

POWERline

2595

2596

TEILELISTE

PARTS LIST

LISTE DE PIÈCES

零件表

Diese Teileliste hat für Maschinen ab
nachfolgender Seriennummer Gültigkeit:

This parts list applies to machines from
the following serial numbers onwards:

Cette liste de pièces est valable pour les
machines au numéros de série à partir de:

本零件表对从下列系列号起的机器有效:

2 767 267 →

Alle Informationen und Abbildungen waren zum Zeitpunkt der Druckgebung auf dem neusten Stand.

Technische Änderungen vorbehalten!

Der Nachdruck, die Vervielfältigung sowie die Übersetzung - auch auszugweise - aus PFAFF-Teilelisten ist nur mit unserer vorherigen Zustimmung und mit der Quellenangabe gestattet.

At the time of printing, all information and illustrations contained in this document were up to date.

Subject to alteration!

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Todas las informaciones e ilustraciones de este manual estaban al día en el momento de entregarse para su impresión.

¡ Salvo modificaciones técnicas!

La reimpresión, reproducción y traducción - aunque sólo sea parcial - de las listas de piezas PFAFF sólo está permitida con nuestro permiso previo e indicando la fuente.

所有信息和图片在付印时都是最新的。

保留技术更改的权力！

全部或部分翻印、复制以及翻译 PFAFF- 零件表
必须事先经由我们同意并且注明来源。

**PFAFF Industriesysteme
und Maschinen AG**

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Achtung!



Wir machen ausdrücklich darauf aufmerksam, daß Ersatz- und Zubehörteile, die nicht von uns geliefert werden, auch nicht von uns geprüft und freigegeben sind. Der Einbau und / oder die Verwendung solcher Produkte kann daher u. Umständen konstruktiv vorgegebene Eigenschaften Ihrer Maschine negativ verändern. Für Schäden, die durch die Verwendung von Nicht-Originalteilen entstehen, übernehmen wir keine Haftung!

Caution!



We warn you expressively that spare parts and accessories that are not supplied by us are not tested and released by us. Fitting or using these products may therefore have negative influences on features that depend on the machine design. We are not liable for any damage caused by the use of non-Pfaff parts!

¡Atención!



Se hace observar que en el caso de piezas de recambio y accesorios que no hayan sido suministrados por nosotros, quiere decir que no han sido sometidas por nuestra parte a un control y que no se les ha dado el visto bueno. Por esta razón, el montaje y/o empleo de tales productos puede repercutir negativamente en las características previstas en su máquina.
¡Para los daños que eventualmente pudiesen presentarse al utilizar piezas no originales, no asumimos ninguna garantía!

注意！



我们必须明确指出，所有不是由我们供货的备件和附件都未经我们检查，也没有被我们批准使用。装入和/或使用这些产品可能在一定的情况下会对机器的设计特性造成负面改变。对由于使用非原装件所造成的损失，我们不负任何责任！

- Die Seriennummer der Maschine, für die diese Teileliste Gültigkeit hat, ist auf der Titelseite aufgeführt.
 - Alle Teile sind so abgebildet, wie sie in der Maschine funktionsmäßig zusammengehören.
 - Gestrichelt dargestellte Teile zeigen angrenzende Teile aus anderen Funktionsgruppen.
 - Im oberen Teil der Bildseiten befindet sich eine Gesamtansicht der Maschine .
 - Der Einbauort der dargestellten Teile wird durch eine gerasterte Fläche gekennzeichnet.
 - Einrahmungen auf den Bildseiten zeigen, aus welchen Einzelteilen sich die Gruppenteile zusammensetzen.
 - Die auf den Bildseiten verwendeten Schlüsselzeichen (; ; usw.) sind im Kapitel "Erläuterungen der Schlüsselzeichen" aufgelistet.
-
- The serial number of the machine to which this parts list applies is indicated on the cover page.
 - All parts are illustrated in function groups with the parts which they function together with in the machine.
 - Parts illustrated with broken lines are parts from other function groups which border on the illustrated function group.
 - The above section of the page of illustrations contains a total view of the machine. The place for the installation of the parts pictured here is marked by the grid.
 - The framed-in sections on the illustration pages show the individual parts comprising a group.
 - The key markings used on the illustrated pages (; ; etc.) are listed in the chapter "Explanation of key markings".
-
- El número de serie de la máquina para la cual tiene validez esta lista de piezas va indicado en la página de título.
 - Todas las piezas están ilustradas tal como aparecen en la máquina para su funcionamiento.
 - Las piezas representadas con rayitas muestran piezas colindantes de otros grupos de funciones.
 - En la parte superior de las páginas ilustradas se puede ver una vista en conjunto de la máquina.
 - El lugar de montaje de la pieza representada va caracterizada mediante una superficie reticulada.
 - Los recuadros en las páginas ilustradas indican las piezas individuales de que se componen los grupos.
 - Los signos clave (; ; etc.) empleados en las páginas con ilustraciones van listados en el capítulo "Explicaciones de los signos clave".
-
- 适用于本零件表的机器系列号列在首页上。
 - 所有的零件都按照其在机器中的功能情况合在一起表达。
 - 用虚线表示的零件为相邻功能组中的零件。
 - 图的上部为机器全景。
 - 所示零件的安装部位用影格面表示。
 - 页上的框表示这套组件都由哪些零件所组成。
 - 图页上所使用的标记 (; ; 等) 列表在“标记说明”中。

Unterklassenabhängig, Teilenummer siehe Unterklassen-Ausstattung.
Subclas-dependent, for part number see subclass parts listing.
Dependientes de la subclase, para el número de pieza véase „Dotación de subclases“.
取决于子机型，零件号见子机型设备。

C Maschinen-Ausstattung für mittelschwere Materialien.

Model C for sewing medium-heavy materials.

Tipo C para materiales semipesados.

用于中偏厚料的机器设备。

D Maschinen-Ausstattung für schwere Materialien.

Model D for sewing heavy materials.

Tipo D para materiales pesados.

用于厚料的机器装备。

3 Geklebt

Part cemented

Pieza pegada

被粘住。

3/1

Gesichert mit Loctite.

Secured with loctite.

Asegurado con Loctite.

用 Loctite 粘胶固定。

5

Nähmuster bzw. Material einsenden.

Submit sewing sample or material.

Envíense muestras de costura.

投寄缝纫样品及缝料

6

Nadeldicke und Spitzenform bei Bestellung angeben.

Needle size and style of point to be stated on order.

Grosor de aguja y forma de la punta, indíquese en los pedidos.

在订货时给出针厚和针尖型式。

22 Zubehör

Accessories

Accesorios

附件

30

Frühere Ausführung, im Ersatzfall wieder bestellen.

Earlier version, to be re-ordered for replacement purposes.

Tipo anterior, en caso de sustitución pídale de nuevo.

初期版本，为替换将被重新命令打算。

40/2

Tränken mit 28-011 201-44; Bestellnummer siehe Seite 56.

Grease with 28-011 201-44; for part number see page 56.

Engrase con grasa 28-011 201-44; para el número de pedido véase la página 56.

浸油用 28-011 201-44; 订货号见 56 页。

40/3

Fetten mit 28-011 202-47; Bestellnummer siehe Seite 56.

Grease with 28-011 202-47; for part number see page 56.

Engrase con grasa 28-011 202-47; para el número de pedido véase la página 56.

上脂用 28-011 202-47; 订货号见 56 页。

40/17

Fetten mit 28-011 202-10; Bestellnummer siehe Seite 56.

Grease with 28-011 202-10; for part number see page 56.

Engrase con grasa 28-011 202-10; para el número de pedido véase la página 56.

上脂用 28-011 202-10; 订货号见 56 页。

90/53

Für großen Greifer (Spulen ø 26 mm).

For large sewing hook.

Para garfio grande.

用于大旋梭 (线轴ø 26 mm).

90/54

Für extra großem Greifer (Spulen ø 32 mm).

For specially large sewing hook.

Para por separado garfio grande.

用于特大旋梭 (线轴ø 32 mm).

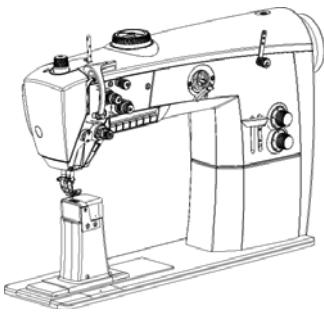
96

Länge angeben

State length

Indique la largura

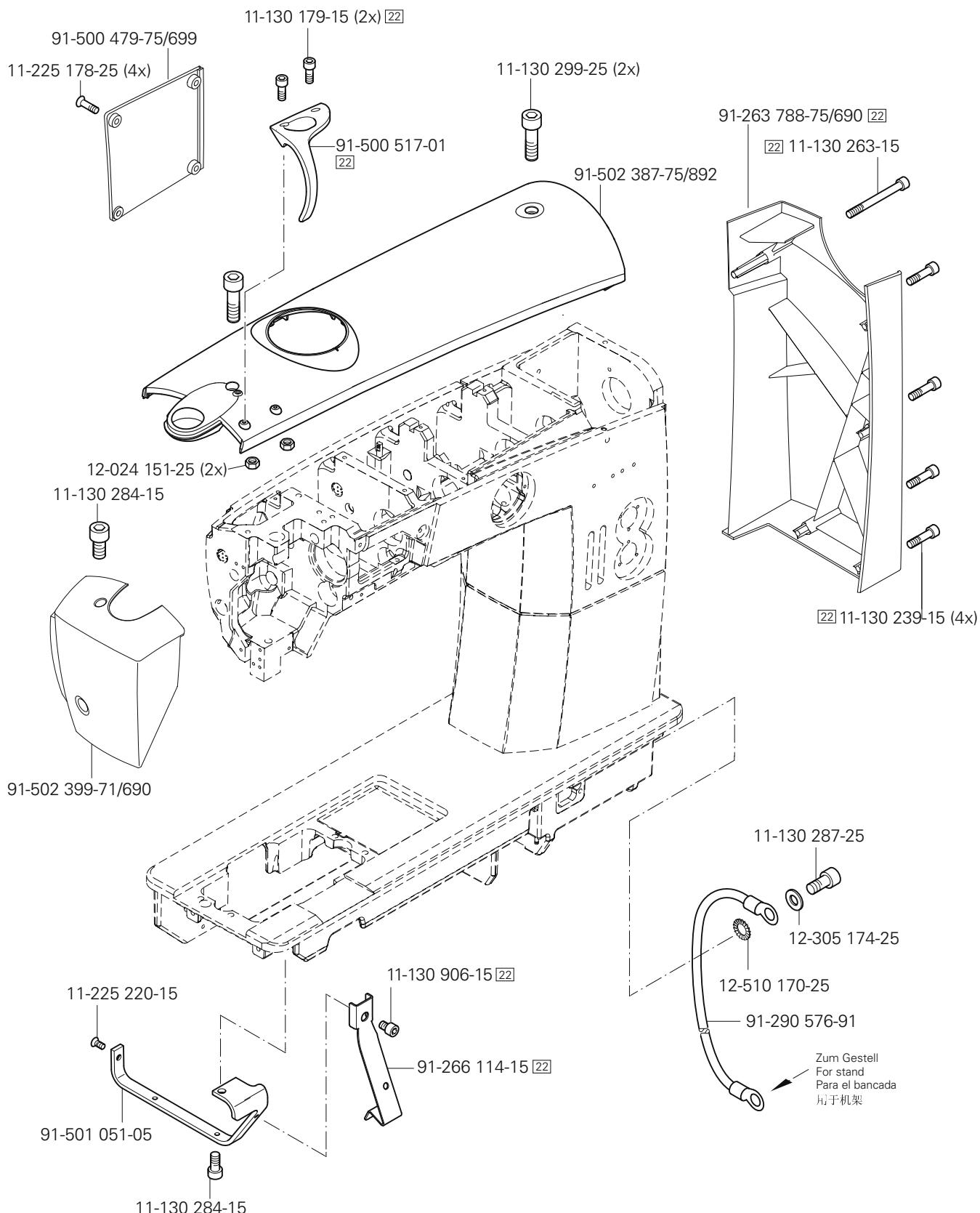
给出长度



Gehäuseteile
Housing sections
Piezas del cárter
机身零件

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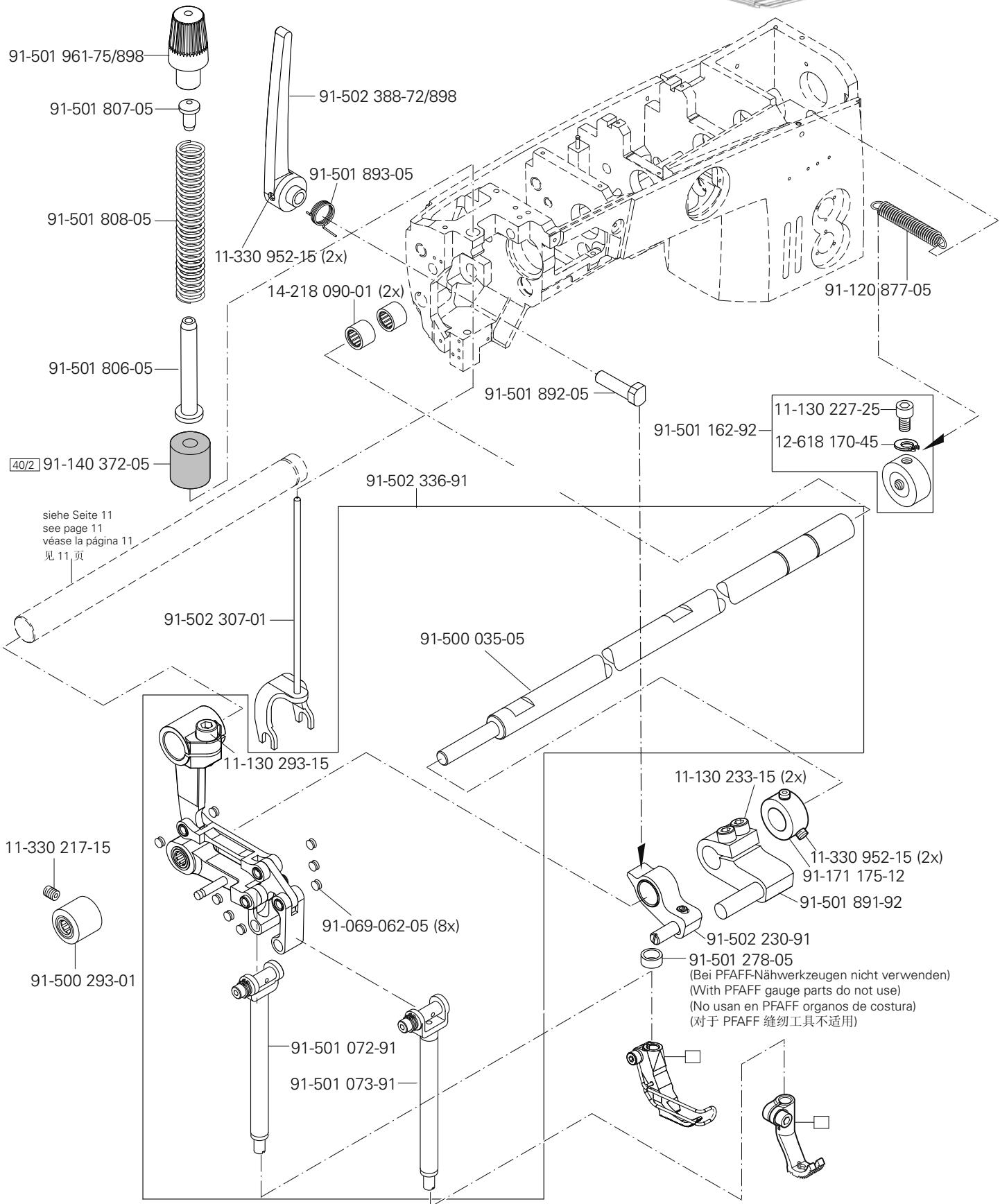
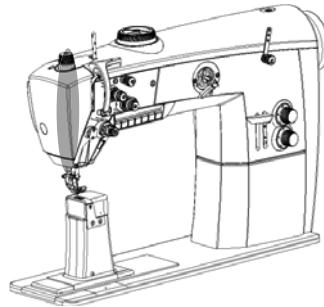
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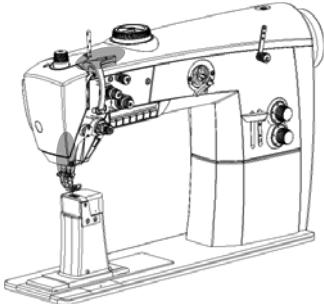


3.02

Kopfteile
Needle head parts
Piezas de la cabeza
机头零件

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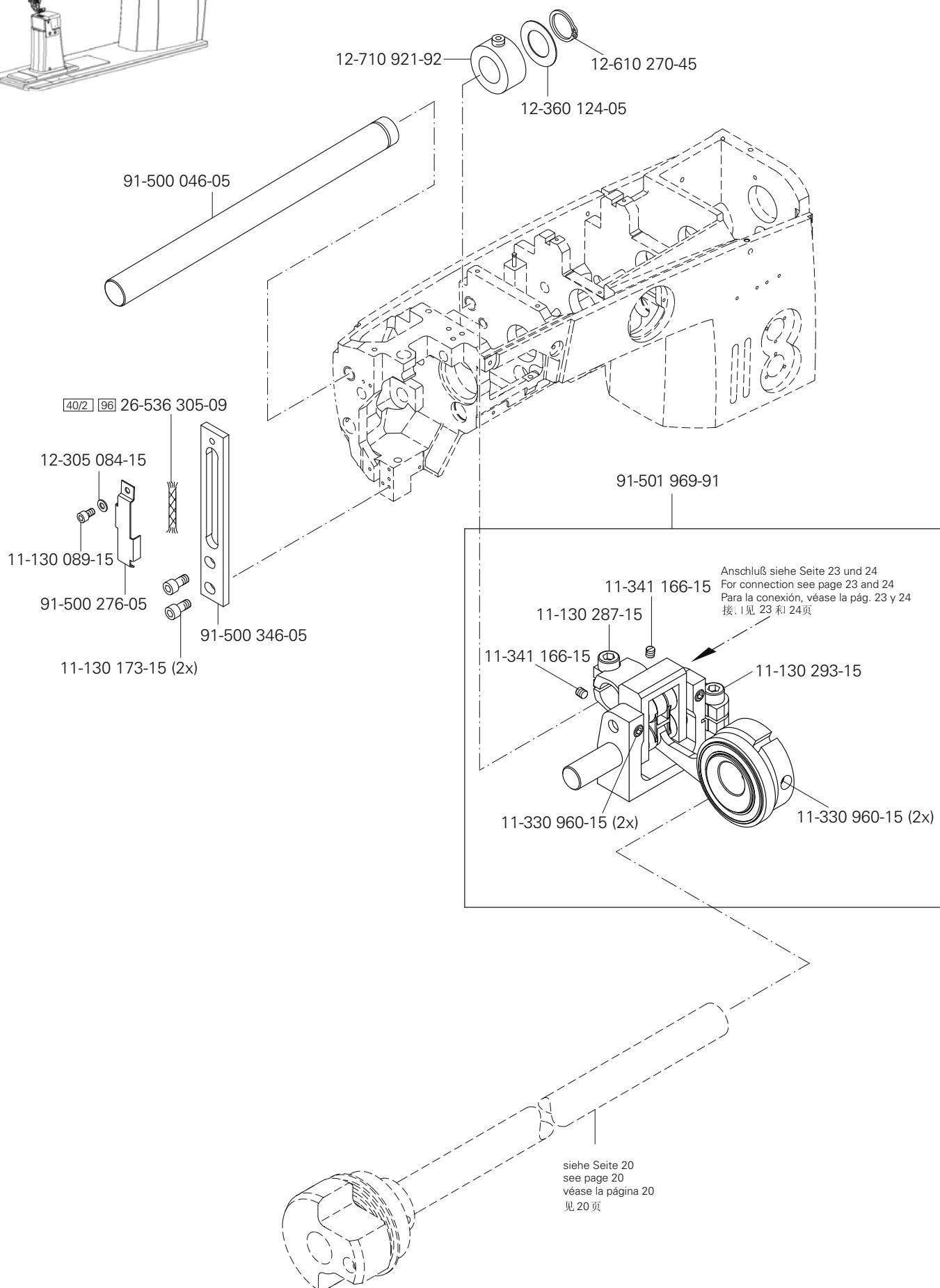




Kopfteile
Needle head parts
Piezas de la cabeza
机头零件

PFAFF 2595/96 BASIC, PLUS

3.02



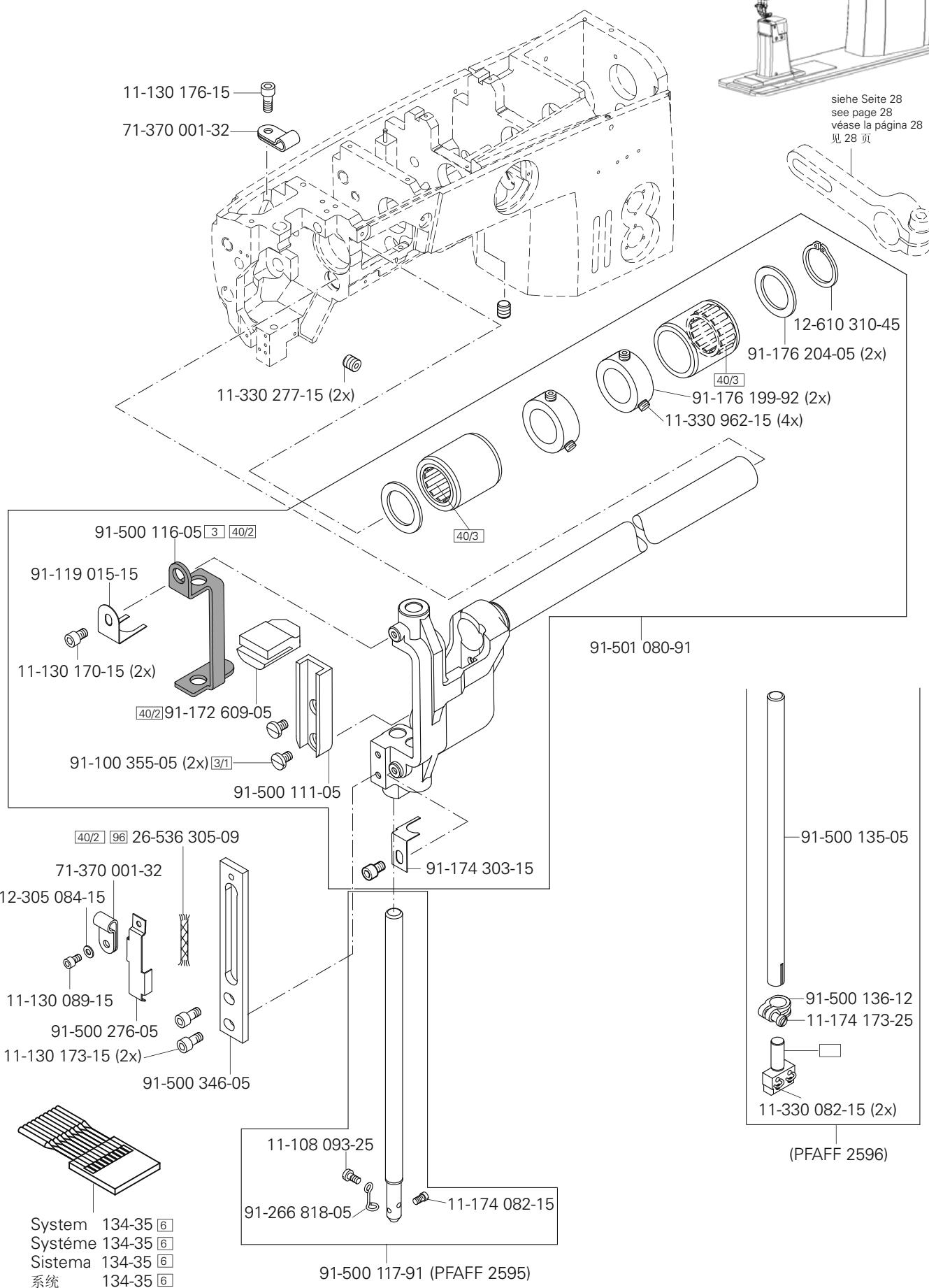
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Kopfteile
Needle head parts
Piezas de la cabeza
机头零件

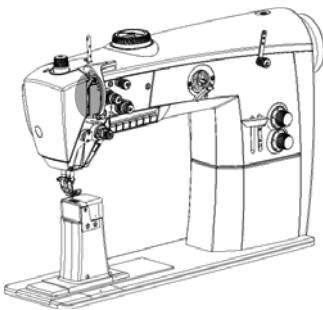
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siehe Seite 28
see page 28
véase la página 28
见 28 页



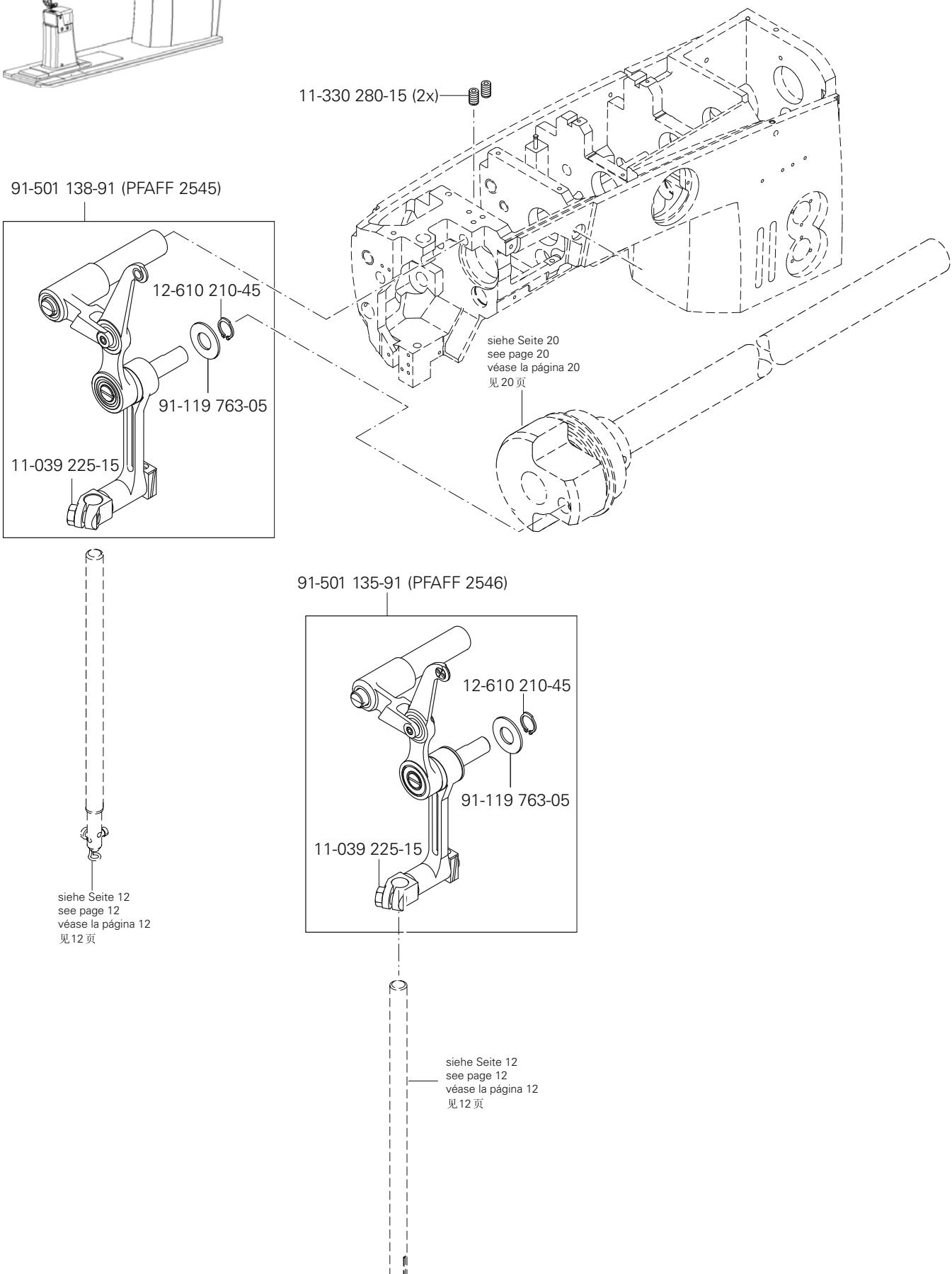
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see chapter 2 Explanation of key markings
véase el Cap. 2 Explicaciones de los signos clave
见第2章标记说明

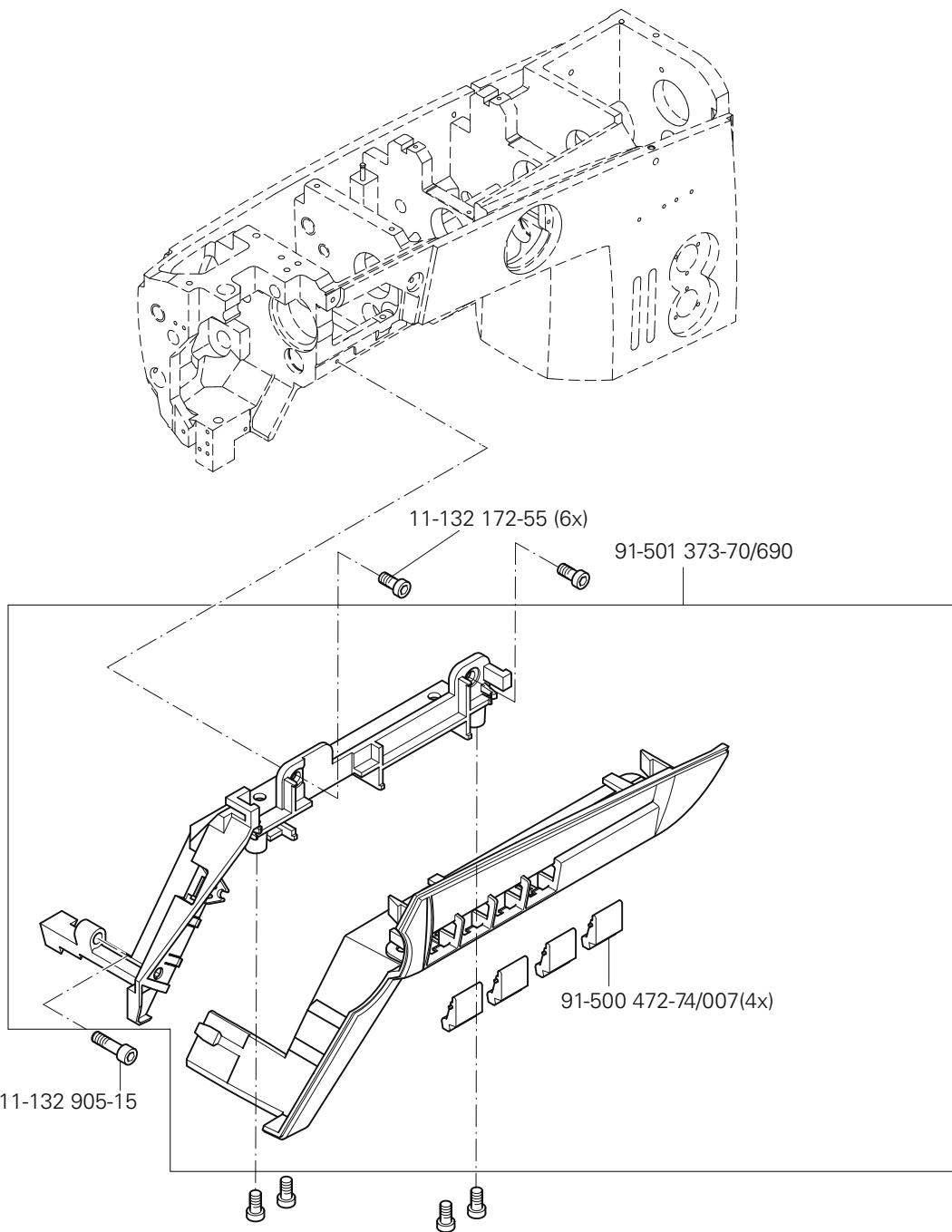
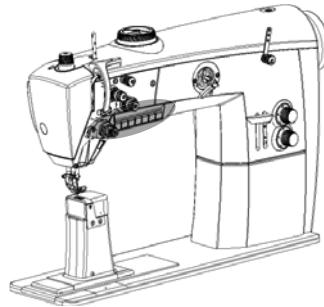


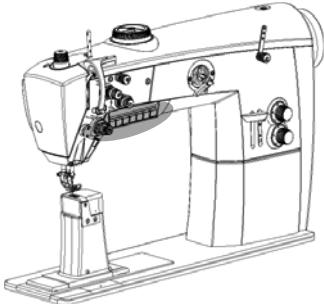
Kopfteile
Needle head parts
Piezas de la cabeza
机头零件

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3.02



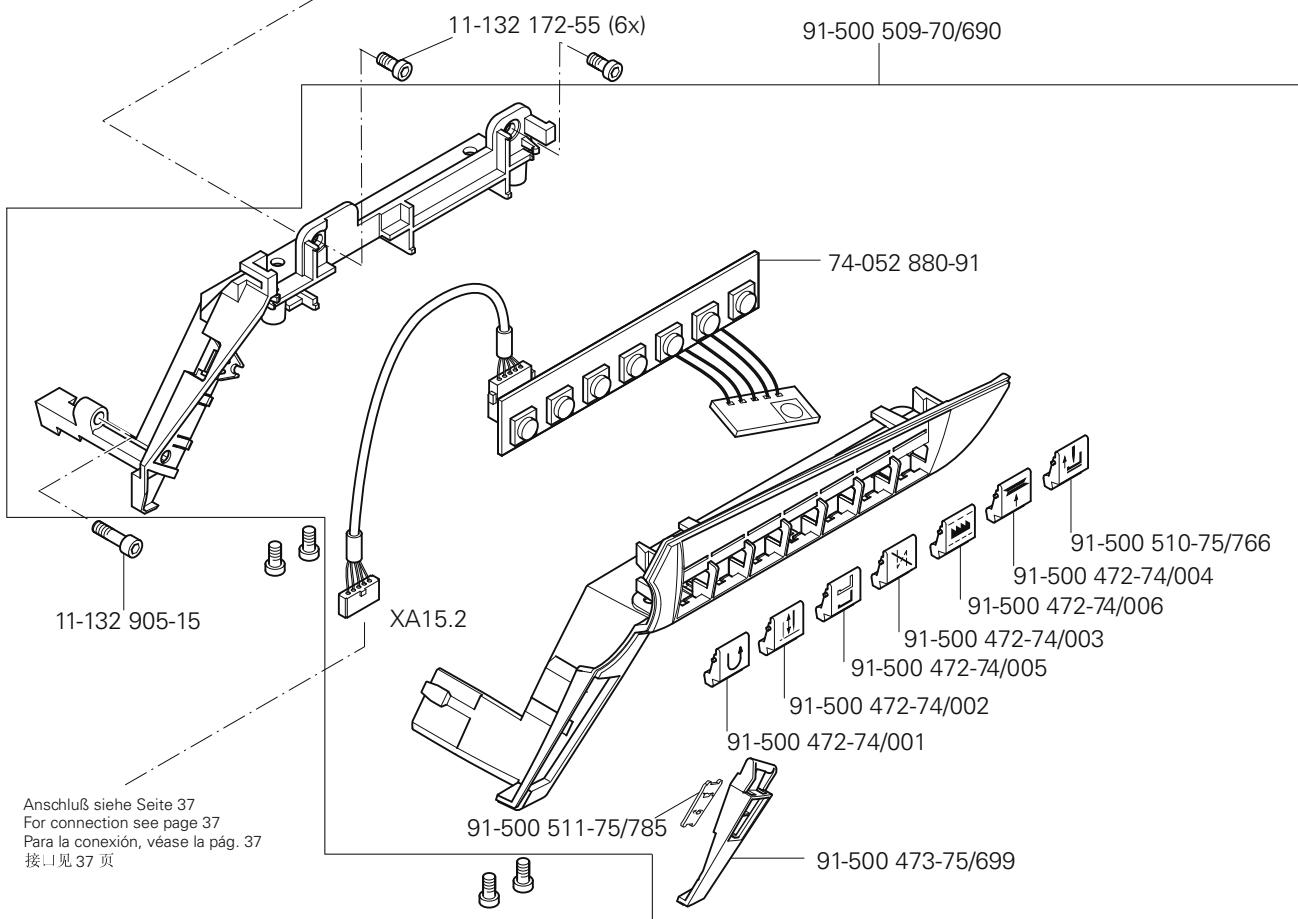
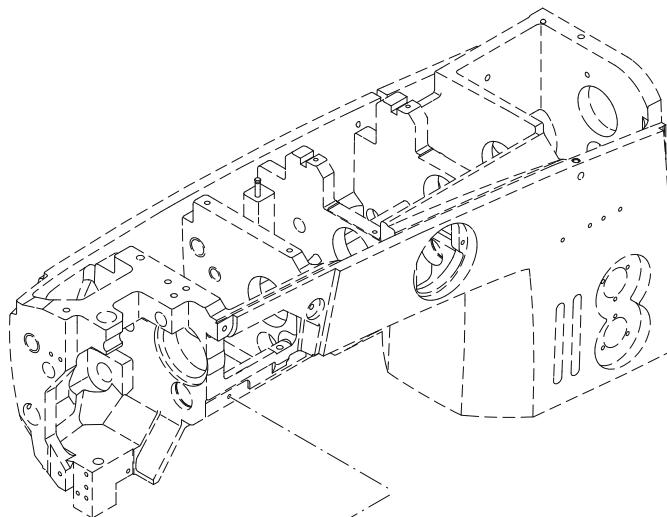




Kopfteile
Needle head parts
Piezas de la cabeza
机头零件

PFAFF 2595/96 PLUS

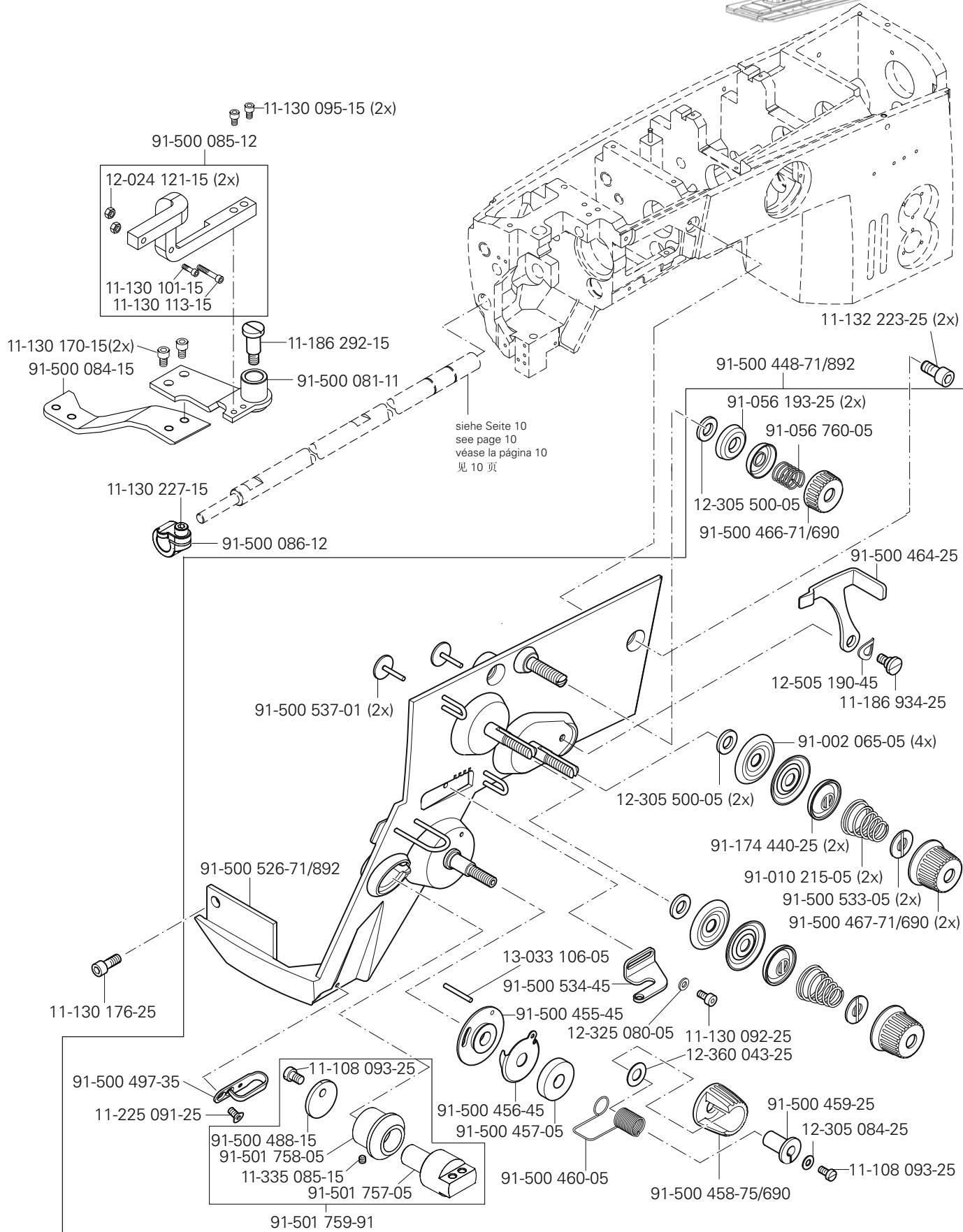
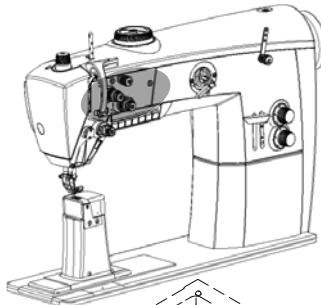
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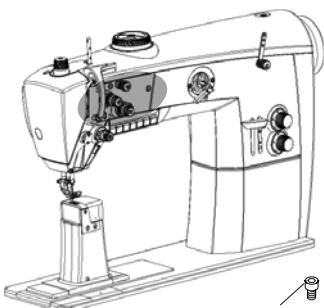


3.02

Kopfteile
Needle head parts
Piezas de la cabeza
机头零件

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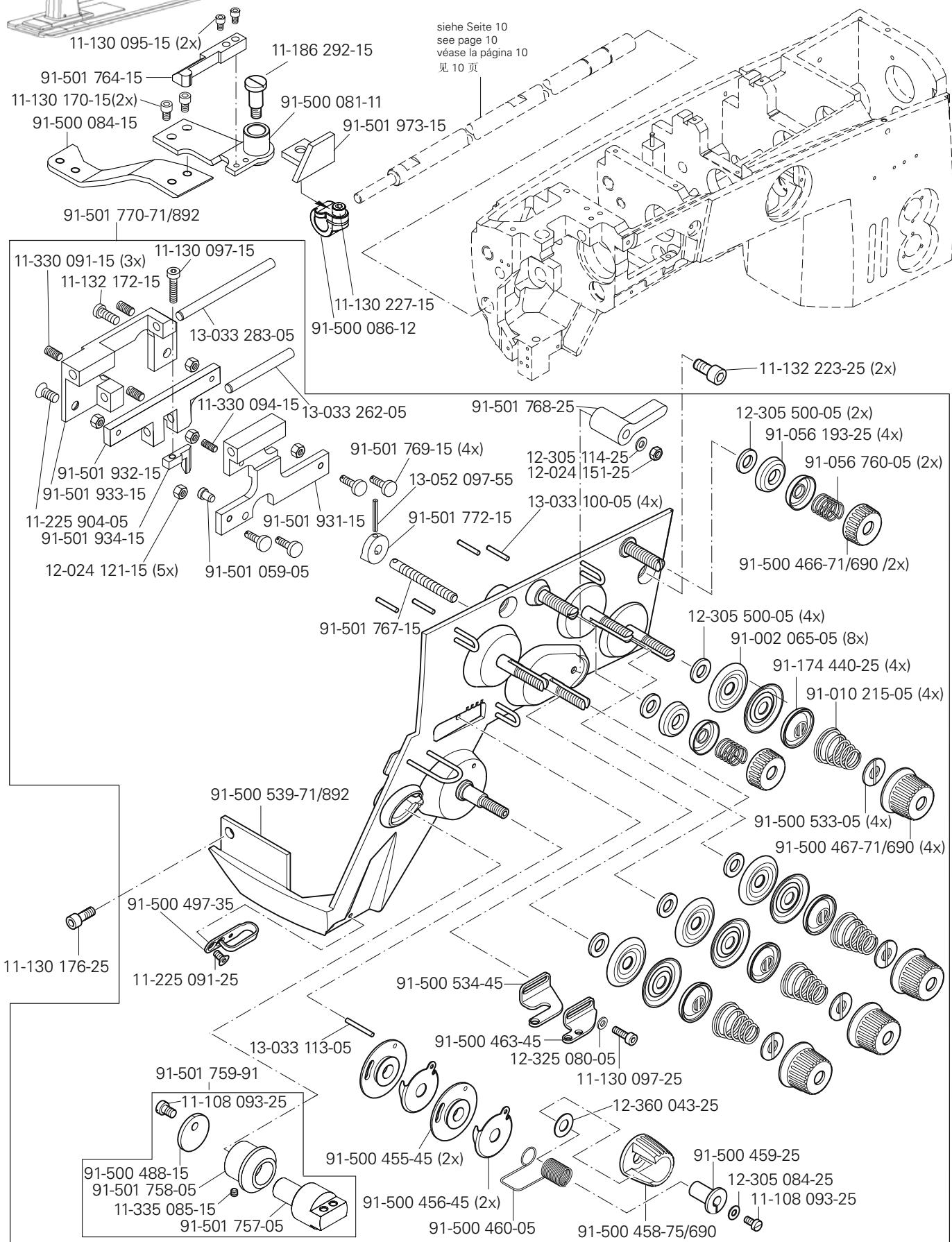




Kopfteile
Needle head parts
Piezas de la cabeza
机头零件

PFAFF 2596 BASIC

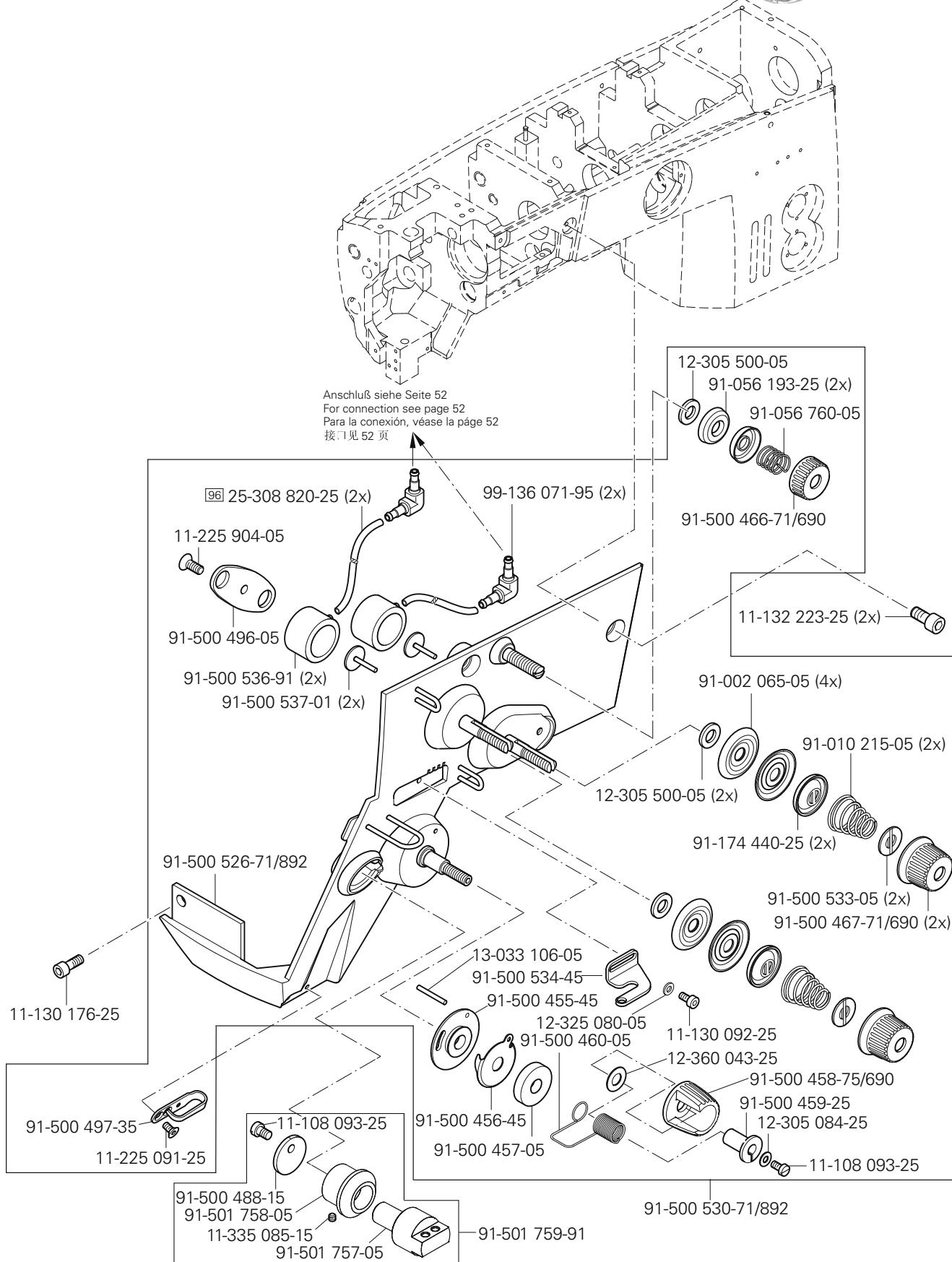
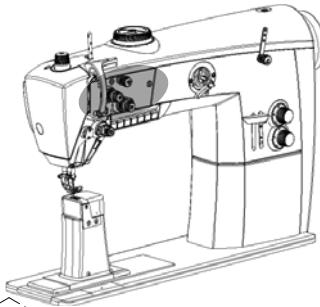
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3.02

Kopfteile
Needle head parts
Piezas de la cabeza
机头零件

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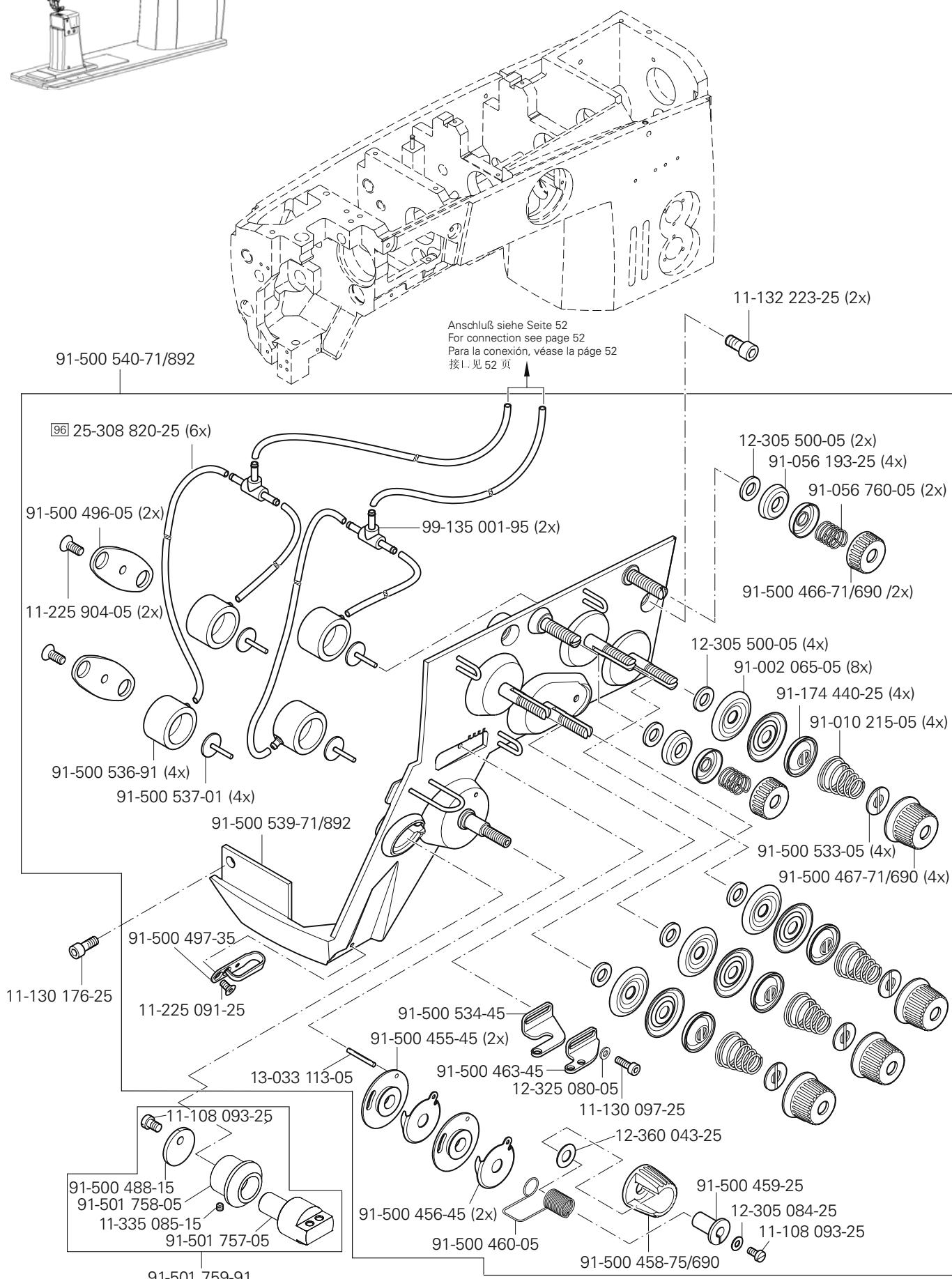
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see chapter 2 Explanation of key markings
véase el Cap. 2 Explicaciones de los signos clave
见第2章标记说明



Kopfteile
Needle head parts
Piezas de la cabeza
机头零件

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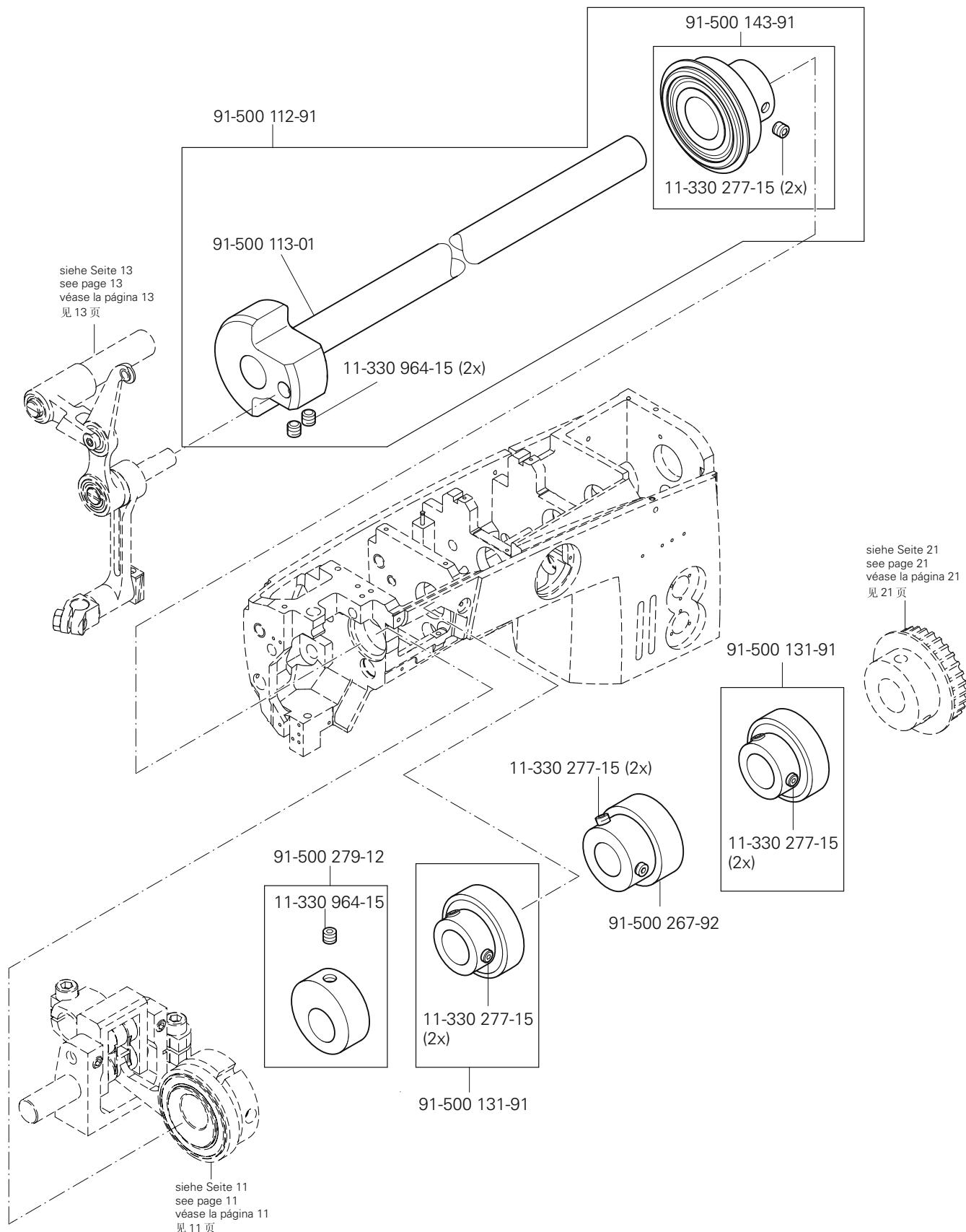
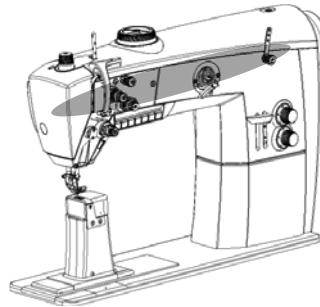
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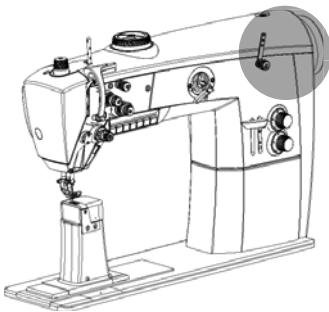


3.03

Armteile
Arm parts
Piezas del brazo
机臂零件

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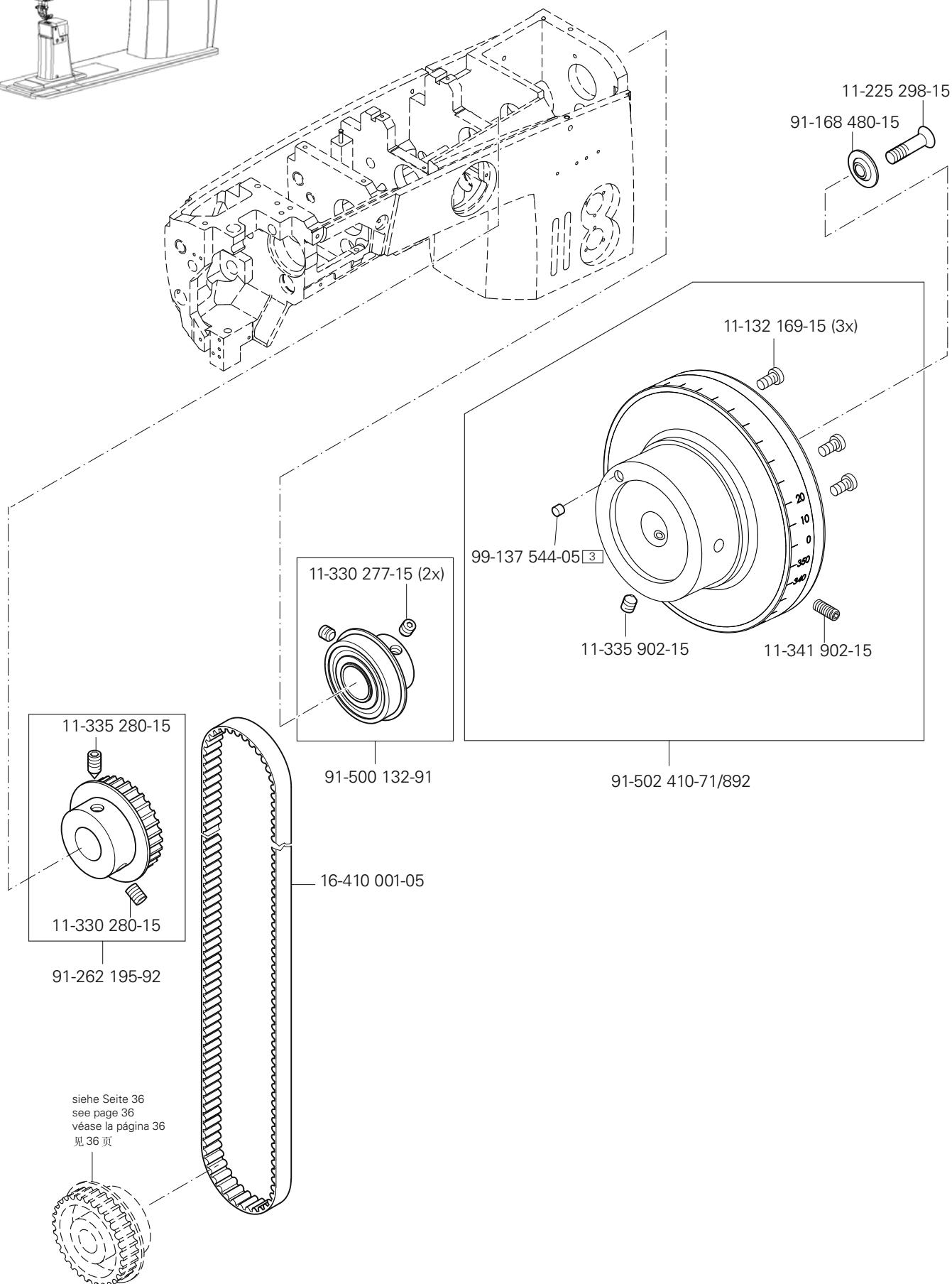




Armteile
Arm parts
Piezas del brazo
机臂零件

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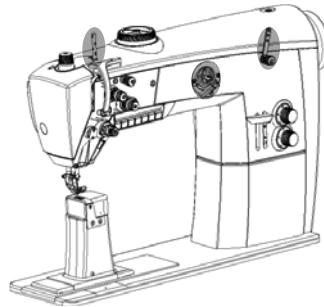
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3.03

Armteile
Arm parts
Piezas del brazo
机臂零件

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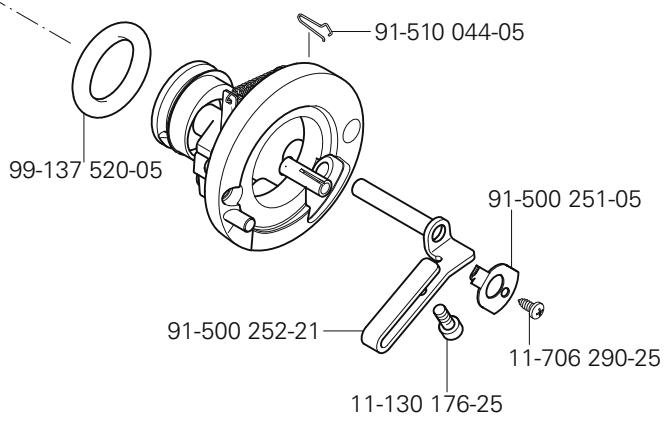
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[22] 91-501 962-25 (PFAFF 2596)

[22] 12-005 154-25 —

11-330 220-15

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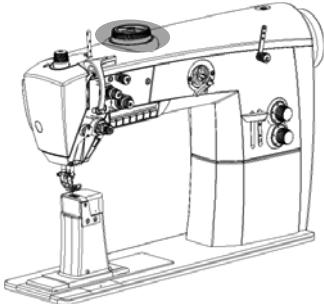
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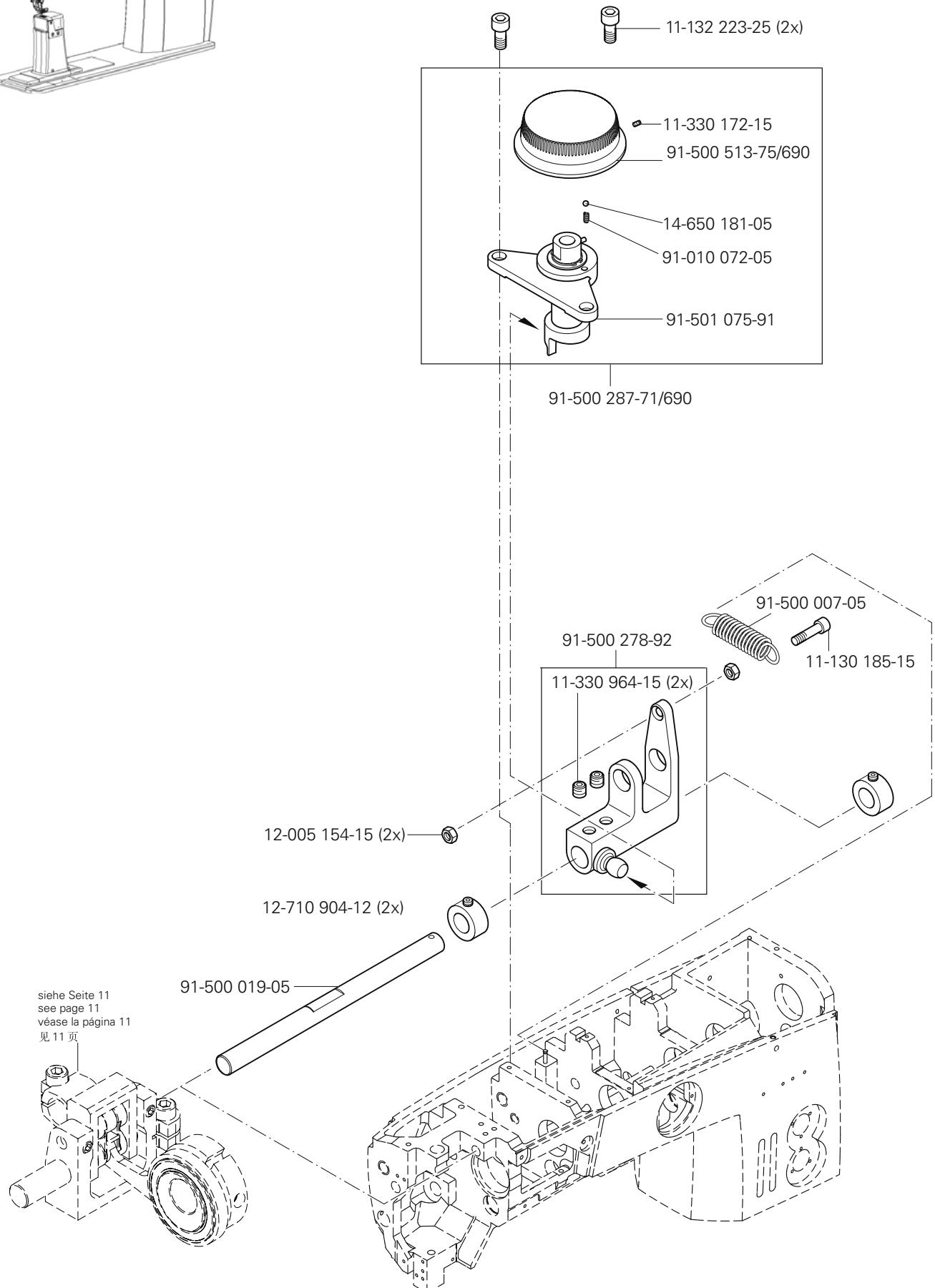




Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 2595/96 BASIC

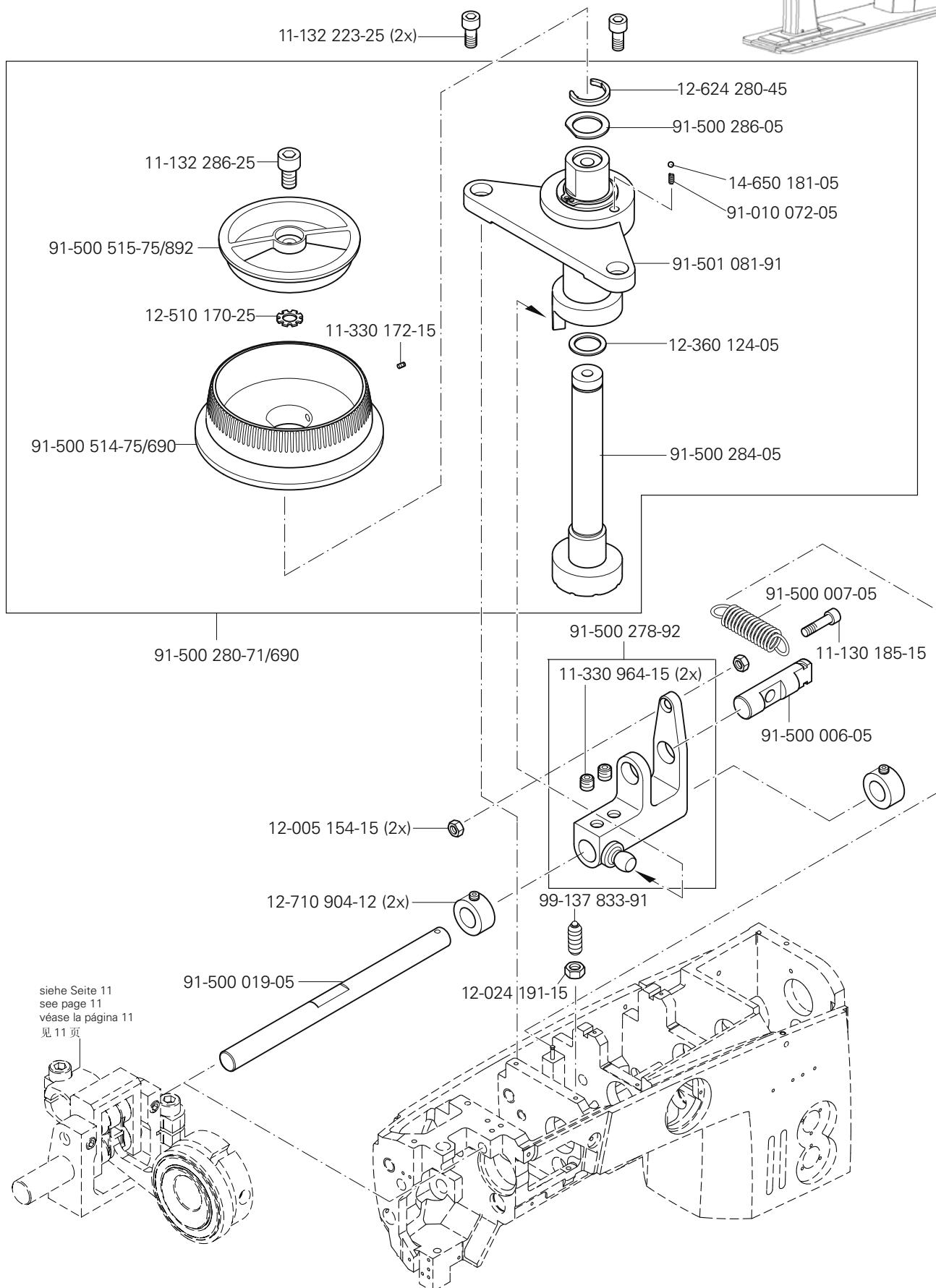
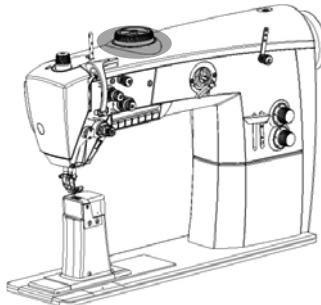
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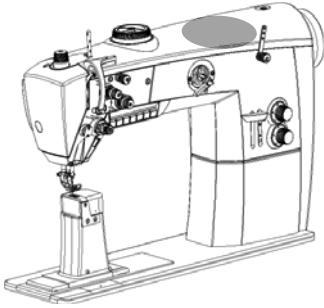


3.03

Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 2595/96 PLUS

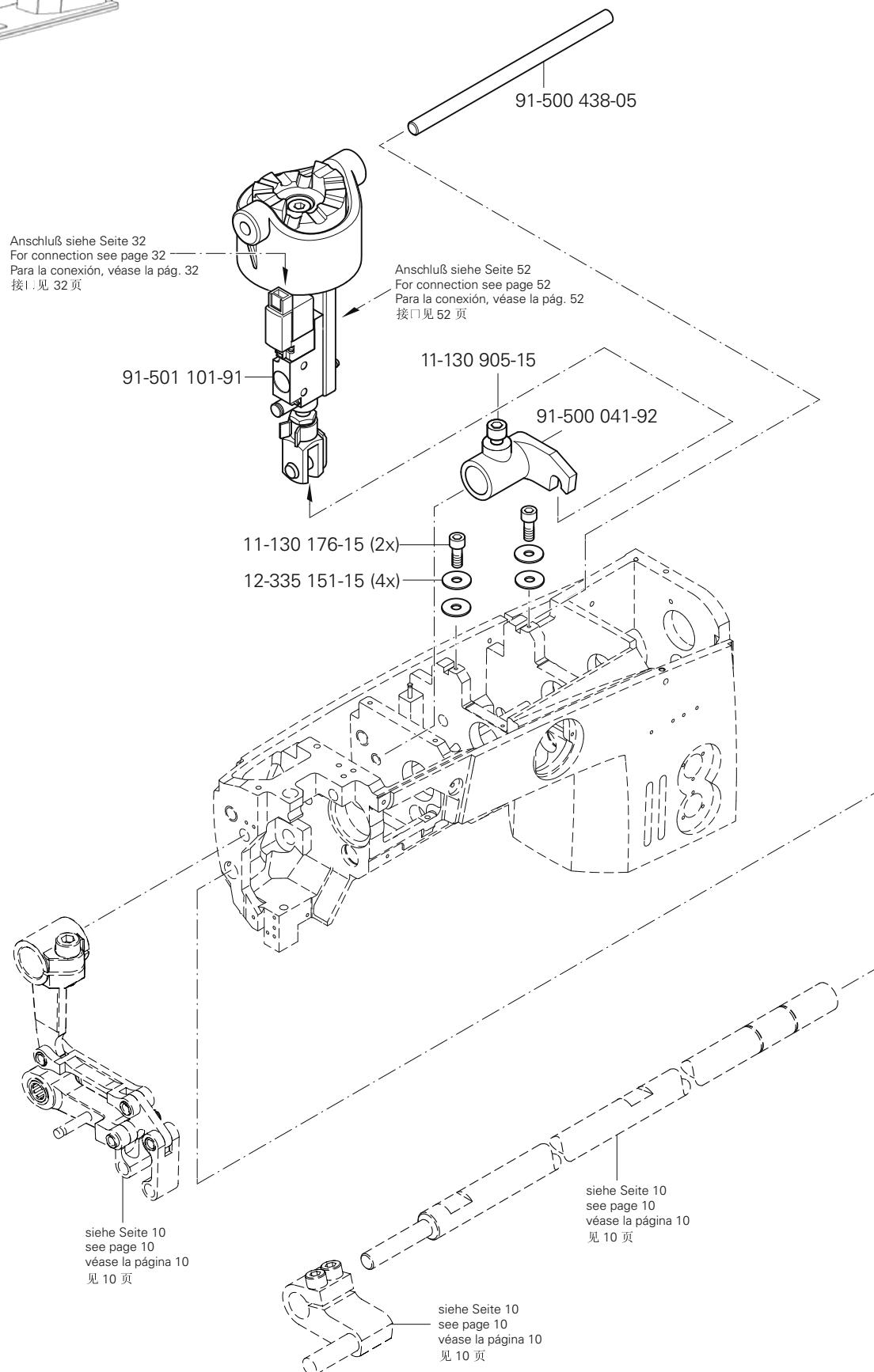


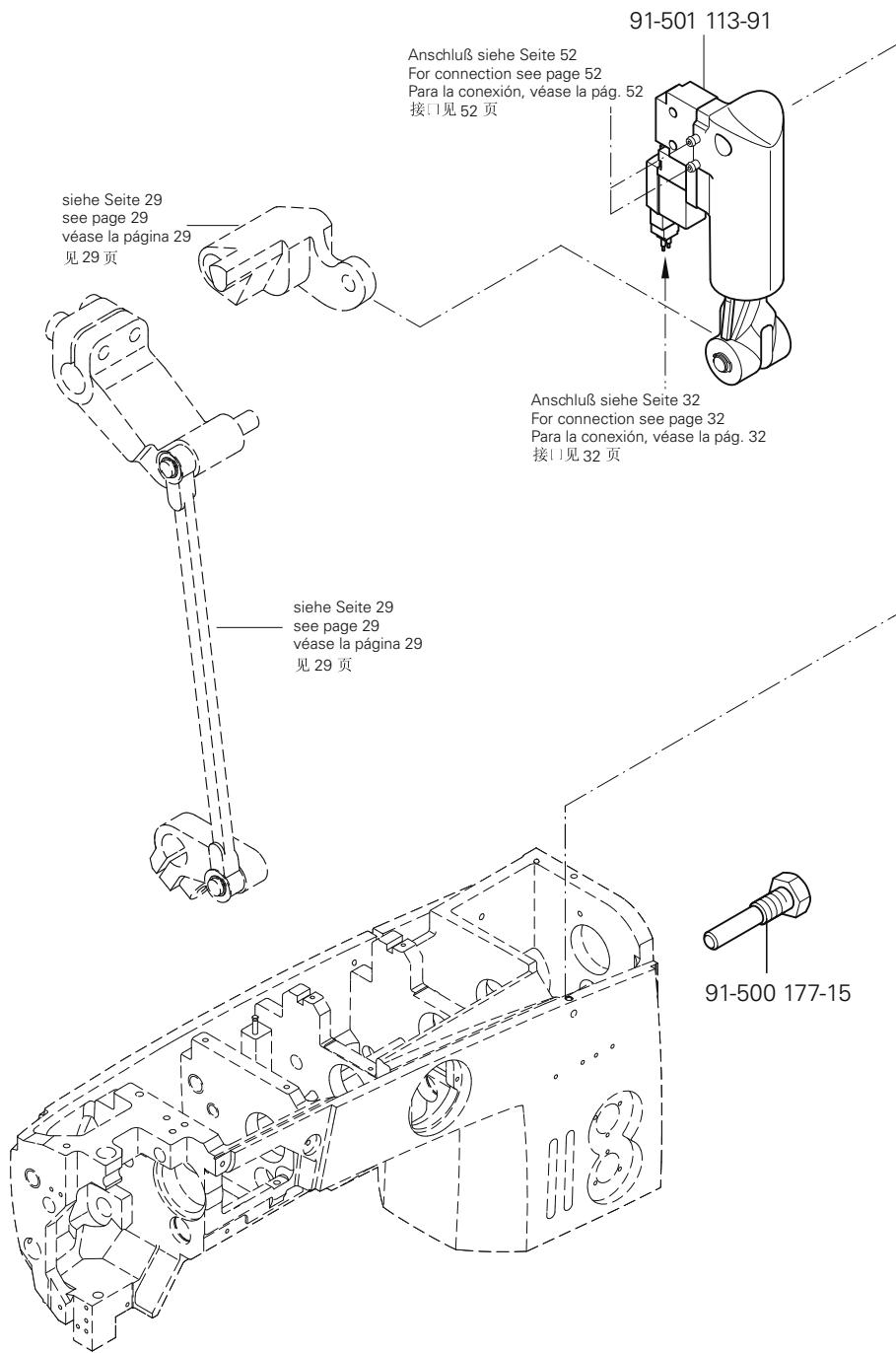
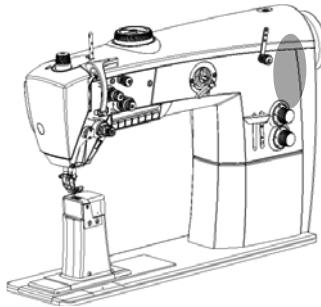


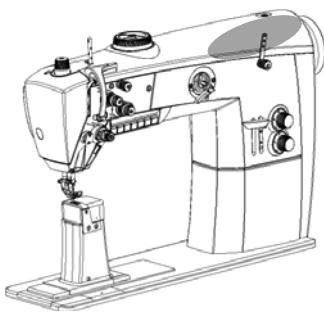
Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 2595/96 PLUS

3.03



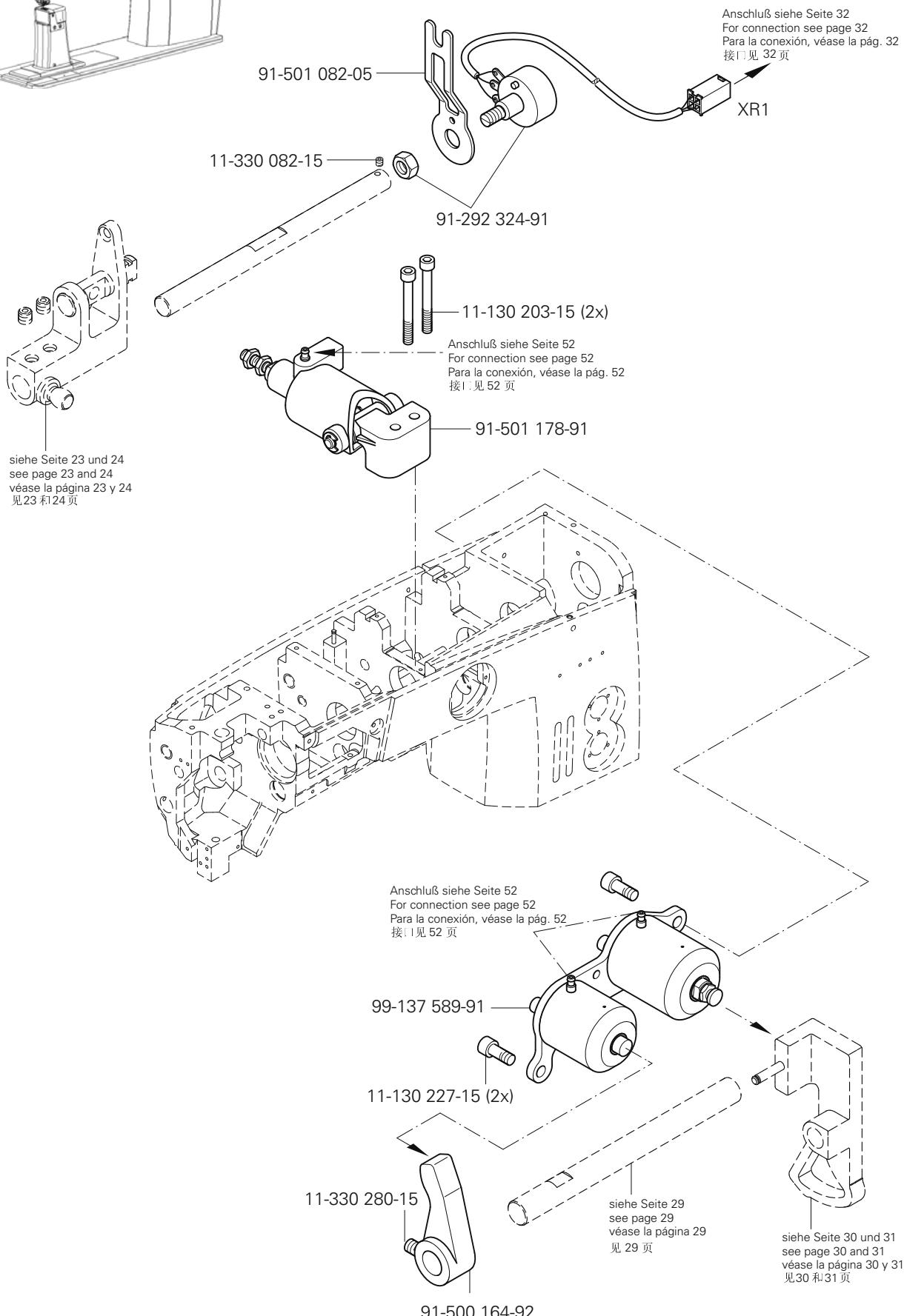




Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 2595/96 PLUS

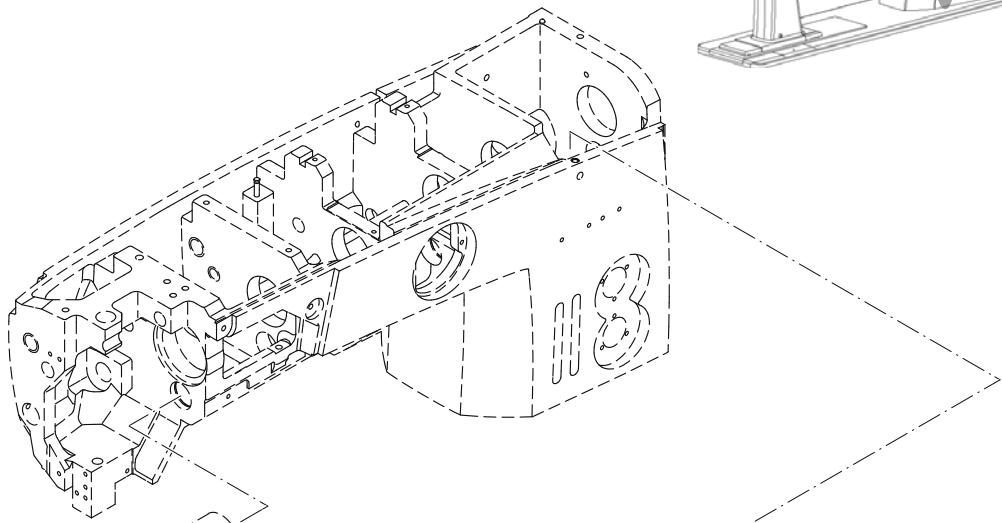
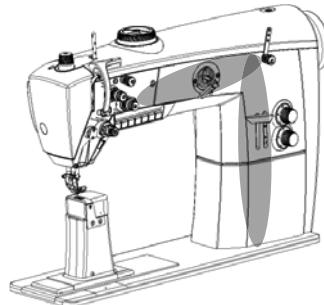
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3.03

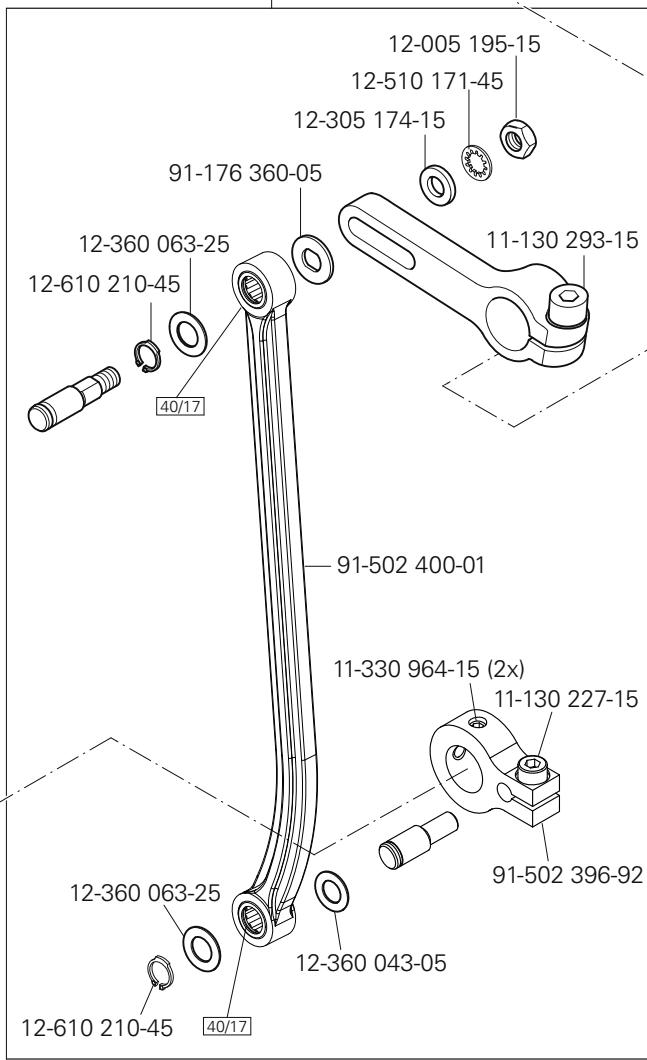
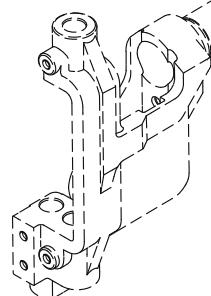
Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 2595/96 BASIC, PLUS



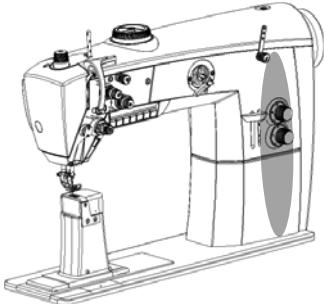
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91-502 398-91



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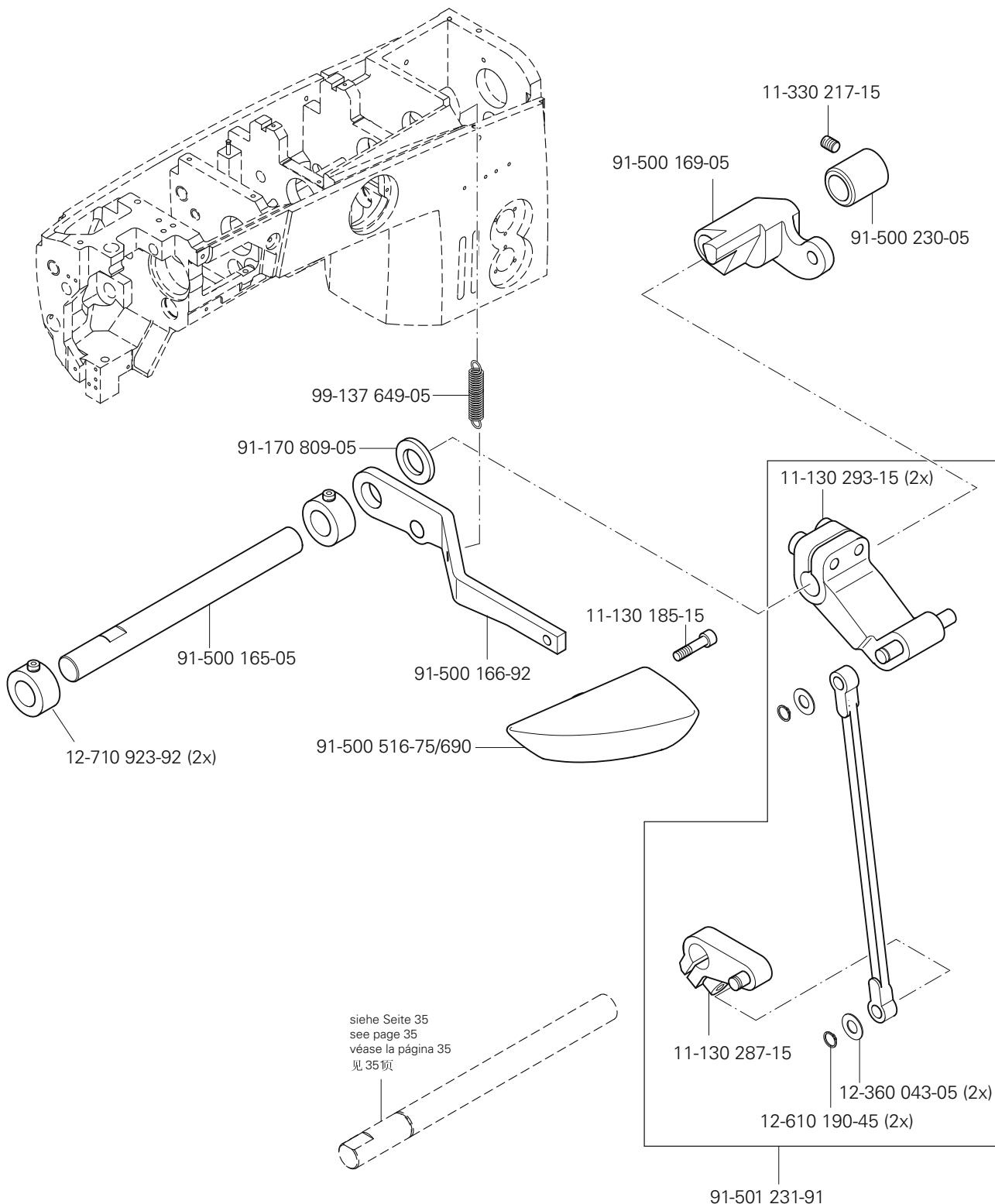




Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 2595/96 BASIC, PLUS

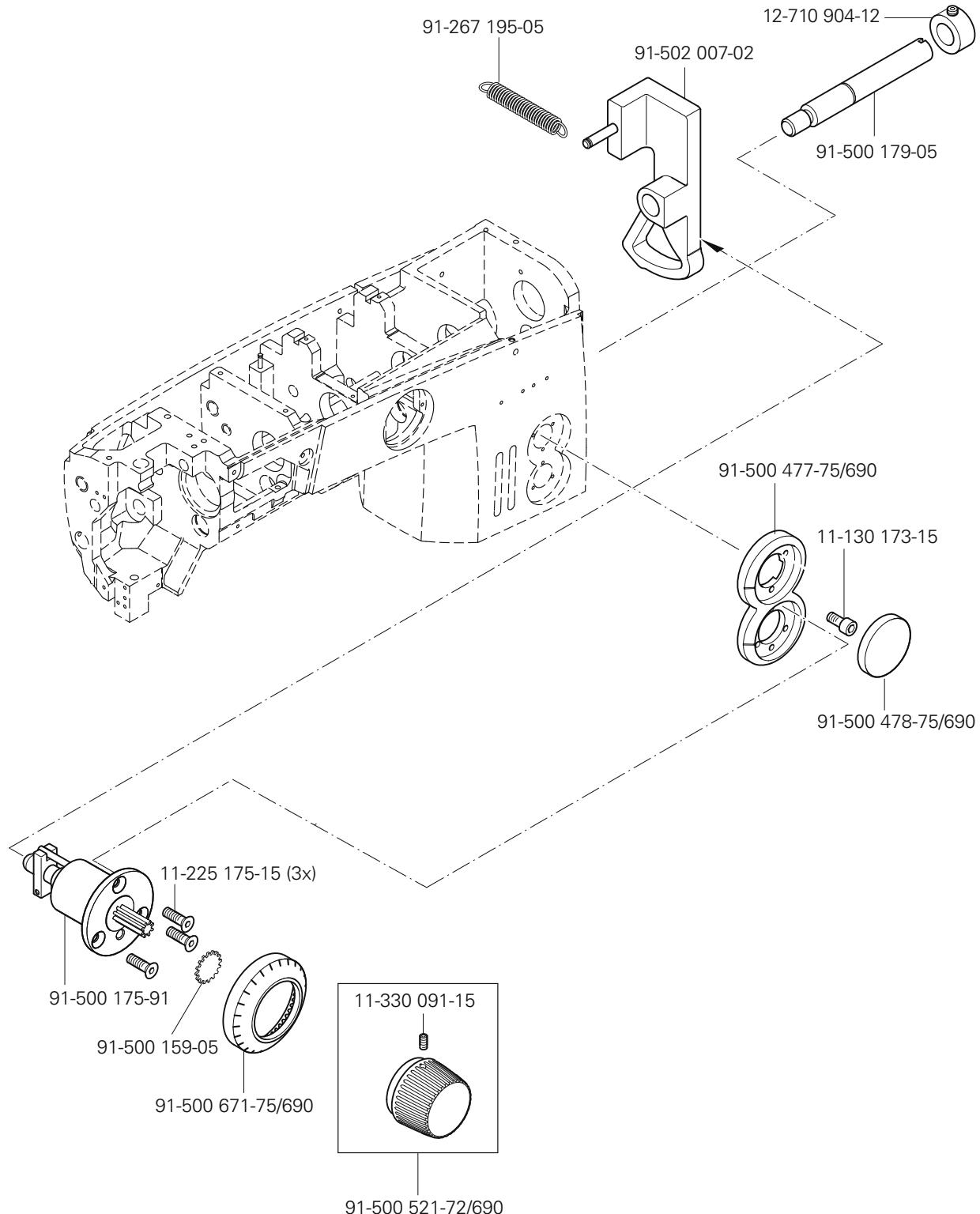
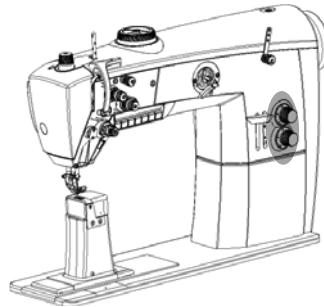
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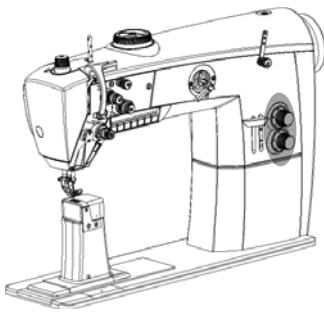


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Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 2595/96 BASIC

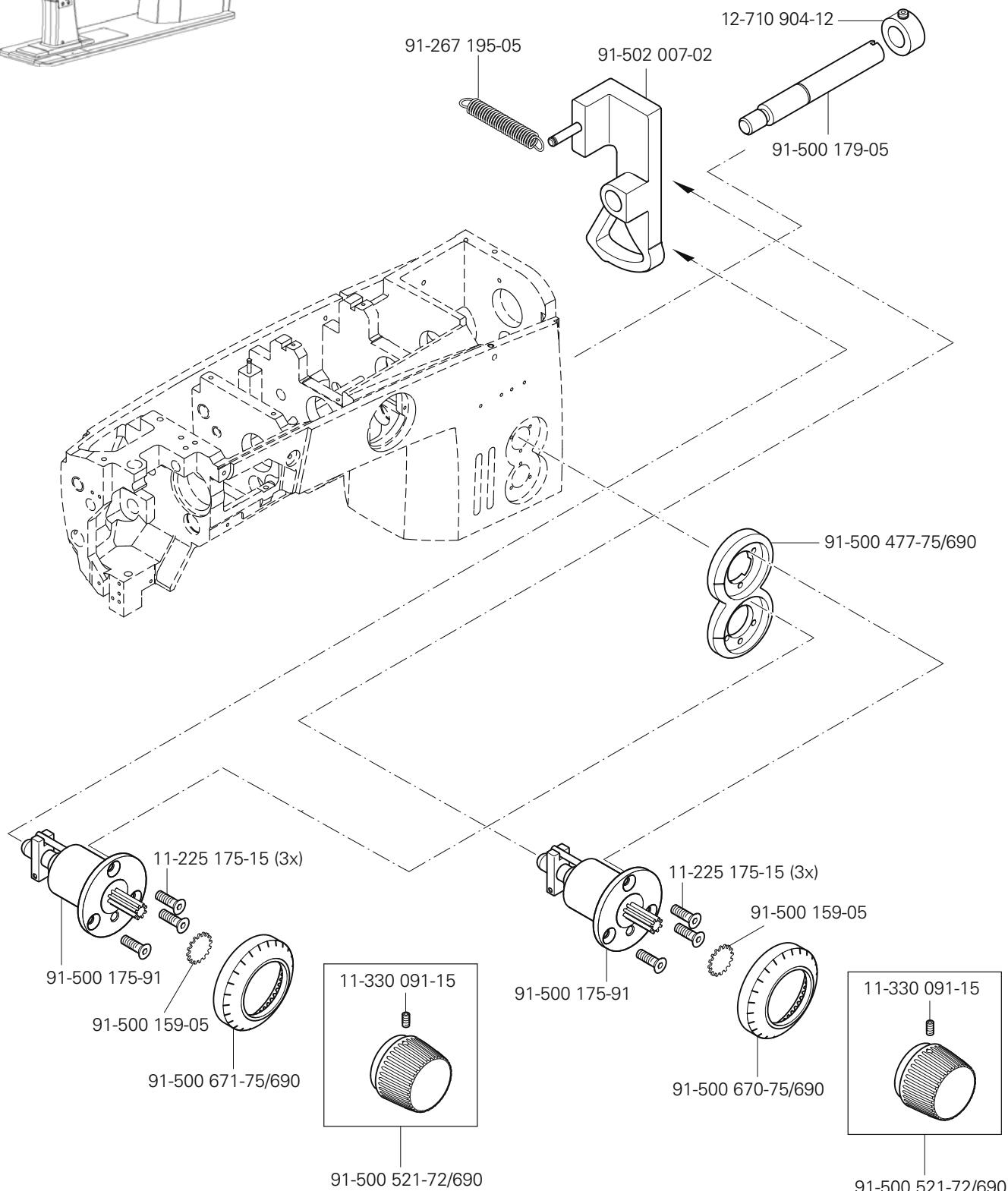


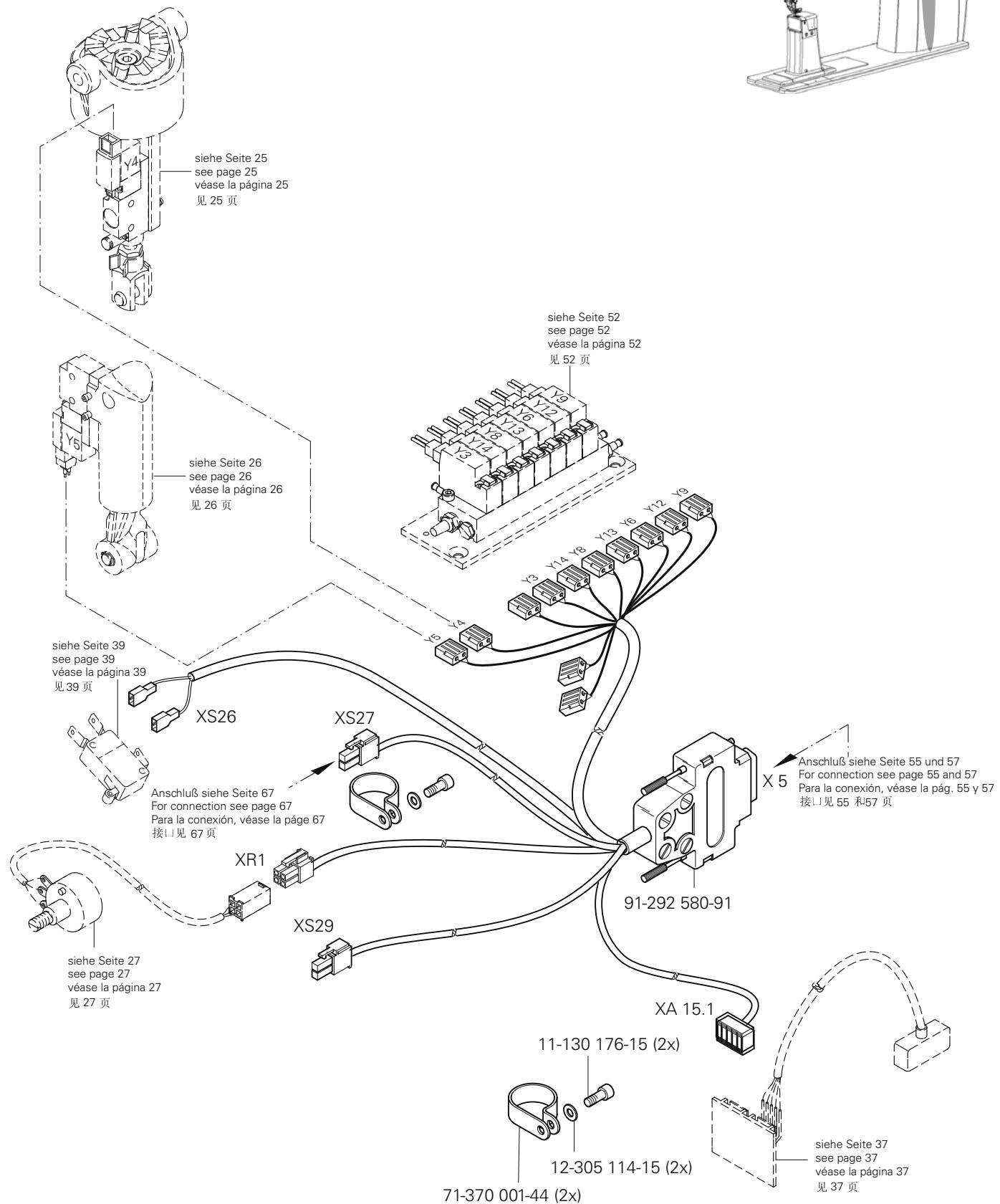
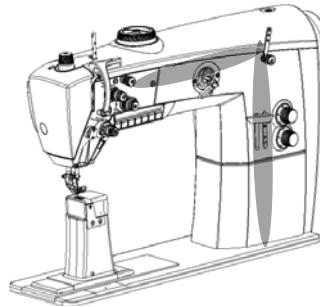


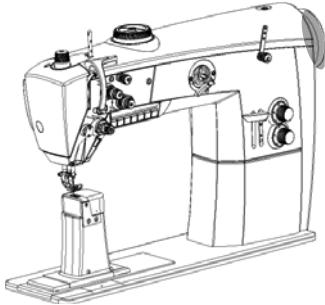
Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 2595/96 PLUS

3.03



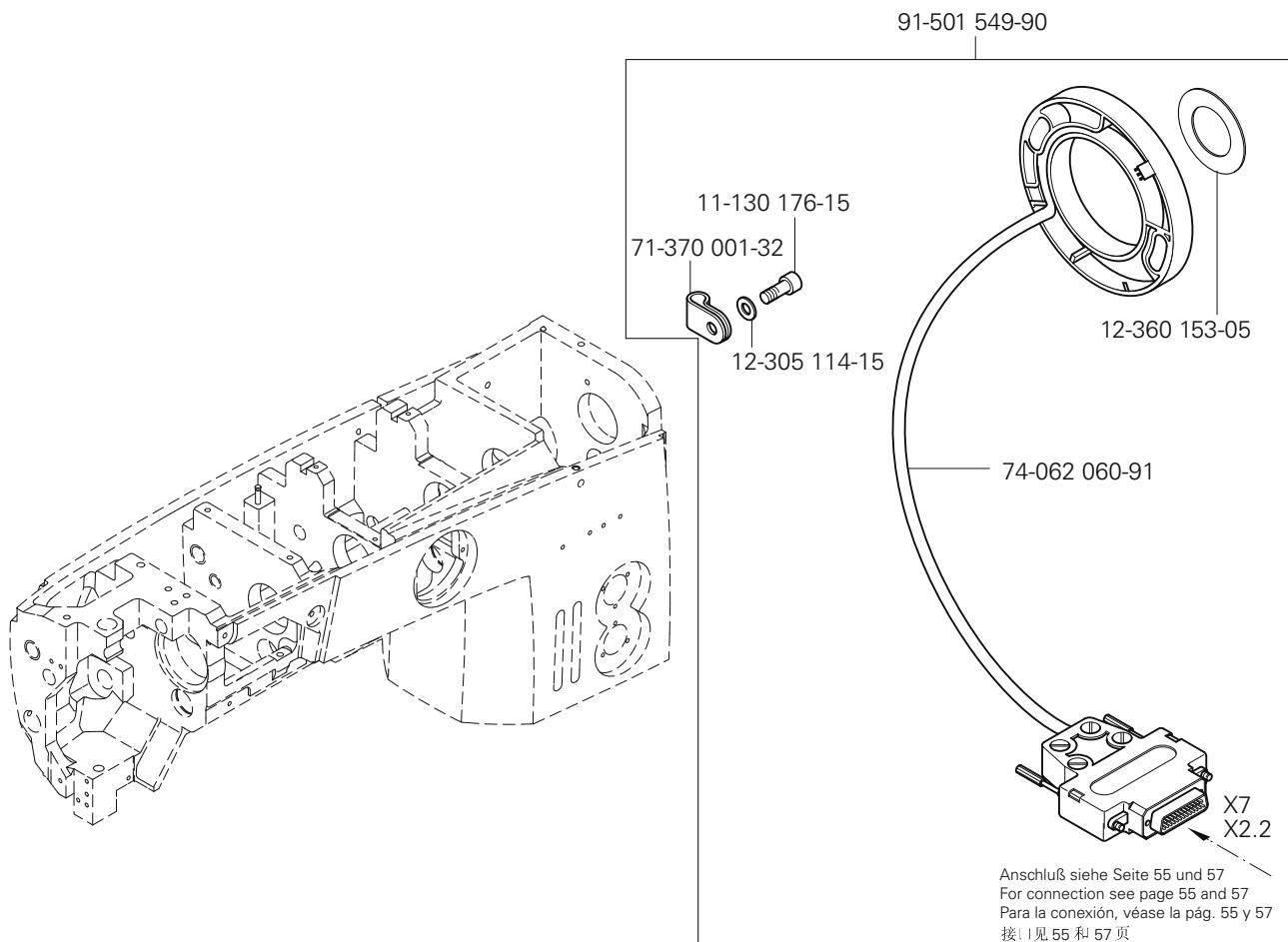


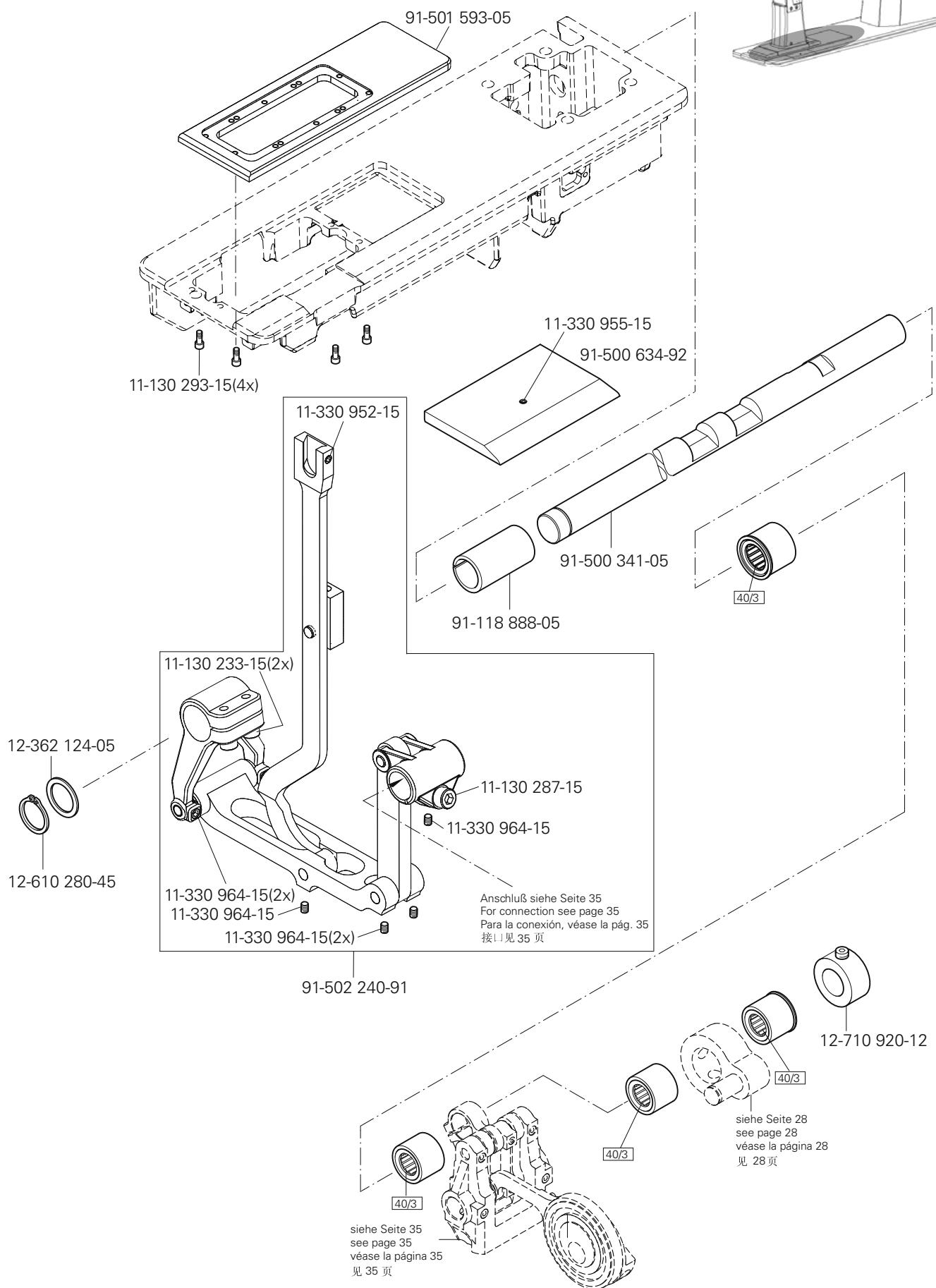


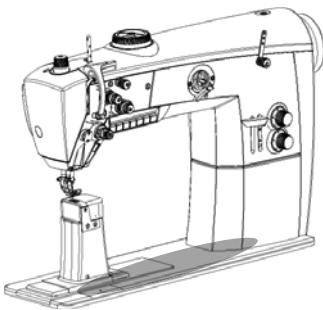
Armteile
Arm parts
Piezas del brazo
机臂零件

PFAFF 2595/96 PLUS

3.03



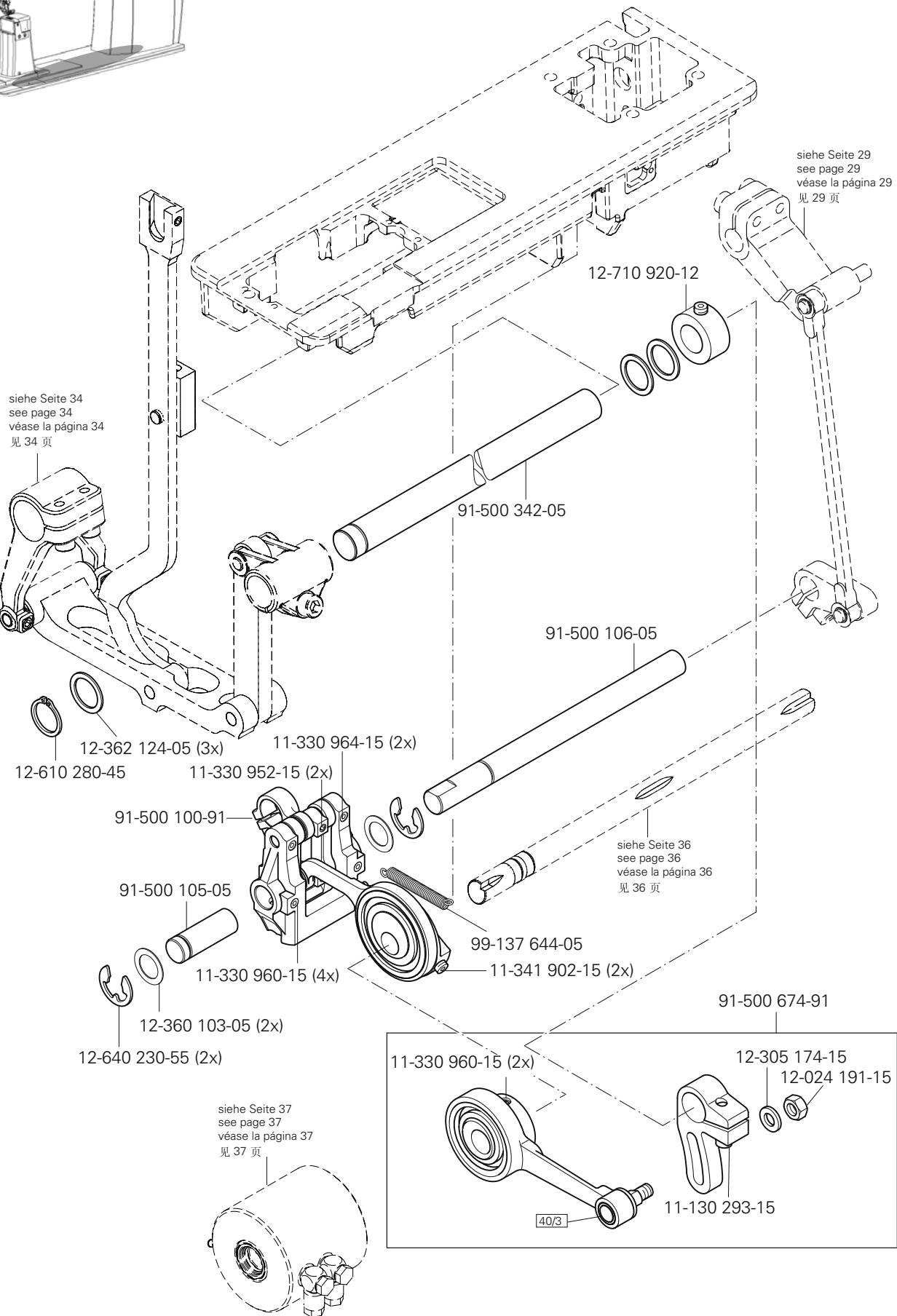




Grundplattenteile
Bedplate parts
Piezas del cárter
底板零件

PFAFF 2595/96 BASIC, PLUS

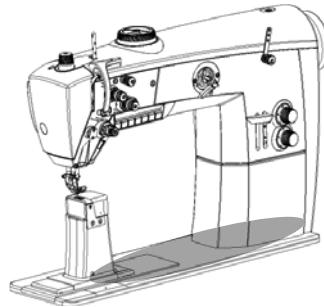
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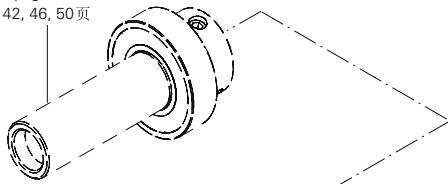
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Grundplattenteile
Bedplate parts
Piezas del cárter
底板零件

PFAFF 2595/96 BASIC, PLUS

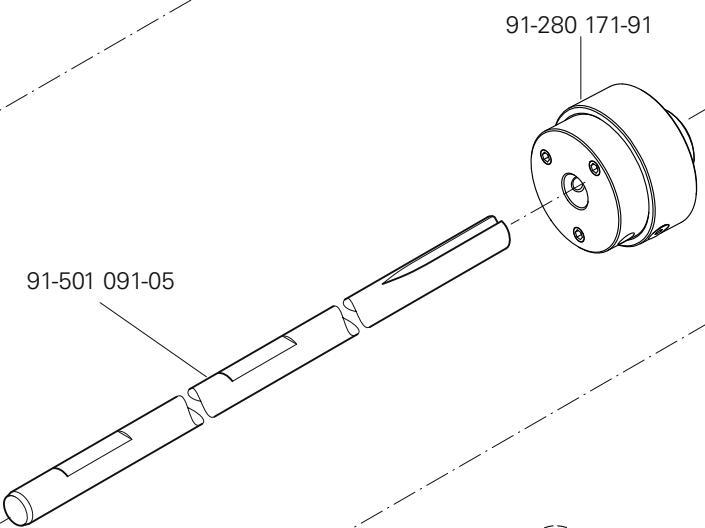


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见 40, 42, 46, 50 页



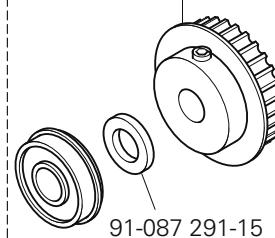
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91-501 091-05



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见 21 页

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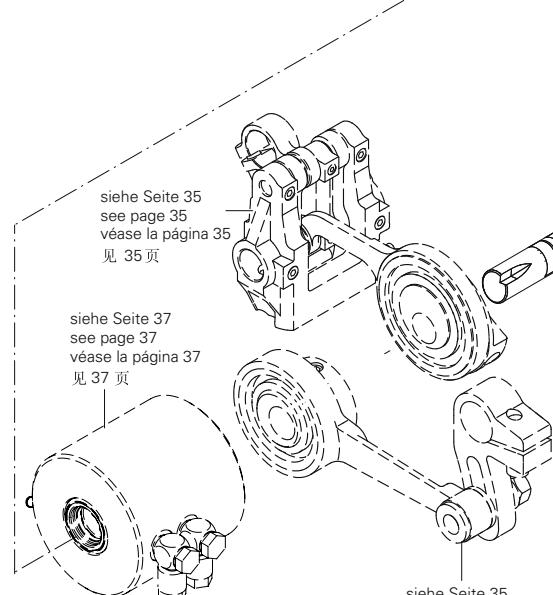


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see page 35
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见 35 页

siehe Seite 37
see page 37
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siehe Seite 35
see page 35
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见 35 页

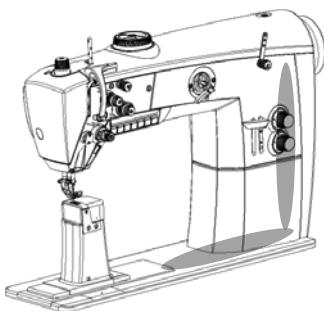
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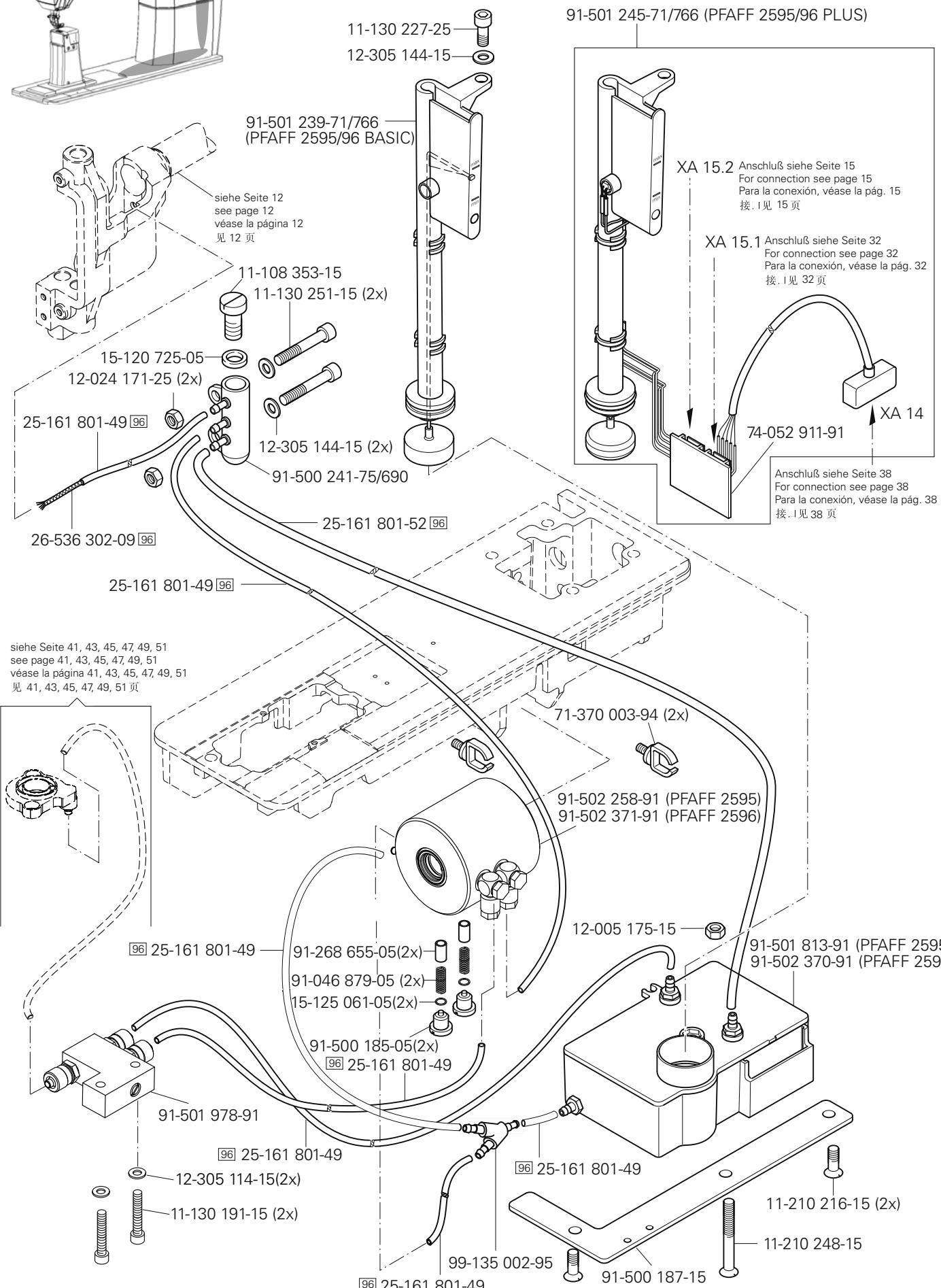
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Grundplattenteile
Bedplate parts
Piezas del cárter
底板零件

PFAFF 2595/96 BASIC, PLUS

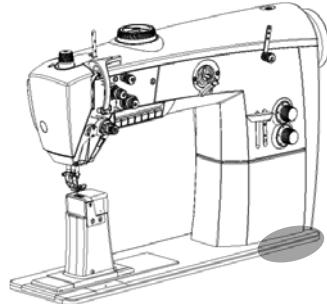
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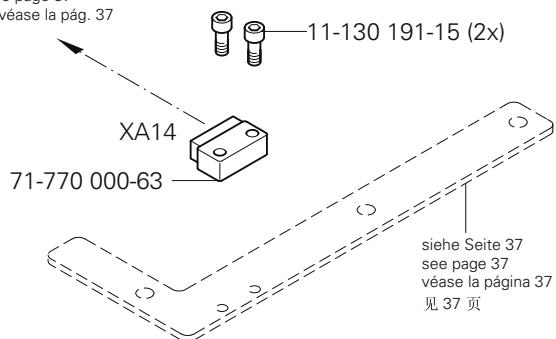
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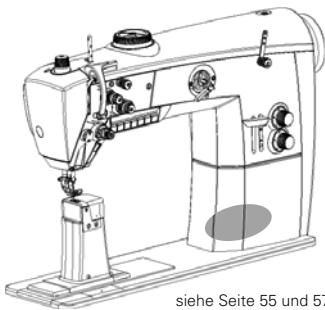
Grundplattenteile
Bedplate parts
Piezas del cárter
底板零件

PFAFF 2595/96 PLUS



Anschluß siehe Seite 37
For connection see page 37
Para la conexión, véase la pág. 37
接囗见 37 页

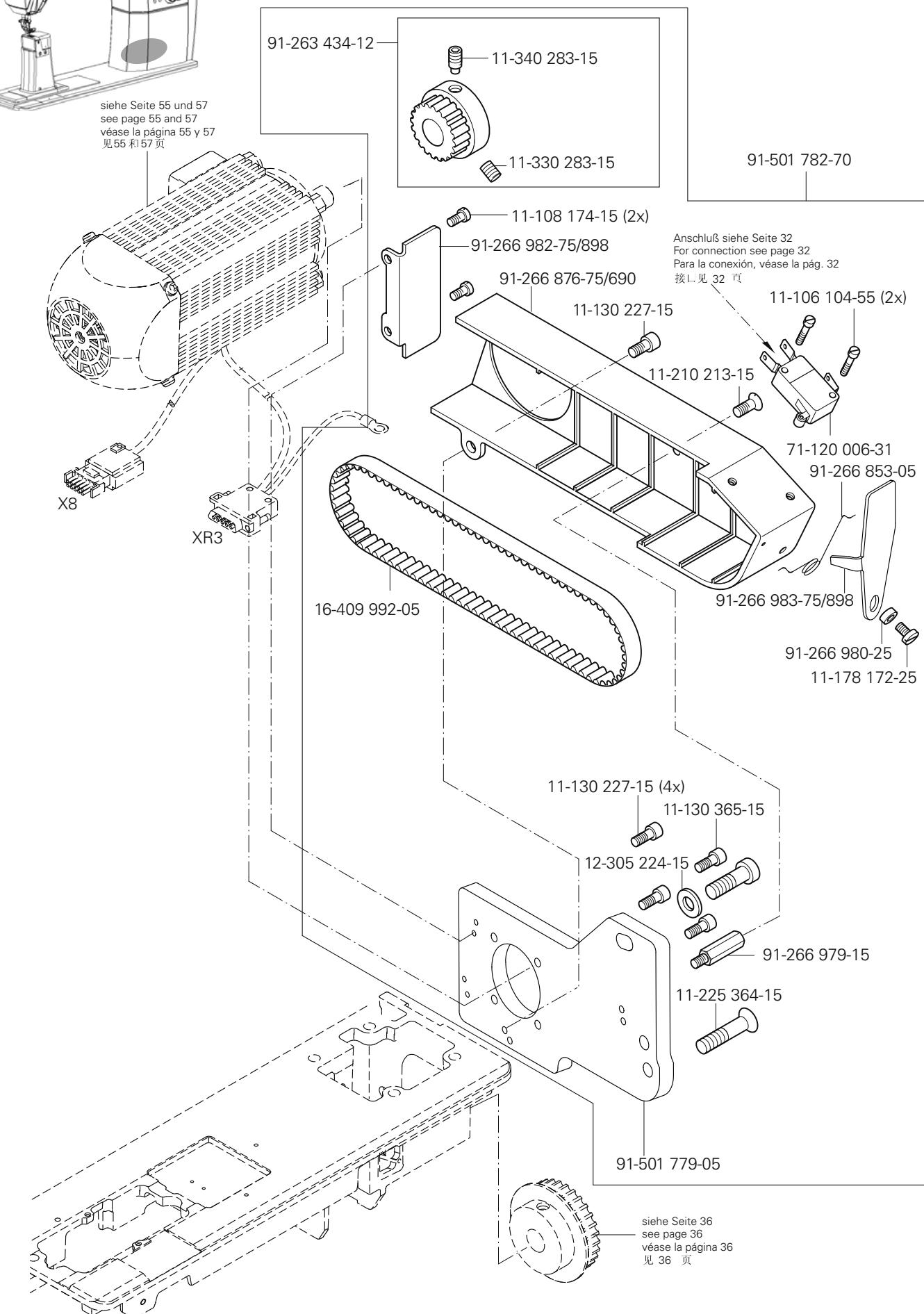




Grundplattenteile
Bedplate parts
Piezas del cárter
底板零件

PFAFF 2595/96 PLUS

3.04



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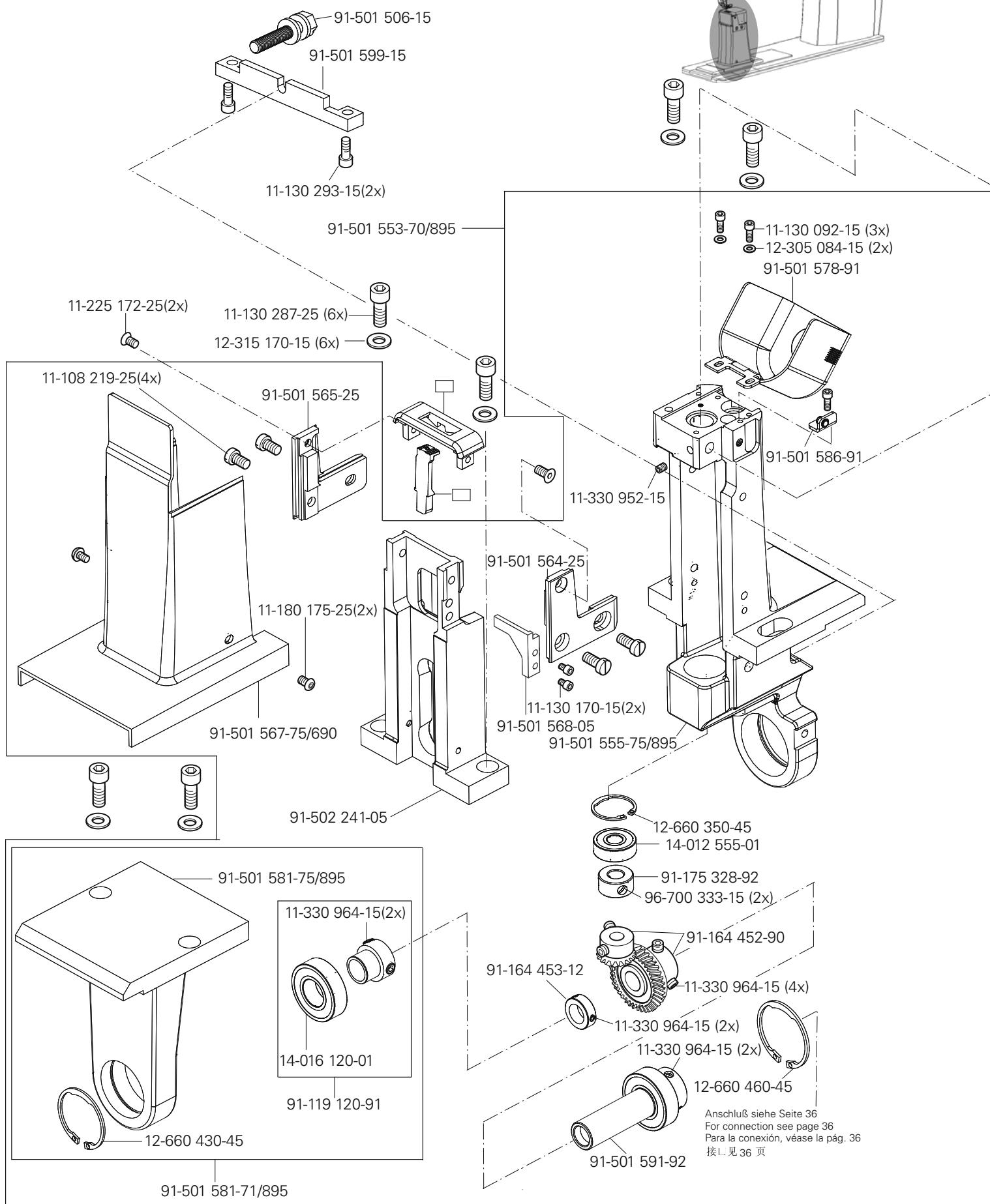
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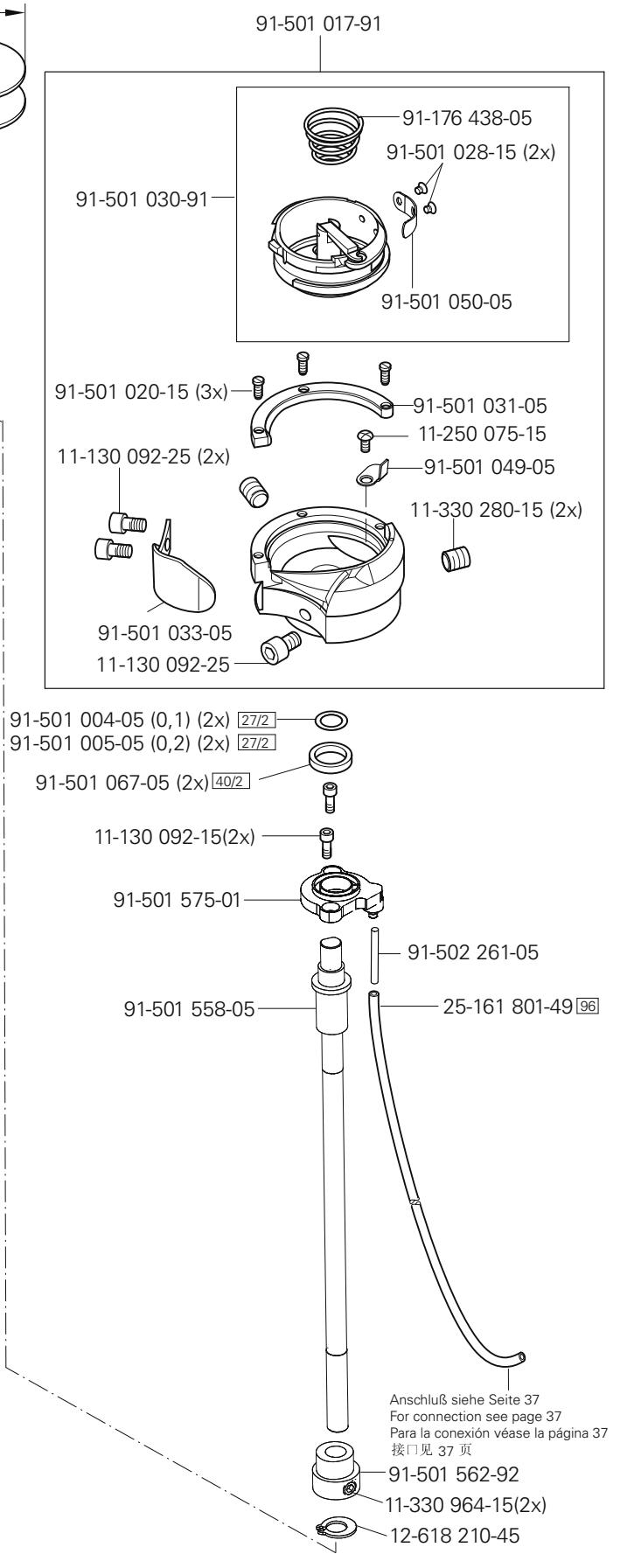
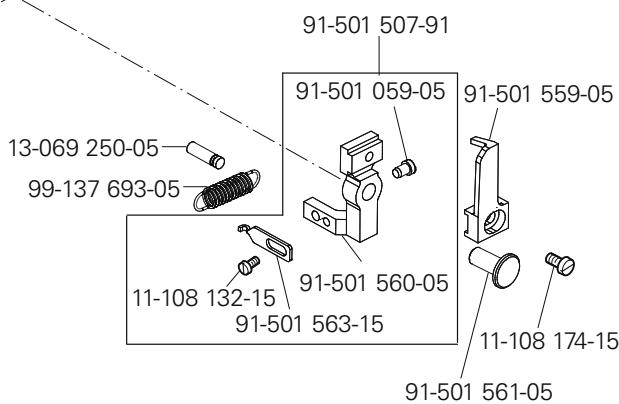
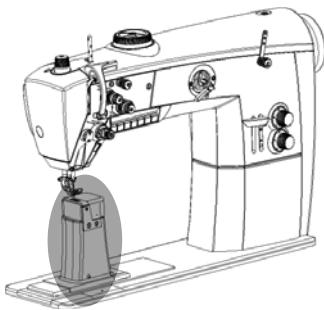
Columna completo

成套柱备件

4

PFAFF 2595 BASIC





Säule vollständig

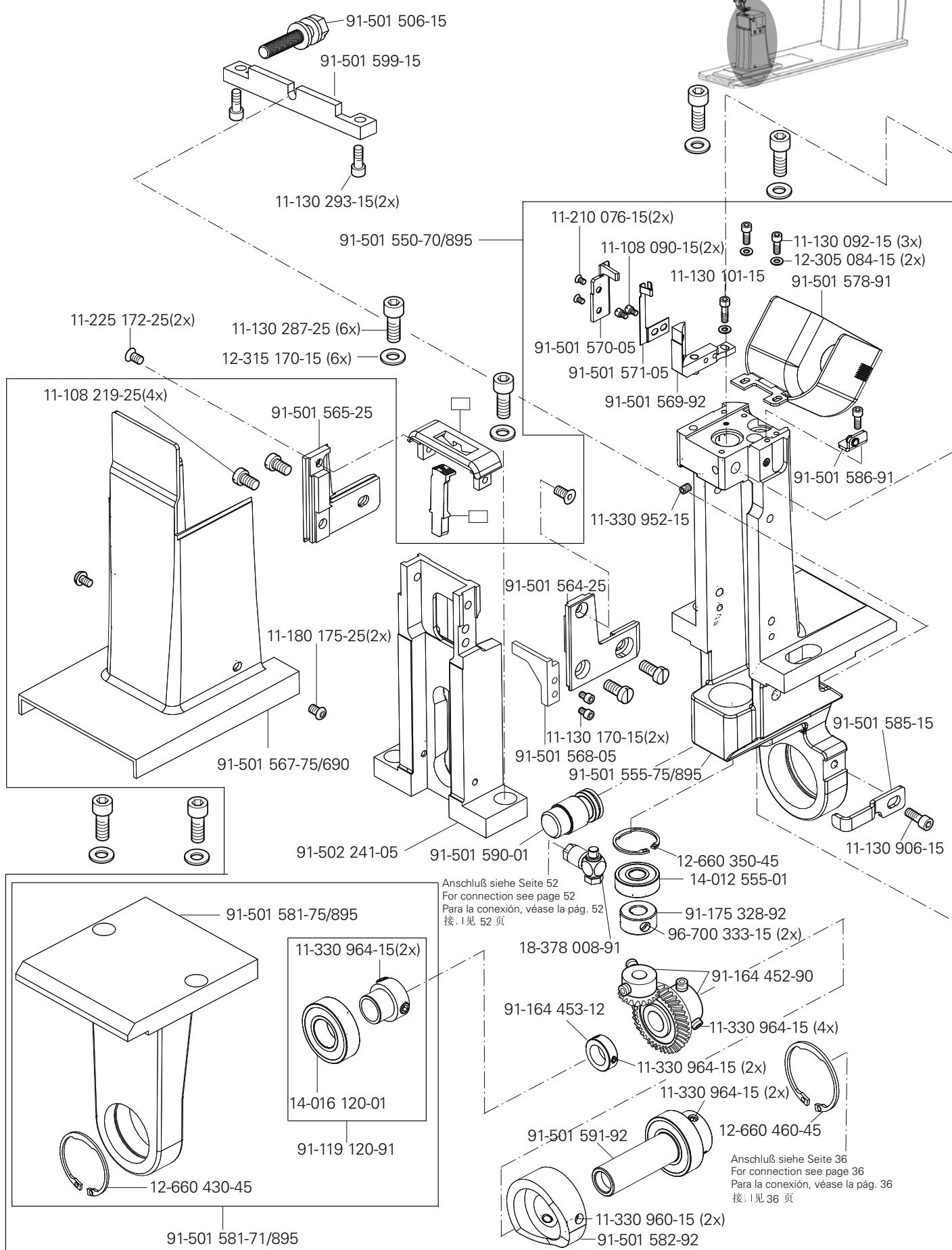
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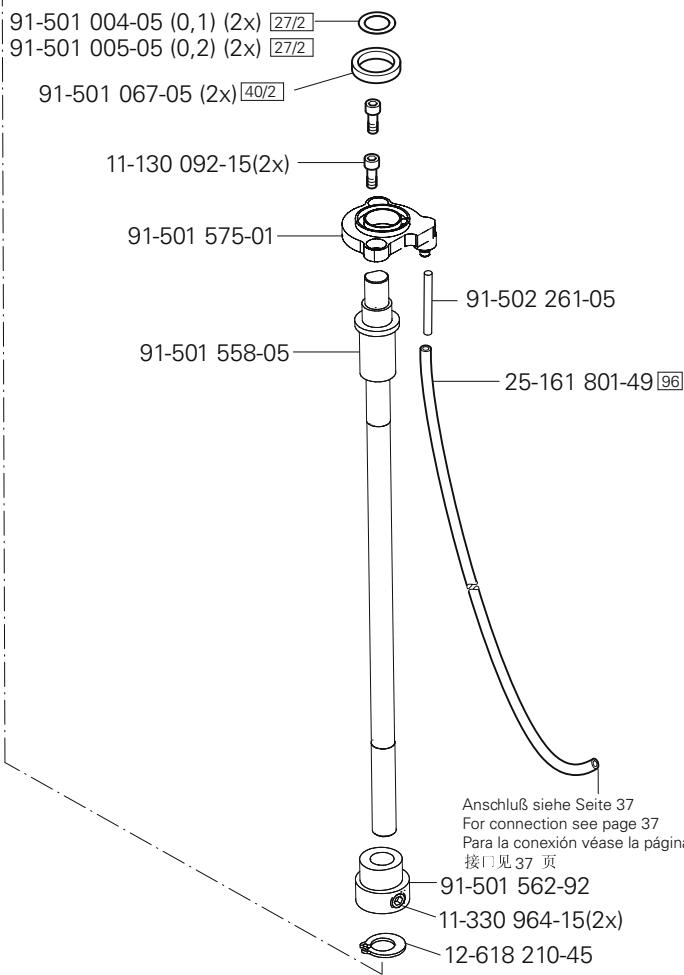
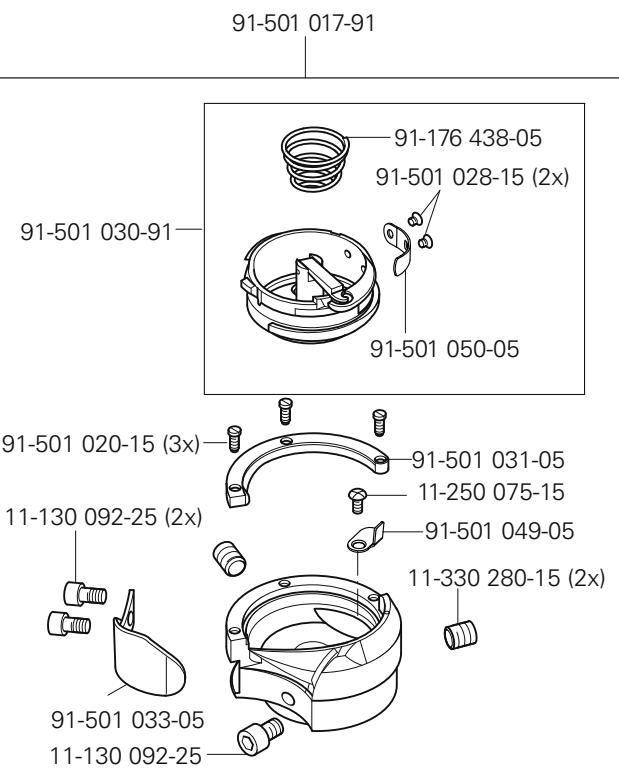
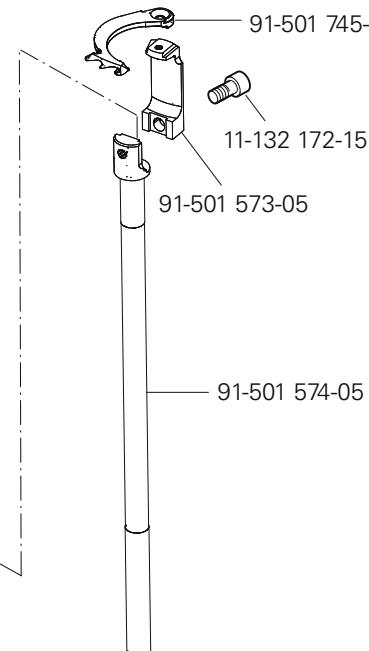
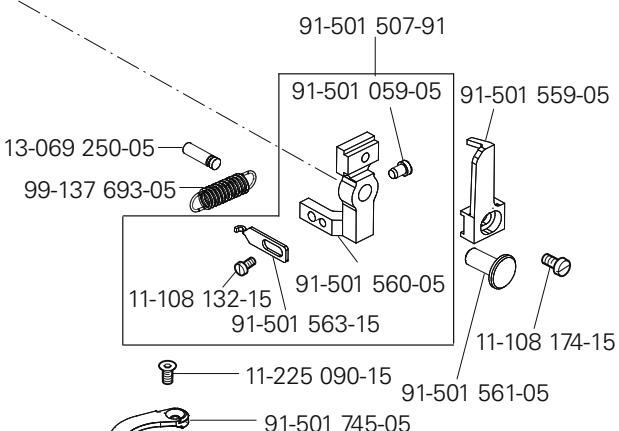
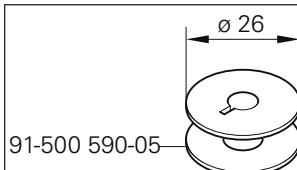
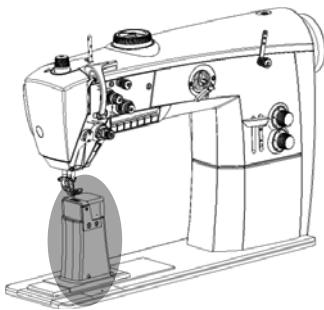
Columna completo

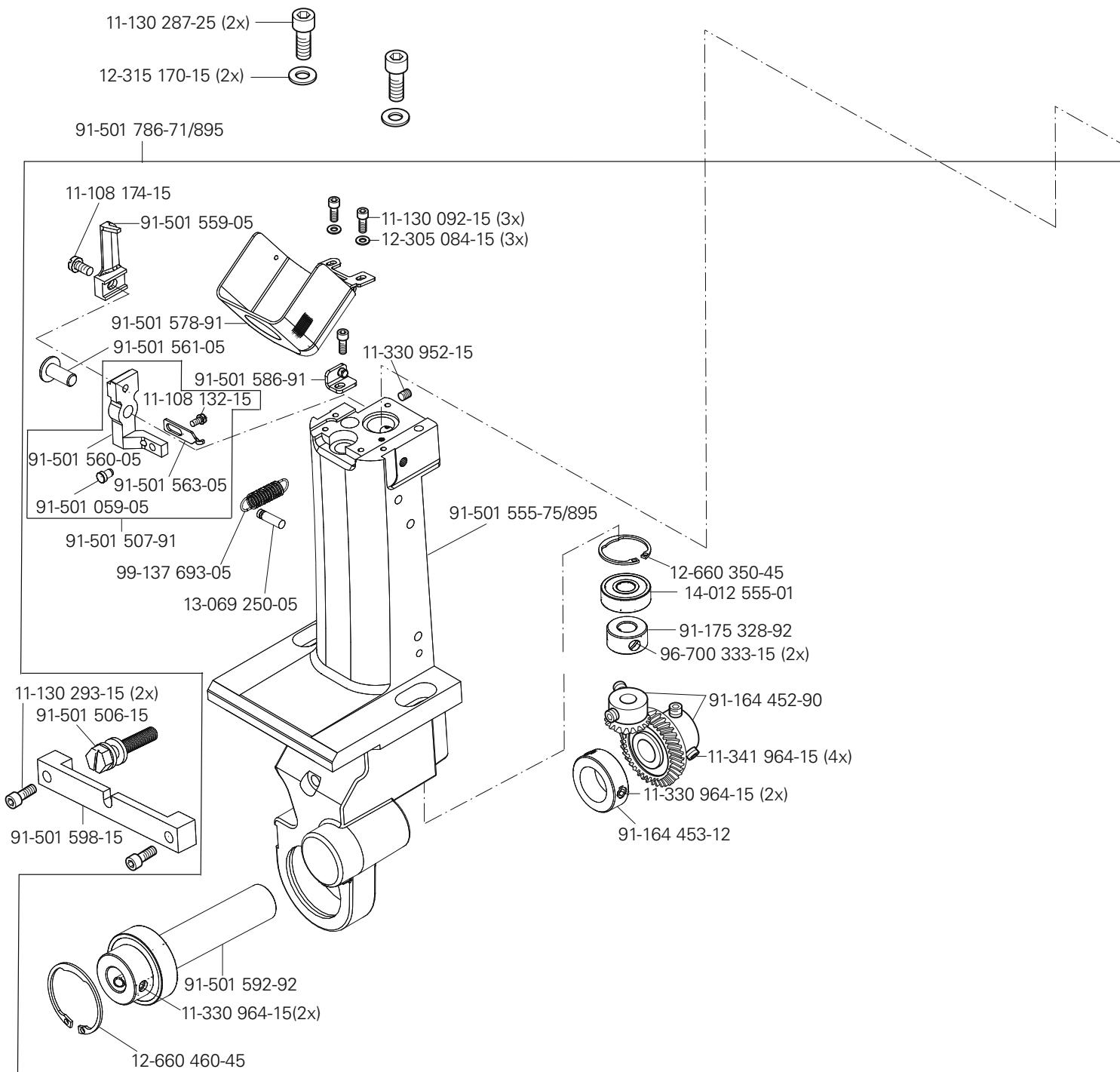
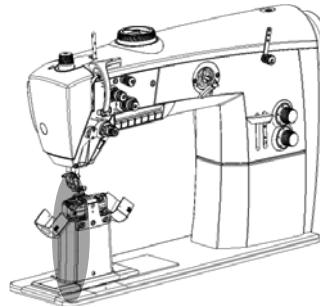
成套柱备件

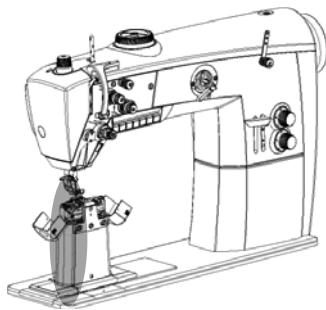
4

PFAFF 2595 PLUS





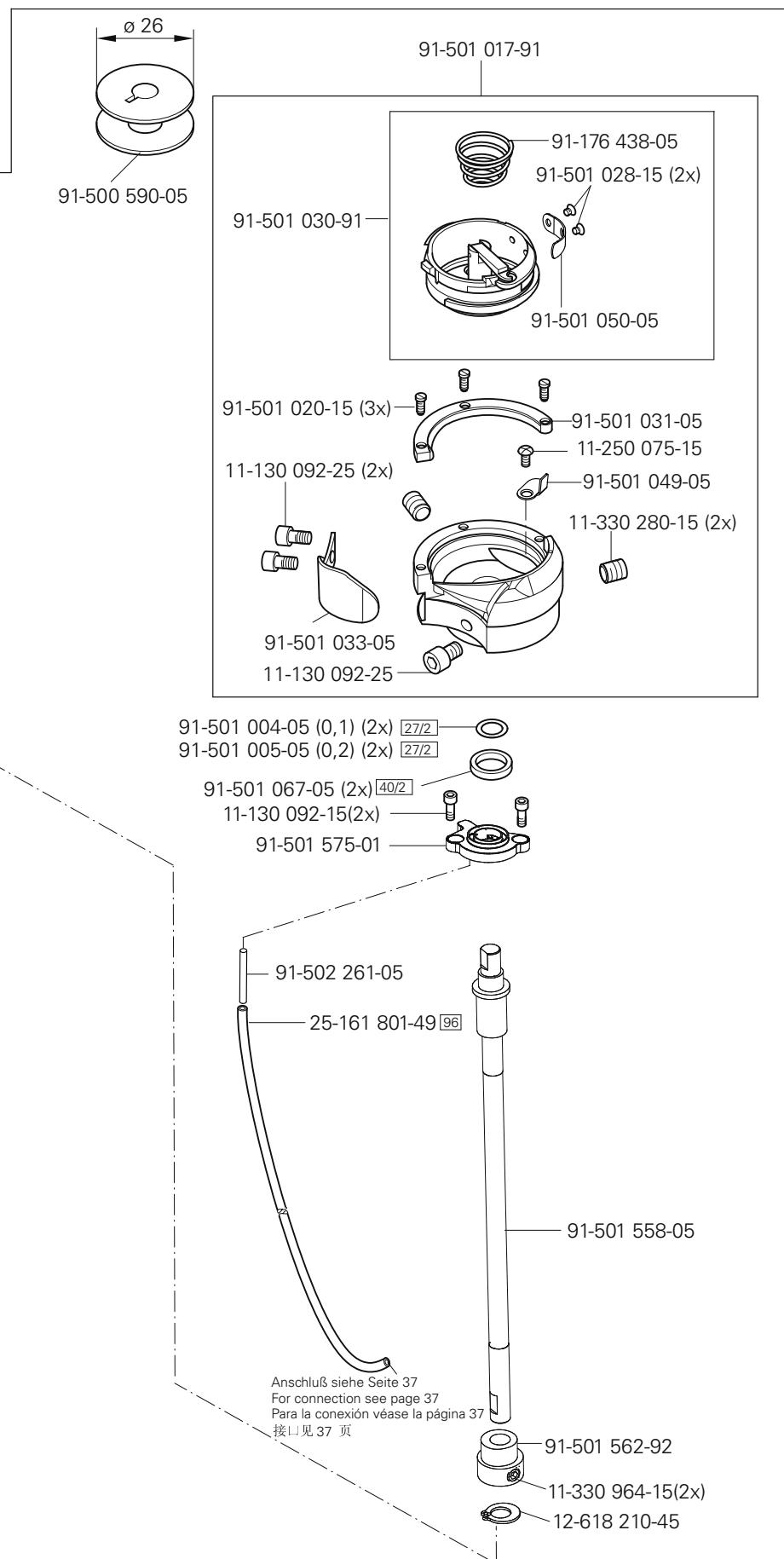


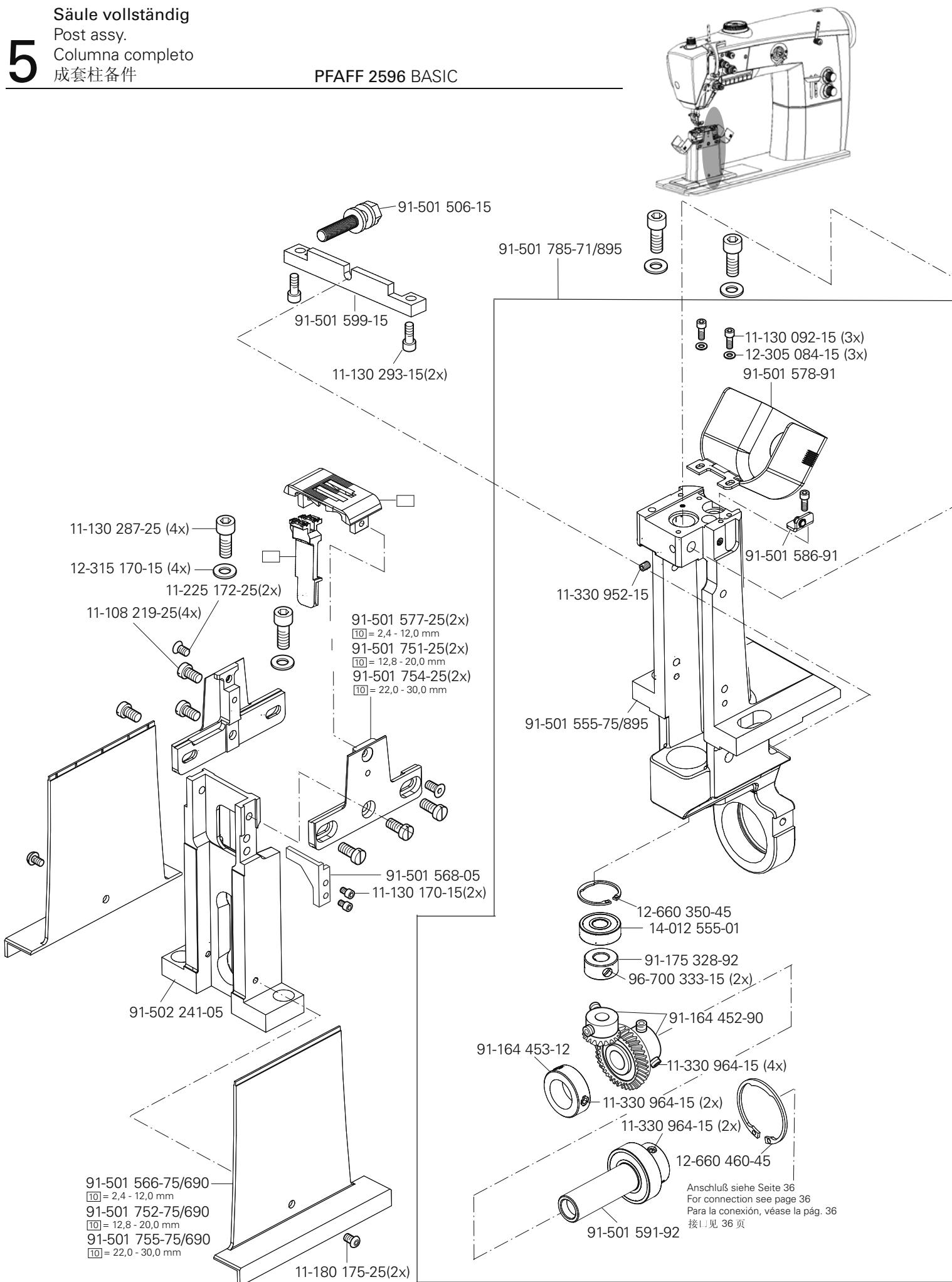


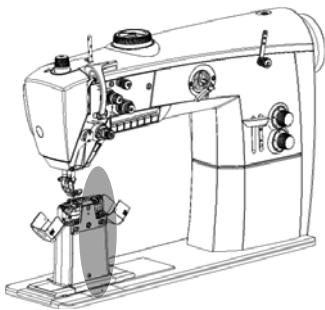
Säule vollständig
Post assy.
Columna completa
成套柱备件

PFAFF 2596 BASIC

5



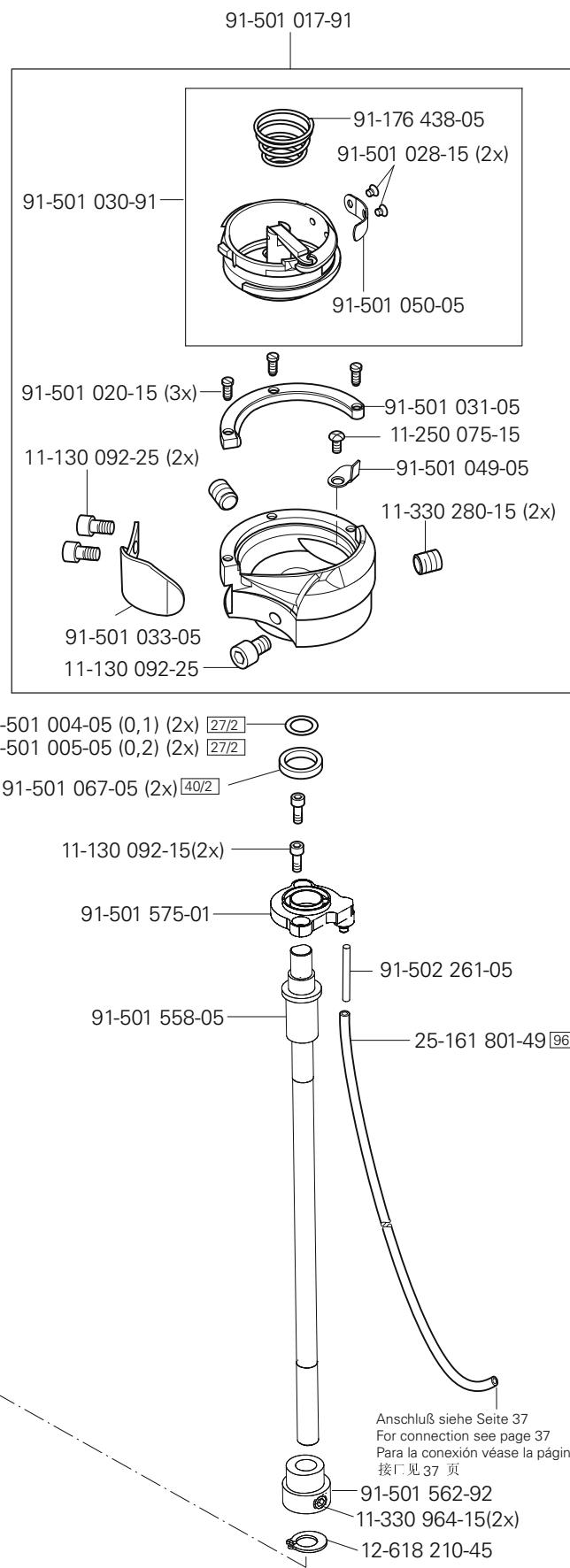
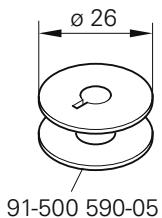
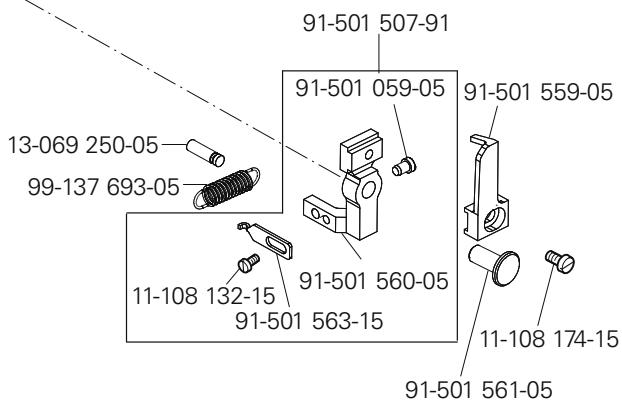


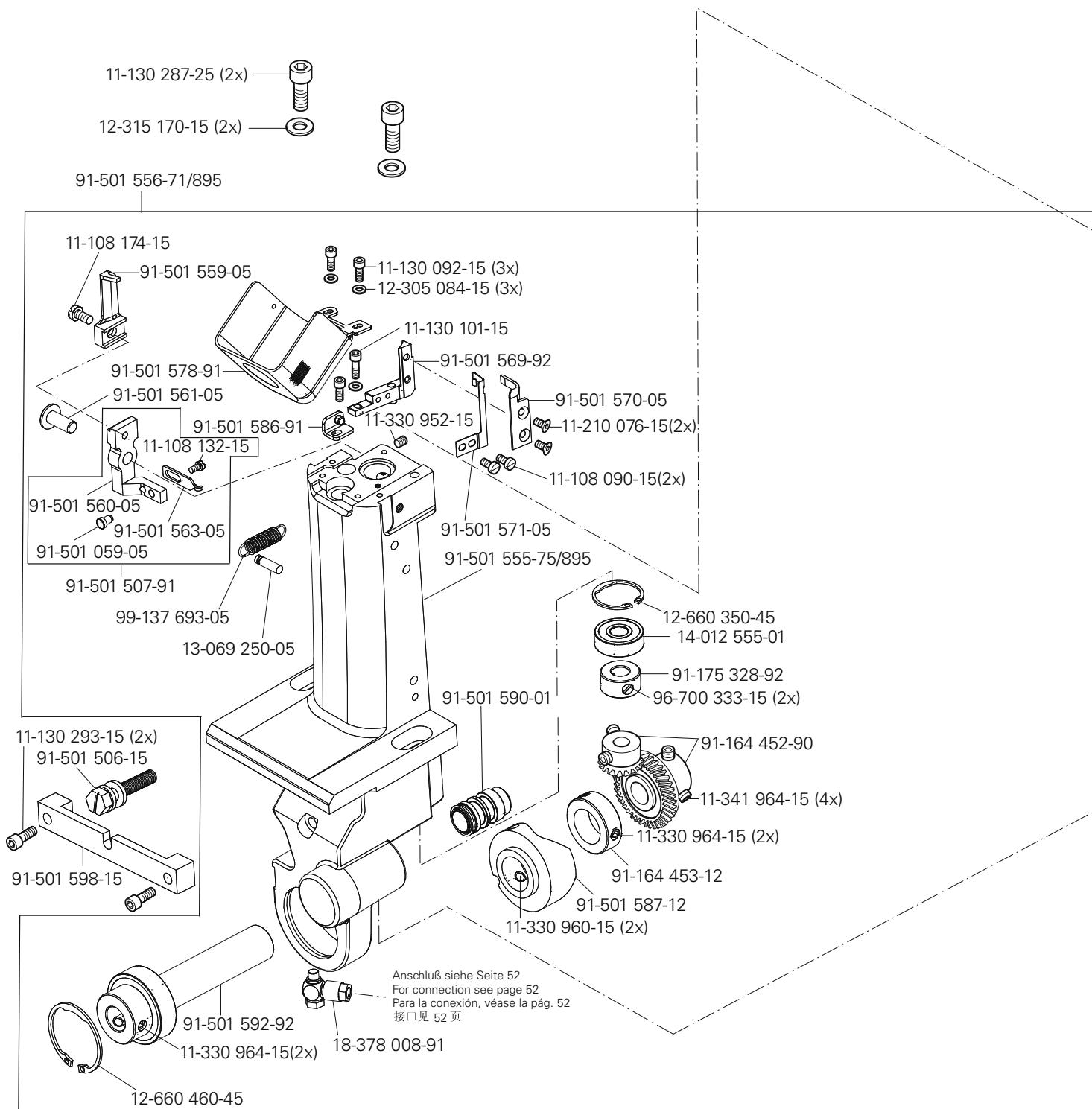
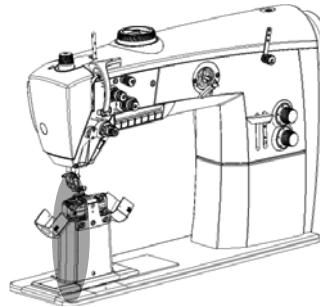


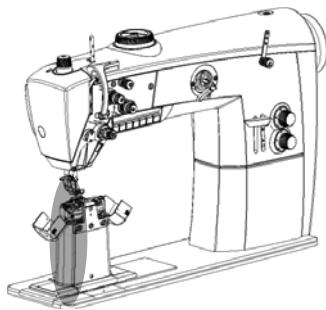
Säule vollständig
Post assy.
Columna completa
成套柱备件

PFAFF 2596 BASIC

5



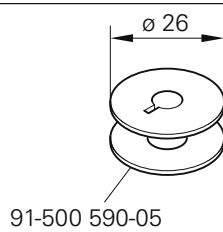




Säule vollständig
Post assy.
Columna completa
成套柱备件

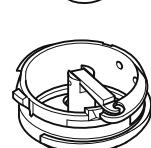
PFAFF 2596 PLUS

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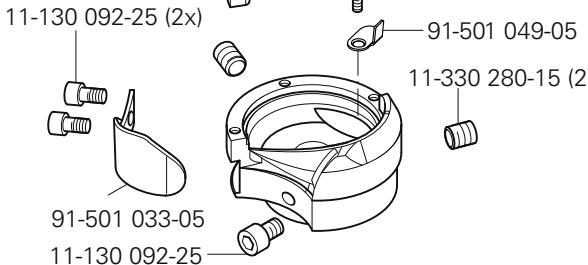
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91-176 438-05
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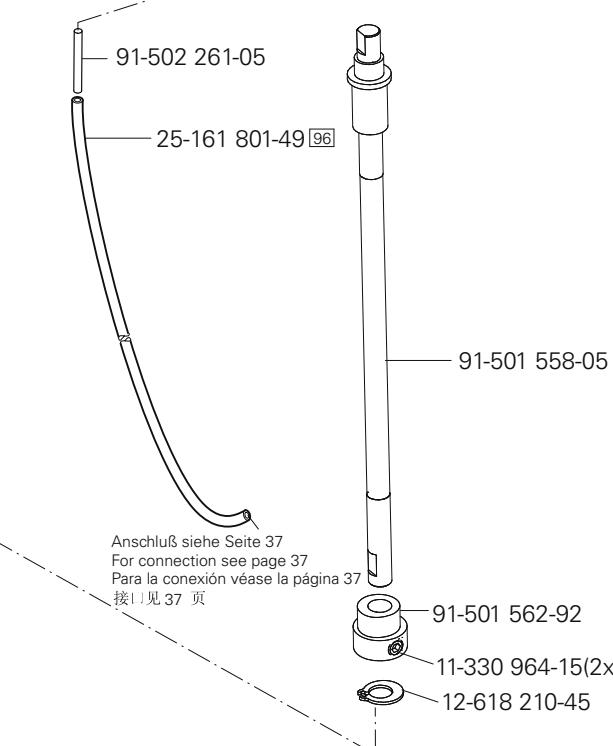
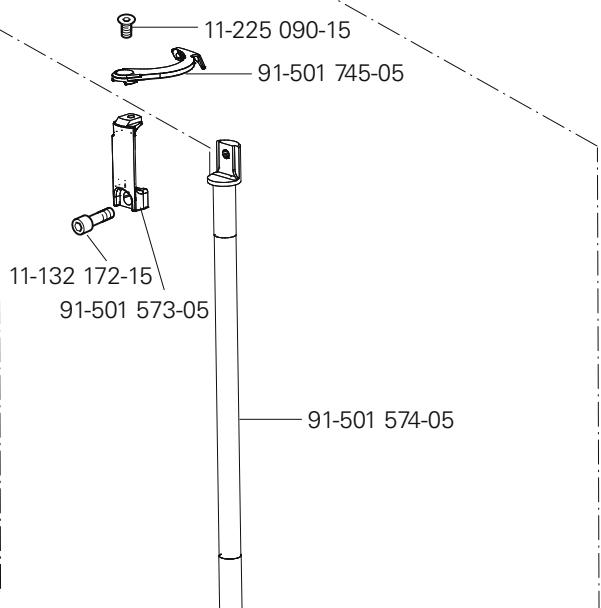
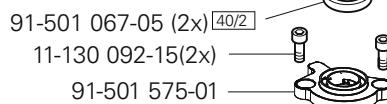


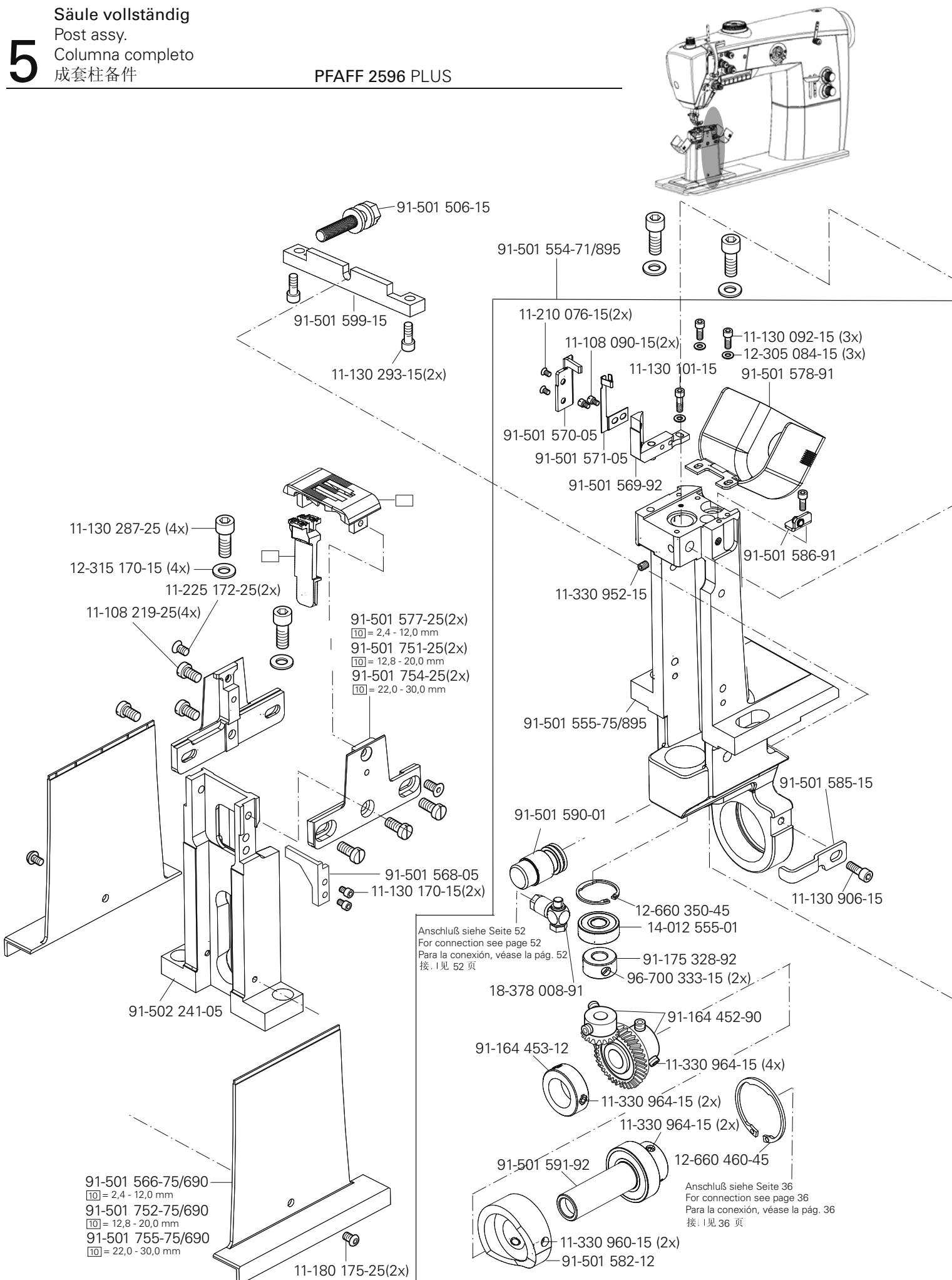
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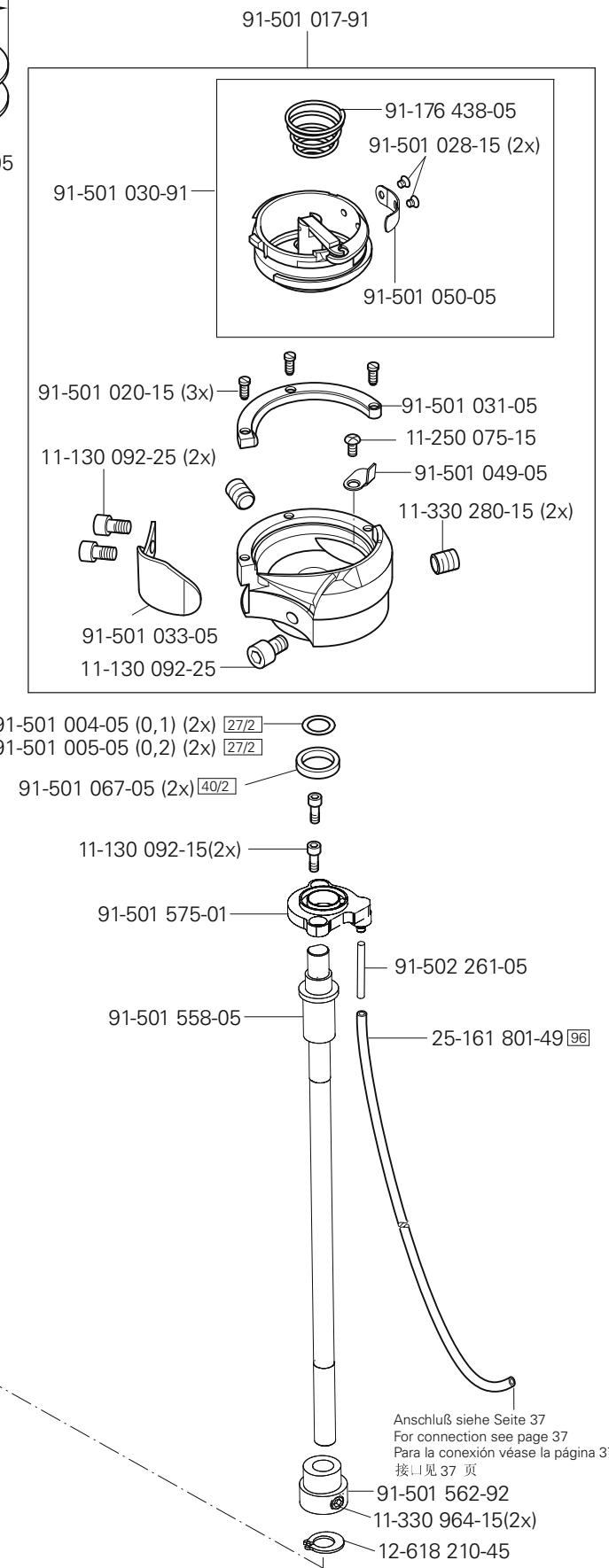
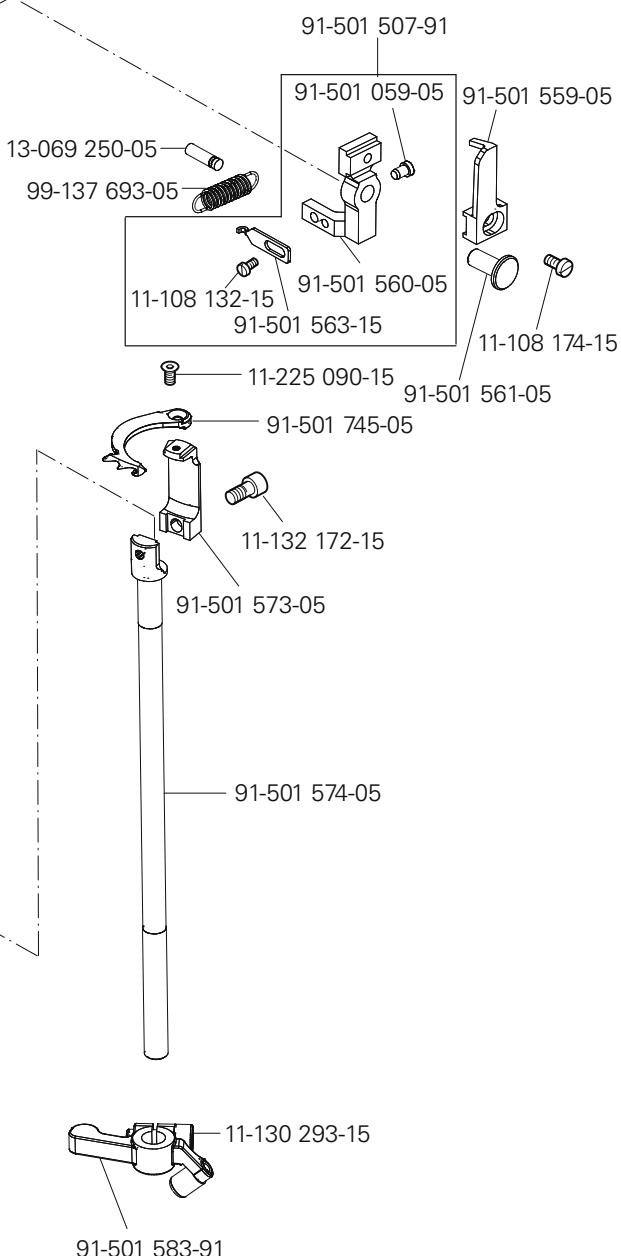
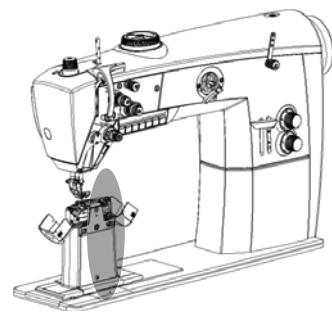
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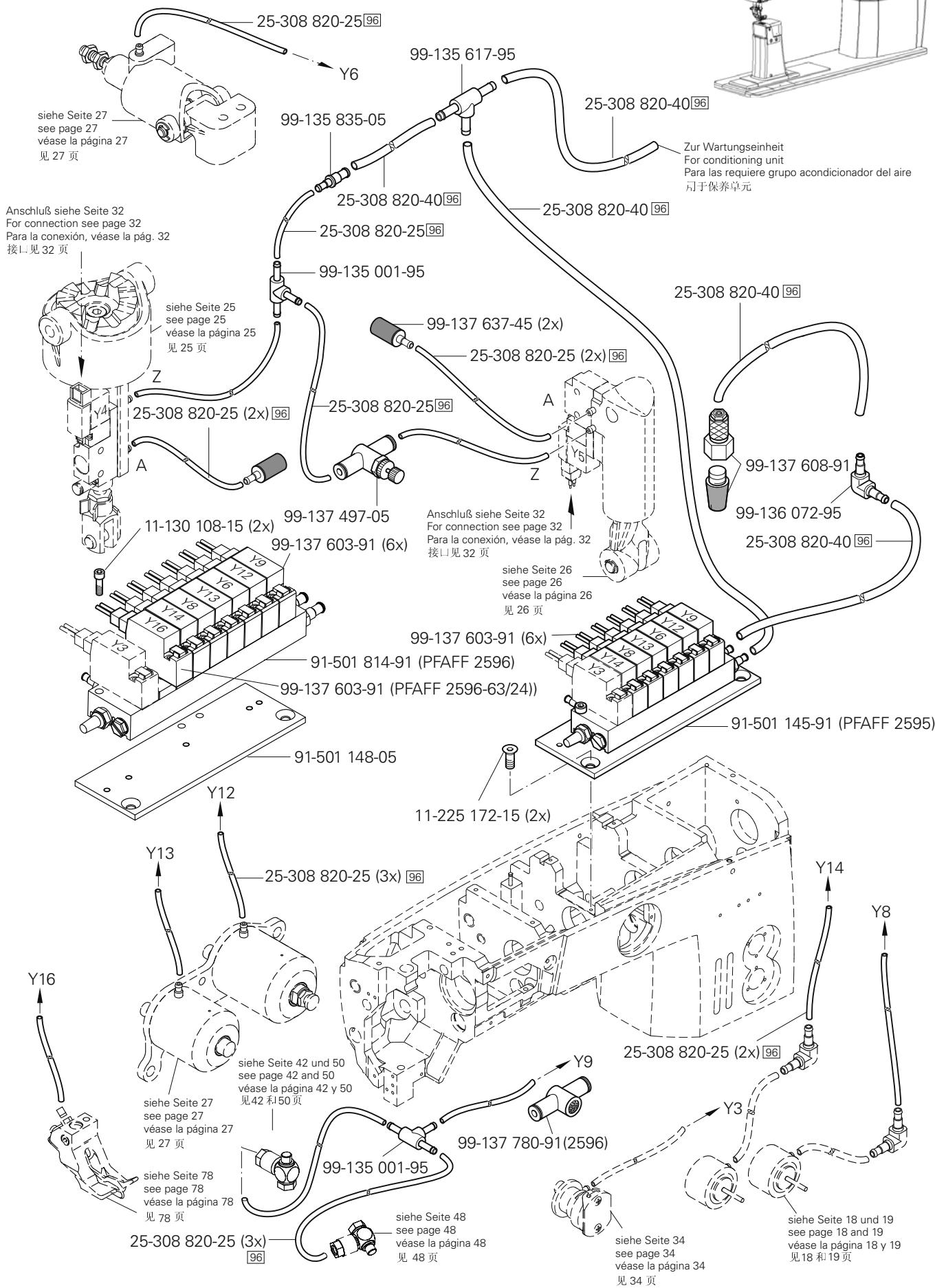
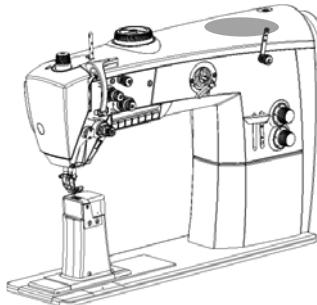


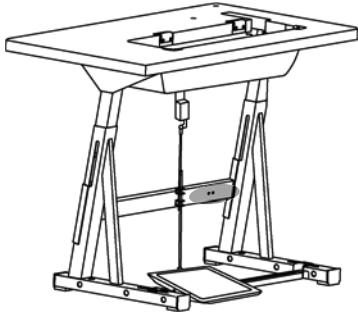
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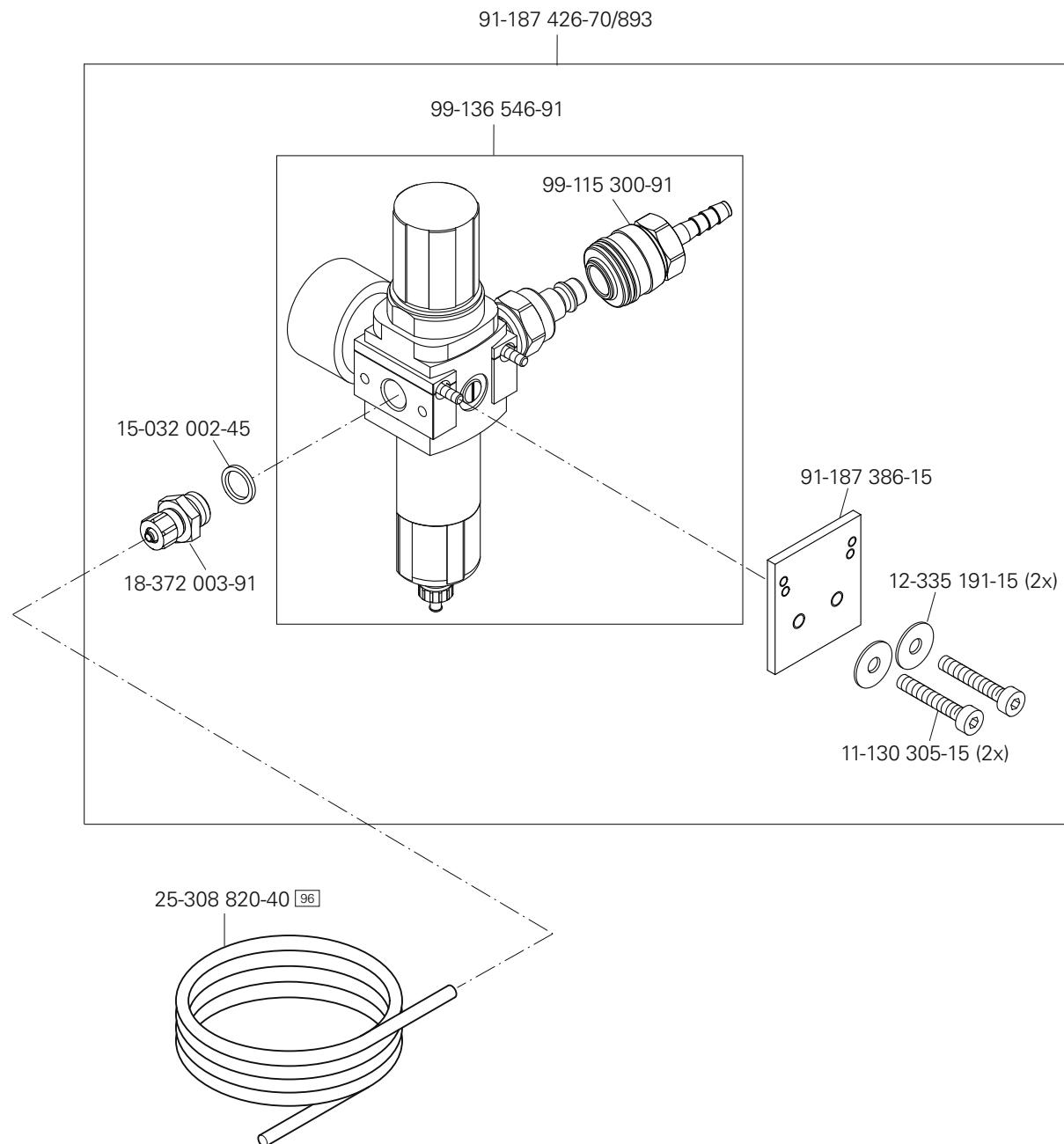




Pneumatische Ausrüstung
Pneumatic equipment
Equipo neumático
气动设备

PFAFF 2595/96 PLUS

6



Steuerungspaket PicoDrive mit P45 PD2-L

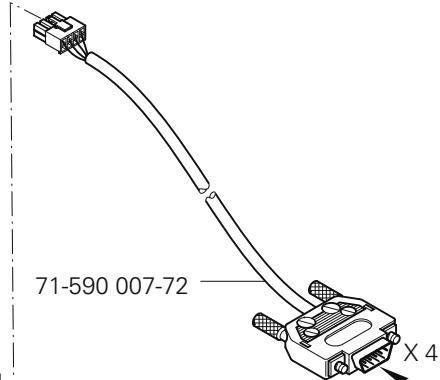
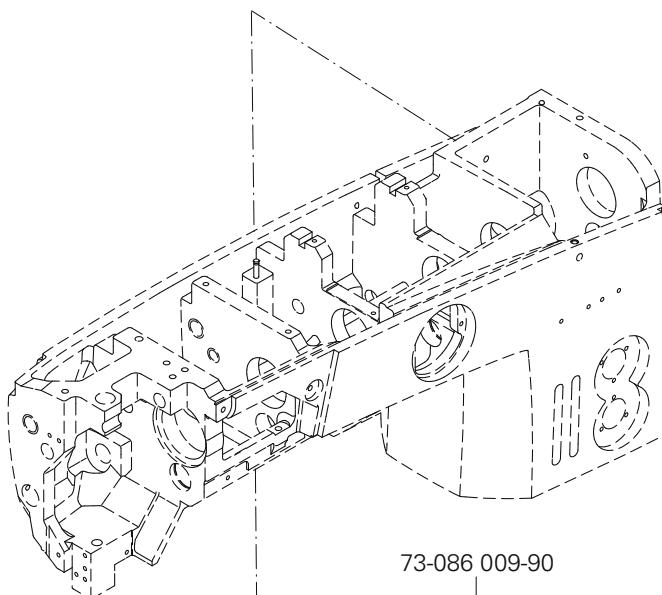
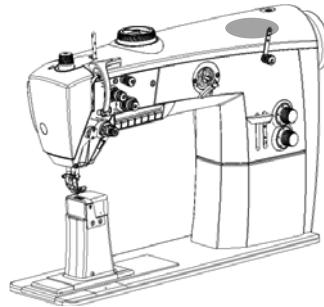
Control package PicoDrive with P45 PD2-L

Paquete de control PicoDrive con P45 PD2-L

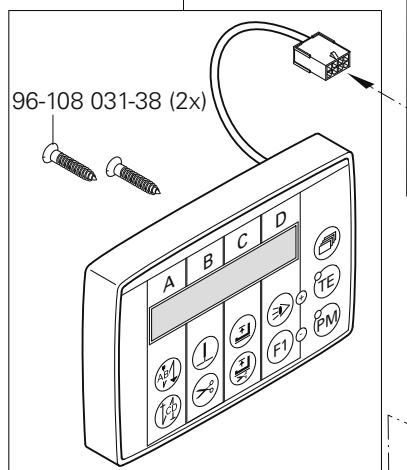
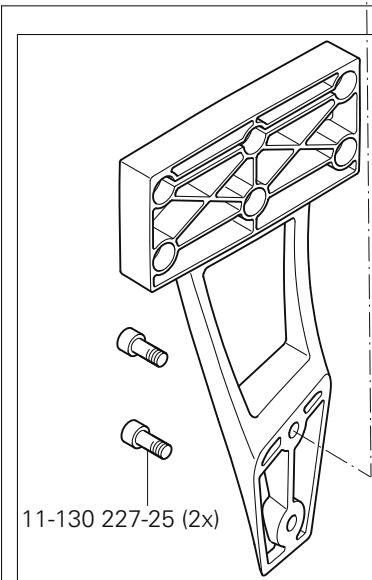
控制组件 PicoDrive 带 P45 PD2-L

PFAFF 2595/96 BASIC

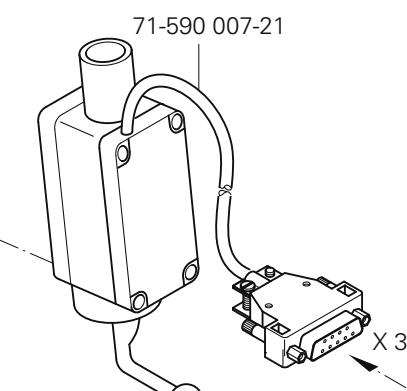
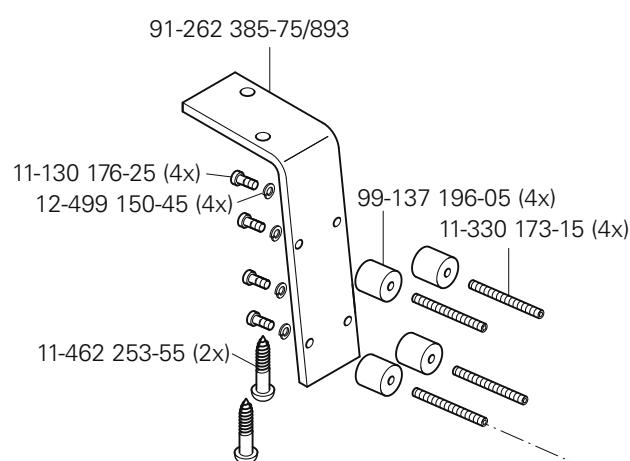
7.01



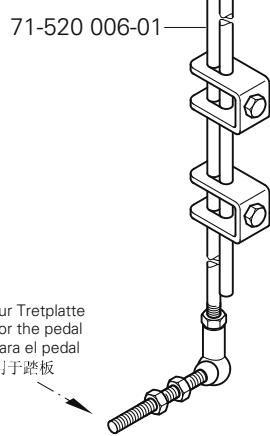
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For connection see page 55
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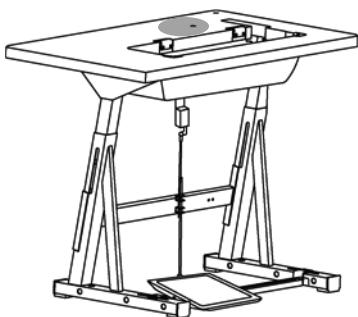


74-058 265-91



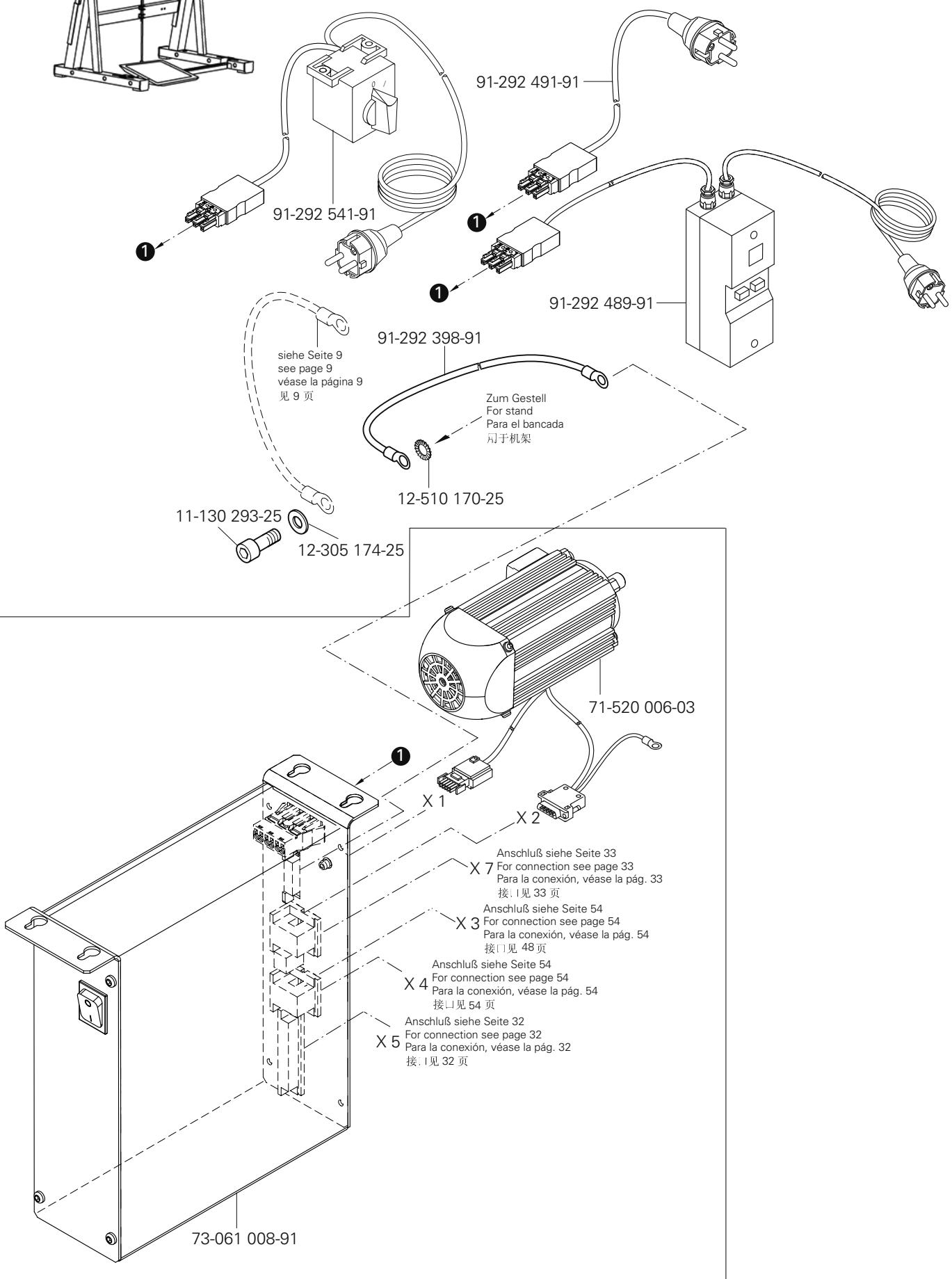
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Steuerungspaket PicoDrive mit P45 PD2-L
Control package PicoDrive with P45 PD2-L
Paquete de control PicoDrive con P45 PD2-L
控制组件 PicoDrive 带 P45 PD2-L

PFAFF 2595/96 BASIC **7.01**



Steuerungspaket EcoDrive mit P74 ED-L

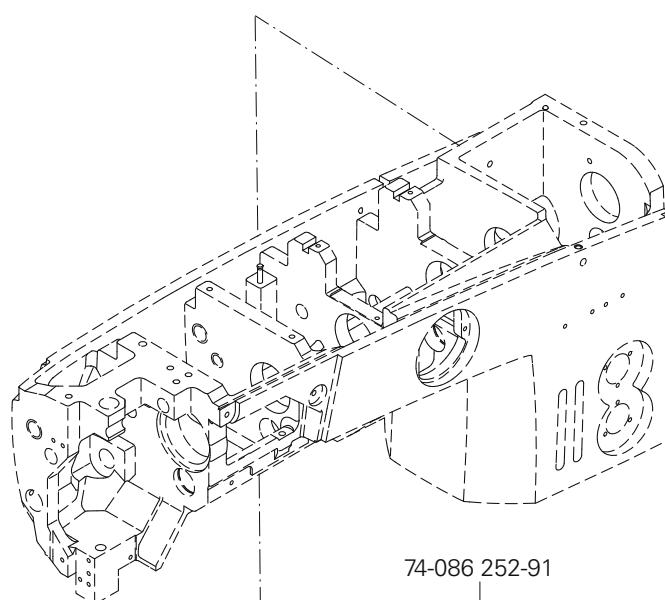
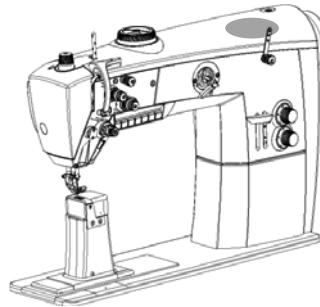
Control package EcoDrive with P74 ED-L

Paquete de control EcoDrive con P74 ED-L

控制组件 EcoDrive 带 P74 ED-L

PFAFF 2595/96 PLUS

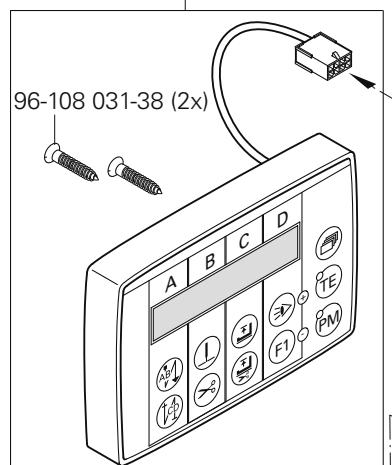
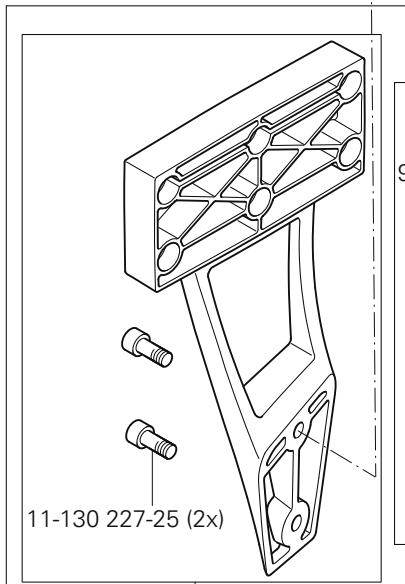
7.02



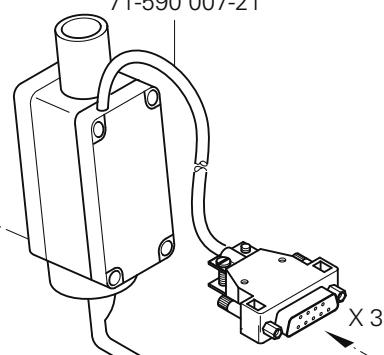
71-590 007-72



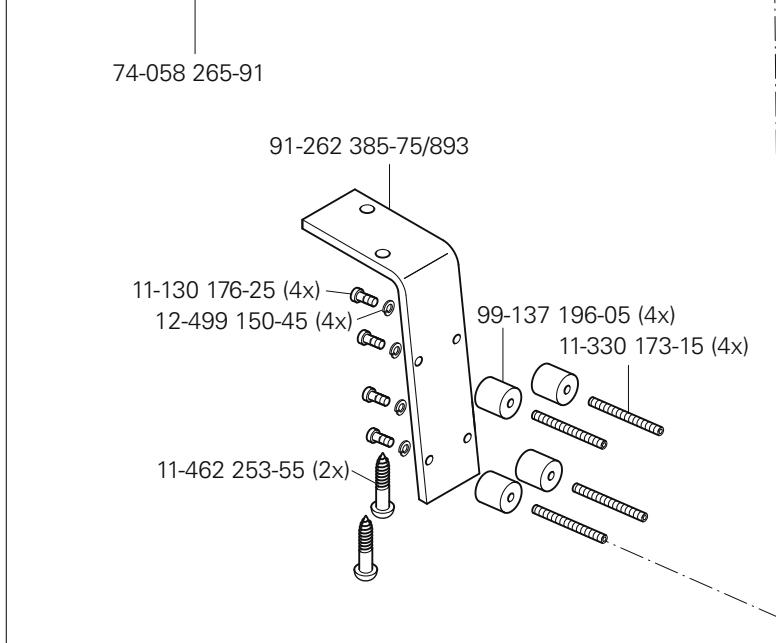
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71-590 007-21

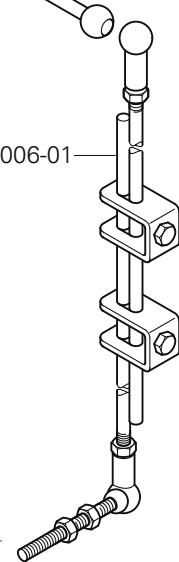


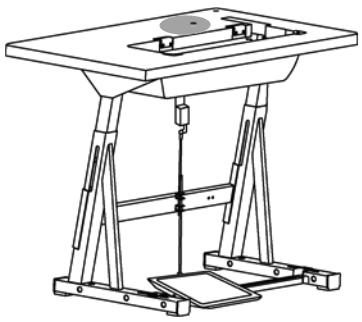
Anschluß siehe Seite 57
For connection see page 57
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71-520 006-01

Zur Tretplatte
For the pedal
Para el pedal
用于踏板





Steuerungspaket EcoDrive mit P74 ED-L

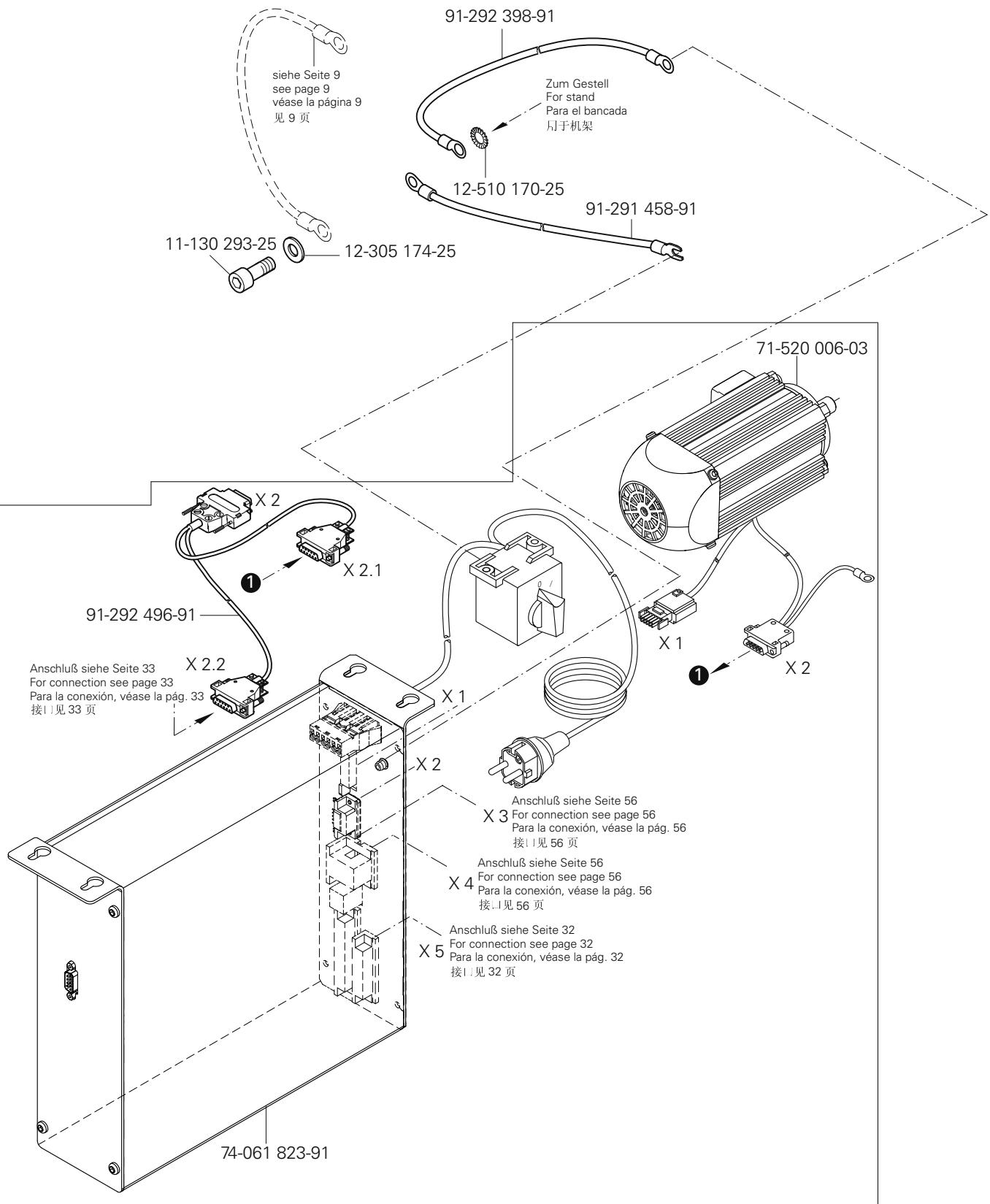
Control package EcoDrive with P74 ED-L

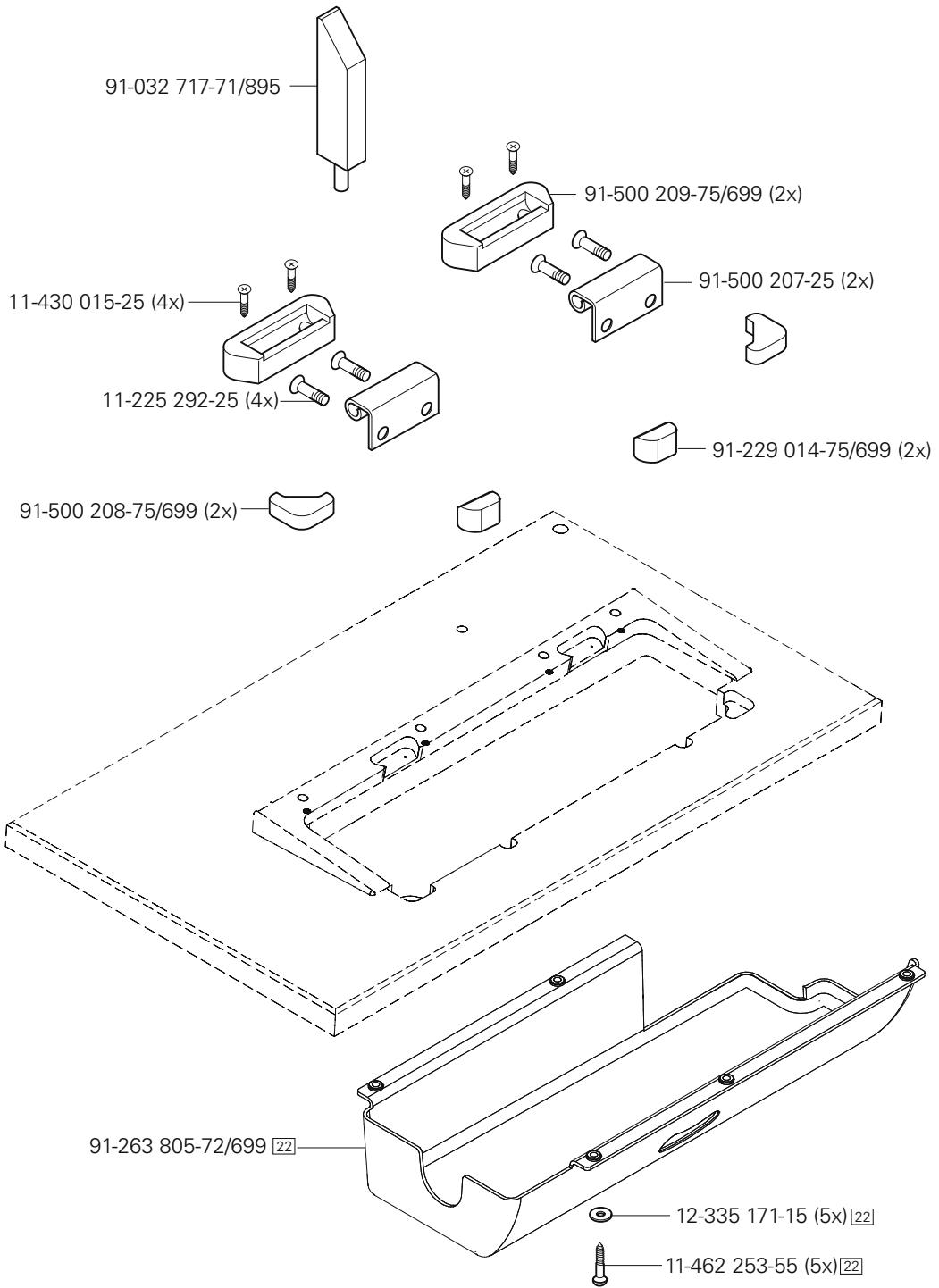
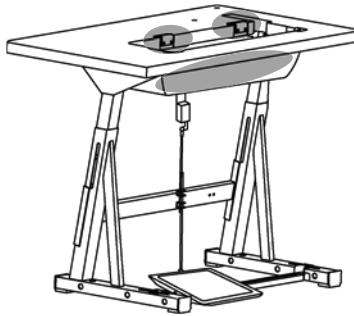
Paquete de control EcoDrive con P74 ED-L

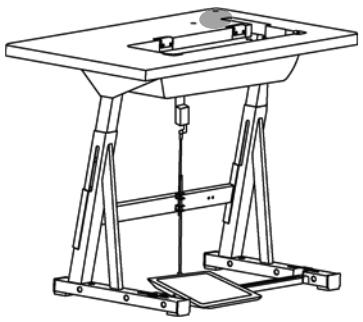
控制组件 EcoDrive 带 P74 ED-L

PFAFF 2595/96 PLUS

7.02





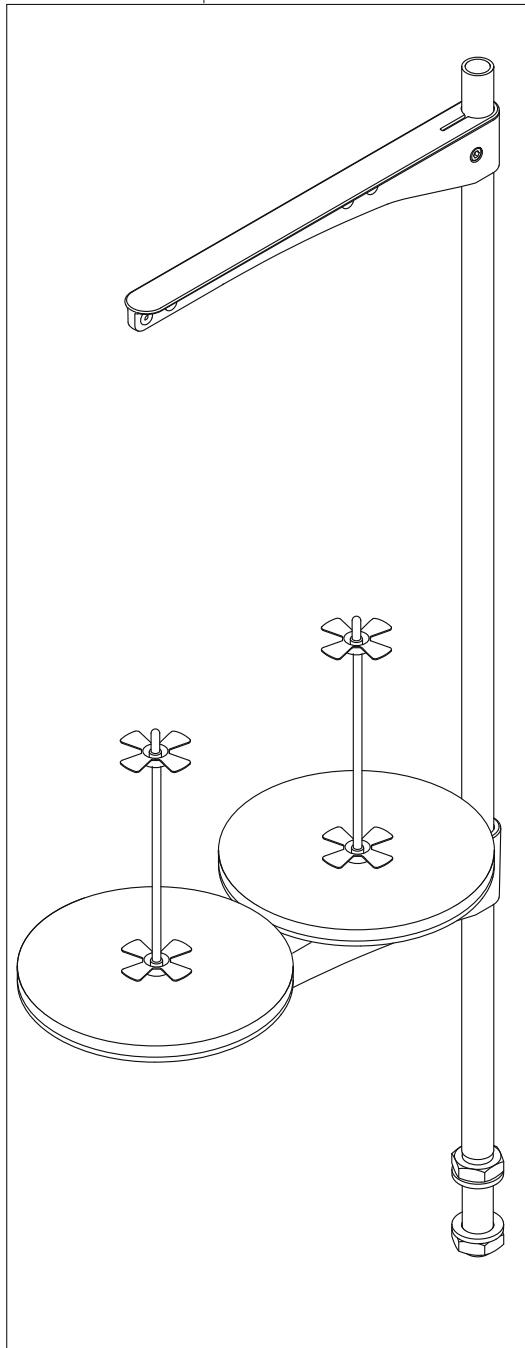


Garnrollenständer
Reel stands
Portacarretes
线轴支架

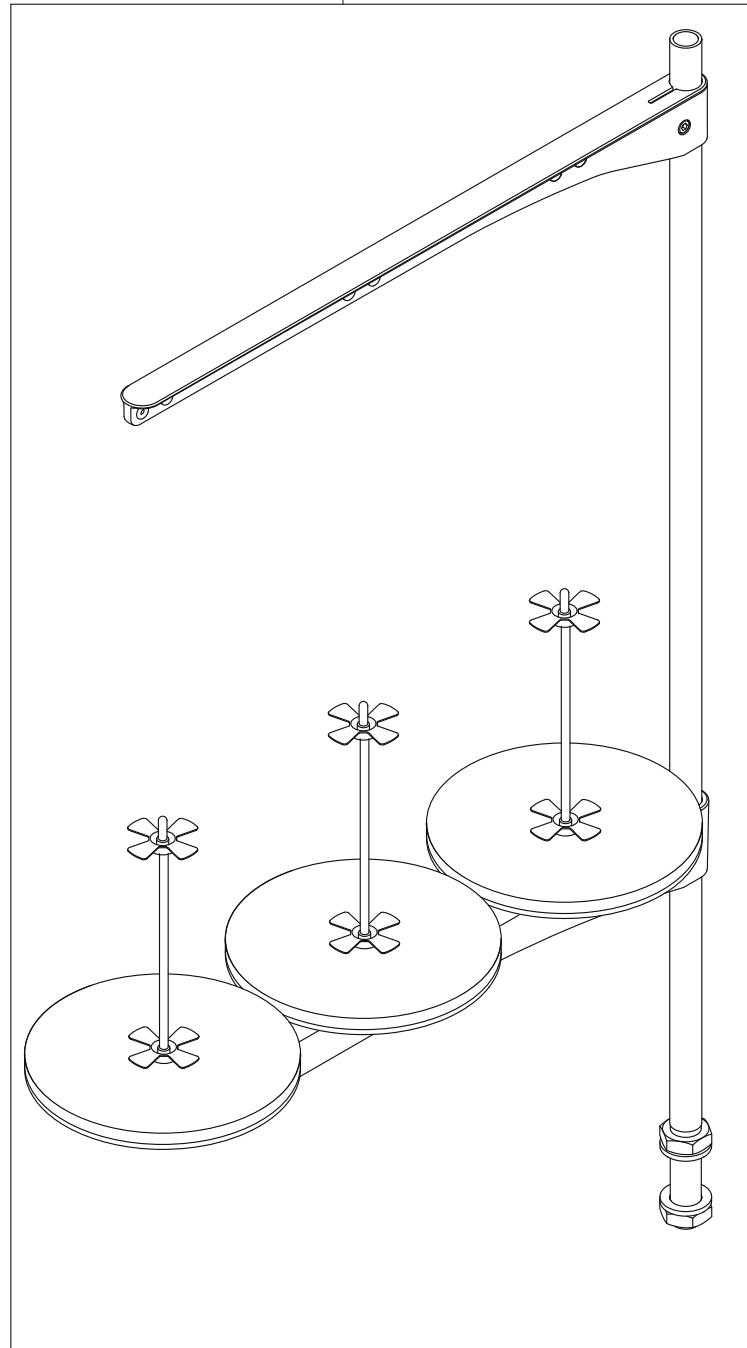
PFAFF 2595/96 BASIC, PLUS

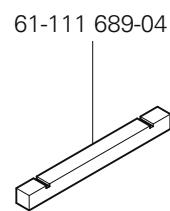
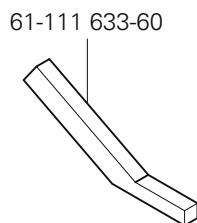
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91-229 423-70/690 (PFAFF 2595)



91-229 422-70/690 (PFAFF 2596)

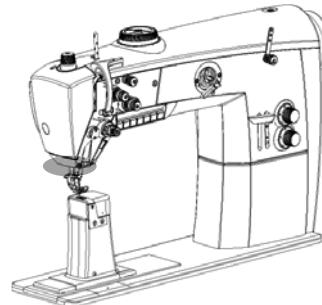


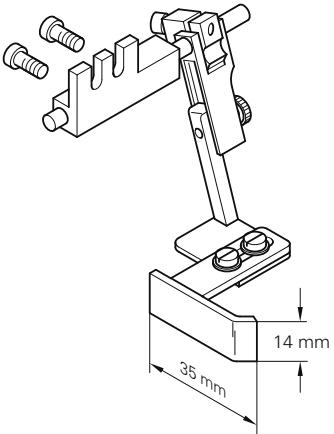
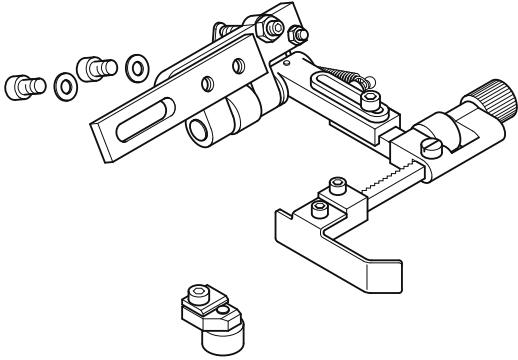


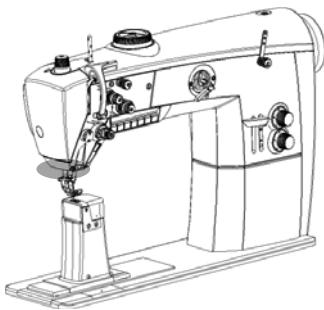
Öl Oil Aceite 油	Mittelpunkts-Viskosität bei: Mean viscosity at: Viscosidad media a: 中点粘度:	Dichte bei: Density of: Densidad a: 密度, 在:	Bestellnummer für Behälter mit: Part number for can with: Número de pedido para recipientes con: 订货号用于油箱, 带:					
			°C	mm ² /s	°C	g/cm ³ (g/ml)	1 Liter 1 Litro 1 升	
28-011 201-44	40	22,0	15	0,865	91-129 917-91			

Fett Grease Grasa 脂	Penetration Penetration Penetración 貫入度	Tropfpunkt Drip-point Punto de goteo 滴点	Bestellnummer für Behälter mit: Part number for can with: Número de pedido para recipientes con: 订货号用于油箱, 带:				
			mm/10	°C	0,25 kg	0,5 kg	1 kg
28-011 202-10		185				28-011 202-10	
28-011 202-47	220-250	185				28-011 202-47	





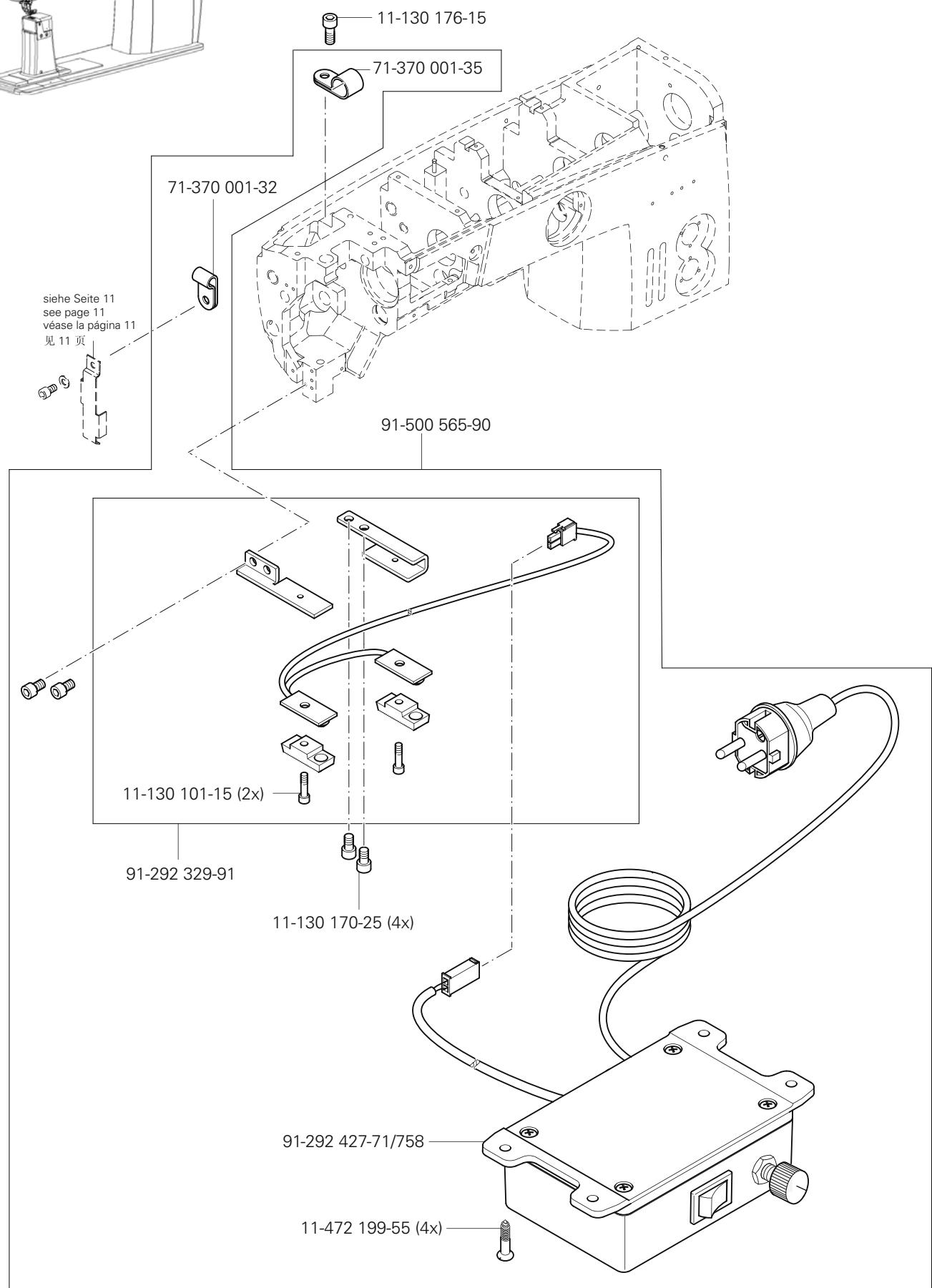
	Best.-Nr. Part number Nº de pedido 订货号	Verwendbar bei Unterklasse: Usable with subclass Utilizable en la subclase 子机型可用
	91-156-763-91	-2/04, -6/01
	91-156-768-91	-2/04, -6/01,

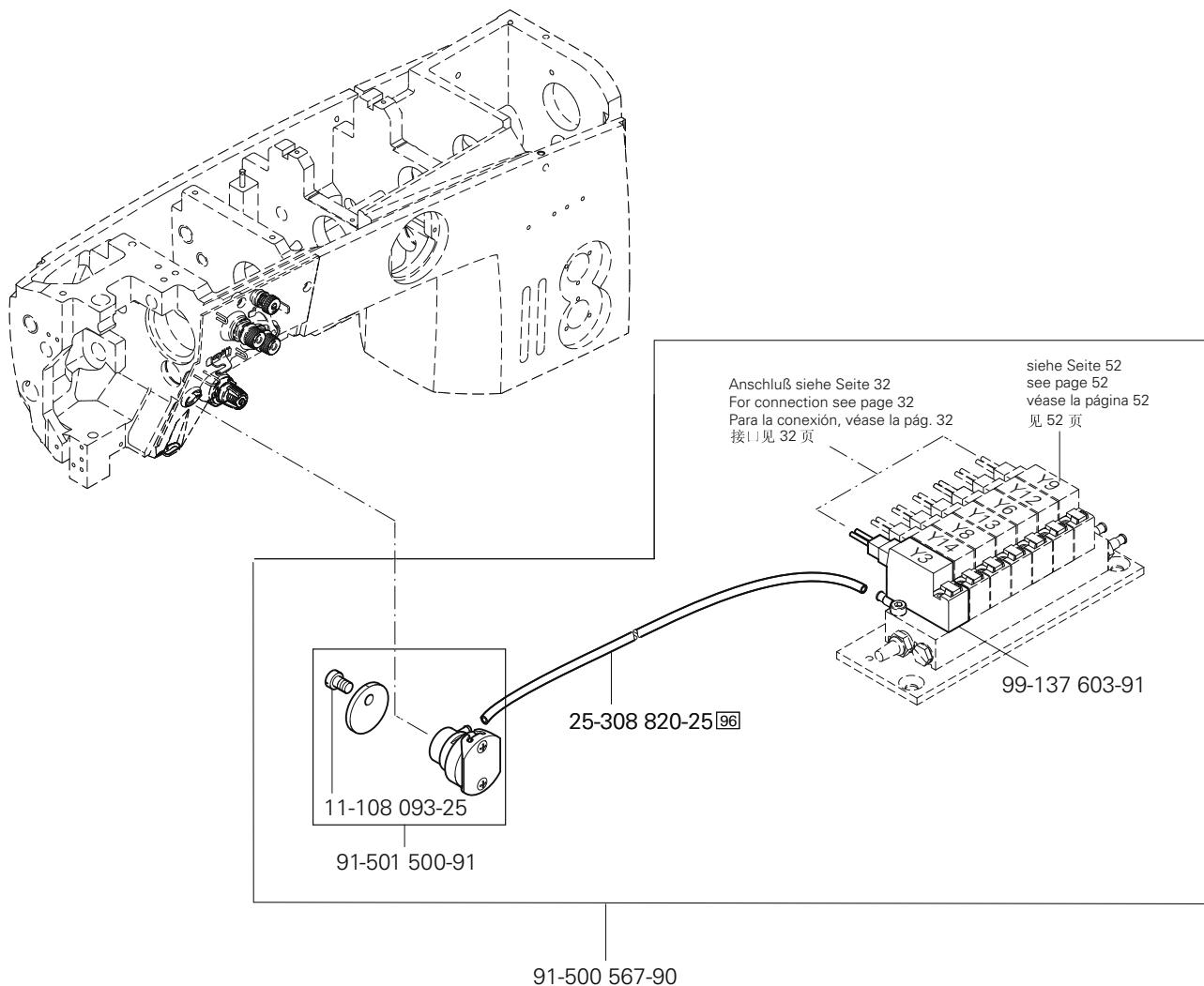
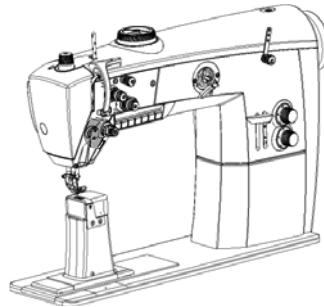


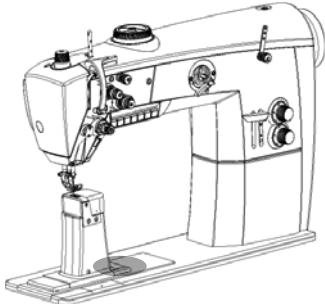
LED-Licht
LED-Lamp
Lámpara LED
LED 灯

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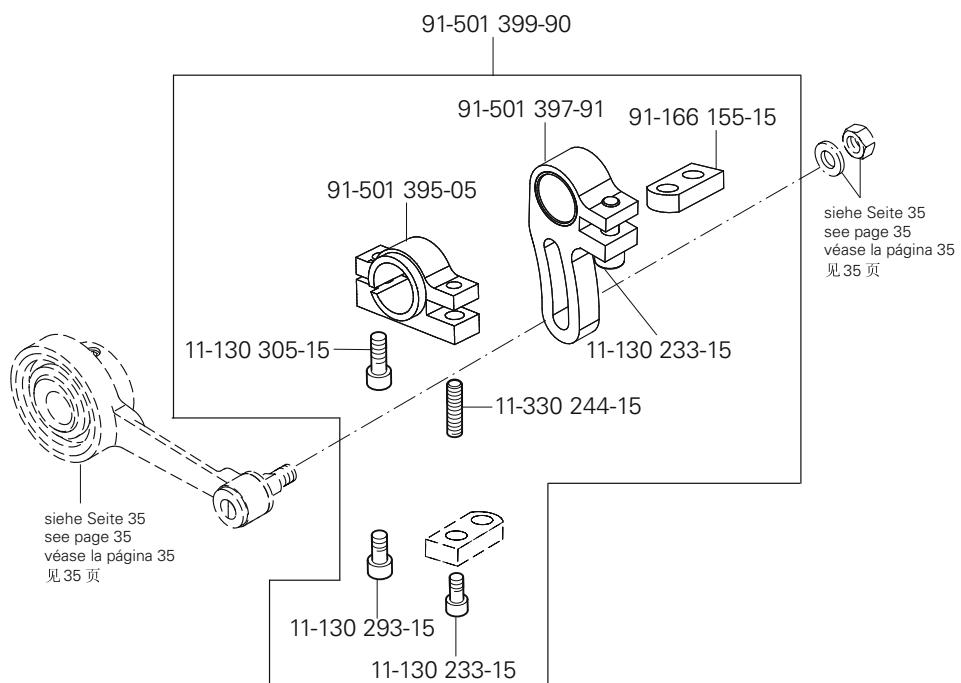


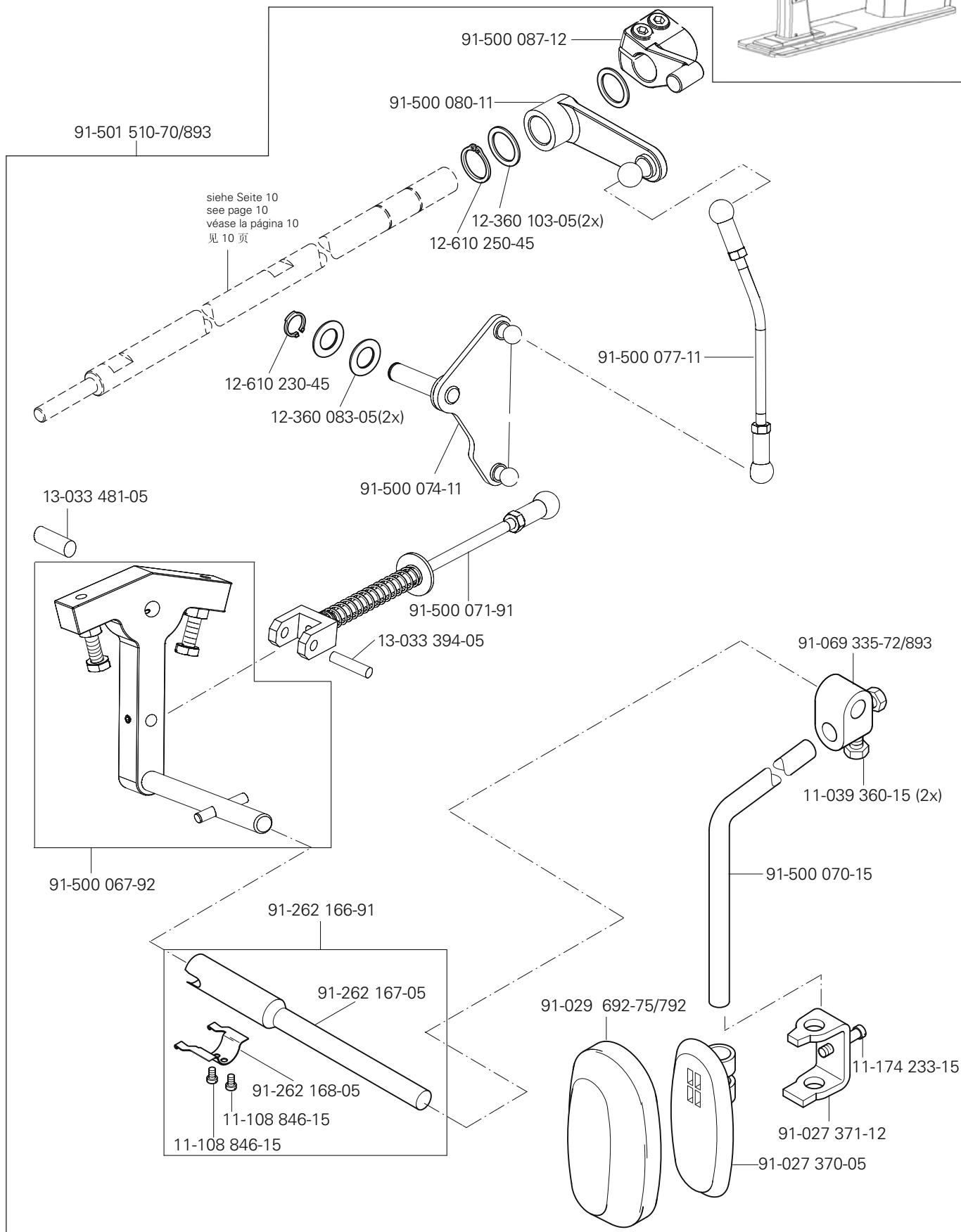
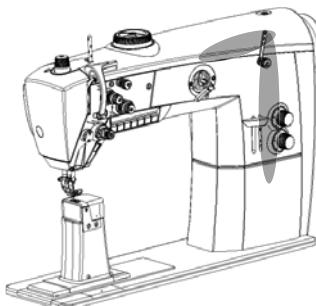


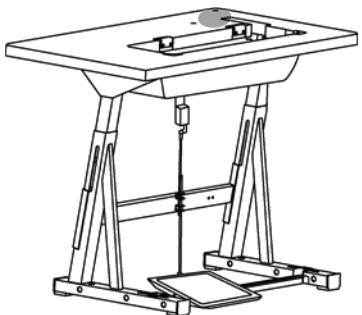


Bausatz ohne P
Kit without P
Equipo de construcción sin P
组件(用于不带 P 的机器)

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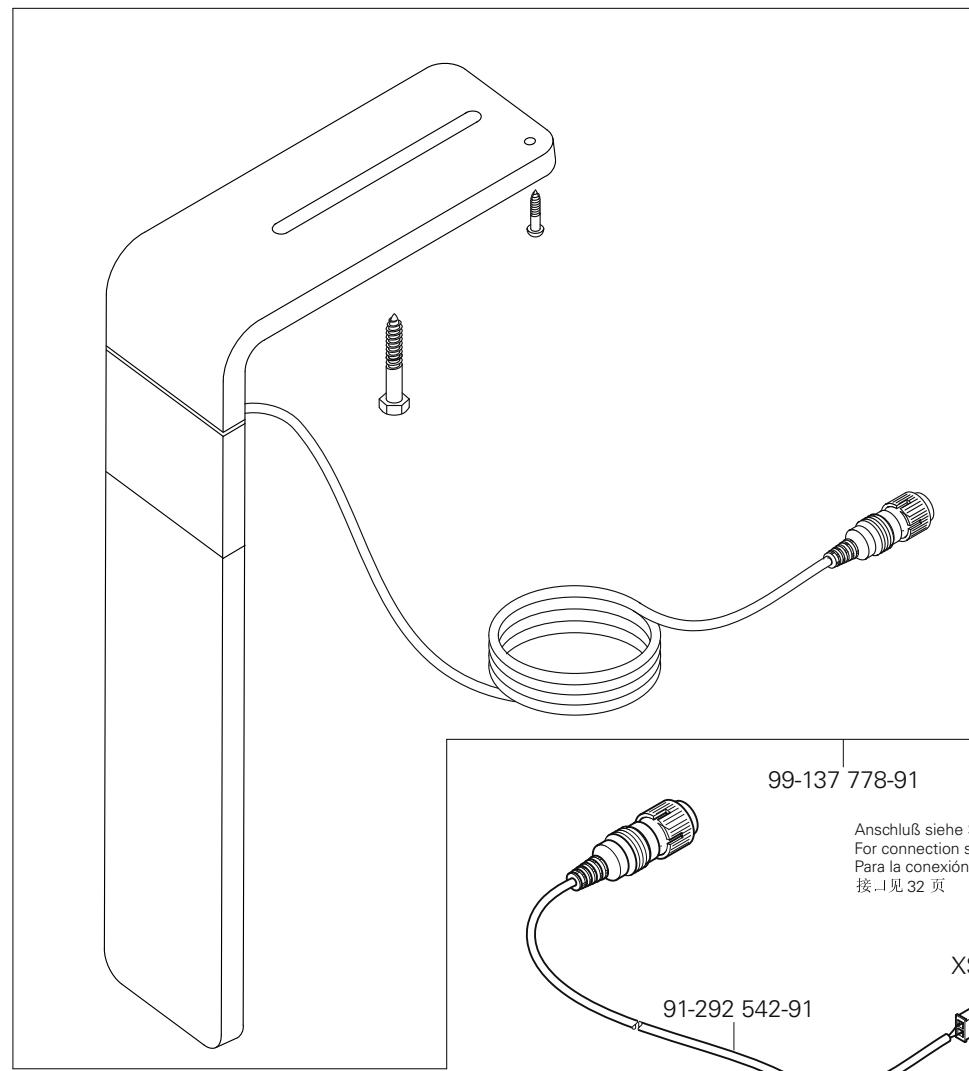
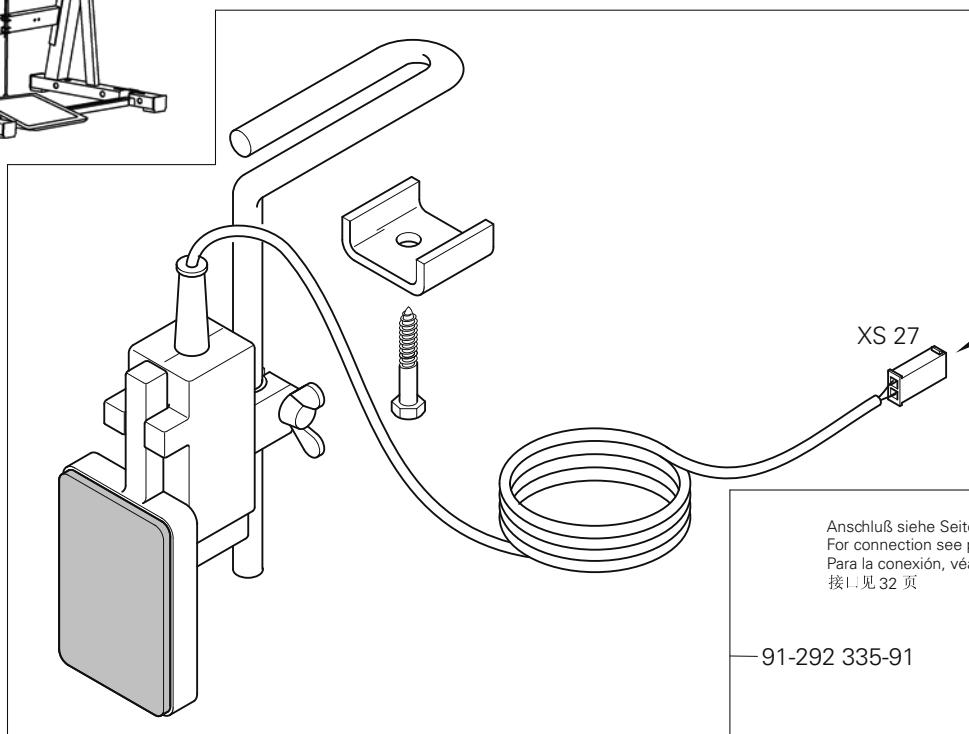


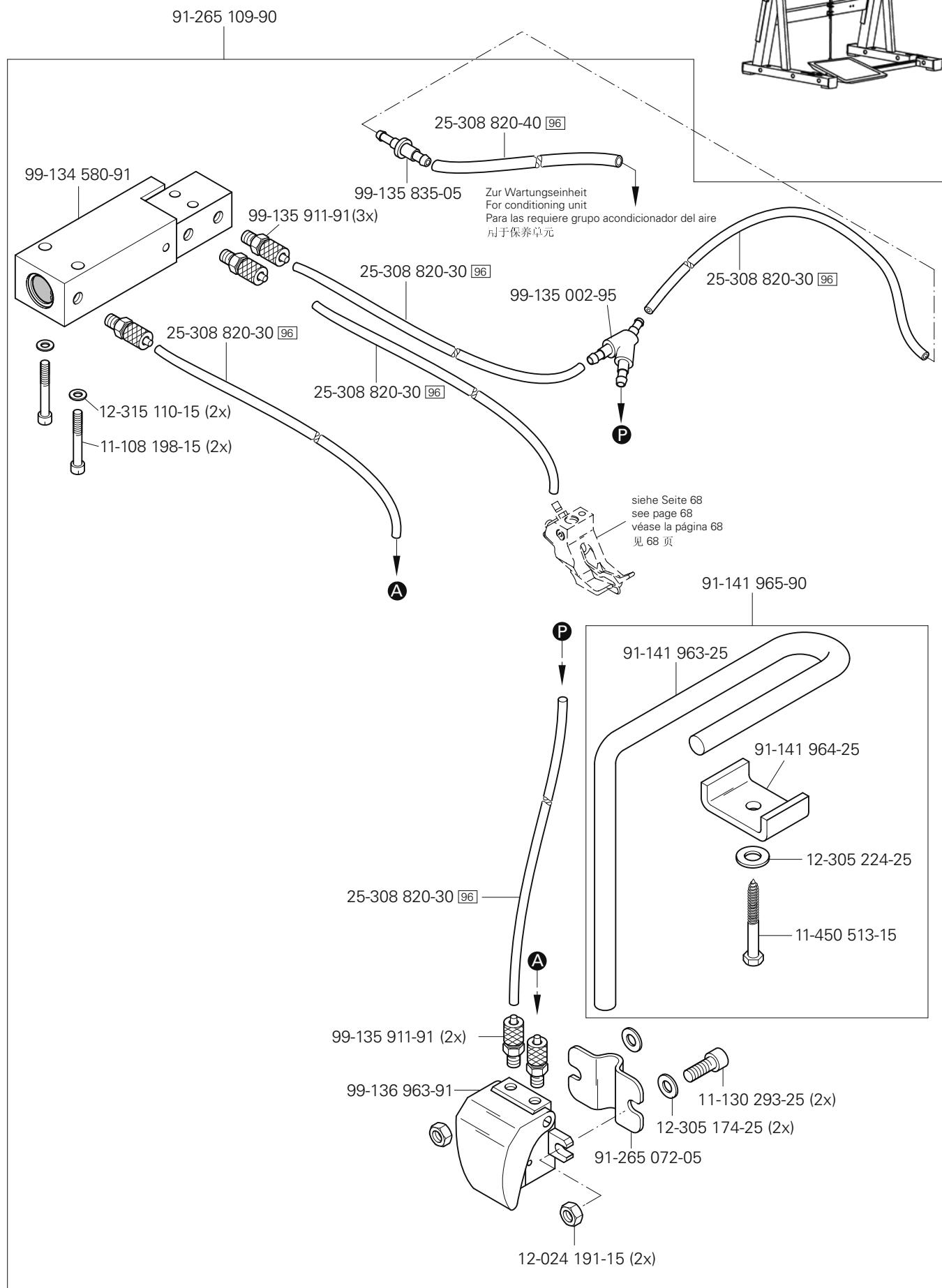
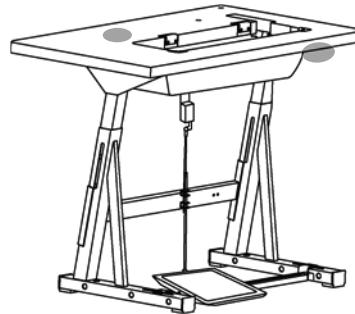


Kniestaster mit Leitung
Knee switch with cable
Interruptor de rodillera con cable
带电缆膝键

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91-500 084-15	16, 17	91-500 278-92	23, 24	91-500 496-05	18, 19	91-501 050-05	41, 43, 45, 47, 49, 51
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91-500 086-12	16	91-500 280-71/690	24	91-500 509-70/690	15	91-501 059-05	17, 41, 43, 45; 47, 48, 51
91-500 087-12	66	91-500 284-05	24	91-500 510-75/766	15	91-501 067-05	41, 43, 45, 47, 49, 51
91-500 100-91	35	91-500 286-05	24	91-500 511-75/785	15	91-501 072-91	10
91-500 105-05	35	91-500 287-71/690	23	91-500 513-75/690	23	91-501 073-91	10
91-500 106-05	35	91-500 293-01	10	91-500 514-75/690	24	91-501 075-91	23
91-500 111-05	12	91-500 341-05	34	91-500 515-75/892	24	91-501 080-91	12
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PFAFF®
Industrial

POWERline

2595

2596

UNTERKLASSEN-AUSSTATTUNG
SUBCLASS PARTS
COMPOSICIÓN DE LAS SUBCLASES
子机型-设备

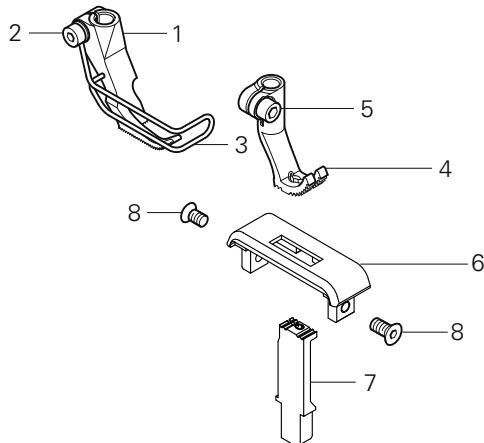
-2/04

Für rechte Kantennäharbeiten
(Standardform des Teilesatzes).
Kantenführung erforderlich
(siehe Kapitel 10).

For right-hand marginal stitching
(Standard part set).
Edge guide necessarily
(see chapter 10).

Para el cosido de orillas o cantos
(Juego de piezas estándar).
Liderato de cantos necesaria-
mente (véase el capítulo 10).

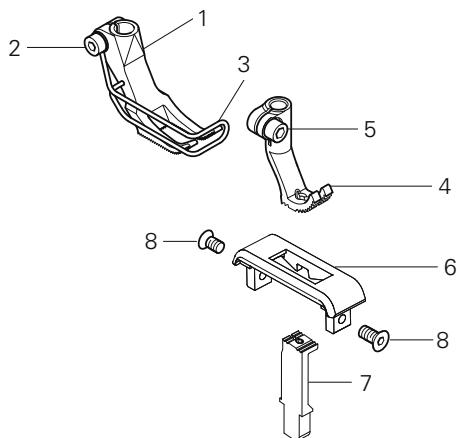
用于右缝边作业
(套件的标准型式)。
需要导布器 (参见章节 10)。



	Pos.-Nr. Item No. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Absteppbreite Stitching margin Margen de costura 绗缝宽度	Teile-Nr. Part No. Nº de pieza 零件号
1 - 7	CN*	6,0	1,5	91-202 812-93/001	
			2,0	91-202 812-93/002	
			3,0	91-202 812-93/003	
			4,0	91-202 812-93/004	
1 - 3	CN*	6,0	1,5	91-149 268-93/001	
			2,0	91-149 268-93/002	
			3,0	91-149 268-93/003	
			4,0	91-149 268-93/004	
2					11-130 176-15
3					91-149 293-05 [3]
4 - 5	CN*	6,0	1,5	91-049 394-93/014	
			2,0	91-049 394-93/015	
			3,0	91-049 394-93/002	
			4,0	91-049 394-93/003	

	Pos.-Nr. Item No. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Absteppbreite Stitching margin Margen de costura 绗缝宽度	Teile-Nr. Part No. Nº de pieza 零件号
5	CN*	6,0	1,5	91-151 019-24/002	
			2,0	91-151 019-24/002	
			3,0	91-151 019-24/003	
			4,0	91-150 989-25	
6	CN*	6,0	1,5	91-159 083-04/010	
			2,0	91-159 083-04/010	
			3,0	91-159 083-04/011	
			4,0	91-159 061-04/001	
7					11-225 172-25
8					

-6/01

Für allgemeine Näharbeiten
(Standardform des Teilesatzes).For ordinary sewing operations
(Standard part set.)Para trabajos de costura en
general (Juego de piezas
estándar.)适用于一般性缝纫工作
(套件的标准型式)。

Pos.-Nr. Item No. Nº de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Teile-Nr. Part No. Nº de pieza 零件号
1 - 7	CN*	6,0	91-202 790-93/001
	CN9*	9,0	91-202 783-93/001
	DN12*	12 ,0	91-202 784-93/001
1 - 3	CN*	6,0	91-149 262-91
	CN9*	9,0	91-149 264-91
	DN12*	12 ,0	91-149 266-91
2			11-130 176-15
3			91-149 267-05 [3]
4 - 5	CN*;CN9*	6,0; 9,0	91-049 394-93/003
	DN12*	12 ,0	91-049 394-93/011
5			11-130 173-15

Pos.-Nr. Item No. Nº de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Teile-Nr. Part No. Nº de pieza 零件号
6	CN*	6,0	91-150 989-25
	CN9*	9,0	91-151 008-25
	DN12*	12 ,0	91-151 009-25
7	CN*;CN9*	6,0; 9,0	91-159 061-04/001
	DN12*	12 ,0	91-159 061-04/002
8			11-225 172-25

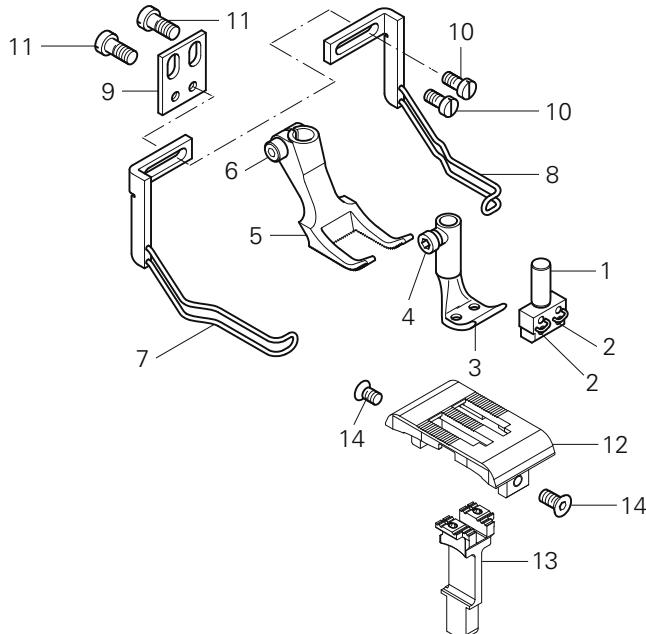
-6/01

Für allgemeine Näharbeiten
(Standardform des Teilesatzes).

For ordinary sewing operations
(Standard part set.)

Para trabajos de costura en
general (Juego de piezas
estándar.)

适用于一般性缝纫工作
(套件的标准型式)。



	Pos.-Nr. Item No. Nº de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距 零件号	Teile-Nr. Part No. Nº de pieza 零件号
1 - 13	CN*	6,0	4,0	91-202 806-93/001	
			6,0	91-202 806-93/002	
			8,0	91-202 806-93/003	
			10,0	91-202 806-93/004	
			12,0	91-202 806-93/005	
	CN9*	9,0	4,0	91-202 807-93/001	
			6,0	91-202 807-93/002	
			8,0	91-202 807-93/003	
			10,0	91-202 807-93/004	
			12,0	91-202 807-93/005	
	DN9*	9,0	4,0	91-202 807-93/006	
			6,0	91-202 807-93/007	
			8,0	91-202 807-93/008	
			10,0	91-202 807-93/009	
			12,0	91-202 807-93/010	

	Pos.-Nr. Item No. Nº de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距 零件号	Teile-Nr. Part No. Nº de pieza 零件号
1 - 12	1 - 12	DN12*	12,0	4,0	91-202 808-93/001
				6,0	91-202 808-93/002
				8,0	91-202 808-93/003
				10,0	91-202 808-93/004
				12,0	91-202 808-93/005
	1 - 2			4,0	91-500 232-93/005
				6,0	91-500 137-93/004
				8,0	91-500 137-93/007
				10,0	91-500 137-93/010
				12,0	91-500 137-93/012
	3 - 4	CN*;CN9*	6,0; 9,0	4,0	11-330 082-15
				6,0	91-049 385-93/025
				8,0	91-049 385-93/029
				10,0	91-049 385-93/035
				10,0	91-049 385-93/039

		Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. Nº de pieza 零件号
3 - 4	CN*;CN9*	6,0; 9,0	12,0	91-049 385-93/002	
	DN9*;DN12*	9,0; 12,0	4,0	91-049 385-93/071	
			6,0	91-049 385-93/055	
			8,0	91-049 385-93/052	
			10,0	91-049 385-93/050	
			12,0	91-049 385-93/077	
4				11-132 217-15	
5 - 6	CN*	6,0	4,0	91-149 283-93/001	
			6,0	91-149 283-93/003	
			8,0	91-149 283-93/004	
			10,0	91-149 283-93/005	
			12,0	91-149 283-93/006	
	CN9*;DN9*	9,0	4,0	91-149 278-93/001	
			6,0	91-149 278-93/003	
			8,0	91-149 278-93/004	
			10,0	91-149 278-93/005	
			12,0	91-149 278-93/006	
	DN12*	12,0	4,0	91-149 284-93/001	
			6,0	91-149 284-93/003	
			8,0	91-149 284-93/004	
			10,0	91-149 284-93/005	
			12,0	91-149 284-93/006	
5				11-130 176-15	
7 - 10			2,4 - 12,0	91-154 941-91	
7			2,4 - 12,0	91-154 700-91	
8			2,4 - 12,0	91-154 703-91	
9				91-154 942-15	
10				11-108 174-15	
11				11-130 224-15	

		Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. Nº de pieza 零件号
12	CN*	6,0	4,0	91-151 010-24/005	
			6,0	91-151 010-24/009	
			8,0	91-151 010-24/012	
			10,0	91-151 010-24/015	
			12,0	91-151 010-24/017	
	CN9;DN9*	9,0	4,0	91-150 977-24/005	
			6,0	91-150 977-24/009	
			8,0	91-150 977-24/012	
			10,0	91-150 977-24/015	
			12,0	91-150 977-24/017	
	DN12*	12,0	4,0	91-150 978-24/005	
			6,0	91-150 978-24/009	
			8,0	91-150 978-24/012	
			10,0	91-150 978-24/015	
			12,0	91-150 978-24/017	
13	CN*;CN9*	6,0; 9,0	4,0	91-159 048-04/202	
			6,0	91-159 048-04/206	
			8,0	91-159 048-04/209	
			10,0	91-159 048-04/212	
			12,0	91-159 048-04/214	
	DN9;DN12*	9,0; 12,0	4,0	91-159 048-04/300	
			6,0	91-159 048-04/304	
			8,0	91-159 048-04/307	
			10,0	91-159 048-04/310	
			12,0	91-159 048-04/312	
14				11-225 172-25	

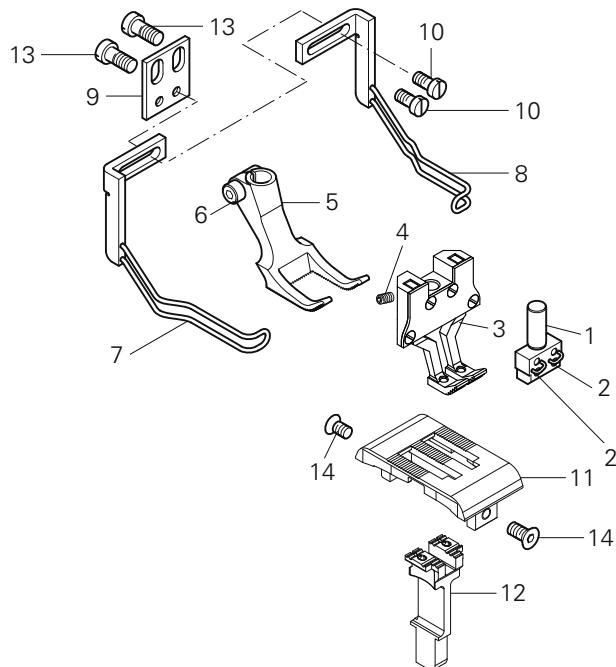
-6/03

Für allgemeine Näharbeiten
(Standardform des Teilesatzes).
jedoch mit 2teiligem Fuß (Ausgleichfuß).

For ordinary sewing operations
(Standard part set.)
but with 2-part foot (levelling
foot).

Para trabajos de costura en
general (Juego de piezas
estándar.)
pero con pie de dos piezas (pie
de compensación).

适用于一般性缝纫工作
(套件的标准型式)。
分别带 2 件套底脚 (校准底
脚)。



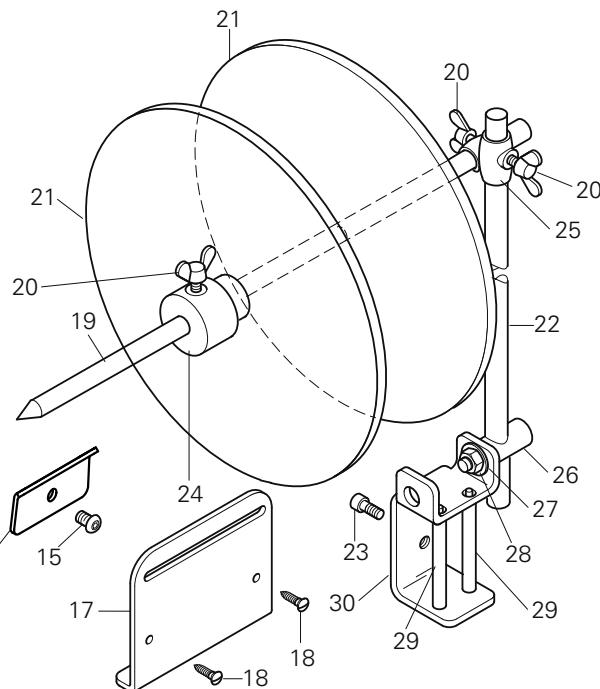
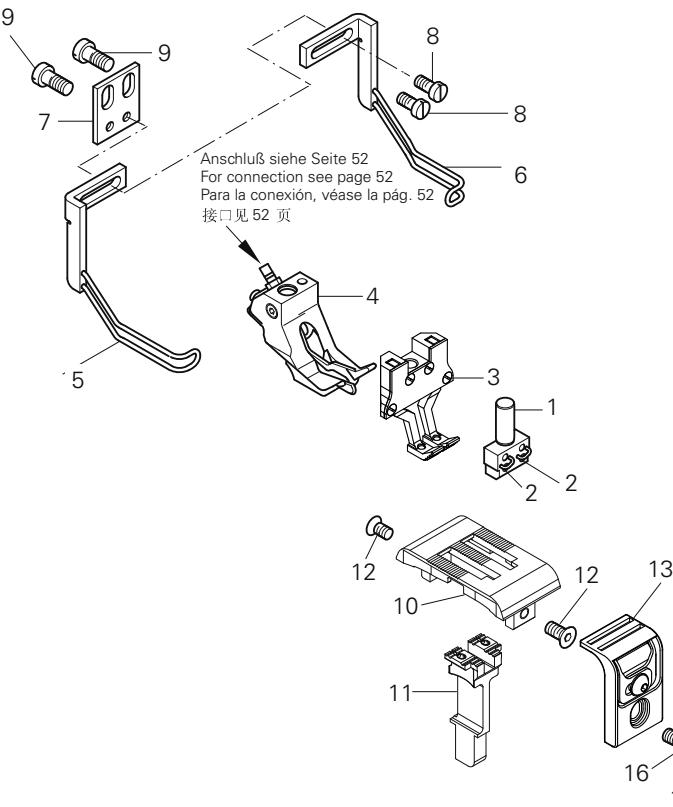
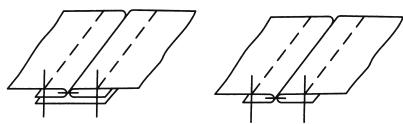
Pos.-Nr. Item No. Nº de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. Nº de pieza 零件号
1 - 13	CN*	6,0	6,0*	91-202 819-93/001
			8,0*	91-202 819-93/002
			10,0	91-202 819-93/003
	CN9*	9,0	6,0*	91-202 820-93/001
			8,0*	91-202 820-93/002
			10,0	91-202 820-93/003
			12,0	91-202 820-93/004
	DN12*	12,0	8,0*	91-202 821-93/001
			10,0*	91-202 821-93/002
			12,0	91-202 821-93/003

Pos.-Nr. Item No. Nº de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. Nº de pieza 零件号
1 - 2			6,0*	91-500 137-93/004
			8,0*	91-500 137-93/007
			10,0*	91-500 137-93/010
			12,0	91-500 137-93/012
3 - 4				11-330 082-15
			6,0*	91-154 978-93/001
			8,0*	91-154 978-93/004
			10,0*	91-154 978-93/006
4			12,0	91-154 978-93/008
				11-330 166-15

Pos.-Nr. Item No. Nº de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. Nº de pieza 零件号	Pos.-Nr. Item No. Nº de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 针距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. Nº de pieza 零件号
5 - 6	CN*	6,0	6,0*	91-149 398-93/001	11	CN9*	9,0	6,0*	91-150 977-24/009
			8,0*	91-149 398-93/002				8,0*	91-150 977-24/012
			10,0	91-149 398-93/004				10,0	91-150 977-24/015
	CN9*	9,0	6,0*	91-149 399-93/001				12,0	91-150 977-24/015
			8,0*	91-149 399-93/002				8,0*	91-150 978-24/012
			10,0	91-149 399-93/004				10,0*	91-150 978-24/015
	DN12*	12,0	12,0	91-149 399-93/006				12,0	91-150 978-24/017
			8,0*	91-149 400-93/002				6,0*	91-159 048-04/206
			10,0*	91-149 400-93/004				8,0*	91-159 048-04/209
			12,0	91-149 400-93/006				10,0	91-159 048-04/212
	CN*;CN9*	6,0;9,0	8,0*	91-150 408-04/214				12,0	91-159 048-04/214
			10,0*	91-159 048-04/307				8,0*	91-159 048-04/307
			12,0	91-159 048-04/310				10,0*	91-159 048-04/310
6				11-130 176-15	12	DN12*	12,0	12,0	91-159 048-04/312
7 - 10				91-154 945-91				8,0*	91-159 048-04/307
7				91-154 712-91	13			10,0*	91-159 048-04/310
8				91-154 715-91				12,0	91-159 048-04/312
9				91-154 942-15	14				11-130 224-15
10				11-108 174-15					11-225 172-25
11	CN*	6,0	6,0*	91-151 010-24/009					
			8,0*	91-151 010-24/012					
			10,0	91-151 010-24/015					

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Pos.-Nr. Item No. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. Nº de pieza 零件号
1 - 11	CN9*	9,0	6,0	91-202 810-93/001
			8,0	91-202 810-93/003
			10,0	91-202 810-93/002
	DN12*	12,0	8,0	91-202 810-93/004
			10,0	91-202 810-93/005
			12,0	91-202 810-93/006
1 - 2			6,0	91-500 137-93/004
			8,0	91-500 137-93/007
			10,0	91-500 137-93/010
			12,0	91-500 137-93/012

Pos.-Nr. Item No. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. Nº de pieza 零件号	
3		9,0			
			6,0	91-154 978-93/001	
			8,0	91-154 978-93/004	
			10,0	91-154 978-93/006	
4	CN9*	12,0	6,0	91-154 978-93/008	
			8,0*	91-149 370-91	
			10,0*	91-149 372-91	
	DN12*		8,0*	91-149 374-91	
			10,0*	91-149 381-91	

Pos.-Nr. Item No. Nº de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 針距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. Nº de pieza 零件号	Pos.-Nr. Item No. Nº de pos. 序号	Ausführung Model Tipo 款式	Stichlänge Stitch length Largo de puntada 針距	Nadelabstand Needle gauge Distancia entre agujas 机针间距	Teile-Nr. Part No. Nº de pieza 零件号
4	DN12*	12,0	12,0	91-149 383-91	13 - 15				91-501 339-20
5 - 8				91-154 945-91	13				91-501 340-21
5				91-154 712-91	14				91-501 344-25
6				91-154 715-91	15				11-180 175-25
7				91-154 942-15	16				11-108 219-25
8				11-108 174-15	17				91-044 419-25
9				11-130 224-15	18				11-472 109-55
10	CN9*	9,0	6,0	91-150 977-24/009	19 - 30				91-156 255-71/895
			8,0	91-150 977-24/012	19				91-056 642-15
			10,0	91-150 977-24/015	20				11-505 292-25
	DN12*	12,0	8,0*	91-150 978-24/012	21				91-043 136-71/895
			10,0*	91-150 978-24/015	22				91-045 769-15
11	CN9*	9,0	12,0	91-150 978-24/017	23				11-130 903-15
			6,0	91-159 048-04/206	24				91-056 643-15
			8,0*	91-159 048-04/209	25				91-056 641-75/895
	DN12*	12,0	10,0*	91-159 048-04/212	26				91-156 259-15
			8,0*	91-159 048-04/307	27				12-305 264-15
12	DN12*	12,0	10,0*	91-159 048-04/310	28				12-024 231-15
			12,0	91-159 048-04/312	29				91-156 257-91
				11-225 172-25	30				91-156 256-15



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