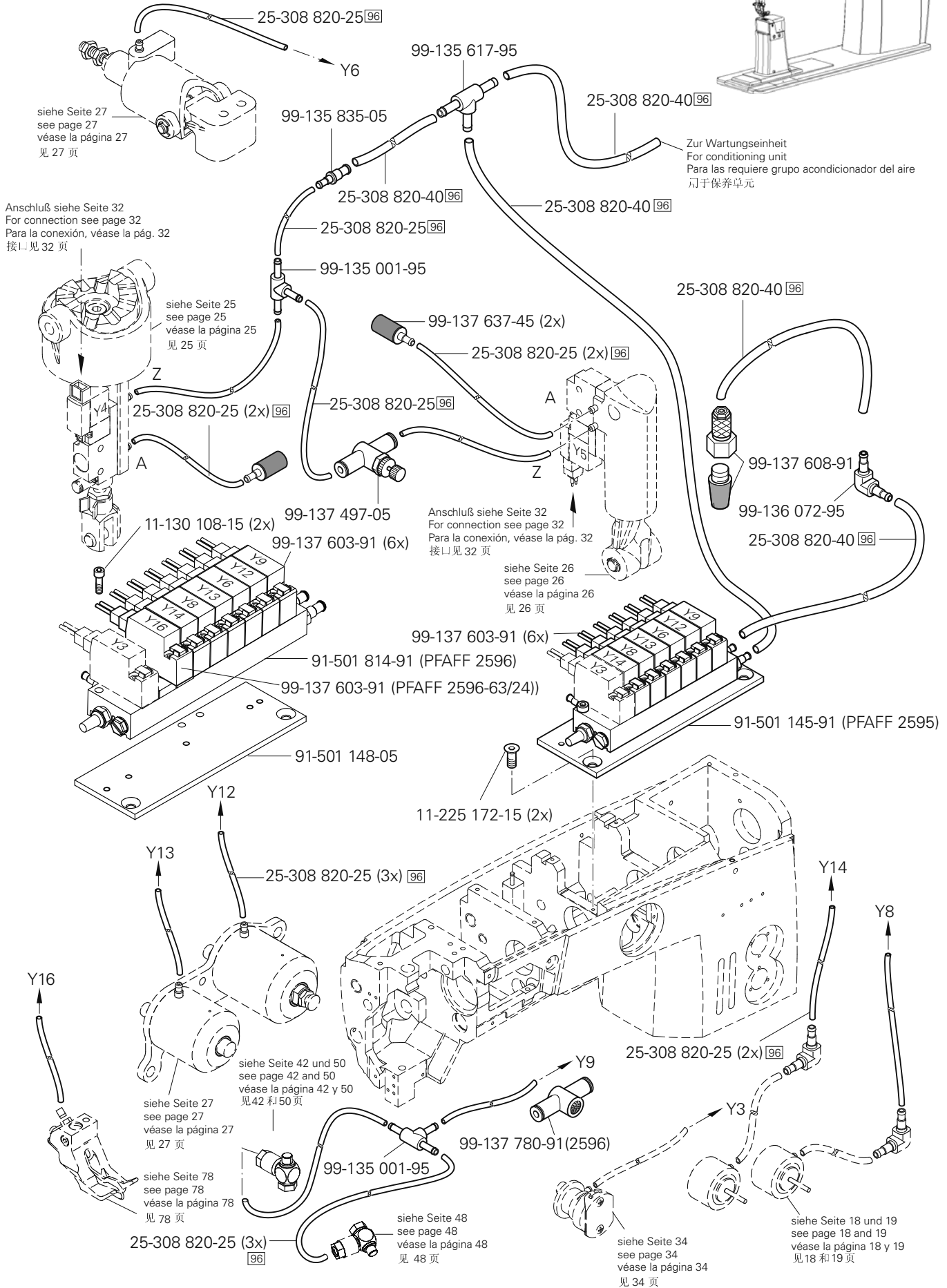
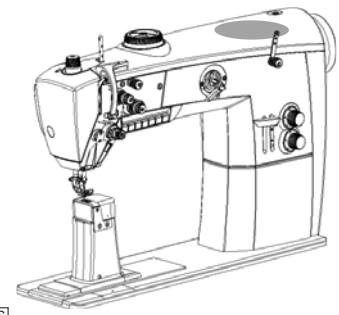




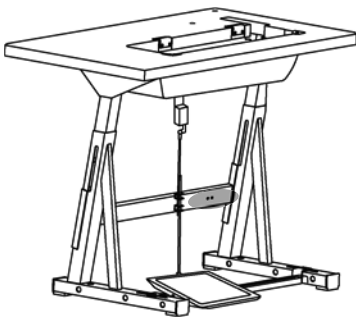
Säule vollständig  
Post assy.  
Column completo  
成套柱备件

PFAFF 2596 PLUS



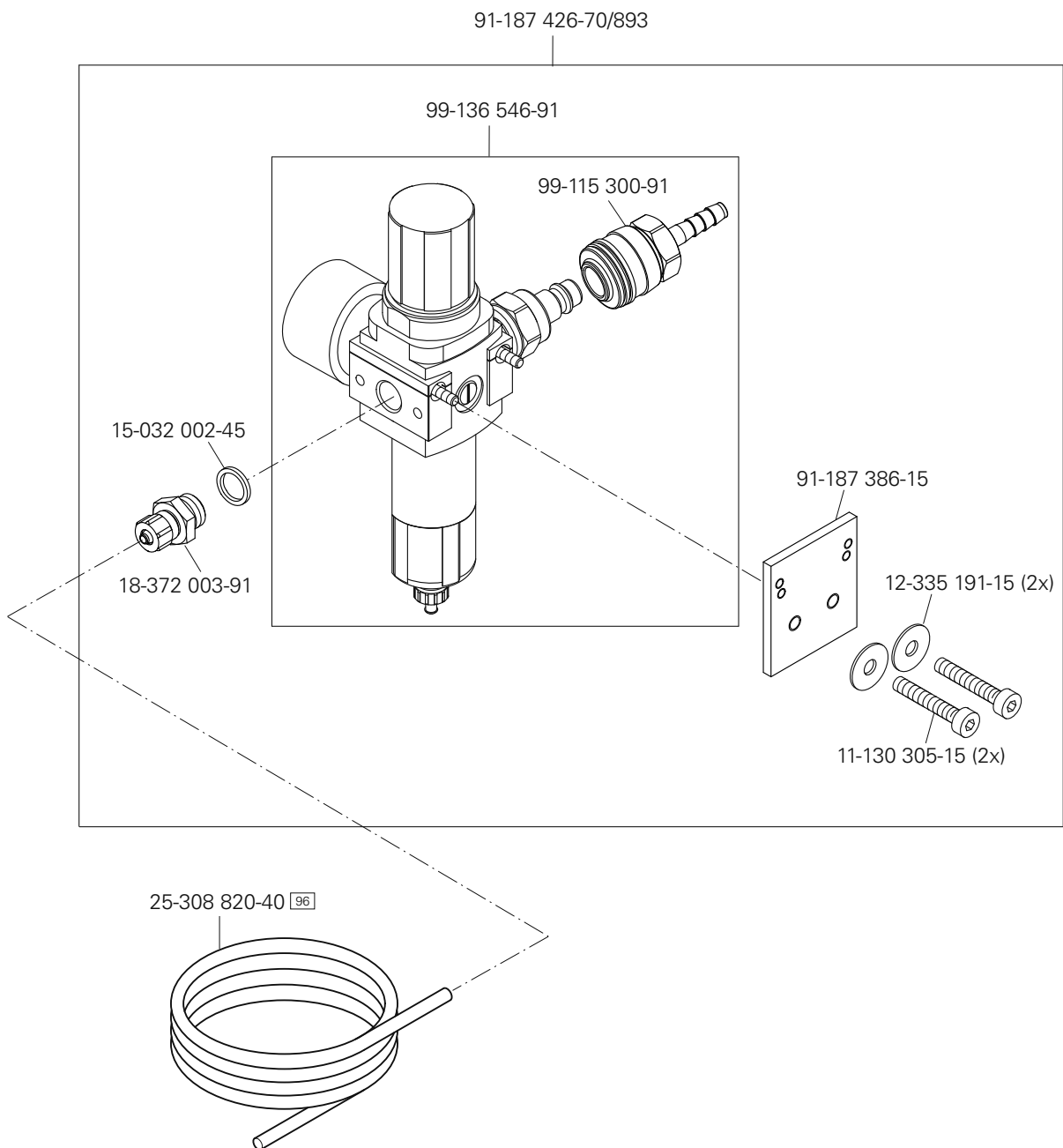


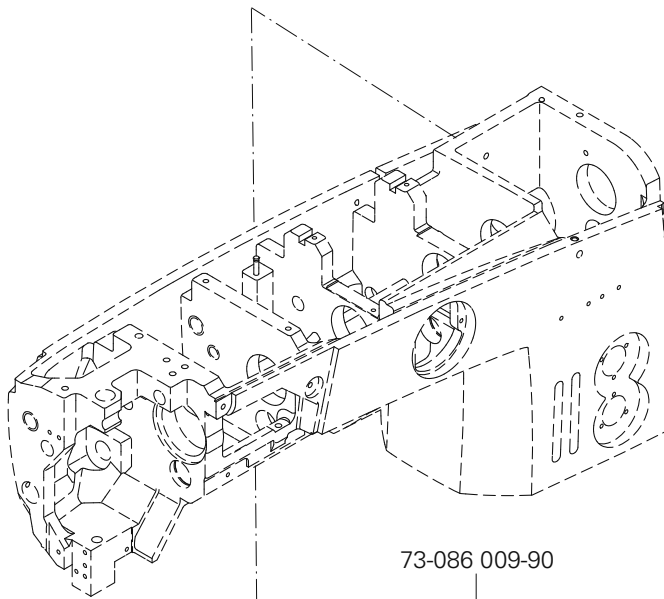
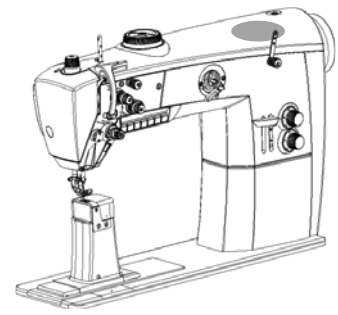




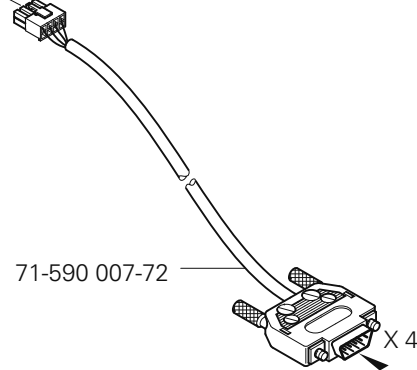
Pneumatische Ausrüstung  
 Pneumatic equipment  
 Equipo neumático  
 气动设备

PFAFF 2595/96 PLUS





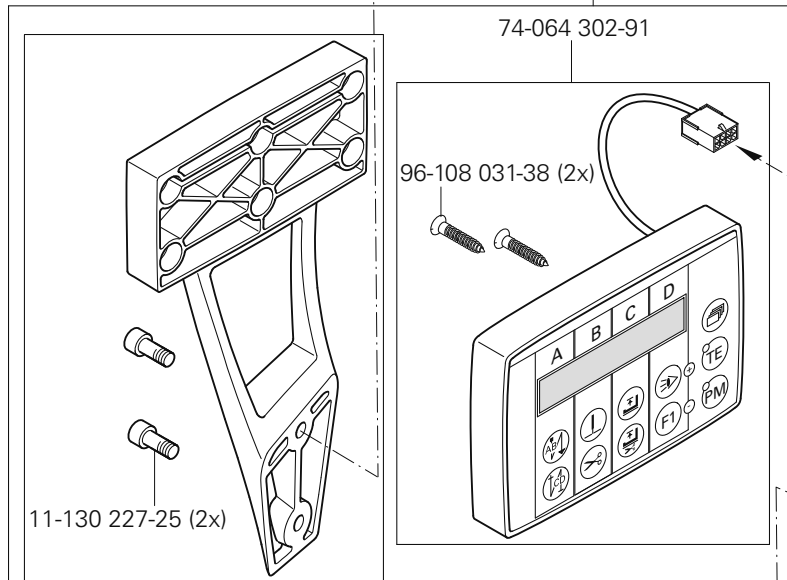
73-086 009-90



71-590 007-72

X 4

Anschluß siehe Seite 55  
 For connection see page 55  
 Para la conexión, véase la página 55  
 接口见 55 页

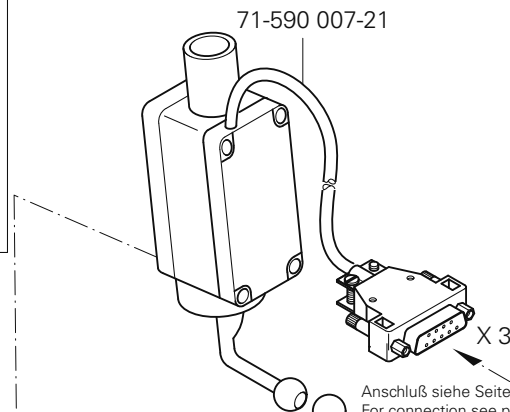


74-064 302-91

96-108 031-38 (2x)

11-130 227-25 (2x)

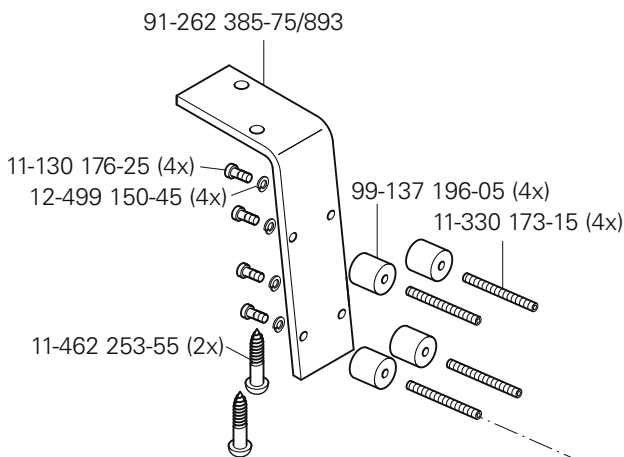
74-058 265-91



71-590 007-21

X 3

Anschluß siehe Seite 55  
 For connection see page 55  
 Para la conexión, véase la página 55  
 接口见 55 页



91-262 385-75/893

11-130 176-25 (4x)

12-499 150-45 (4x)

99-137 196-05 (4x)

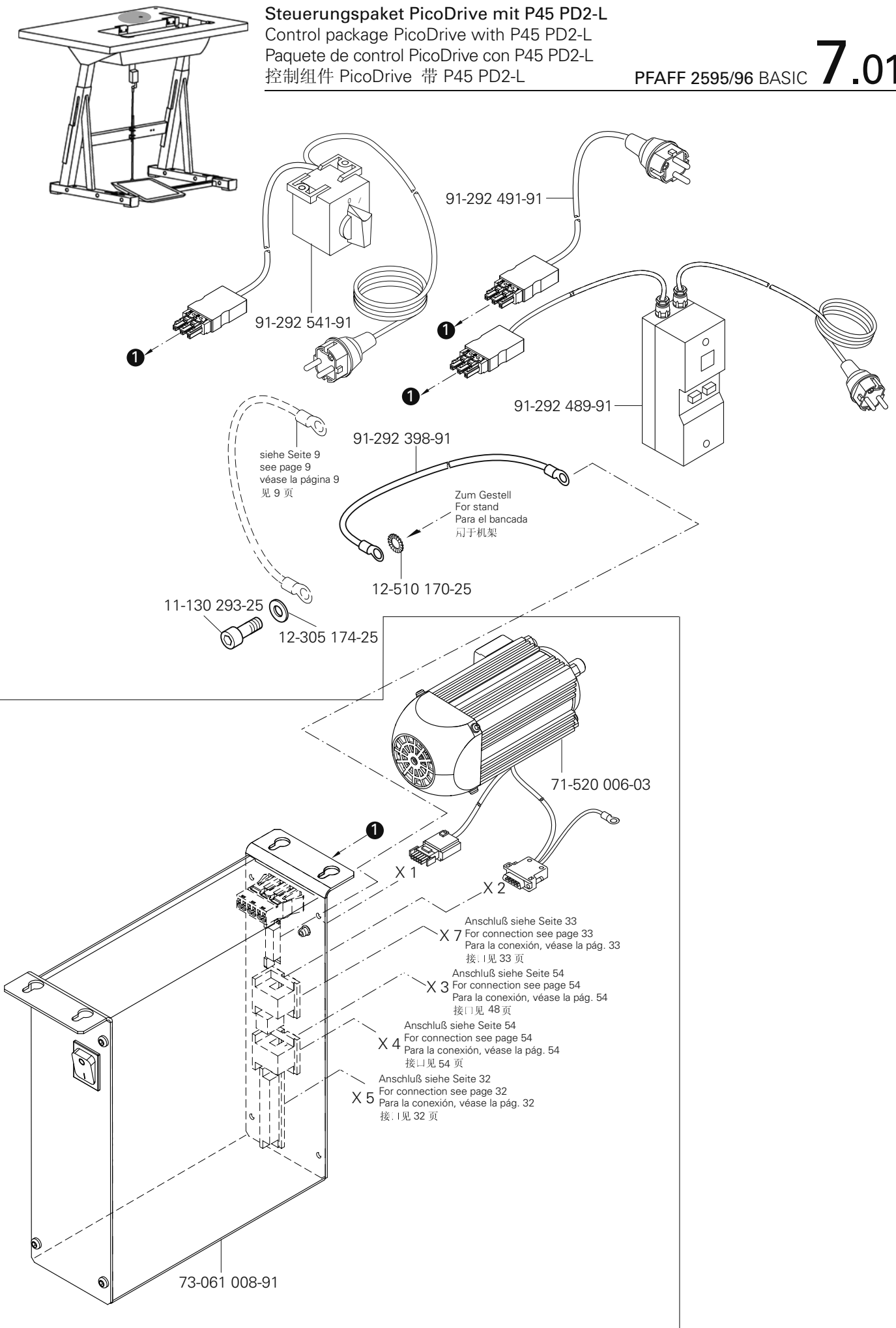
11-330 173-15 (4x)

11-462 253-55 (2x)

71-520 006-01

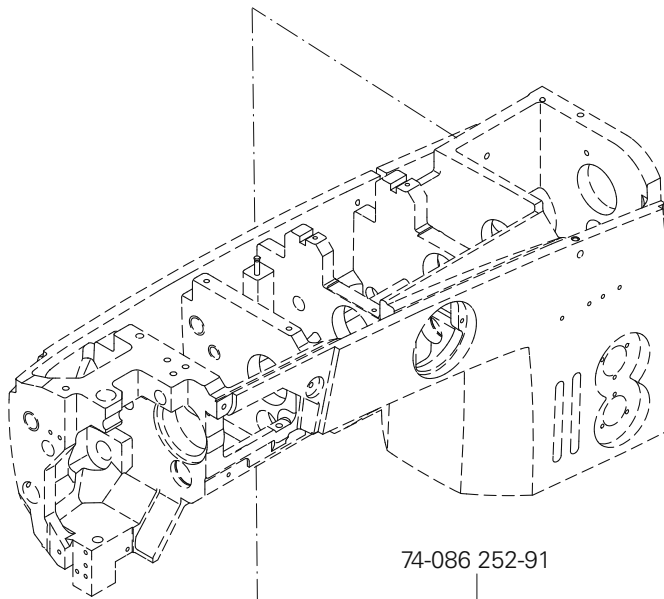
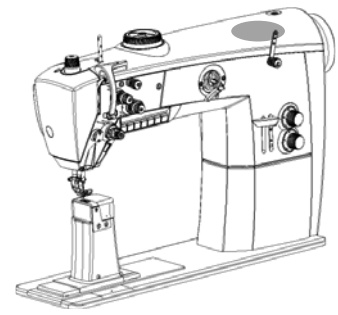
Zur Tretplatte  
 For the pedal  
 Para el pedal  
 用于踏板

Steuerungspaket PicoDrive mit P45 PD2-L  
 Control package PicoDrive with P45 PD2-L  
 Paquete de control PicoDrive con P45 PD2-L  
 控制组件 PicoDrive 带 P45 PD2-L

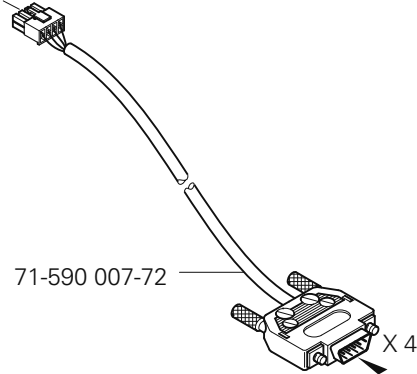


# 7.02

Steuerungspaket EcoDrive mit P74 ED-L  
 Control package EcoDrive with P74 ED-L  
 Paquete de control EcoDrive con P74 ED-L  
 控制组件 EcoDrive 带 P74 ED-L PFAFF 2595/96 PLUS



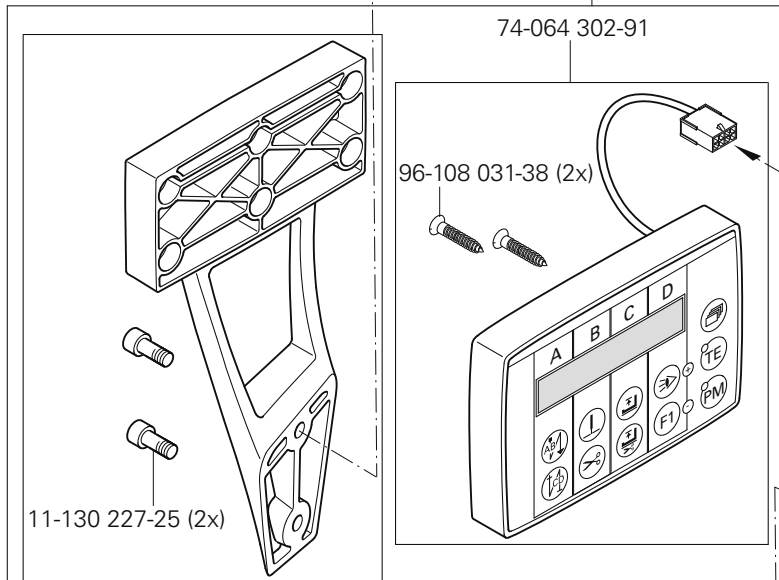
74-086 252-91



71-590 007-72

X 4

Anschluß siehe Seite 57  
 For connection see page 57  
 Para la conexión, véase la página 57  
 接口见 57 页

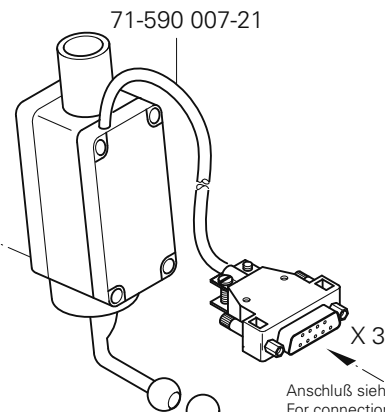


74-064 302-91

96-108 031-38 (2x)

11-130 227-25 (2x)

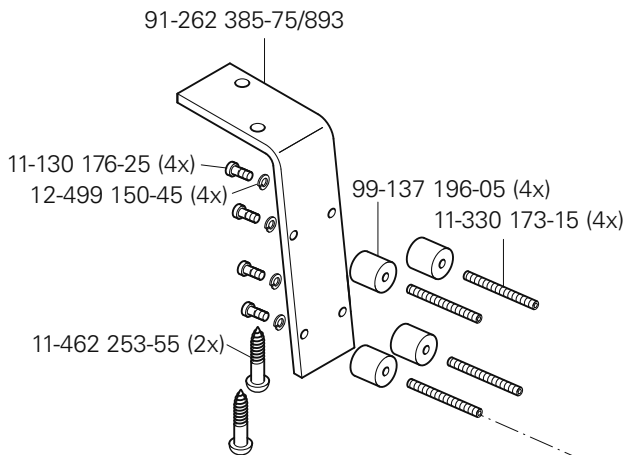
74-058 265-91



71-590 007-21

X 3

Anschluß siehe Seite 57  
 For connection see page 57  
 Para la conexión, véase la página 57  
 接口见 57 页



91-262 385-75/893

11-130 176-25 (4x)

12-499 150-45 (4x)

99-137 196-05 (4x)

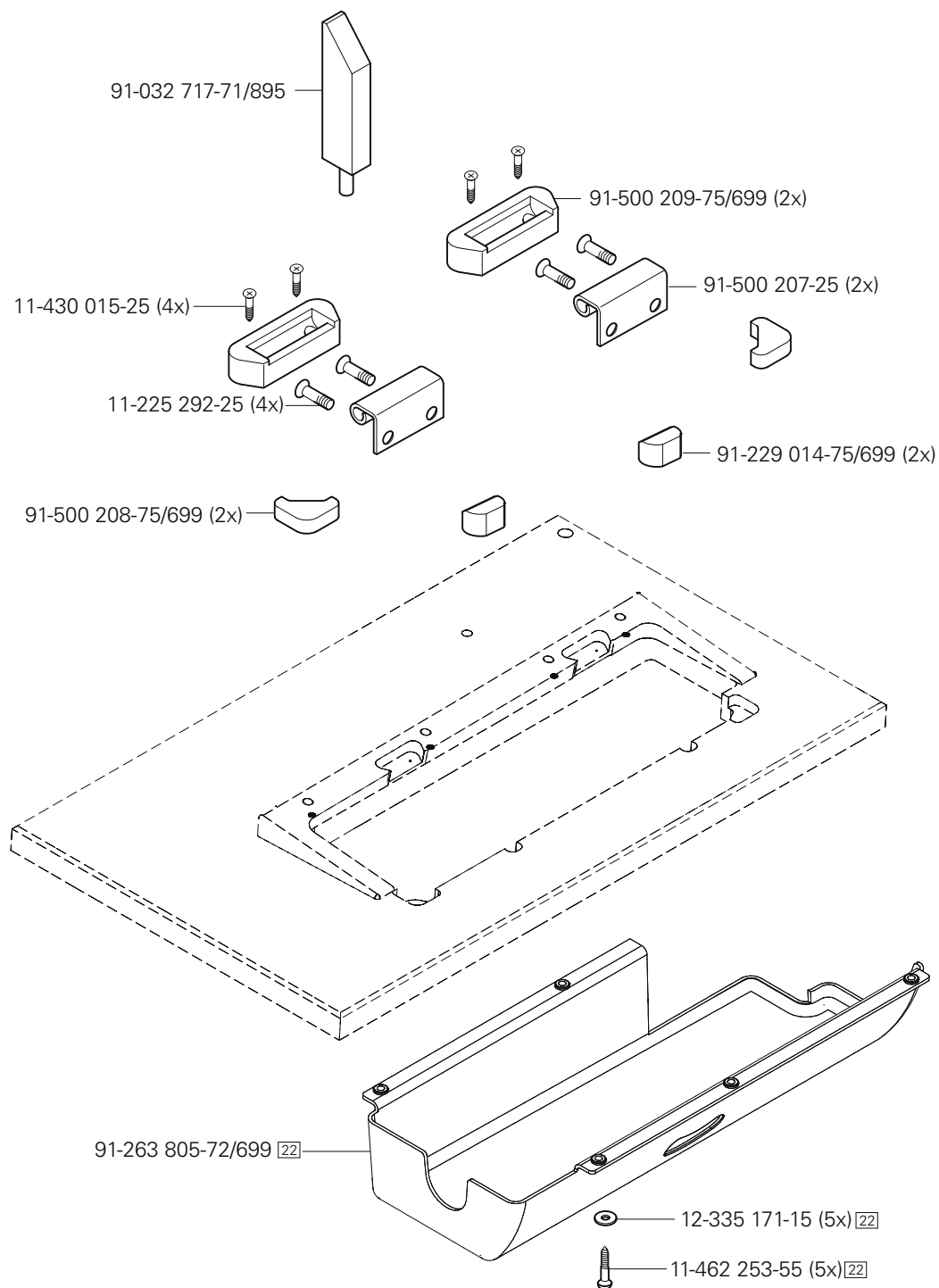
11-330 173-15 (4x)

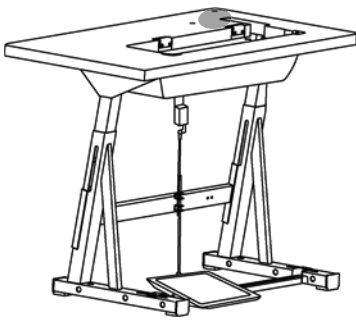
11-462 253-55 (2x)

71-520 006-01

Zur Tretplatte  
 For the pedal  
 Para el pedal  
 用于踏板



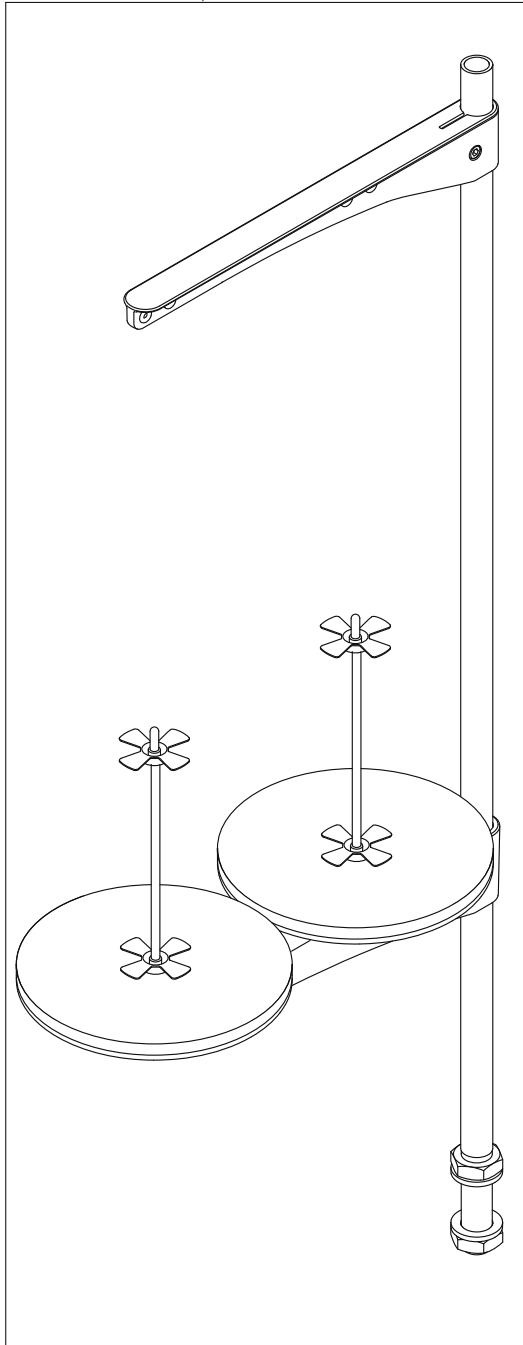




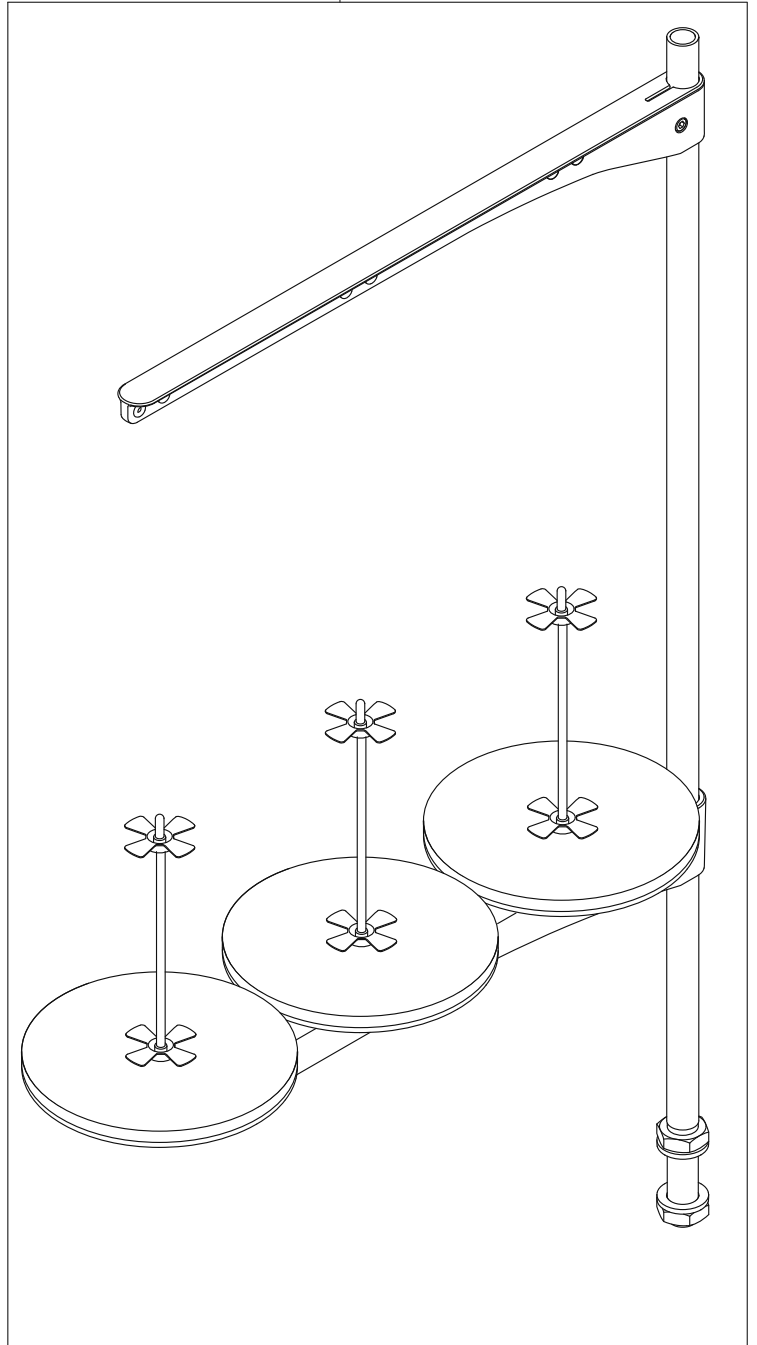
Garnrollenständer  
 Reel stands  
 Portacarretes  
 线轴支架

PFAFF 2595/96 BASIC, PLUS

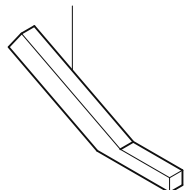
91-229 423-70/690 (PFAFF 2595 )



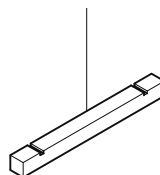
91-229 422-70/690 (PFAFF 2596 )



61-111 633-60



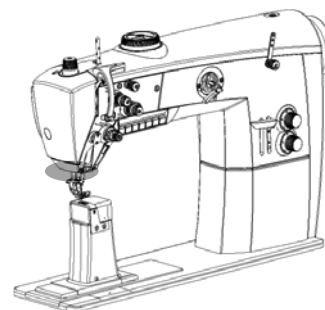
61-111 689-04



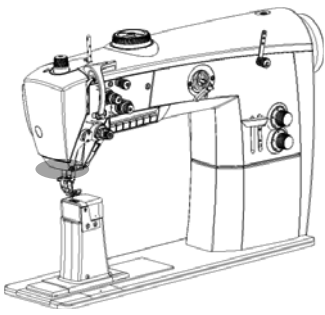


Öl Oil Aceite 油	Mittelpunkts-Viskosität bei: Mean viscosity at: Viscosidad media a: 中点粘度:		Dichte bei: Density of: Densidad a: 密度, 在:		Bestellnummer für Behälter mit: Part number for can with: Número de pedido para recipientes con: 订货号用于油箱, 带:		
	°C	mm <sup>2</sup> /s	°C	g/cm <sup>3</sup> (g/ml)	1 Liter 1 Litro 1 升		
28-011 201-44	40	22,0	15	0,865	91-129 917-91		

Fett Grease Grasa 脂	Penetration Penetration Penetración 贯入度	Tropfpunkt Drip-point Punto de goteo 滴点	Bestellnummer für Behälter mit: Part number for can with: Número de pedido para recipientes con: 订货号用于油箱, 带:		
			0,25 kg	0,5 kg	1 kg
28-011 202-10		185			28-011 202-10
28-011 202-47	220-250	185			28-011 202-47



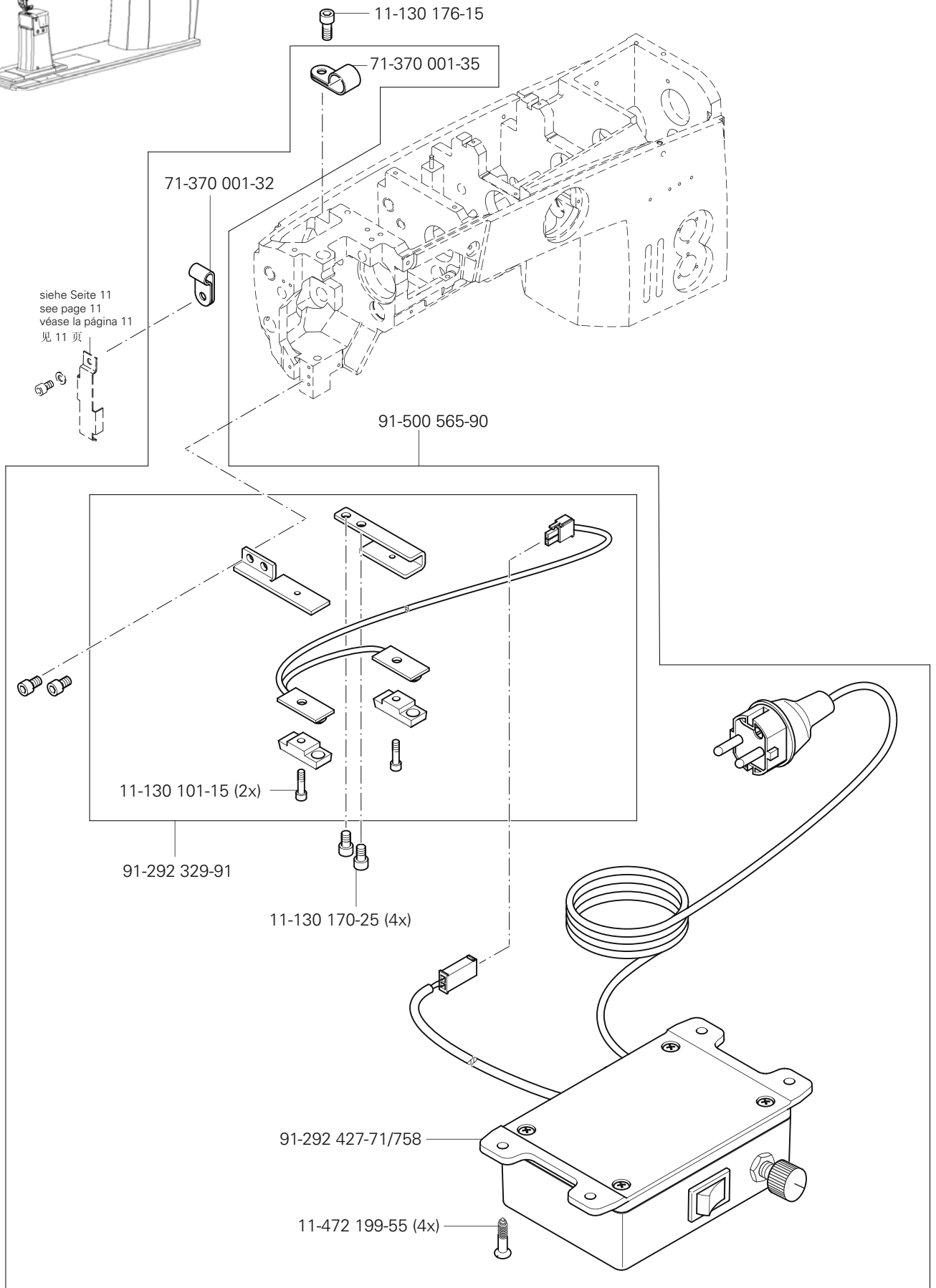
	<p><b>Best.-Nr.</b> Part number N° de pedido 订货号</p>	<p><b>Verwendbar bei Unterklasse:</b> Usable with subclass Utilizable en la subclase 子机型可用</p>
	<p>91-156-763-91</p>	<p>-2/04, -6/01</p>
	<p>91-156-768-91</p>	<p>-2/04, -6/01,</p>

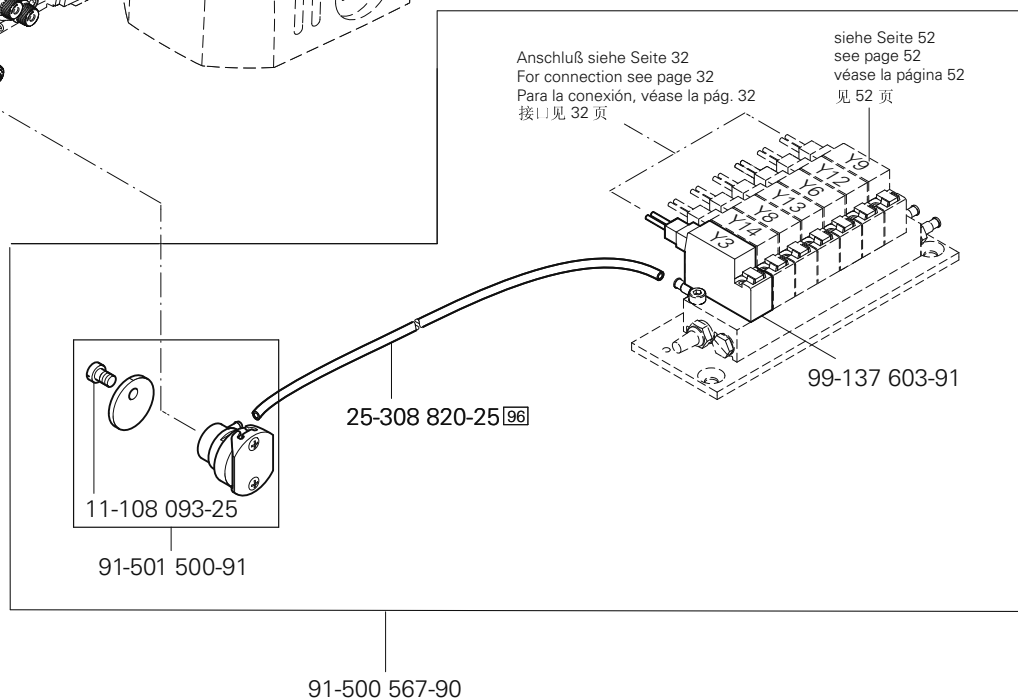
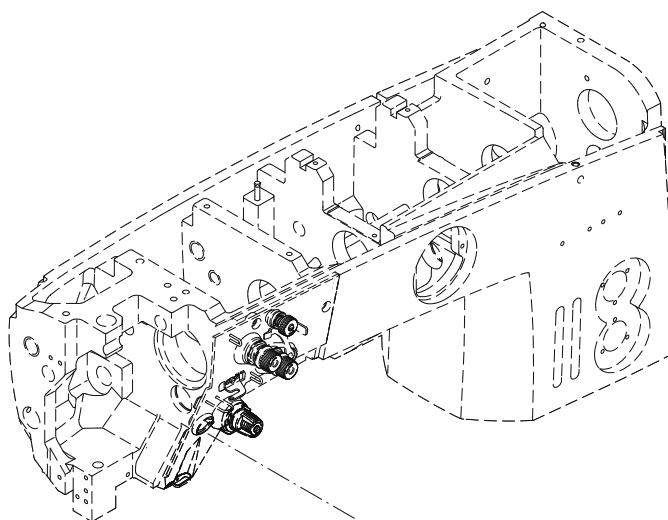
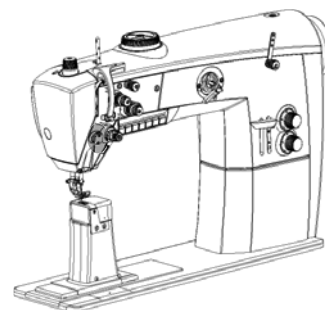


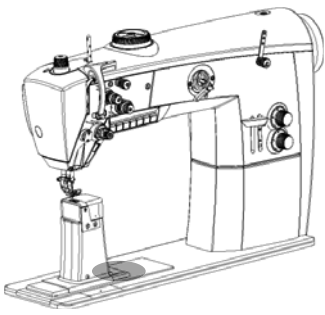
LED-Licht  
LED-Lamp  
Lámpara LED  
LED 灯

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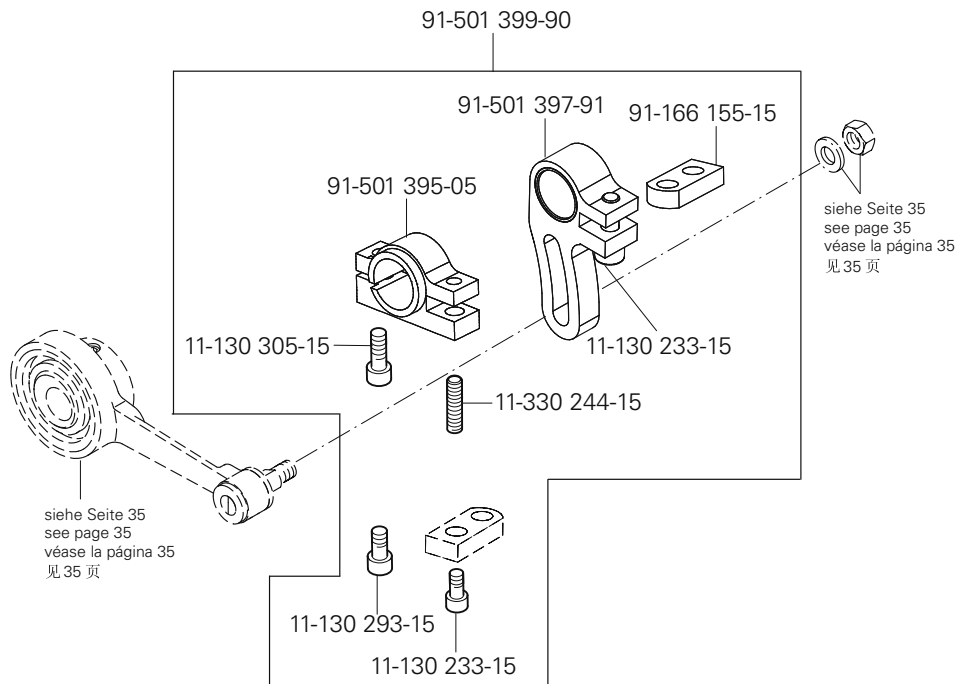
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**Bausatz ohne P**  
 Kit without P  
 Equipo de construcción sin P  
 组件(用于不带 P 的机器)



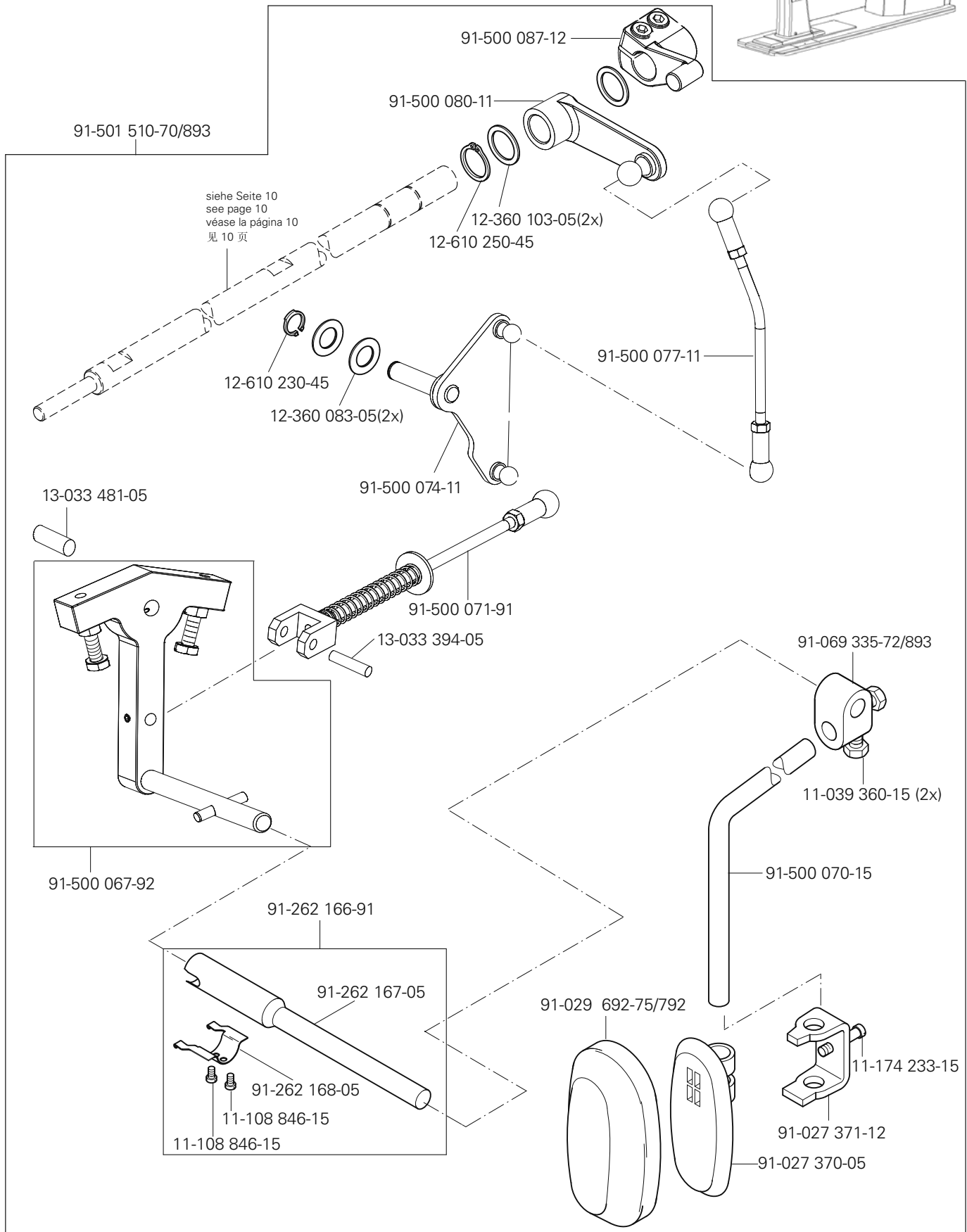
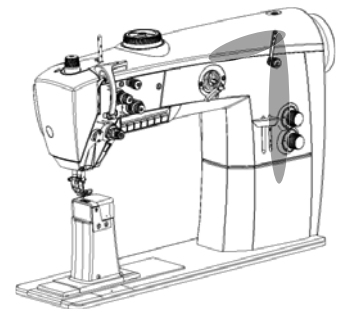
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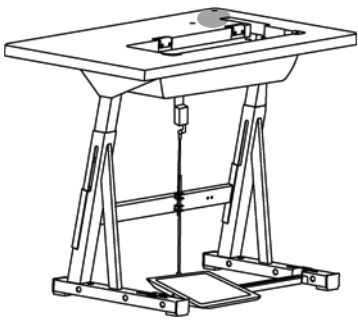
Knee lifter parts

Piezas del alzaprensatelas por rodillera

膝松线器零件

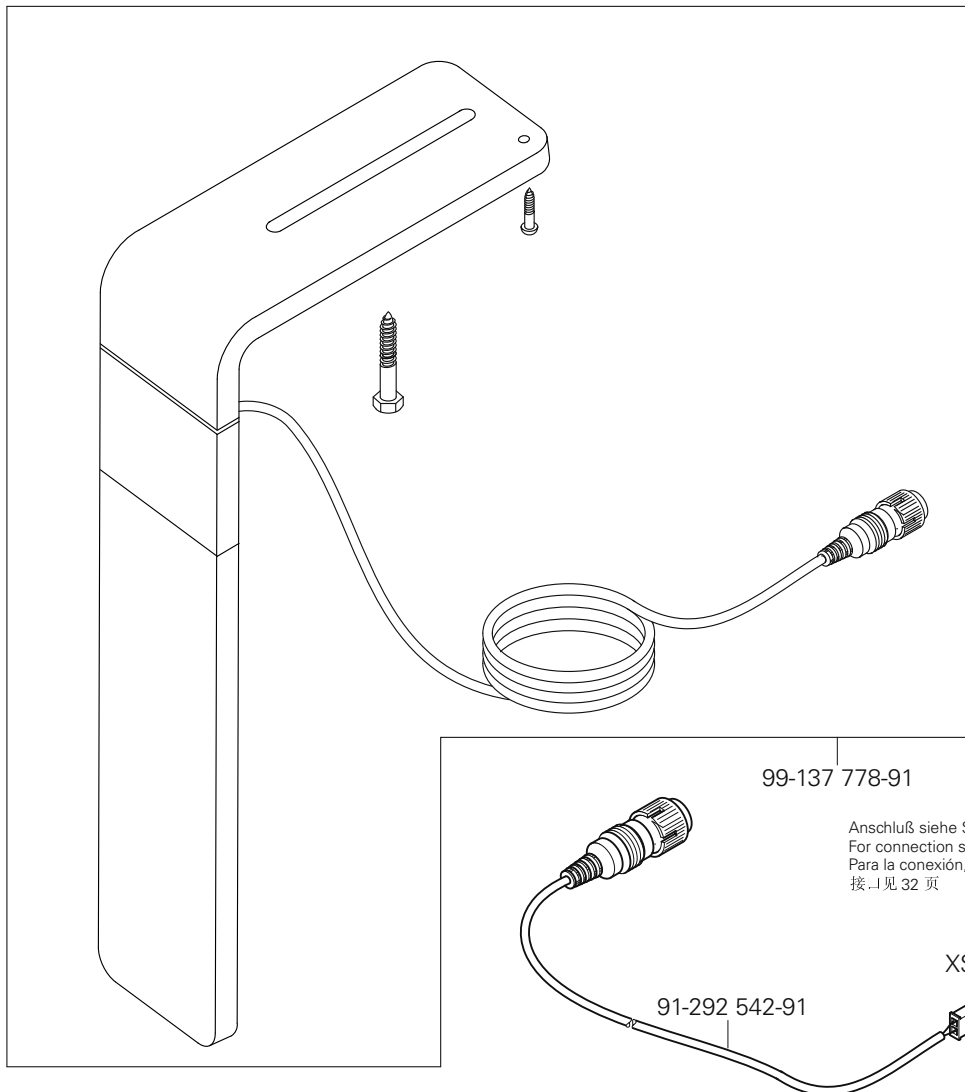
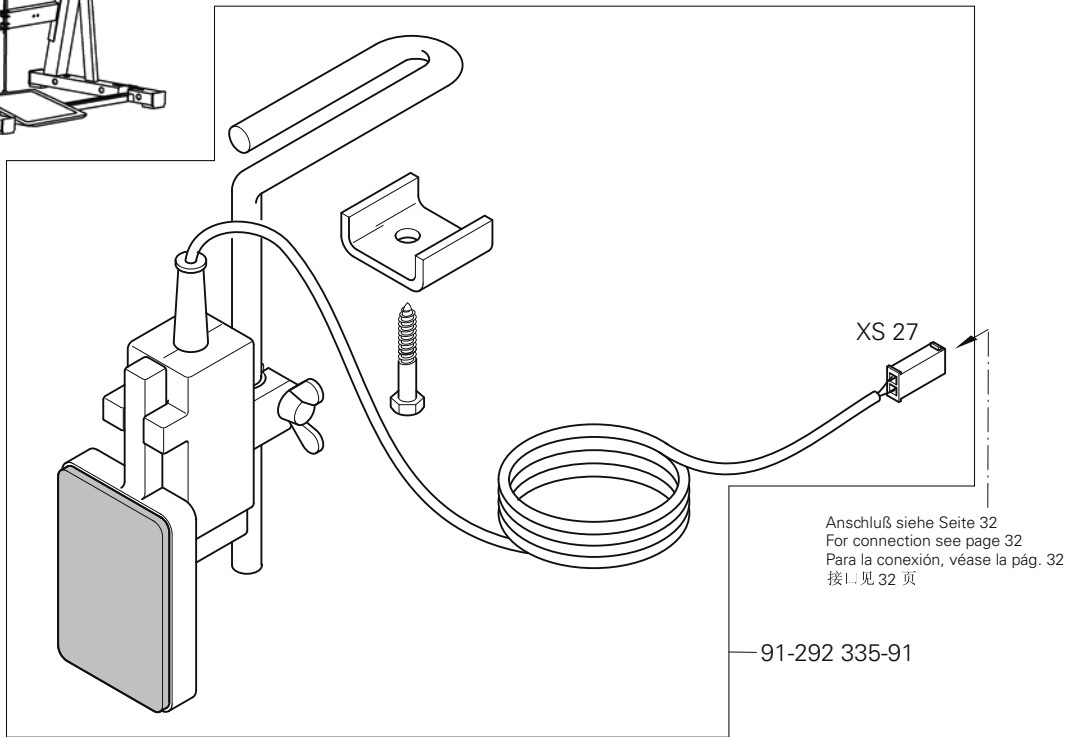
PFAFF 2595/96 BASIC





**Knietaster mit Leitung**  
 Knee switch with cable  
 Interruptor de rodillera con cable  
 带电缆膝键

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91-501 574-05	43, 49, 51	91-501 786-71/895	44	96-700 333-15	40, 42, 44, 46, 48, 50		
91-501 575-01	41, 43, 45, 47, 49, 51	91-501 806-05	10	99-115 300-91	53		
		91-501 807-05	10	99-134 580-91	68		

***POWERline***

**2595**

**2596**

UNTERKLASSEN-AUSSTATTUNG

SUBCLASS PARTS

COMPOSICIÓN DE LAS SUBCLASES

子机型-设备

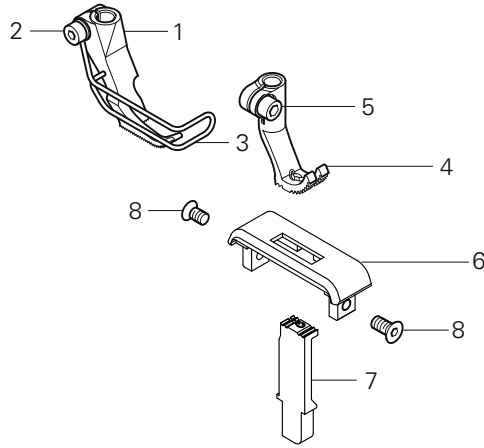
-2/04

Für rechte Kantennäharbeiten  
(Standardform des Teilesatzes).  
Kantenführung erforderlich  
(siehe Kapitel 10).

For right-hand marginal stitching  
(Standard part set).  
Edge guide necessarily  
(see chapter 10).

Para el cosido de orillas o cantos  
(Juego de piezas estándar).  
Liderato de cantos necesaria-  
mente (véase el capítulo 10).

用于右缝边作业  
(套件的标准型式)。  
需要导布器 (参见章节 10)。



Pos.-Nr. Item No. № de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Absteppbreite Stitching margin Margen de costura 绉缝宽度	Teile-Nr. Part No. № de pieza 零件号
1 - 7	CN*	6,0	1,5	91-202 812-93/001
			2,0	91-202 812-93/002
			3,0	91-202 812-93/003
			4,0	91-202 812-93/004
1 - 3	CN*	6,0	1,5	91-149 268-93/001
			2,0	91-149 268-93/002
			3,0	91-149 268-93/003
			4,0	91-149 268-93/004
2				11-130 176-15
3				91-149 293-05 <span style="border: 1px solid black; padding: 0 2px;">3</span>
4 - 5	CN*	6,0	1,5	91-049 394-93/014
			2,0	91-049 394-93/015
			3,0	91-049 394-93/002
			4,0	91-049 394-93/003

Pos.-Nr. Item No. № de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Absteppbreite Stitching margin Margen de costura 绉缝宽度	Teile-Nr. Part No. № de pieza 零件号
5				11-130 173-15
6	CN*	6,0	1,5	91-151 019-24/002
			2,0	91-151 019-24/002
			3,0	91-151 019-24/003
			4,0	91-150 989-25
7	CN*	6,0	1,5	91-159 083-04/010
			2,0	91-159 083-04/010
			3,0	91-159 083-04/011
			4,0	91-159 061-04/001
8				11-225 172-25

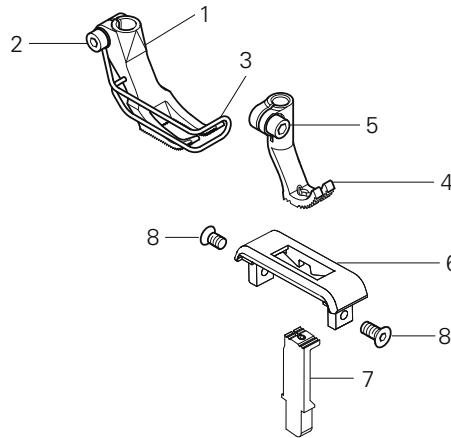
-6/01

Für allgemeine Näharbeiten  
(Standardform des Teilesatzes).

For ordinary sewing operations  
(Standard part set.)

Para trabajos de costura en  
general (Juego de piezas  
estándar.)

适用于一般性缝纫工作  
(套件的标准型式)。



Pos.-Nr. Item No. № de pos.	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Teile-Nr. Part No. № de pieza 零件号
1 - 7	CN*	6,0	91-202 790-93/001
	CN9*	9,0	91-202 783-93/001
	DN12*	12 ,0	91-202 784-93/001
1 - 3	CN*	6,0	91-149 262-91
	CN9*	9,0	91-149 264-91
	DN12*	12 ,0	91-149 266-91
2			11-130 176-15
3			91-149 267-05 <span style="border: 1px solid black; padding: 0 2px;">3</span>
4 - 5	CN*;CN9*	6,0; 9,0	91-049 394-93/003
	DN12*	12 ,0	91-049 394-93/011
5			11-130 173-15

Pos.-Nr. Item No. № de pos.	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Teile-Nr. Part No. № de pieza 零件号
6	CN*	6,0	91-150 989-25
	CN9*	9,0	91-151 008-25
	DN12*	12 ,0	91-151 009-25
7	CN*;CN9*	6,0; 9,0	91-159 061-04/001
	DN12*	12 ,0	91-159 061-04/002
8			11-225 172-25

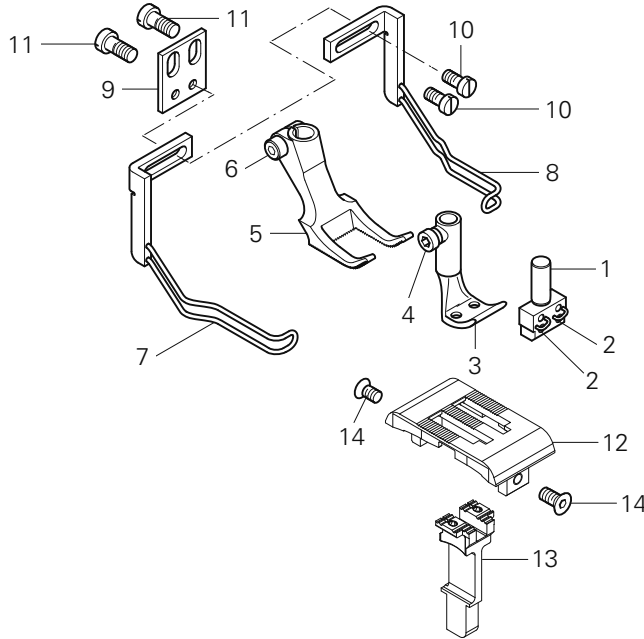
-6/01

Für allgemeine Näharbeiten  
(Standardform des Teilesatzes).

For ordinary sewing operations  
(Standard part set.)

Para trabajos de costura en  
general (Juego de piezas  
estándard.)

适用于一般性缝纫工作  
(套件的标准型式)。



Pos.-Nr. Item No. 序号	Ausführung Model Typo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. 零件号
1 - 13	CN*	6,0	4,0	91-202 806-93/001
			6,0	91-202 806-93/002
			8,0	91-202 806-93/003
			10,0	91-202 806-93/004
			12,0	91-202 806-93/005
	CN9*	9,0	4,0	91-202 807-93/001
			6,0	91-202 807-93/002
			8,0	91-202 807-93/003
			10,0	91-202 807-93/004
			12,0	91-202 807-93/005
	DN9*	9,0	4,0	91-202 807-93/006
			6,0	91-202 807-93/007
			8,0	91-202 807-93/008
			10,0	91-202 807-93/009
			12,0	91-202 807-93/010

Pos.-Nr. Item No. 序号	Ausführung Model Typo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. 零件号
1 - 12	DN12*	12,0	4,0	91-202 808-93/001
			6,0	91-202 808-93/002
			8,0	91-202 808-93/003
			10,0	91-202 808-93/004
			12,0	91-202 808-93/005
1 - 2			4,0	91-500 232-93/005
			6,0	91-500 137-93/004
			8,0	91-500 137-93/007
			10,0	91-500 137-93/010
			12,0	91-500 137-93/012
2				11-330 082-15
3 - 4	CN*,CN9*	6,0; 9,0	4,0	91-049 385-93/025
			6,0	91-049 385-93/029
			8,0	91-049 385-93/035
			10,0	91-049 385-93/039



Pos.-Nr. Item No. № de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. № de pieza 零件号
3 - 4	CN*;CN9*	6,0; 9,0	12,0	91-049 385-93/002
	DN9*;DN12*	9,0; 12,0	4,0	91-049 385-93/071
			6,0	91-049 385-93/055
			8,0	91-049 385-93/052
			10,0	91-049 385-93/050
			12,0	91-049 385-93/077
4				11-132 217-15
5 - 6	CN*	6,0	4,0	91-149 283-93/001
			6,0	91-149 283-93/003
			8,0	91-149 283-93/004
			10,0	91-149 283-93/005
			12,0	91-149 283-93/006
	CN9*;DN9*	9,0	4,0	91-149 278-93/001
			6,0	91-149 278-93/003
			8,0	91-149 278-93/004
			10,0	91-149 278-93/005
			12,0	91-149 278-93/006
	DN12*	12,0	4,0	91-149 284-93/001
			6,0	91-149 284-93/003
			8,0	91-149 284-93/004
			10,0	91-149 284-93/005
			12,0	91-149 284-93/006
5				11-130 176-15
7 - 10			2,4 - 12,0	91-154 941-91
7			2,4 - 12,0	91-154 700-91
8			2,4 - 12,0	91-154 703-91
9				91-154 942-15
10				11-108 174-15
11				11-130 224-15

Pos.-Nr. Item No. № de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. № de pieza 零件号
12	CN*	6,0	4,0	91-151 010-24/005
			6,0	91-151 010-24/009
			8,0	91-151 010-24/012
			10,0	91-151 010-24/015
			12,0	91-151 010-24/017
	CN9;DN9*	9,0	4,0	91-150 977-24/005
			6,0	91-150 977-24/009
			8,0	91-150 977-24/012
			10,0	91-150 977-24/015
			12,0	91-150 977-24/017
	DN12*	12,0	4,0	91-150 978-24/005
			6,0	91-150 978-24/009
			8,0	91-150 978-24/012
			10,0	91-150 978-24/015
			12,0	91-150 978-24/017
13	CN*;CN9*	6,0; 9,0	4,0	91-159 048-04/202
			6,0	91-159 048-04/206
			8,0	91-159 048-04/209
			10,0	91-159 048-04/212
			12,0	91-159 048-04/214
	DN9;DN12*	9,0; 12,0	4,0	91-159 048-04/300
			6,0	91-159 048-04/304
			8,0	91-159 048-04/307
			10,0	91-159 048-04/310
			12,0	91-159 048-04/312
14				11-225 172-25

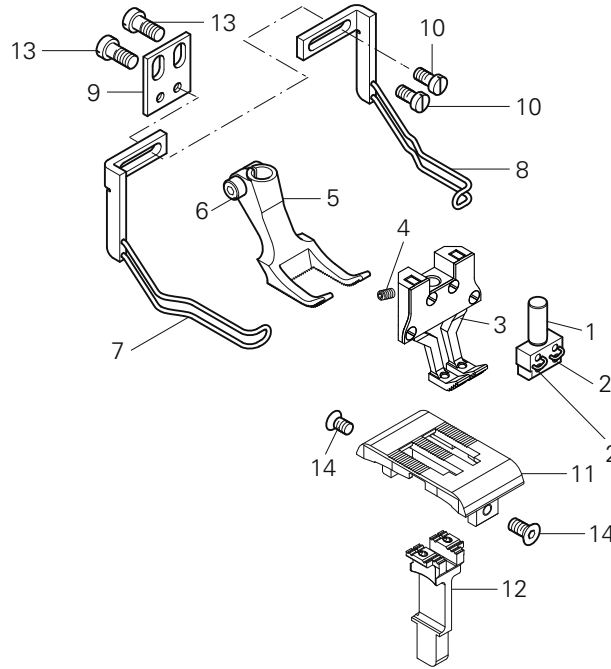
-6/03

Für allgemeine Näharbeiten (Standardform des Teilesatzes) jedoch mit 2teiligem Fuß (Ausgleichfuß).

For ordinary sewing operations (Standard part set.) but with 2-part foot (levelling foot).

Para trabajos de costura en general (Juego de piezas estándar.) pero con pie de dos piezas (pie de compensación).

适用于一般性缝纫工作 (套件的标准型式)。分别带 2 件套底脚 (校准底脚)。



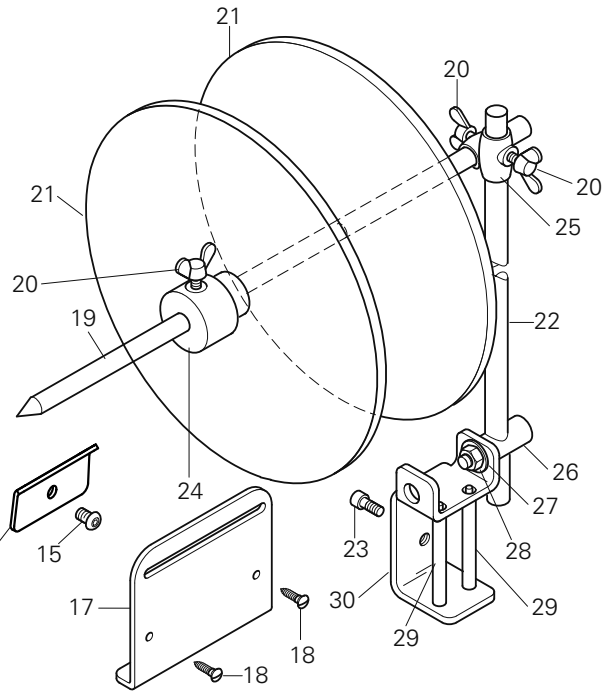
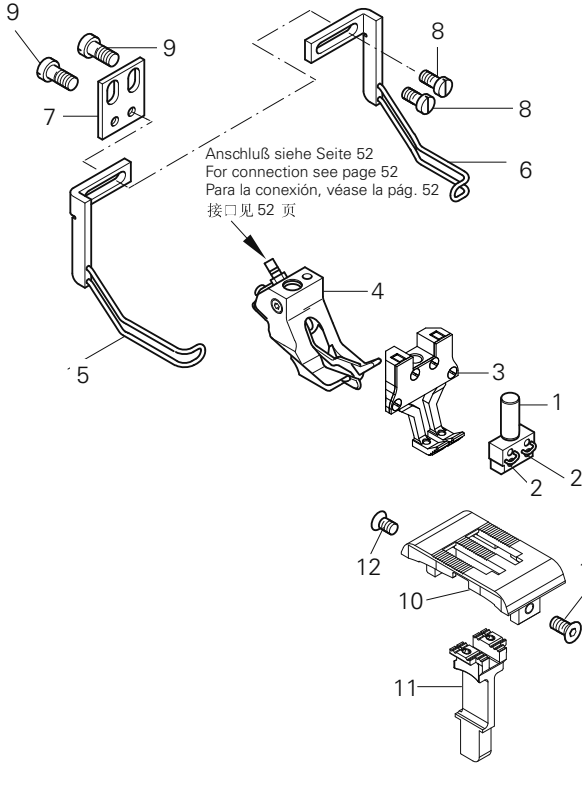
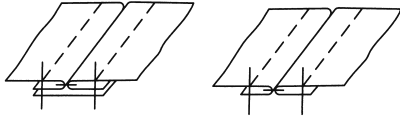
Pos.-Nr. Item No. N° de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. N° de pieza 零件号
1 - 13	CN*	6,0	6,0*	91-202 819-93/001
			8,0*	91-202 819-93/002
			10,0	91-202 819-93/003
	CNS*	9,0	6,0*	91-202 820-93/001
			8,0*	91-202 820-93/002
			10,0	91-202 820-93/003
			12,0	91-202 820-93/004
	DN12*	12,0	8,0*	91-202 821-93/001
			10,0*	91-202 821-93/002
			12,0	91-202 821-93/003

Pos.-Nr. Item No. N° de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. N° de pieza 零件号
1 - 2			6,0*	91-500 137-93/004
			8,0*	91-500 137-93/007
			10,0*	91-500 137-93/010
			12,0	91-500 137-93/012
2				11-330 082-15
3 - 4			6,0*	91-154 978-93/001
			8,0*	91-154 978-93/004
			10,0*	91-154 978-93/006
			12,0	91-154 978-93/008
4				11-330 166-15

Pos.-Nr. Item No. № de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. № de pieza 零件号	Pos.-Nr. Item No. № de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. № de pieza 零件号		
5 - 6	CN*	6,0	6,0*	91-149 398-93/001	11	CN9*	9,0	6,0*	91-150 977-24/009		
			8,0*	91-149 398-93/002				8,0*	91-150 977-24/012		
			10,0	91-149 398-93/004				10,0	91-150 977-24/015		
	6,0*	91-149 399-93/001	12,0	91-150 977-24/015							
	8,0*	91-149 399-93/002	DN12*	8,0*				91-150 978-24/012			
	10,0	91-149 399-93/004		10,0*				91-150 978-24/015			
	DN12*	12,0	12,0	91-149 399-93/006		12,0	91-150 978-24/017				
			8,0*	91-149 400-93/002		CN*,CN9*	6,0*	91-159 048-04/206			
			10,0*	91-149 400-93/004			8,0*	91-159 048-04/209			
	12,0	91-149 400-93/006	10,0	91-159 048-04/212							
	6					11-130 176-15	12		6,0,9,0	12,0	91-159 048-04/214
	7 - 10					91-154 945-91	DN12*	12,0		8,0*	91-159 048-04/307
7			91-154 712-91	10,0*	91-159 048-04/310						
8			91-154 715-91	12,0	91-159 048-04/312						
9			91-154 942-15								
10				11-108 174-15	13				11-130 224-15		
11	CN*	6,0	6,0*	91-151 010-24/009	14				11-225 172-25		
			8,0*	91-151 010-24/012							
			10,0	91-151 010-24/015							

-63/24

Arbeitsgang  
Operation  
Operación  
操作过程



Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. 零件号
1 - 11	CN9*	9,0	6,0	91-202 810-93/001
			8,0	91-202 810-93/003
			10,0	91-202 810-93/002
	DN12*	12,0	8,0	91-202 810-93/004
			10,0	91-202 810-93/005
			12,0	91-202 810-93/006
1 - 2			6,0	91-500 137-93/004
			8,0	91-500 137-93/007
			10,0	91-500 137-93/010
			12,0	91-500 137-93/012

Pos.-Nr. Item No. 序号	Ausführung Model 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. 零件号
2				11-330 082-15
3			6,0	91-154 978-93/001
			8,0	91-154 978-93/004
			10,0	91-154 978-93/006
			12,0	91-154 978-93/008
4	CN9*	9,0	6,0	91-149 370-91
			8,0*	91-149 372-91
			10,0*	91-149 374-91
	DN12*	12,0	8,0*	91-149 381-91
			10,0*	91-149 382-91

Pos.-Nr. Item No. № de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. № de pieza 零件号
4	DN12*	12,0	12,0	91-149 383-91
5-8				91-154 945-91
5				91-154 712-91
6				91-154 715-91
7				91-154 942-15
8				11-108 174-15
9				11-130 224-15
10	CN9*	9,0	6,0	91-150 977-24/009
			8,0	91-150 977-24/012
			10,0	91-150 977-24/015
	DN12*	12,0	8,0*	91-150 978-24/012
			10,0*	91-150 978-24/015
			12,0	91-150 978-24/017
11	CN9*	9,0	6,0	91-159 048-04/206
			8,0*	91-159 048-04/209
			10,0*	91-159 048-04/212
	DN12*	12,0	8,0*	91-159 048-04/307
			10,0*	91-159 048-04/310
			12,0	91-159 048-04/312
12				11-225 172-25

Pos.-Nr. Item No. № de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. № de pieza 零件号
13-15				91-501 339-20
13				91-501 340-21
14				91-501 344-25
15				11-180 175-25
16				11-108 219-25
17				91-044 419-25
18				11-472 109-55
19-30				91-156 255-71/895
19				91-056 642-15
20				11-505 292-25
21				91-043 136-71/895
22				91-045 769-15
23				11-130 903-15
24				91-056 643-15
25				91-056 641-75/895
26				91-156 259-15
27				12-305 264-15
28				12-024 231-15
29				91-156 257-91
30				91-156 256-15



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