

Welcome!



Dear readers,

the many years' experience of our special consultants combined with the competence of our attachment technicians create solutions which will pay off in cash for you.

This competence is a characteristic of Dürkopp Adler and enables you to be one step ahead of your competitors.

Today I want to present to you a solution for the quick change of attachments with the help of which you can considerably increase your efficiency when processing medium to heavy-weight materials (pages 2 and 3). Furthermore, we have developed some high-quality attachments for welting and binding operations allowing to essentially improve your sewing results (pages 4 and 5). We guarantee for the sewing result with our unique "Satisfaction Guarantee".

Read this edition of „*Special Applications*“ to see the advantages we are offering to you and place your orders of your component solution at your appropriate sales partner.

We care!

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max. 0,42 Euro / min. from a german mobil networks

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SPECIAL APPLICATIONS

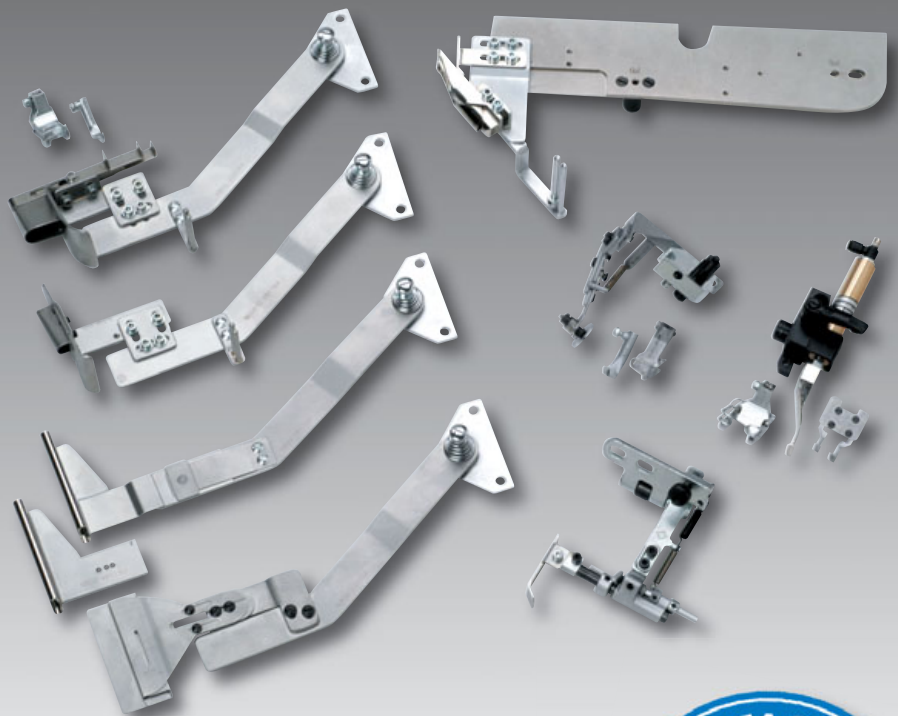
Five attachments in one – the brilliant solution for the quick and easy change of attachments!

Change of attachments without time-consuming conversion of the machine: this is the ultimate solution for efficient sewing. With the help of a fastening element, the **swivel rail N800 V91164**, up to 5 various attachments can be changed quickly and easily. This saves time and consequently costs.

The following guiding aids can be combined with this solution:

- Swivable welting guide for sewing welts and normal sewing without time-consuming converting of the machine
- L/h or r/h holding guide (retainer guide) with notches, adjustable for various retainer widths
- Listing tape guide for attaching of listing tape from below, adjustable for tape widths from 15 – 40 mm
- Piping guide

Quick change kit and special solutions for welting and binding operations



Money back within 30 days if you are not absolutely satisfied!

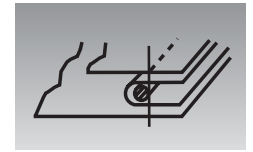
If you are not completely satisfied with the sewing result of your Dürkopp Adler attachment, you can return it to the distributor mentioned below within 30 days after the purchase date. The full purchase price will be refunded if you inform the distributor in writing about the machine class, the sewing equipment, the sewing material used, the sewing operation and the problem occurred.



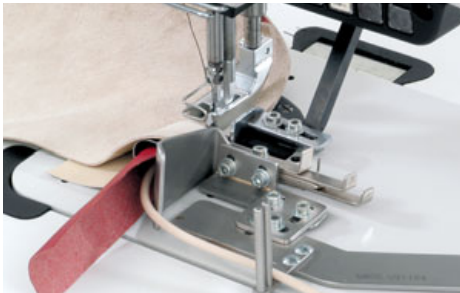


Field of application with swivel rail N800 V91164:

**Home upholstery
Car upholstery
Leather processing**



Seam pattern N093



Sewing welts and normal sewing without machine conversion by swivable welting guide according to N093

- Welt, welt jacket, top and bottom material can be guided and processed in one operation (even spacious radii)
- The tape width can be set from 20 – 40 mm in no time; with the corresponding sewing sets it is possible to process welt diameters of 3 – 8 mm
- Swivable welt guide allows normal sewing after changing of presser foot and feeding foot
- Precise pricking of the welt with top and bottom material
- The welt groove is integrated one half each in the presser foot and in the feeding foot
- Different materials can be sewn

Machine classes

All classes / subclasses of series 667 / 867

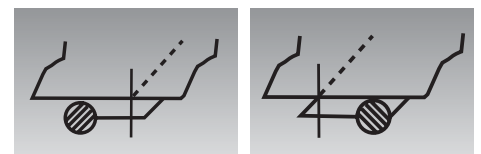
Material numbers:

Swivel rail	N800 V91164
Feeding foot	0767 V91165
Presser foot	0767 V91112
Welting attachment	N093 V91163



Field of application with swivel rail N800 V91164:

Car upholstery



Seam pattern N547 r/h Seam pattern N548 l/h



L/h or r/h holding guide (retainer guide) with notches, adjustable for various retainer widths

- Quick change of the guide from the left to the right side
- Quick change-over to various retainer widths
- No change of sewing feet
- A high working flexibility is guaranteed
- Flat design for trouble-free processing of the material on top

Machine classes

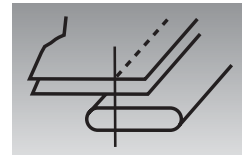
All classes / subclasses of series 667 / 867

Material numbers:

Swivel rail	N800 V91164
Guide r/h	N800 V91180
Guide l/h	N800 V91271



Field of application with swivel rail N800 V91164:
Home upholstery
Car upholstery



Seam pattern N516



Listing tape guide for attaching of listing tape from below, adjustable for tape widths from 15 – 40 mm

- Quick change of holding guide and listing tape guide
- Optimum attachment support
- Infinitely variable setting of the tape width from 15 – 40 mm
- Flat design for trouble-free processing of the material on top

Machine classes

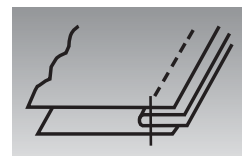
All classes / subclasses
of series 667 / 867

Material numbers:

Swivel rail	N800 V91164
Tape guide	N516 V91174



Field of application with swivel rail N800 V91164:
Home upholstery
Car upholstery



Seam pattern N023



Piping guide

- Quick change from 20 to 40 mm
- Attaching of piping in one operation
- The newly developed piping guide allows a larger variety of variants by processing of top material, piping and bottom material
- Sewing of short cutting seams with piping feeder (for 867-393342-M VF only)
- Flat design for trouble-free processing of the material on top

Machine classes

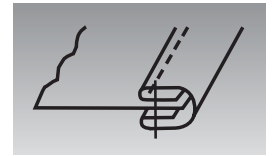
All classes / subclasses
of series 667 / 867

Material numbers:

Swivel rail	N800 V91164
Piping attachment	N093 V91279
Includes: 1 nozzle 20 mm	
Separately, alternatively: 1 nozzle 40 mm	N093 V93724
Feeding foot	0467 V91285
Presser foot	0467 V91286



Field of application with moving binder N015 V91275:
Home upholstery
Car upholstery



Seam pattern N015



Moving binder 45°, double-folding (top and bottom), for binding operations in heavy-weight material

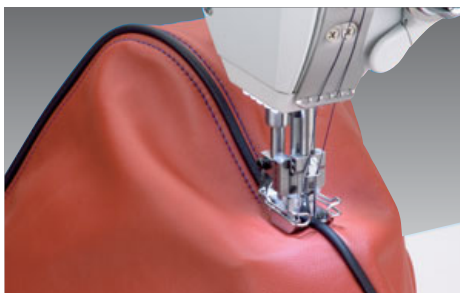
- High-quality processing according to N015, double-folding at the top and at the bottom

Machine classes

All classes / subclasses of series 969

Material numbers:

Binder	N015 V91275
Support sheet	N800 V93725
Equipment cpl. consisting of:	
Throat plate	0967 V93726
Feed dog	0967 V93727
Feeding foot	0967 V93728
Presser foot	0967 V93729



Field of application with center guide N800 V93730:

Home upholstery
Car upholstery
Bags / Suitcases



Topstitching of the welt, needle distance 10 mm

- New center guide with tunnel for precise guiding of the prefabricated welt
- Special gaps at the presser foot and the compensating foot allow the processing of various welt thicknesses
- An additional cut-out at the presser foot allows the sewing of radii

Machine classes

All classes / subclasses of the twin-needle machines 867 CLASSIC / 868 CLASSIC

Material numbers:

Center guide with tunnel	N800 V93730
Compensating foot 10 mm	0768 V91167
Presser foot 10 mm	0768 V91166



Field of application with roller guide N800 V93731:

Home upholstery
Car upholstery
Bags / Suitcases



Roller guide for topstitching of felled seams and seams on suitcases (french seaming)

- The swivable edge guide (roller guide) on the left of the needle can easily be adjusted from 3 – 5 mm
- Due to a special presser foot a change of feeding foot and presser foot is no longer required

Machine classes

All classes / subclasses
of series 867 / 868

Material numbers:

Roller guide	N800 V93731
Foot for roller guide	0467 220013
Presser foot	0467 V91162

Survey article numbers:

Machine classes	Article number	Designation	Dimension
All subclasses of series 667 / 867	N800 V91164	Swivel rail	
	0767 V91165	Feeding foot	7 mm welt
	0767 V91112	Presser foot	7 mm welt
	N093 V91163	Welting attachment	20 – 40 x 1,5 mm Cord 4 – 5 mm
	Other dimensions on request		
All subclasses of series 667 / 867	N800 V91164	Swivel rail	
	N800 V91180	Guide r/h	Welt 5 – 6 mm
	N800 V91271	Guide l/h	Welt 5 – 6 mm
	Other dimensions on request		
All subclasses of series 667 / 867	N800 V91164	Swivel rail	
	N516 V91174	Tape guide, adjustable	15 – 40 x 1,5 mm
	Other dimensions on request		
All subclasses of series 667 / 867	N800 V91164	Swivel rail	
	0467 V91285	Feeding foot	
	0467 V91286	Presser foot	
	N093 V91279	Piping attachment	20 x 1,5 mm
	N093 V93724	Piping attachment	40 x 1,5 mm
	Other dimensions on request		
All subclasses of series 969	N800 V93725	Support sheet	
	0967 V93726	Throat plate	
	0967 V93727	Feed dog	
	0967 V93728	Feeding foot	
	0967 V93729	Presser foot	
	N015 V91275	Binder	60 x 10 x 1,5 mm
	Other dimensions on request		
All subclasses of 2-needle machines 867 CLASSIC / 868 CLASSIC	0768 V91167	Compensating foot	NA 10 mm
	0768 V91166	Presser foot	NA 10 mm
	N800 V93730	Center guide	Keder 6 – 7 mm
	Other dimensions on request		
All subclasses of series 867 / 868	N800 V93731	Roller guide	
	0467 220013	Feeding foot	
	0467 V91162	Presser foot	